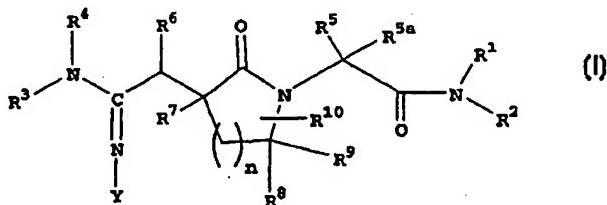




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(71) Applicant: BRISTOL-MYERS SQUIBB COMPANY [US/US]; P.O. Box 4000, Princeton, NJ 08543-4000 (US).		
(72) Inventors: STEIN, Philip, D.; 3 Harbourton Ridge Drive, Pennington, NJ 08534 (US). BISACCHI, Gregory, S.; 130 Mountain Road, Ringoes, NJ 08551 (US). SHI, Yan; 7020 Redcoat Drive, Flourtown, PA 19031 (US). O'CONNOR, Stephen, P.; Apartment 2, 76 York Street, Lambertville, NJ 08530 (US). LI, Chi; 18 Eagle Court, Randolph, NJ 07869 (US).		
(74) Agents: DAVIS, Stephen, B. et al.; Bristol-Myers Squibb Company, P.O. Box 4000, Princeton, NJ 08543-4000 (US).		

(54) Title: LACTAM INHIBITORS OF FXa AND METHOD



(57) Abstract

Caprolactam inhibitors are provided which have structure (I) including pharmaceutically acceptable salts thereof and all stereoisomers thereof, and prodrugs thereof, wherein n is 1 to 5; and Y, R¹, R², R³, R⁵, R^{5a}, R⁶, R⁷, R⁸, R⁹ and R¹⁰ are as defined herein. These compounds are inhibitors of Factor Xa and thus are useful as anticoagulants. A method for treating cardiovascular diseases associated with thromboses is also provided.

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LACTAM INHIBITORS OF FXa AND METHOD

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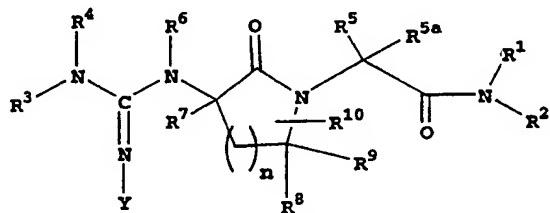
Field of the Invention

10 The present invention relates to lactam inhibitors of the enzyme Factor Xa which are useful as anticoagulants in the treatment of cardiovascular diseases associated with thromboses.

15 Brief Description of the Invention

In accordance with the present invention, novel lactam derivatives are provided which are inhibitors of the enzyme Factor Xa and have the structure I

20 (I)



including pharmaceutically acceptable salts thereof and all stereoisomers thereof, and prodrugs thereof, wherein

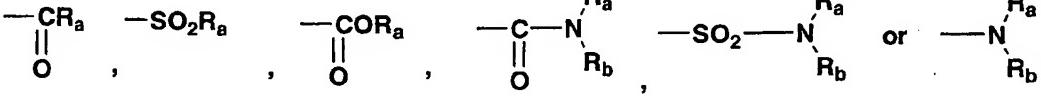
25 n is an integer from 1 to 5;

Y is selected from hydrogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, aryl, cycloalkyl, heteroaryl, cycloheteroalkyl, cyano, nitro, hydroxy, amino, -OR_a, -SR_a,

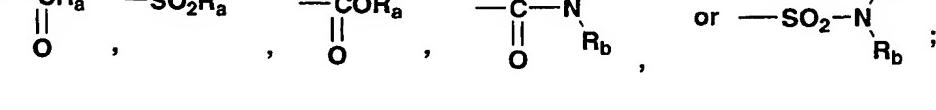
30 $\text{---CR}_a\text{---}$, $\text{---SO}_2\text{R}_a$, ---COR_a , $\text{---C(=O)N}_a\text{---}$, $\text{---SO}_2\text{---N}_a\text{---}$, or $\text{---N}_a\text{---}$;

R¹, R², R⁴, R⁶, R⁸, and R⁹ are the same or different and are independently selected from hydrogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, aryl, heteroaryl
5 cycloheteroalkyl, cycloalkyl, alkylcarbonyl, arylcarbonyl, cycloalkylcarbonyl, substituted alkylcarbonyl, cycloheteroalkylcarbonyl and heteroarylcarbonyl;

R³ is hydrogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, aryl, heteroaryl, cycloalkyl, cycloheteroalkyl, cyano, nitro, hydroxy, -OR_a, -SR_a,



R⁵, R^{5a}, and R⁷ are the same or different and are independently selected from hydrogen, halogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, heteroaryl, cycloalkyl, aryl, cycloheteroalkyl,



R¹⁰ is selected from hydrogen, halogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, aryl, heteroaryl, cycloalkyl, alkylcarbonyl, arylcarbonyl, cycloheteroalkyl, cycloalkylcarbonyl, substituted alkylcarbonyl, cycloheteroalkylcarbonyl, heteroarylcarbonyl,

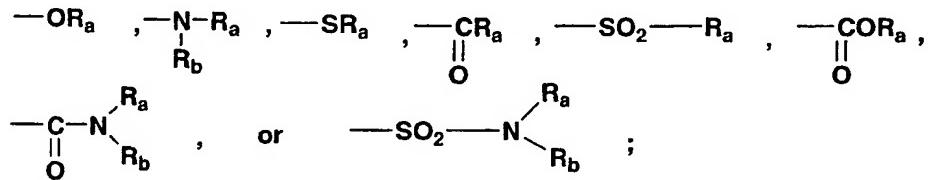


or when R⁹ is hydrogen and R⁸ and R¹⁰ are on adjacent carbons they join to complete a cycloalkyl or phenyl ring;

- R_a and R_b are the same or different and are
 5 independently selected from hydrogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, aryl, heteraryl, cycloheteroalkyl, cycloalkyl, alkylcarbonyl, arylcarbonyl, cycloalkylcarbonyl, substituted alkyl-carbonyl, cycloheteroalkylcarbonyl,
 10 heteroarylcarbonyl, aminocarbonyl, alkylaminocarbonyl and dialkylaminocarbonyl;

R_c is hydrogen, halogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, aryl, heteraryl, cycloalkyl, cycloheteroaryl,

15



and wherein R¹ and R², and/or R³ and R⁴ and/or R_a and R_b can be taken together with the nitrogen to which

- 20 they are attached, i.e. $\text{—N}(\text{R}_b)\text{R}_a$, to form a cycloheteroalkyl ring or a heteroaryl ring;

R³ and Y can be taken together to form a heteroaryl ring;

- 25 R³ or R⁴ or Y can form a ring with R⁶ which can be a cycloheteroalkyl or a heteroaryl ring;

R⁵ and R^{5a} can be taken together to the carbon to which they are attached to form a cycloalkyl ring, a heteroaryl ring or a cycloheteroalkyl ring; and

- 30 where one or more of R³ R⁴ or R⁶ are H, then double bond isomers are possible which are included in the present invention.

In addition, in accordance with the present invention, a method for preventing, inhibiting or

treating cardiovascular diseases associated with thromboses is provided, wherein a compound of formula I is administered in a therapeutically effective amount which inhibits Factor Xa.

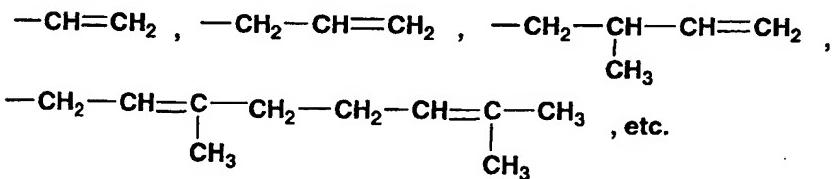
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Detailed Description of the Invention

The following definitions apply to the terms as used throughout this specification, unless otherwise 10 limited in specific instances.

The term "alkyl" or "alk" as employed herein alone or as part of another group includes both straight and branched chain hydrocarbons containing 1 to 20 carbons, preferably 1 to 12 carbons, more preferably 1 to 8 15 carbons in the normal chain. Examples include methyl, ethyl, propyl, isopropyl, butyl, t-butyl, isobutyl, pentyl, hexyl, isohexyl, heptyl, 4,4-dimethylpentyl, octyl, 2,2,4-trimethylpentyl, nonyl, decyl, undecyl, dodecyl, and the various additional branched chain 20 isomers thereof. The term "lower alkyl" includes both straight and branched chain hydrocarbons containing 1 to 4 carbons.

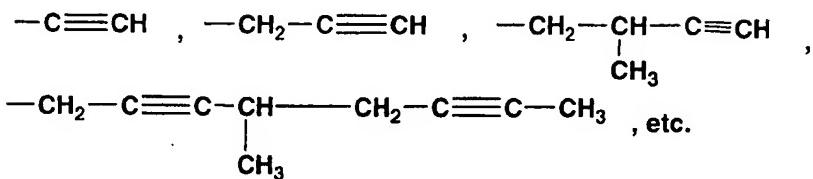
The term "alkenyl" as employed herein alone or as part of another group includes both straight and branched 25 hydrocarbons having one or more double bonds, preferably one or two, and being of 2 to 20 carbons, preferably 2 to 12 carbons, and more preferably 2 to 8 carbons in the normal chain. Examples include



30

The term "alkynyl" as employed herein alone or, as part of another group includes both straight and branched hydrocarbons having one or more triple bonds, preferably 35 one or two, and being of 2 to 20 carbons, preferably 2 to

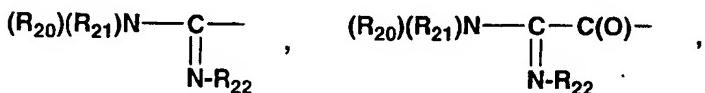
12 carbons, and more preferably 2 to 8 carbons in the normal chain. Examples include

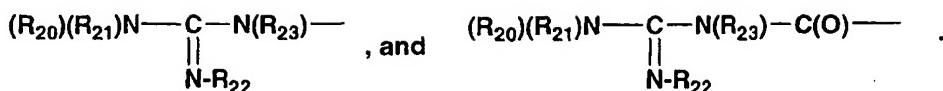


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The terms "substituted alkyl", "substituted lower alkyl", "substituted alkenyl" and "substituted alkynyl" refer to such groups as defined above having one, two, or three substituents selected from halo, alkoxy,

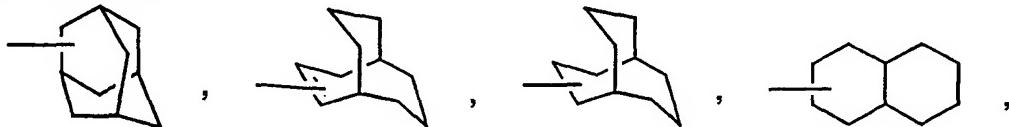
- 10 haloalkoxy, cycloalkyl, cycloheteroalkyl, aryl, heteroaryl, arylcycloalkyl, aryloxy, arylalkoxy, heteroaryloxo, hydroxy, $-\text{N}_3$, nitro, cyano, $(\text{R}_{20})(\text{R}_{21})\text{N}-$, carboxy, thio, alkylthio, arylthio, arylalkylthio, heteroarylthio, alkyl-C(O)-, alkoxycarbonyl, $(\text{R}_{20})(\text{R}_{21})\text{N}-$
- 15 $\text{C}(\text{O})-$, arylcarbonyloxy, alkyl-C(O)-NH-, alkyl-C(O)-N(alkyl)-, aryl-C(O)-NH-, aryl-C(O)-N(alkyl)-, aryl-C(O)-, arylalkoxycarbonyl, alkoxycarbonyl-NH-, alkoxycarbonyl-N(alkyl)-, cycloalkyl-C(O)-, cycloheteroalkyl-C(O)-, heteroaryl-C(O)-, cycloalkyl-
- 20 $\text{C}(\text{O})-\text{NH}-$, cycloalkyl-C(O)-N(alkyl), cycloheteroalkyl-C(O)-NH-, cycloheteroalkyl-C(O)-N(alkyl)-, heteroaryl-C(O)-NH-, heteroaryl-C(O)-N(alkyl)-, arylsulfinyl, alkylsulfinyl, cycloalkylsulfinyl, cycloheteroalkylsulfinyl, heteroarylsulfinyl,
- 25 arylsulfonyl, alkylsulfonyl, cycloalkylsulfonyl, cycloheteroalkylsulfonyl, heteroarylsulfonyl, $(\text{R}_{20})(\text{R}_{21})\text{N}-$ sulfinyl, $(\text{R}_{20})(\text{R}_{21})\text{N}-$ sulfonyl, alkyl-SO₂-NH-, alkyl-SO₂-N(alkyl)-, aryl-SO₂-NH-, aryl-SO₂-N(alkyl)-, cycloalkyl-SO₂-NH-, cycloalkyl-SO₂-N(alkyl)-, cycloheteroalkyl-SO₂-NH-
- 30 , cycloheteroalkyl-SO₂-N(alkyl)-, heteroaryl-SO₂-NH-, heteroaryl-SO₂-N(alkyl)-, $(\text{R}_{20})(\text{R}_{21})\text{N}-\text{C}(\text{O})-\text{NH}-$, $(\text{R}_{20})(\text{R}_{21})\text{N}-\text{C}(\text{O})-\text{N}(alkyl)-$, hydroxy-NH-C(O)-, hydroxy-N(alkyl)-C(O)-,





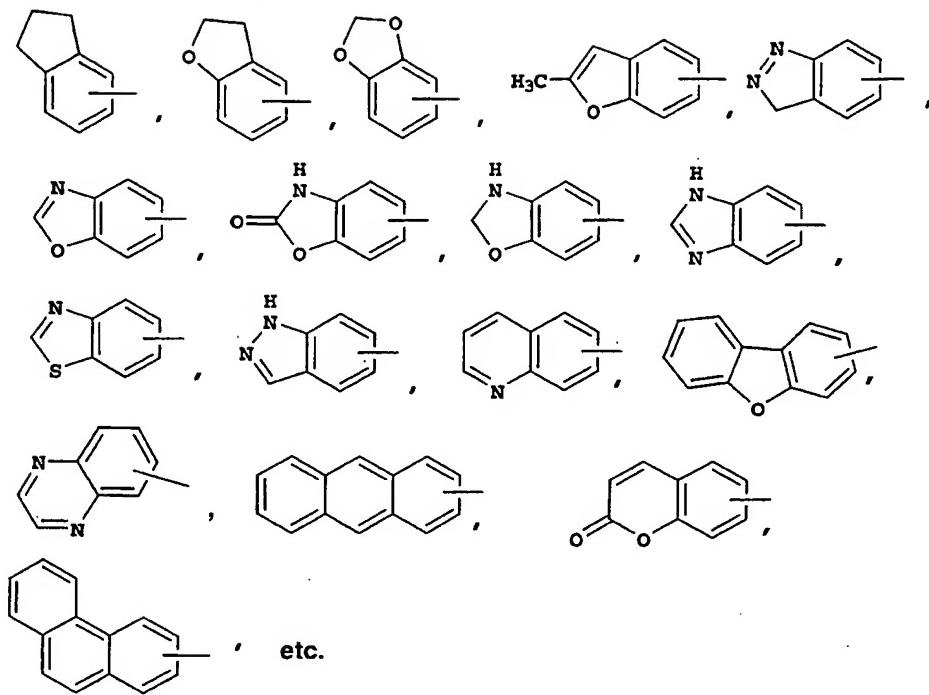
The term "halo" refers to chloro, bromo, fluoro
5 and iodo.

The term "cycloalkyl" as employed herein alone or as part of another group includes saturated or partially unsaturated (containing 1 or 2 double bonds and/or 1 or 2 triple bonds) cyclic hydrocarbon groups containing 1 to 3 10 rings, including monocyclicalkyl, bicyclicalkyl and tricyclicalkyl, containing a total of 3 to 20 carbons forming the rings, preferably 4 to 12 carbons forming the rings. Also included within the definition of "cycloalkyl" are such rings fused to an aryl, 15 cycloheteroalkyl, or heteroaryl ring and bridged multicyclic rings containing 5 to 20 carbons, preferably 6 to 12 carbons, and 1 or 2 bridges. Examples include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl, cyclooctyl, cyclodecyl and cyclododecyl, 20 cyclohexenyl,



cyclopentenyl, cyclohexenyl, cycloheptenyl, cyclooctenyl, cyclohexadienyl, cycloheptadienyl, cyclopentynyl, cyclohexynyl, cycloheptynyl, cyclooctynyl, etc. Also 25 included within the definition of "cycloalkyl" are such groups having one, two or three substituents selected from alkyl, substituted alkyl, halo, hydroxy, $(\text{R}_{20})(\text{R}_{21})\text{N}-$, alkoxycarbonyl, alkoxy, aryl, aryloxy, arylthio, heteroaryl and cycloheteroalkyl.

30 The term "aryl" as employed herein alone or as part of another group refers to phenyl, 1-naphthyl, and 2-naphthyl as well as such rings fused to a cycloalkyl, aryl, cycloheteroalkyl, or heteroaryl ring. Examples include



The term "aryl" also includes such ring systems wherein the phenyl, 1-naphthyl, or 2-naphthyl has one two, or three substitutents selected from halo, hydroxy, alkyl, alkenyl, alkoxy, haloalkoxy, carboxy, cyano, nitro, substituted alkyl, substituted alkenyl, alkylcarbonyl, (substituted alkyl) -C(O)-, aryloxy, arylalkoxy, arylthio, arylalkylthio, cycloheteroalkyl, heteroaryl, -N(R₂₀)(R₂₁), alkyl-SO₂-, (substituted alkyl)-SO₂-, aryl-SO₂-, cycloalkyl-SO₂-, cycloheteroalkyl-SO₂-, heteroaryl-SO₂-, alkyl-SO₂-NH-, aryl-SO₂-NH-, cycloheteroalkyl-SO₂-NH-, heteroaryl-SO₂-NH-, alkyl-SO₂-N(alkyl)-, (substituted alkyl)-SO₂-N(alkyl)-, cycloalkyl-SO₂-N(alkyl)-, aryl-SO₂-N(alkyl)-, cycloheteroalkyl-SO₂-N(alkyl)-, heteroaryl-SO₂-N(alkyl)-, (R₂₀)(R₂₁)N-C(O)-, (R₂₀)(R₂₁)N-C(O)-NH-, aryl-C(O)-, cycloalkyl-C(O)-, cycloheteroalkyl-C(O)-, heteroaryl-C(O)-, (R₂₀)(R₂₁)N-C(O)-N(alkyl)-,

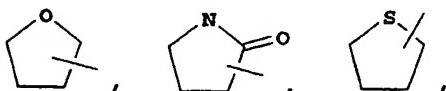
H₂N—C(=O)—NH—C(O) — , HO-NH-C(O)-, HO-N(alkyl)-C(O)-,

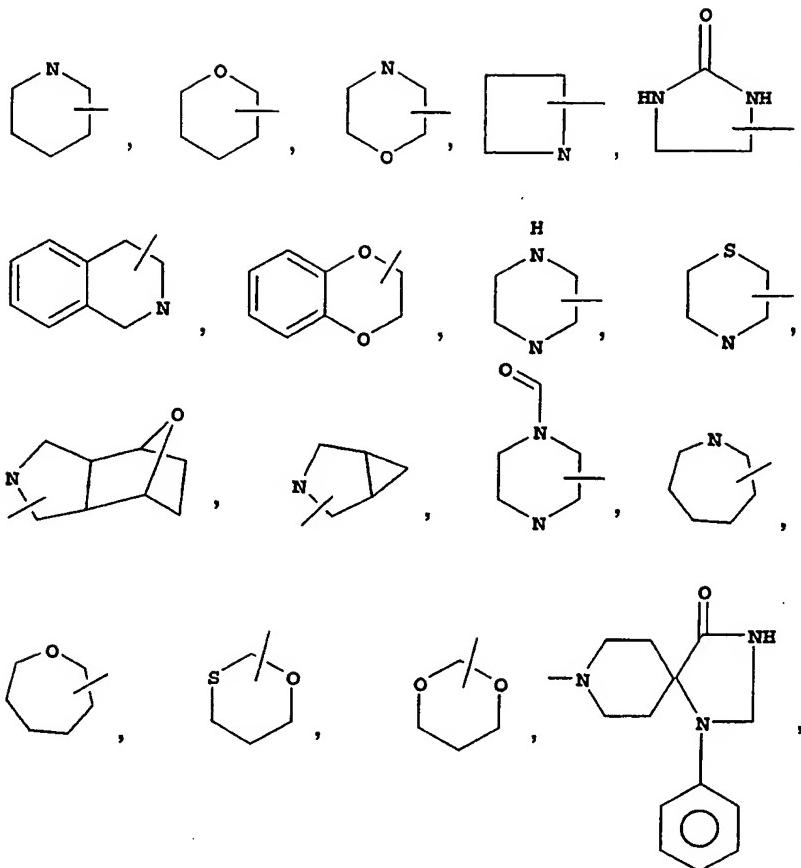
formyl, HC(O)-NH-, arylalkoxycarbonyl-NH-C(O)-, arylalkoxycarbonyl-N(alkyl)-C(O)-, (R₂₀)(R₂₁)N-C(O)-alkyl-

NH-C(O)-, (R₂₀)(R₂₁)N-C(O)-alkyl-N(alkyl)-C(O)-, aryl-C(O)-NH-SO₂-, aryl-C(O)-N(alkyl)-SO₂-, cycloalkyl-C(O)-NH-SO₂-, cycloalkyl-C(O)-N(alkyl)-SO₂-, heteroaryl-C(O)-NH-SO₂-, cycloheteroalkyl-C(O)-NH-SO₂-, heteroaryl-C(O)-N(alkyl)-SO₂-, cycloheteroalkyl-C(O)-N(alkyl)-SO₂-, alkyl-C(O)-NH-SO₂-, alkyl-C(O)-N(alkyl)-SO₂-, substituted alkyl-C(O)-NH-SO₂-, substituted alkyl-C(O)-N(alkyl)-SO₂-, (R₂₀)(R₂₁)N-C(O)-alkyl-N(alkyl)-C(O)-alkyl-NH-C(O)-, (R₂₀)(R₂₁)N-C(O)-alkyl-N(alkyl)-C(O)-alkyl-NH-C(O)-, and (R₂₀)(R₂₁)N-C(O)-alkyl-

5 NH-C(O)-alkyl-N(alkyl)-C(O)-, as well as
 10 pentafluorophenyl. Phenyl and substituted phenyl are the preferred aryl groups.

The term "cycloheteroalkyl" as used herein alone or as part of another group refers to 3-, 4-, 5-, 6- or 15 7-membered saturated or partially unsaturated rings which includes 1 to 2 hetero atoms such as nitrogen, oxygen and/or sulfur, linked through a carbon atom or an available nitrogen atom. Also included within the definition of cycloheteroalkyl are such rings fused to a 20 cycloalkyl or aryl ring and spiro cycloheteroalkyl rings. One, two, or three available carbon or nitrogen atoms in the cycloheteroalkyl ring can be substituted with an alkyl, substituted alkyl, (R₂₀)(R₂₁)N-, aryl, cycloalkyl, keto, alkoxy carbonyl, aryl alkoxy carbonyl, alkoxy carbonyl- 25 NH-, alkoxy carbonyl-N(alkyl)-, aryl alkoxy carbonyl-NH- aryl alkoxy carbonyl-N(alkyl)-, alkyl carbonyl-NH-, alkyl carbonyl-N(alkyl)-, aryl carbonyl, alkyl sulfonyl, aryl sulfonyl, substituted alkyl sulfonyl, HO-N=, alkoxy- N=, (O)CH-, or (R₂₀)(R₂₁)N-C(O)-. Also, an available 30 nitrogen or sulfur atom in the cycloheteroalkyl ring can be oxidized. Examples of cycloheteroalkyl rings include

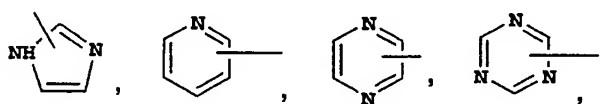




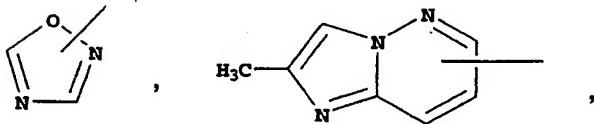
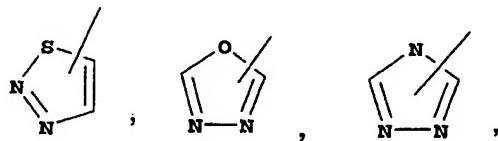
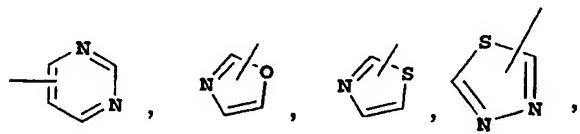
etc. Depending on the point of attachment, a hydrogen may be missing from the nitrogen atom in the above rings.

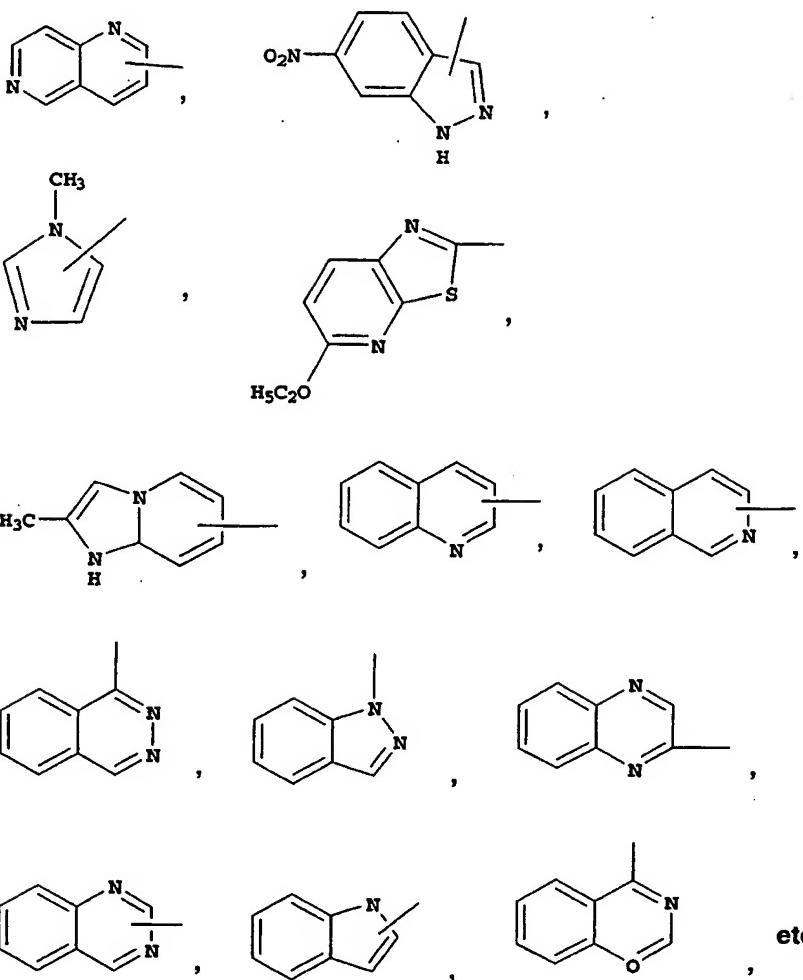
The term "heteroaryl" as used herein alone or as part 10 of another group refers to a 5- 6- or 7- membered aromatic rings containing from 1 to 4 nitrotgen atoms and/or 1 or 2 oxygen or sulfur atoms provided that the ring contains at least 1 carbon atom and no more than 4 heteroatoms. The heteroaryl ring is linked through an available carbon or 15 nitrogen atom. Also included within the definition of heteroaryl are such rings fused to a cycloalkyl, aryl, cycloheteroalkyl, or another heteroaryl ring. One, two, or three available carbon or nitrogen atoms in the heteroaryl ring can be substituted with an alkyl, substituted alkyl, 20 alkoxy, alkylthio, keto, halo, hydroxy, cycloalkyl, aryl, cycloheteroalkyl, heteroaryl, $(R_{20})(R_{21})N-$, nitro, carboxy, cyano, alkoxycarbonyl, aryloxycarbonyl, alkylcarbonyl, substituted alkyl-C(O)-, arylcarbonyl, cycloalkylcarbonyl, $(R_{20})(R_{21})N-C(O)-$, guanidinylcarbonyl, $(R_{20})(R_{21})N-C(O)-alkyl-$

NH-C(O)-, (R₂₀)(R₂₁)N-C(O)-alkyl-N(alkyl)-C(O)-, alkyl-C(O)-NH-, alkyl-C(O)-N(alkyl)-, substituted alkyl-C(O)-NH-, substituted alkyl-C(O)-N(alkyl)-, cycloalkyl-C(O)-NH-, cycloalkyl-C(O)-N(alkyl)-, aryl-C(O)-NH-, aryl-C(O)-N(alkyl)-, heteroaryl-C(O)-NH-, heteroaryl-C(O)-N(alkyl)-, cycloheteroalkyl-C(O)-NH-, cycloheteroalkyl-C(O)-N(alkyl)-, alkyl-SO₂-, substituted alkyl-SO₂-, aryl-SO₂-, cycloalkyl-SO₂-, cycloheteroalkyl-SO₂-, or heteroaryl-SO₂. Also an available nitrogen or sulfur atom in the heteroaryl ring can be oxidized. Examples of heteroaryl rings include



15





Again, depending on the point of attachment, a hydrogen
10 may be missing from the nitrogen atom in the above rings.

The term "alkoxy" as employed herein alone or as part of another group includes "alkyl" groups as defined above bonded to an oxygen. Similarly, the term "alkylthio" as employed herein above or as part of another group includes "alkyl" groups as defined above bonded to a sulfur.

R_{20} , R_{21} , R_{22} and R_{23} are the same or different and are independently selected from hydrogen, alkyl, substituted alkyl, cycloalkyl, aryl, cycloheteroalkyl and heteroaryl.

The compounds of formula I can be prepared as salts, in particular pharmaceutically acceptable salts. If the compounds of formula I have, for example, at least

one basic center, they can form acid addition salts. These are formed, for example, with strong inorganic acids, such as mineral acids, for example sulfuric acid, phosphoric acid or a hydrohalic acid, with strong organic carboxylic acids, such as alkanecarboxylic acids of 1 to 4 carbon atoms which are unsubstituted or substituted, for example, by halogen, for example acetic acid, with saturated or unsaturated dicarboxylic acids, for example oxalic, malonic, succinic, maleic, fumaric, phthalic or terephthalic acid, with hydroxycarboxylic acids, for example ascorbic, glycolic, lactic, malic, tartaric or citric acid, with amino acids, (for example aspartic or glutamic acid or lysine or arginine), or benzoic acid, or with organic sulfonic acids, such as (C₁-C₄)-alkyl- or aryl-sulfonic acids which are unsubstituted or substituted, for example by halogen, for example methane- or p-toluene sulfonic acid. Corresponding acid addition salts can also be formed if the compounds of formula I have an additional basic center. The compounds of formula I having at least one acid group (for example COOH) can also form salts with bases. Suitable salts with bases are, for example, metal salts, such as alkali metal or alkaline earth metal salts, for example sodium, potassium or magnesium salts, or salts with ammonia or an organic amine, such as morpholine, thiomorpholine, piperidine, pyrrolidine, a mono-, di- or tri-lower alkylamine, for example ethyl-, tert-butyl-, diethyl-, diisopropyl-, triethyl-, tributyl- or dimethyl-propylamine, or a mono-, di- or trihydroxy lower alkylamine, for example mono-, di- or triethanolamine. Corresponding internal salts may furthermore be formed. Salts which are unsuitable for pharmaceutical uses but which can be employed, for example, for the isolation or purification of free compounds I or their pharmaceutically acceptable salts, are also included.

Preferred salts of the compounds of formula I include monohydrochloride, hydrogensulfate, methanesulfonate, phosphate or nitrate.

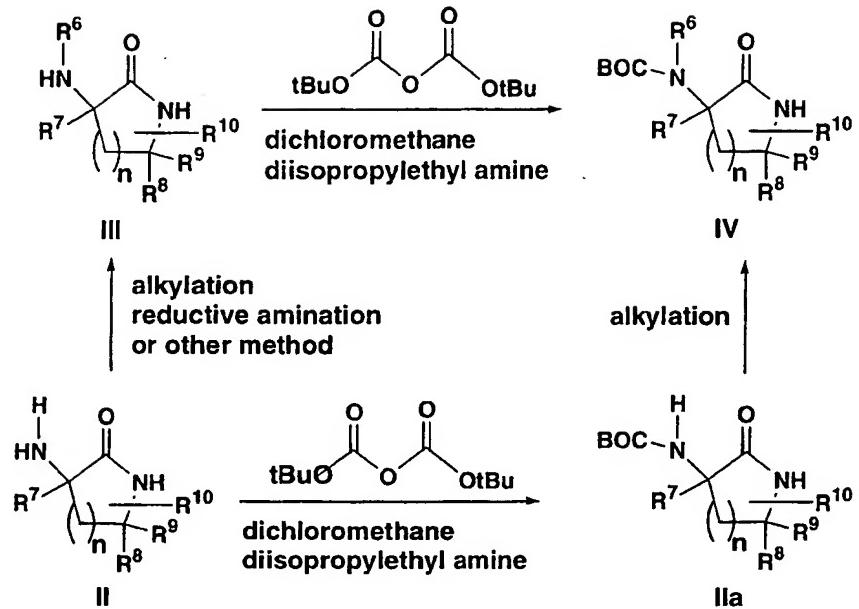
All stereoisomers of the compounds of the instant invention are contemplated, either in admixture or in pure or substantially pure form. The compounds of the present invention can have asymmetric centers at any of the carbon atoms including any one of the R substituents. Consequently, compounds of formula I can exist in enantiomeric or diastereomeric forms or in mixtures thereof. The processes for preparation can utilize racemates, enantiomers or diastereomers as starting materials. When enantiomeric or diastereomeric products are prepared, they can be separated by conventional methods for example, chromatographic or fractional crystallization.

It should be understood that the present invention includes prodrug forms of the compounds of formula I such as alkylesters of acids or any known prodrugs for lactam derivatives.

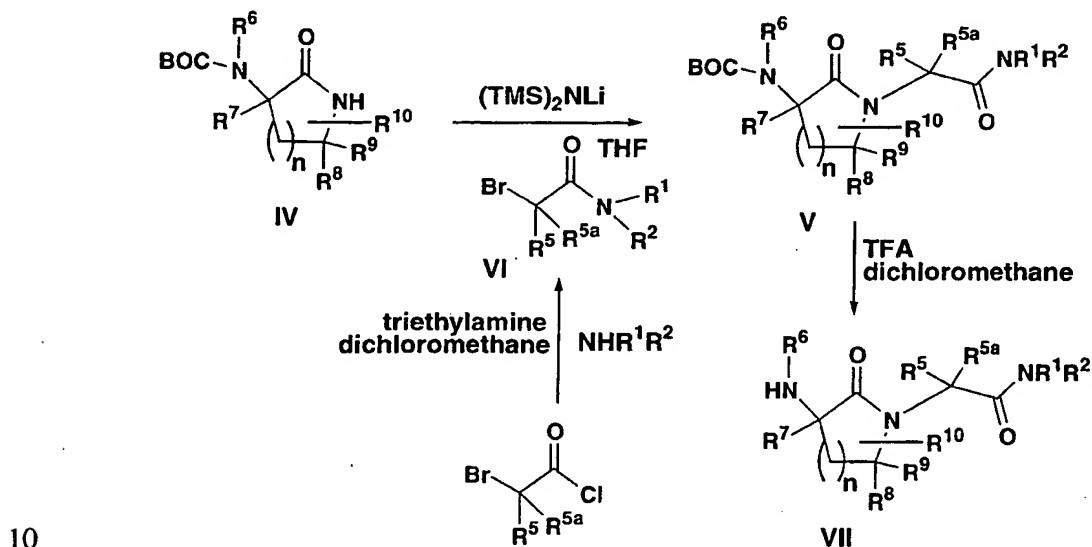
The compounds of the instant invention may, for example, be in the free or hydrate form, and may be obtained by methods exemplified by the following descriptions.

The compounds of formula I may be prepared by the exemplary processes described in the following reaction schemes. Exemplary reagents and procedures for these reactions appear hereinafter and in the working Examples.

In one method, lactam, II, is converted to IV by protection followed by substitution (via IIa) or by substitution followed by protection (via III). The CBZ protecting group or trifluoroacetyl group may be used in place of the BOC-group, for example.



Compound IV is then converted to compound V by alkylation with haloamide VI. Haloamide VI is obtained from bromoacetyl chloride (or other halo acid chloride) by acylation under standard conditions. The protecting group is then removed from V by treatment with TFA to provide VII.

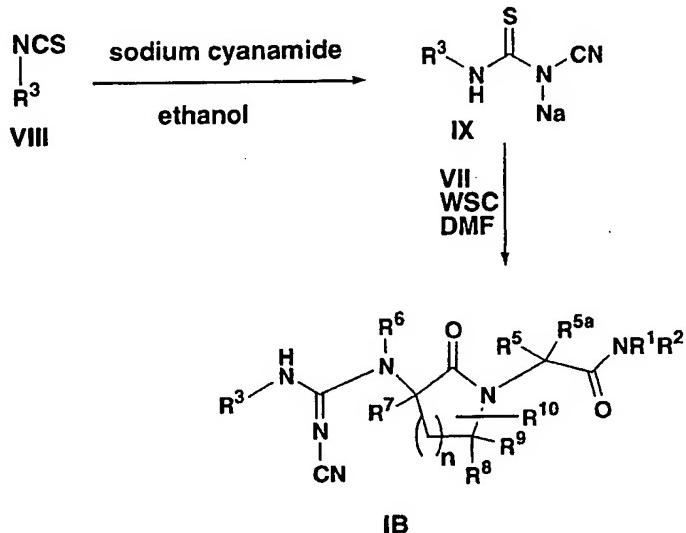


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Compounds of type VII can then be converted to the target compounds as shown in the schemes below. In one method, an isothiocyanate VIII is converted to compound

IX using sodium cyanamide. The salt IX is then coupled to compound VII by using 1-[3-(dimethylamino)propyl]-3-ethyl-carbodiimide (WSC or EDCI) in DMF to yield the targets.

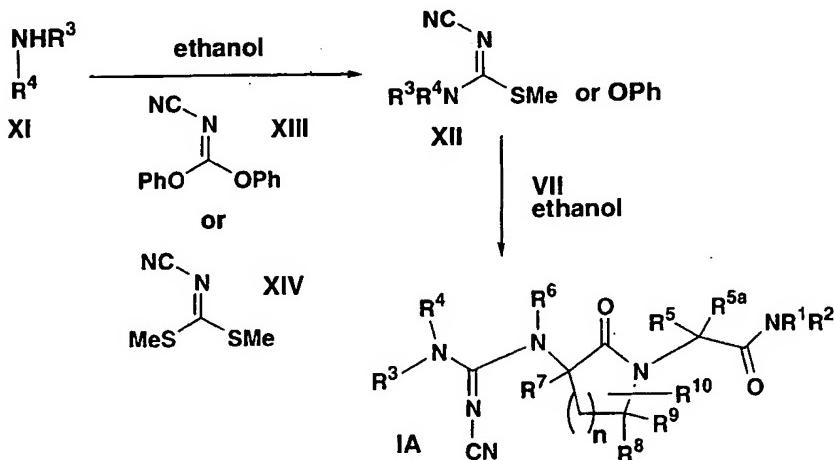
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In another method, amine XI is converted to intermediate XII by reaction with XIII or XIV.

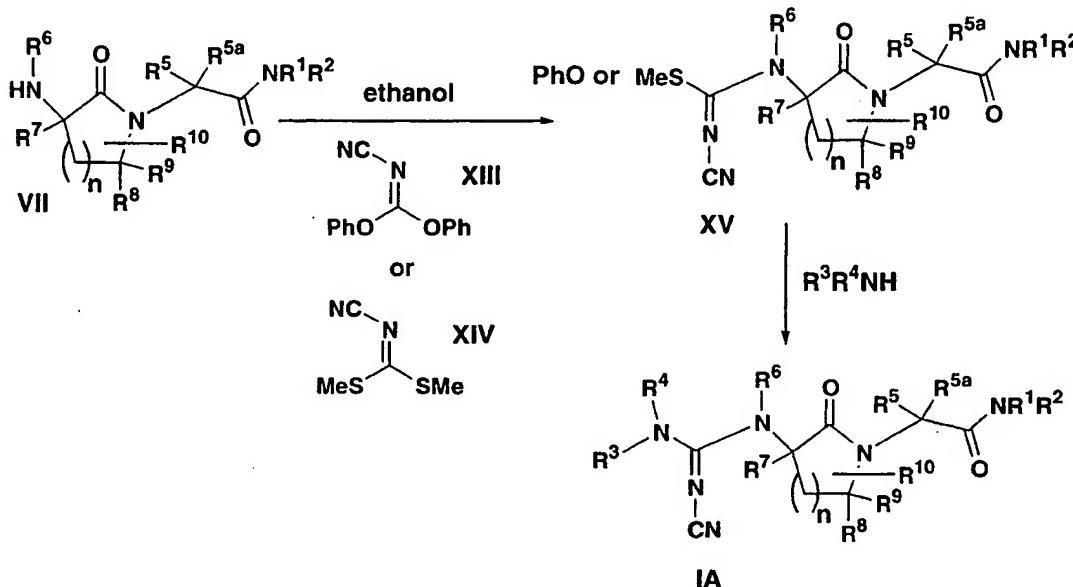
- 10 Intermediate XII is then converted to target compounds IA by reaction in ethanol, ethyl acetate, DMF and the like. In the case where XII contains the MeS group, a mercury salt (such as mercuric acetate) can be used to speed the reaction.

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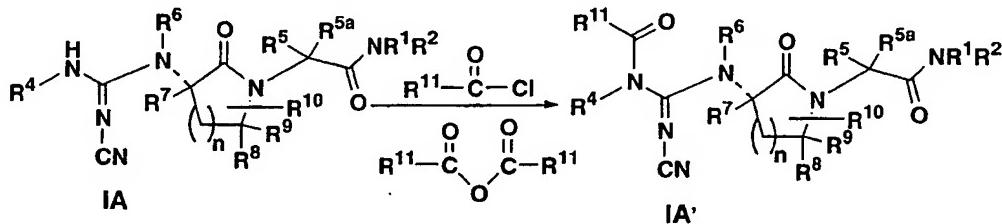
In another route, compound VII can be reacted with XIII or XIV to prepare XV. Compound XV is then converted to IA by reaction with an amine in a solvent like acetonitrile or ethanol or DMF.

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Other compounds of type IA can be obtained by acylation with an acid chloride or acid anhydride in the presence of sodium hydride.

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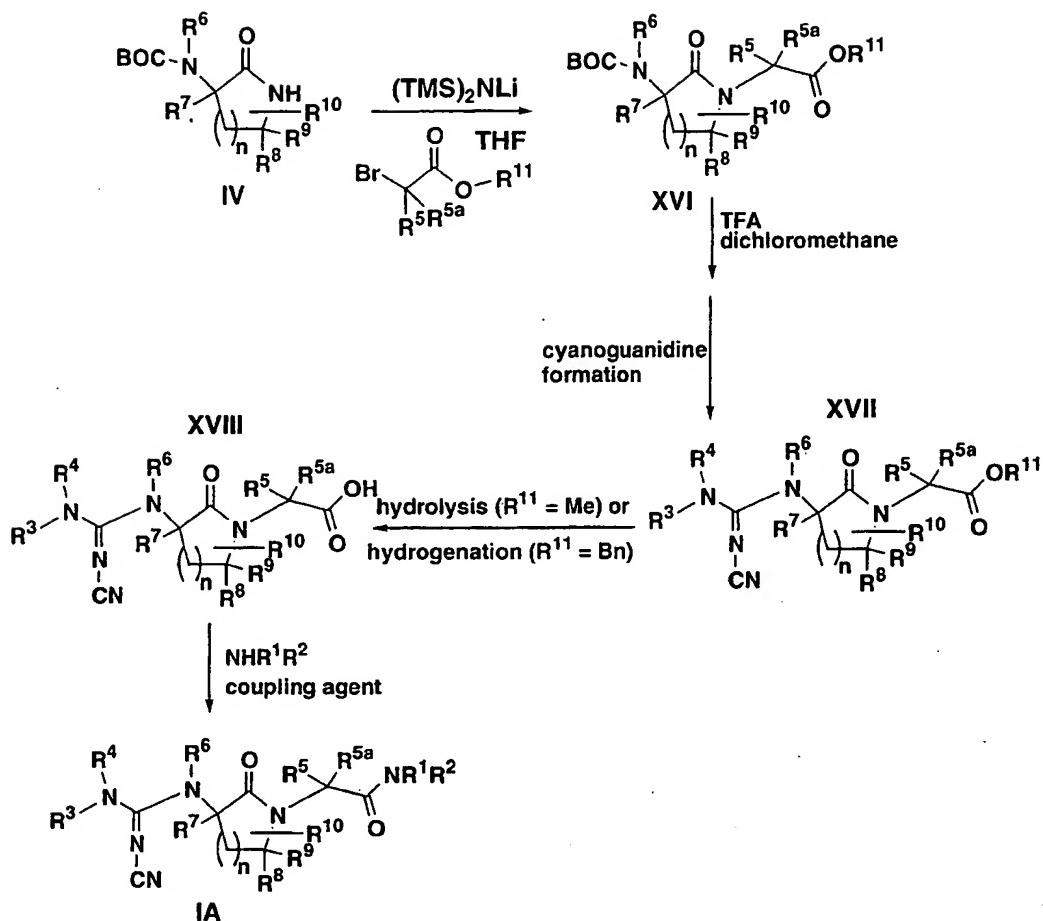


(where R¹¹ is alkyl, arylalkyl, aryl or heteroaryl).

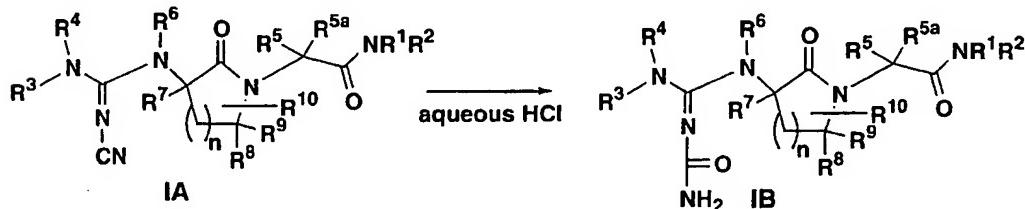
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The target compounds can also be prepared by converting compounds of type IV to esters of type XVI as described above. These esters can be elaborated in similar manner to provide XVII. Conversion of the ester XVII to the acid XVIII can be accomplished, for example, by hydrogenation if R¹¹ is benzyl or by hydrolysis if R¹¹ is methyl, ethyl, or benzyl.

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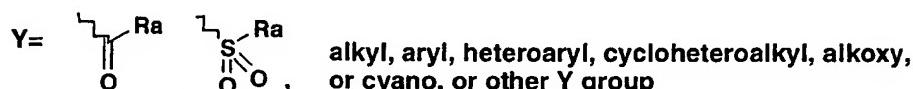
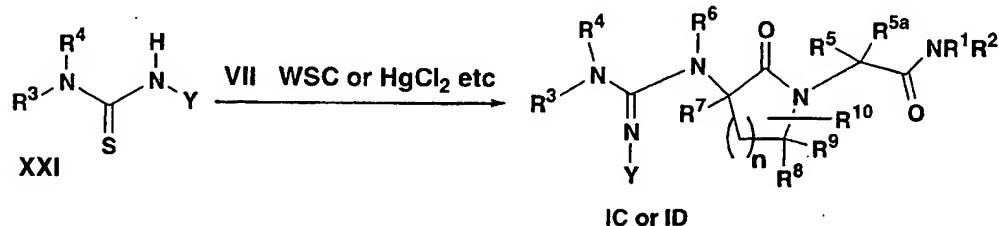
Compounds of the invention of type IB can be prepared by hydrolysis of compounds IA using aqueous HCl, 5 or sodium hydroxide or other acids or bases or other methods for the conversion of nitriles to amides known in the literature.



10 Compounds of the invention of type IC or ID can be prepared from thioureas of type XXI. The reaction is carried out in the presence of a coupling agent such as ethyl 3-(dimethylamino)propylcarbodiimide hydrochloride (WSC, EDCI) or the like. Alternatively, the reaction can

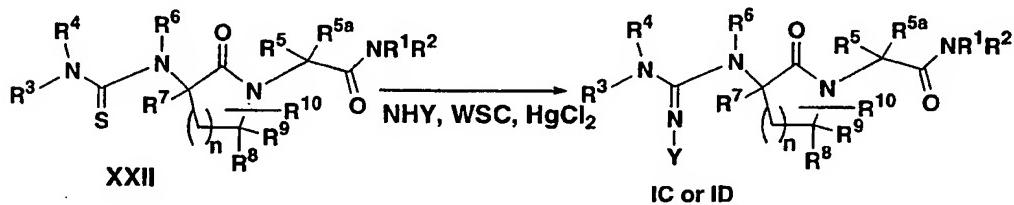
be carried out in the presence of a mercury salt (such as mercuric chloride, mercuric acetate, mercuric trifluoroacetate, mercuric oxide and the like) or salts of other metals such as silver, cadmium and the like.

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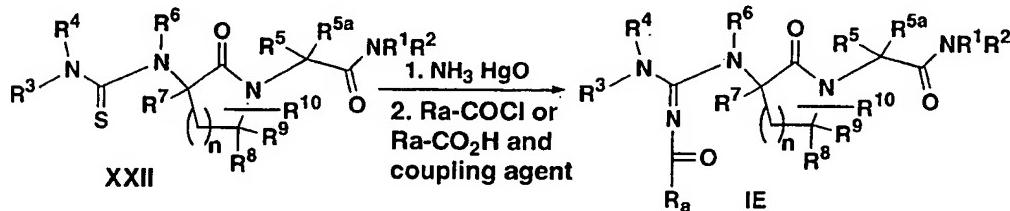
Alternatively, compounds such as IC or ID can be obtained from thioureas of type XXII in a similar manner.

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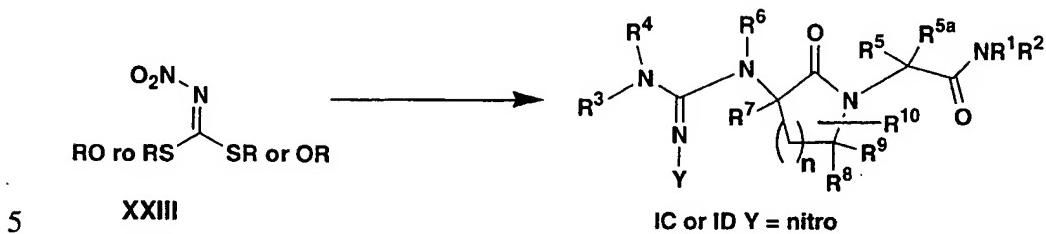


Thioureas of type XXI and type XXII can be prepared by methods known in the literature. For example, an isothiocyanate can be reacted with a nitrogen-containing 15 compound in an inert solvent (DMF, acetonitrile, THF, or the like) optionally in the presence of a base such as triethylamine, sodium hydride, tert-butylimino-tris(pyrrolidino)phosphorane, Hunig's base, and the like.

Alternatively, a multi-step procedure may be used 20 to prepare compounds of type IE (where $Y = Ra-C(O)-$).



In addition, reagents such as XXIII may be used as described above for the synthesis of compounds of type IC and ID

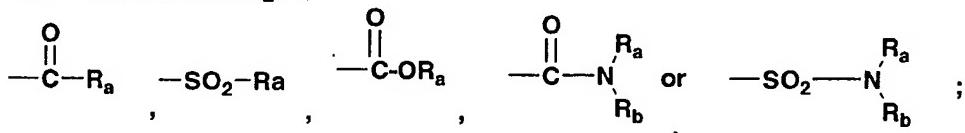


Preferred compounds of this invention are those of formula I including a pharmaceutically acceptable salt thereof wherein:

- 10 n is an integer from 1 to 4;
 R¹ and R² are the same or different and are selected from alkyl, substituted alkyl, alkenyl, substituted alkenyl, cycloalkyl, and cycloheteroalkyl or R¹ and R² taken together with the nitrogen to which they are attached form a cycloheteroalkyl ring;

15 R³ is hydrogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, aryl, heteroaryl or cycloheteroalkyl;

- Y is cyano, nitro, aryl, heteroaryl,
 20 cycloheteroalkyl,



- R_a and R_b are the same or different and are hydrogen, alkyl, substituted alkyl, alkenyl, substituted
 25 alkenyl, aryl, heteroaryl or cycloheteroalkyl;

R⁴, R⁵, R^{5a}, R⁶, R⁷, R⁸, R⁹ and R¹⁰ are each hydrogen; and

the configuration at the chiral center is S- (as judged where R⁷ is hydrogen).

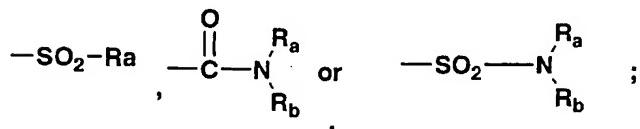
The following compounds of formula I including a pharmaceutically acceptable salt thereof are more preferred:

n is 3 or 4, especially 3;

- 5 R¹ and R² taken together with nitrogen to which they are attached complete a pyrrolidyl, substituted pyrrolidyl, or pyrrolidyl having a fused cycloalkyl ring;
 R³ is aryl; especially a substituted benzofuranyl ring;

Y is cyano, heteroaryl, —C(=O)OR_a, —C(=O)R_a

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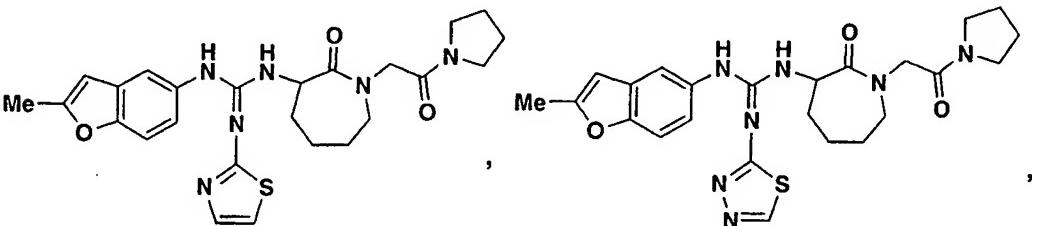
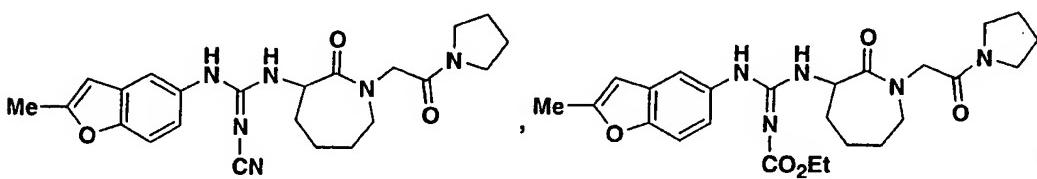
R_a and R_b are the same or different and are hydrogen, alkyl, aminocarbonyl, heteroaryl, aryl, or cycloheteroalkyl;

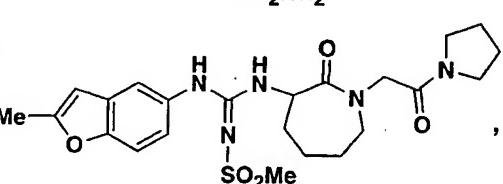
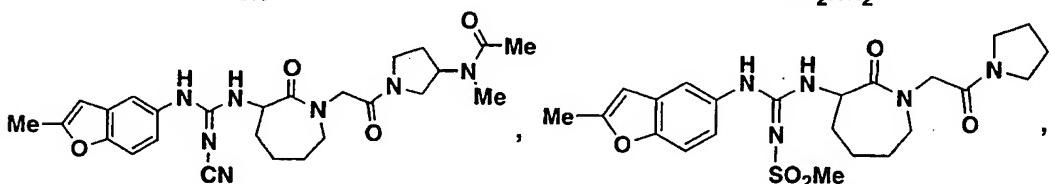
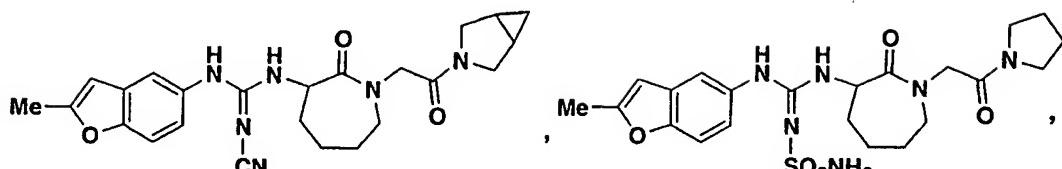
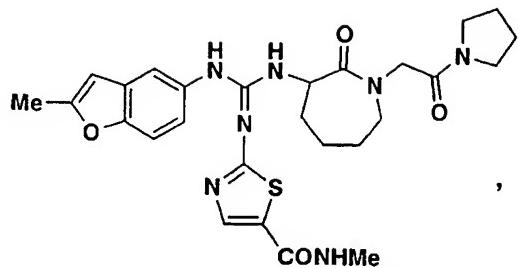
18 R⁴, R⁵, R^{5a}, R⁶, R⁷, R⁸, R⁹ and R¹⁰ are each hydrogen; and

the configuration at the chiral center is S- (as judged where R₁ is hydrogen).

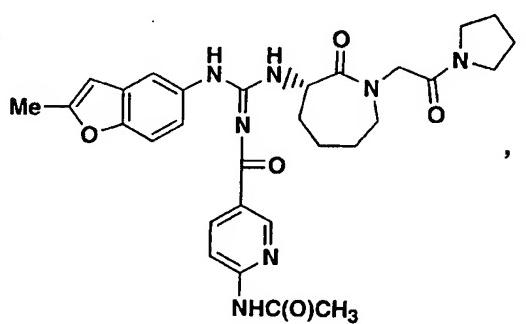
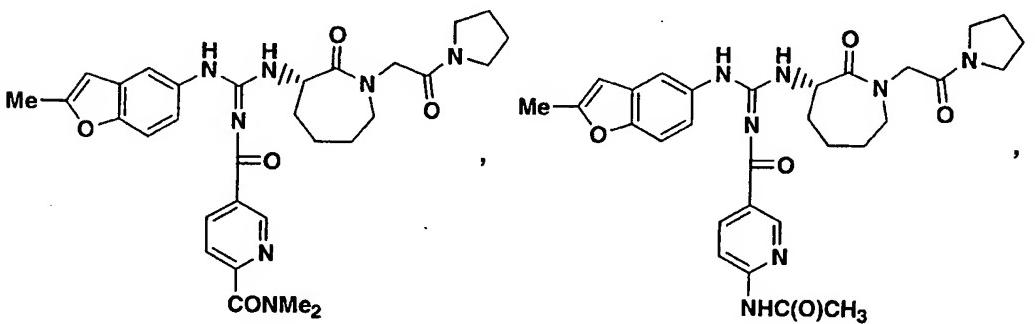
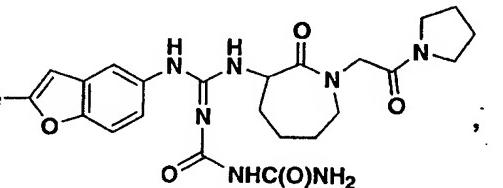
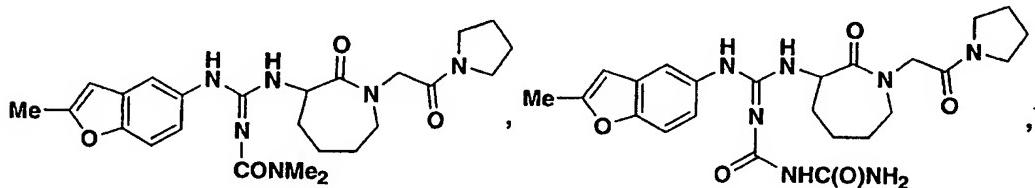
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The following compounds of formula I including a pharmaceutically acceptable salt thereof are most preferred:

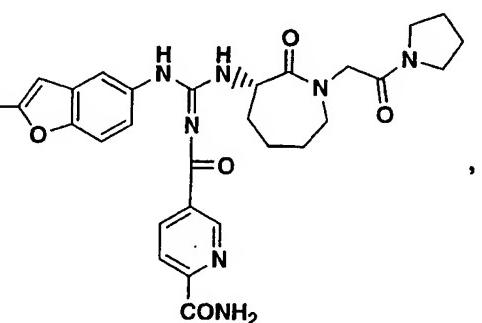
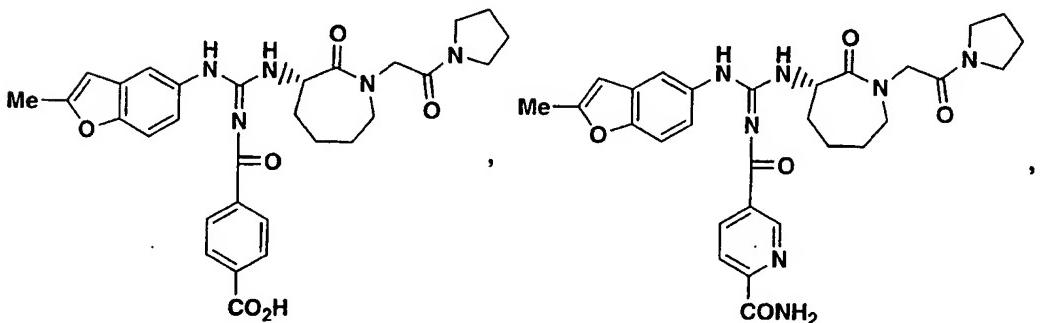


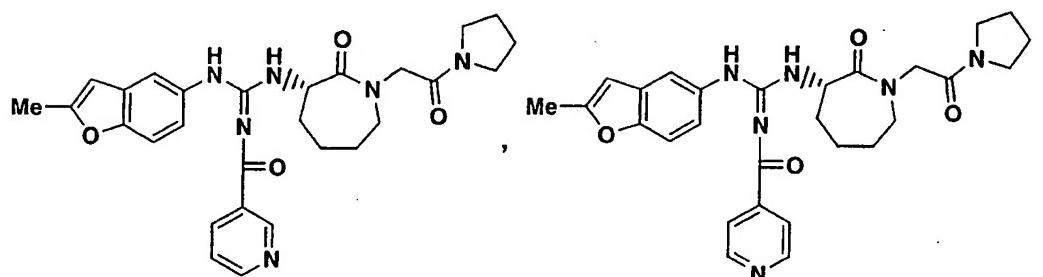
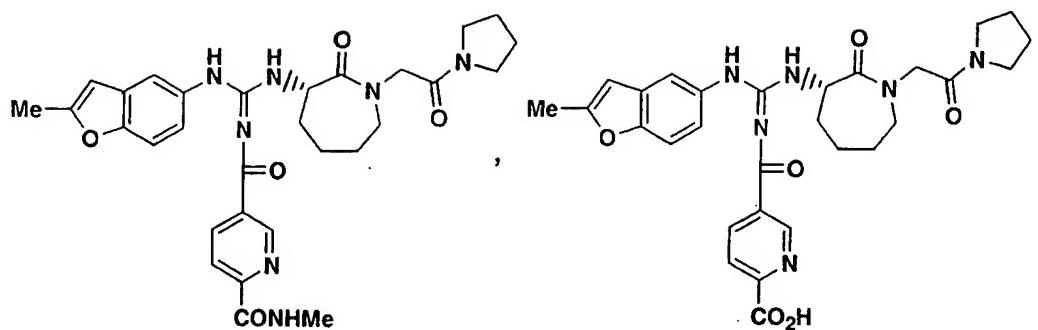


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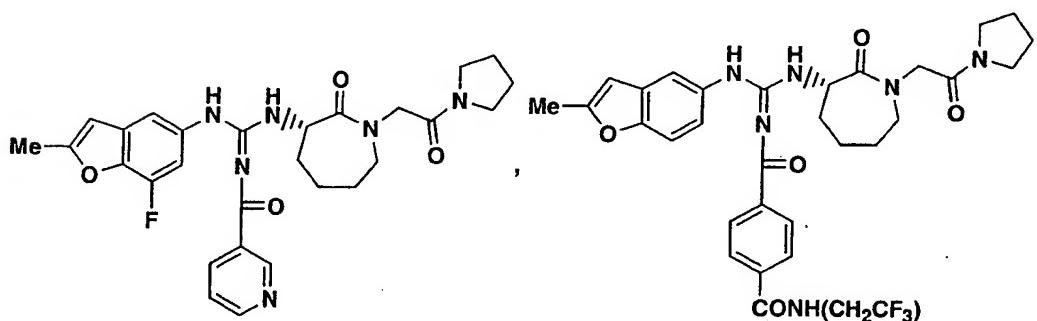
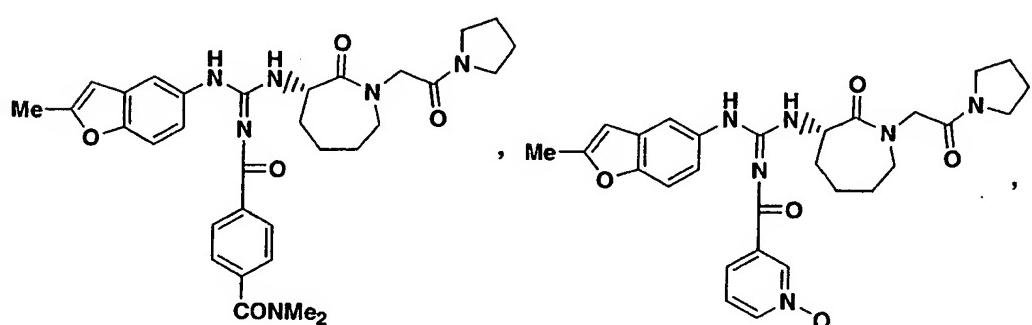


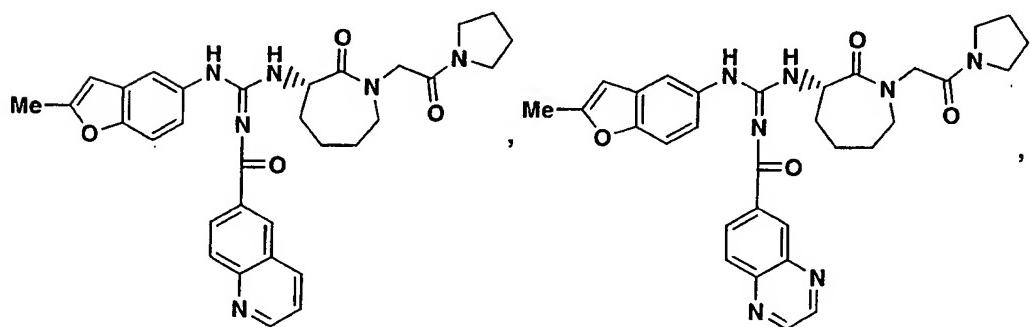
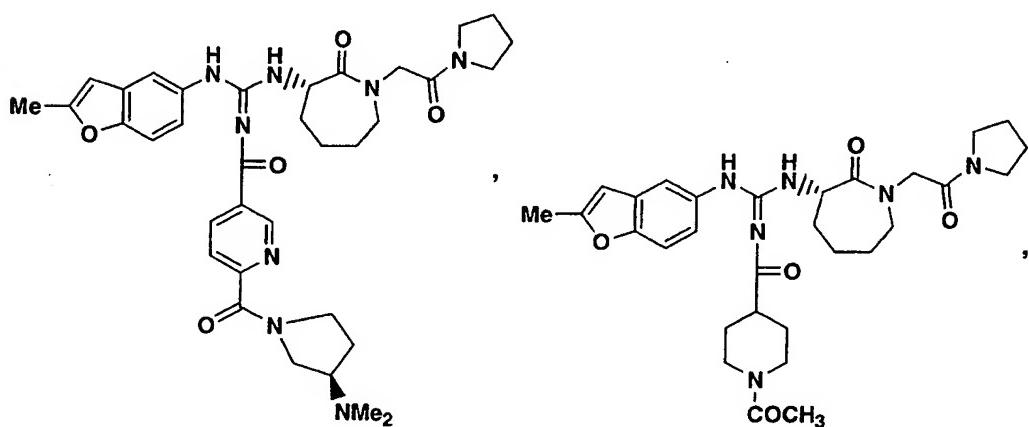
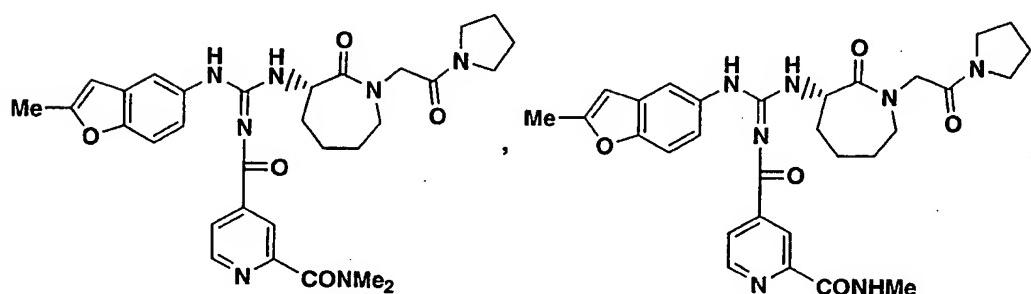
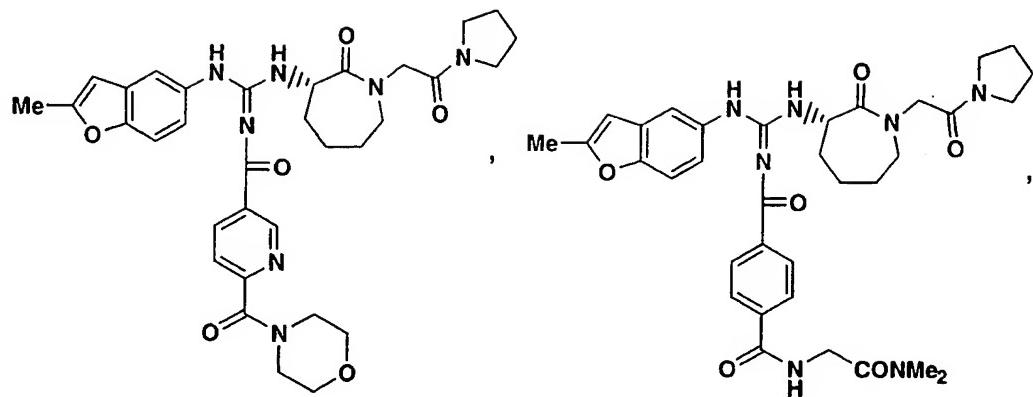
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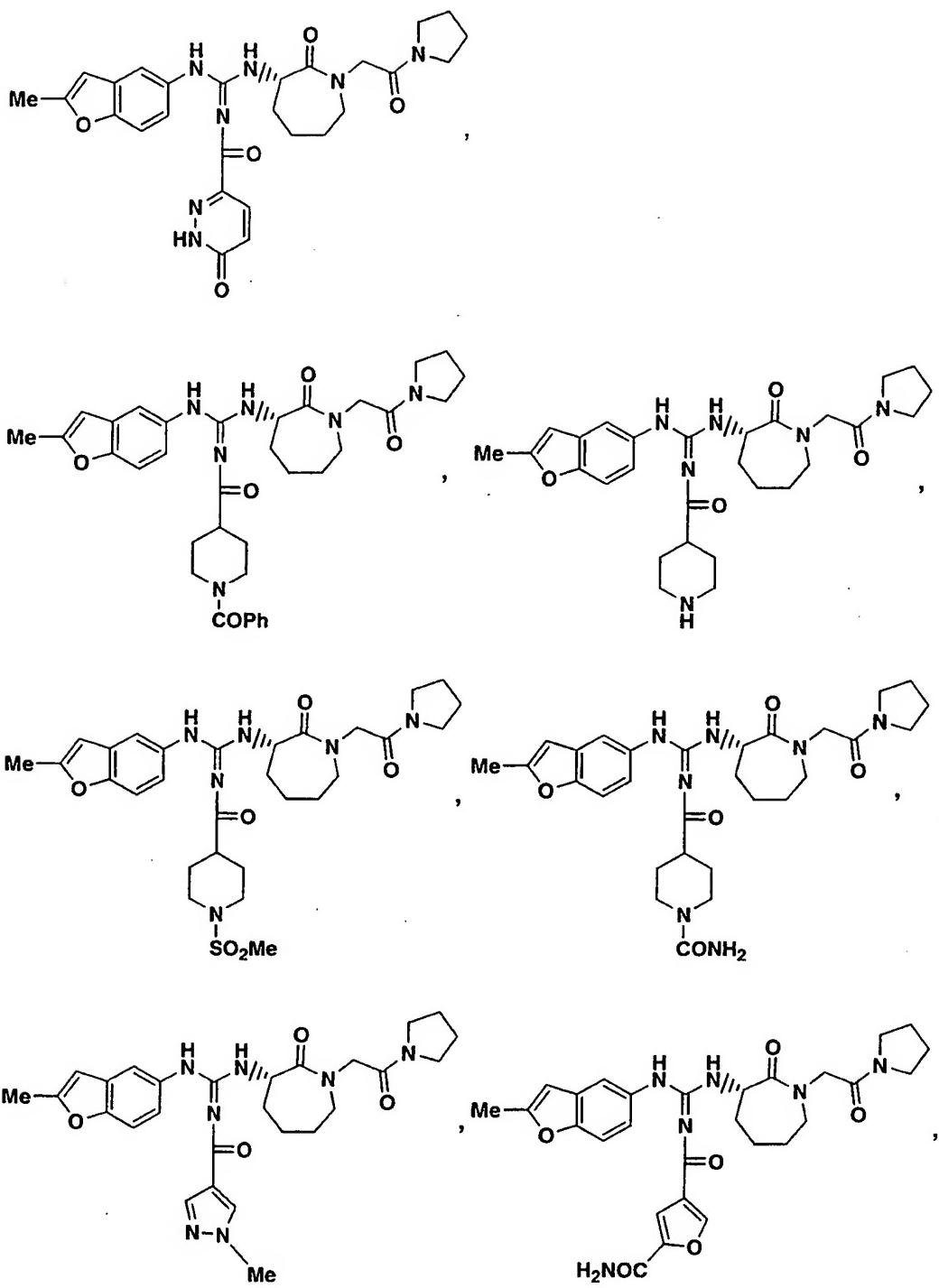




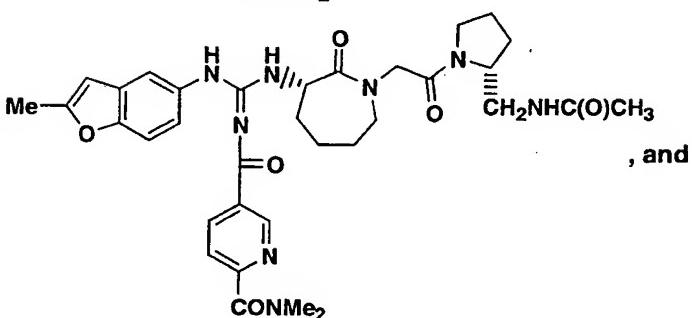
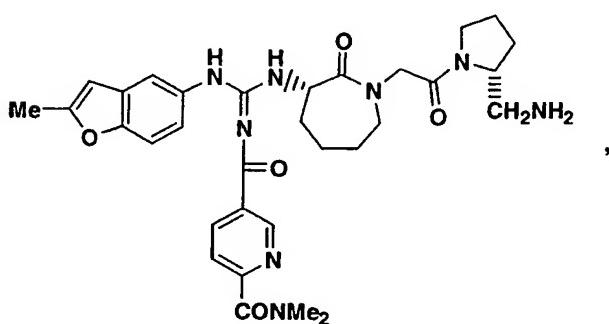
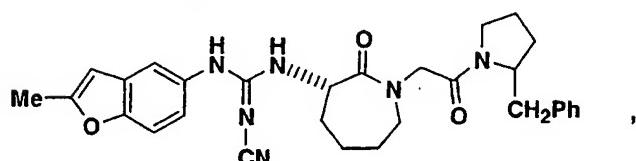
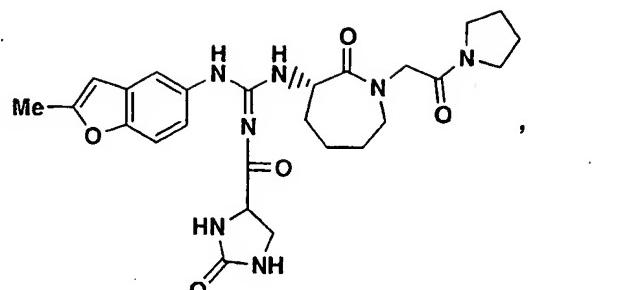
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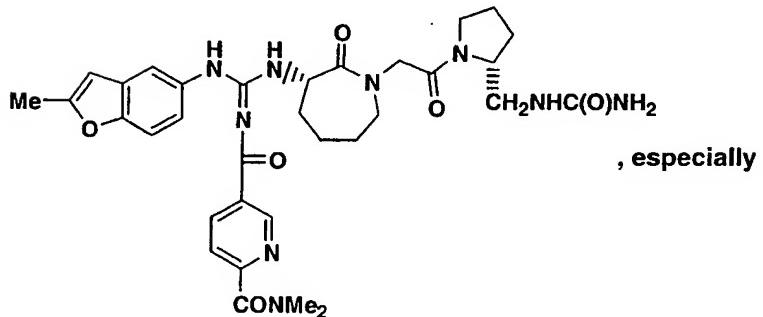


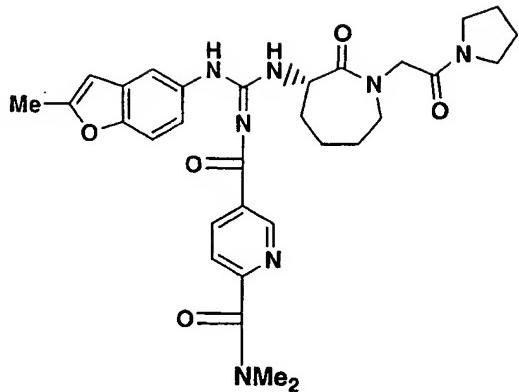


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In the above formulas Me represents methyl and Et represents ethyl, and Ph represents phenyl.

5

The compounds of the present invention are inhibitors of the activated coagulation serine protease known as Factor Xa and thus are useful for the treatment or prophylaxis of those processes which involve the production and/or action of Factor Xa. Thus, the compounds of the invention are useful in the treatment or prevention of thrombotic events associated with coronary artery and cerebrovascular disease. This includes a number of thrombotic and prothrombotic states in which the coagulation cascade is activated which include, but are not limited to, formation of atherosclerotic plaques, venous or arterial thrombosis, coagulation syndromes, ischemia and angina (stable and unstable), deep vein thrombosis (DVT), disseminated intravascular coagulopathy, Kasabach-Merritt syndrome, pulmonary embolism, myocardial infarction, cerebral infarction, cerebral thrombosis, atrial fibrillation, cerebral embolism, thromboembolic complications of surgery (such as hip replacement, introduction of artificial heart valves and endarterectomy) and peripheral arterial occlusion. The compounds of the invention are also useful as inhibitors of blood coagulation such as during the preparation, storage and fractionation of whole blood.

The present compounds may also be useful in maintaining whole and fractionated blood in the fluid phase such as required for analytical and biological testing. Examples include, but are not limited to, ex vivo platelet and other cell function studies, bioanalytical procedures and quantitation of blood-containing components.

In addition, the compounds of the present invention may be useful to prevent restenosis following arterial injury induced by endogenous (rupture of an atherosclerotic plaque) or exogenous (invasive cardiological procedure such as vessel wall injury resulting from angioplasty) events.

The compounds of the present invention may also be used as an anticoagulant in extracorporeal blood circuits, such as those necessary in dialysis and surgery (such as coronary artery bypass surgery).

In addition, the compounds of the present invention may be useful for maintaining blood vessel patency in conjunction with vascular surgery including bypass grafting, arterial reconstruction, atherectomy, vascular graft and stent patency, organ, tissue and cell implantation and transplantation.

The compounds of the present invention may be useful for the treatment of heparin-intolerant patients, including those with congenital and acquired antithrombin III deficiencies, heparin-induced thrombocytopenia, and those with high levels of polymorphonuclear granulocyte elastase.

The compounds of the present invention may also be useful for the treatment of inflammatory diseases and the prevention of septic shock and vascular damage due to bacterial and/or viral infections.

The compounds of the present invention may also be useful in the treatment of malignancies, prevention of metastases, prevention of prothrombotic complications of cancer, and as an adjunct to chemotherapy.

The compounds of the present invention may also be used in combination with prothrombolytic agents, such as tissue plasminogen activator (natural or recombinant), streptokinase, reteplase, activase, lanoteplase, 5 urokinase, prourokinase, anisolated streptokinase plasminogen activator complex (ASPAC), animal salivary gland plasminogen activators, and the like. The compounds of the present invention may act in a synergistic fashion with one or more of the above agents 10 to prevent reocclusion following a successful thrombolytic therapy and/or reduce the time to reperfusion. The compounds of the present invention may also allow for reduced doses of the thrombolytic agent to be used and therefore minimize potential hemorrhagic 15 side-effects.

The compounds of the present invention may also inhibit other serine proteases, for example, thrombin, Factor VIIa, urokinase-type plasminogen activator (urokinase), tryptase and/or trypsin. As a result, these 20 compounds may additionally be useful as angiogenesis inhibitors in the treatment of cancer, as antiinflammatory agents particularly in the treatment of chronic asthma and in the treatment or prevention of allergic rhinitis, rheumatoid arthritis, inflammatory 25 bowel disease, psoriasis, and conjunctivitis and in the treatment or prevention of pancreatitis.

The compounds of the present invention may also be used in combination with other antithrombotic or anticoagulant drugs such as thrombin inhibitors, platelet 30 aggregation inhibitors such as clopidogrel, ticlopidine, PAI-1 inhibitors such as XR-330 and T-686, inhibitors of α -2-antiplasmin such as anti- α -2-antiplasmin antibody and thromboxane receptor antagonists (such as ifetroban), prostacyclin mimetics, phosphodiesterase (PDE) 35 inhibitors, such as dipyridamole or cilostazol, PDE inhibitors in combination with thromboxane receptor antagonists/thromboxane A synthetase inhibitors (such as

- picotamide), serotonin-2-receptor antagonists (such as ketanserin), fibrinogen receptor antagonists, aspirin, hypolipidemic agents, (such as HMG-CoA reductase inhibitors for example pravastatin or simvastatin, or 5 microsomal triglyceride transport protein inhibitors such as disclosed in U.S. Patent Nos. 5,739,135, 5,712,279 and 5,760,246), antihypertensive agents, (such as angiotensin converting enzyme inhibitors, for example, captopril, lisinopril or fosinopril, angiotensin II receptor 10 antagonists, for example, irbesartan, losartan or valsartan, and ACE/NEP inhibitors, for Example omapatrilat), PDE inhibitors in combination with aspirin, ifetroban, picotamide, ketanserin or clopidogrel and the like.
- 15 The compounds of the invention can be administered orally or parenterally such as subcutaneously or intravenously, as well as by nasal application, rectally or sublingually to various mammalian species known to be subject to such maladies, e.g., humans, cats, dogs and 20 the like in an effective amount within the dosage range of about 0.1 to about 100 mg/kg, preferably about 0.2 to about 50 mg/kg and more preferably about 0.5 to about 25 mg/kg (or from about 1 to about 2500 mg, preferably from about 5 to about 2000 mg) on a regimen in single or 2 to 25 4 divided daily doses.

The active substance can be utilized in a composition such as tablet, capsule, solution or suspension or in other type carrier materials such as transdermal devices, iontophoretic devices, rectal 30 suppositories, inhalant devices and the like. The composition or carrier will contain about 5 to about 500 mg per unit of dosage of a compound or mixture of compounds of formulas I, IA., IB, IC and ID. They may be compounded in conventional matter with a physiologically 35 acceptable vehicle or carrier, excipient, binder, preservative, stabilizer, flavor, etc., as called for by accepted pharmaceutical practice.

The following working Examples represent preferred embodiments of the present invention.

general experimental and definitions:

5

TFFH: Tetramethylfluoroformamidinium hexafluorophosphate.

EDCI and WSC: 1-[3-(dimethylamino)propyl]-3-ethylcarbodiimide hydrochloride.

DMF: N,N-dimethylformamide

10

Unless otherwise noted all mass spectral data are positive ion spectra.

The following conditions were used for HPLC:

15

Method A: YMC A-ODS S-5, 4.6 mm x 50 mm; 4 mL/min.; detection at 220 nm; solvent A = 90:10 water:methanol, solvent B = 10:90 water:methanol (both containing 0.2% phosphoric acid); 0% B to 100% B (4 min linear gradient) and then hold

20

Method C: YMC A-ODS S-3, 4.6 mm x 50 mm; 2.5 mL/min.; detection at 220 nm; solvent A = 90:10 water:methanol, solvent B = 10:90 water:methanol (both containing 0.2% phosphoric acid; 0% B to 100% B (8 min linear gradient)

25

and then hold

30

Method B: Zorbax, 4.5 mm x 75 mm; 4.6 mm x 15 cm; 2.5 mL/min.; detection at 220 nm; solvent A = 90:10 water:methanol, solvent B = 10:90 water:methanol (both containing 0.2% phosphoric acid; 0% B to 100% B (8 min linear gradient) and then hold

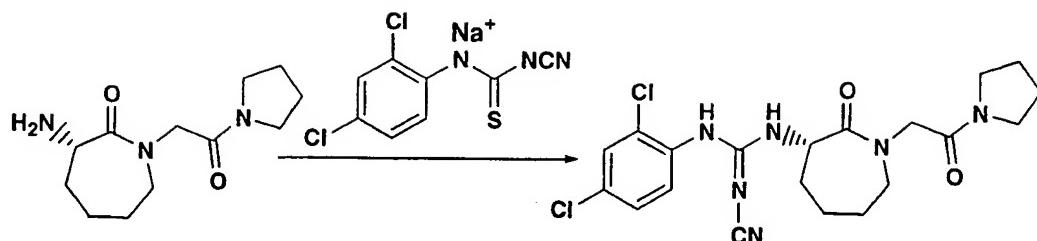
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Method D: Phenomenox LUNA S-5, 4.6 mm x 50 mm; 4 mL/min.; detection at 220 nm; solvent A = 90:10 water:methanol, solvent B = 10:90 water:methanol (both containing 0.2% phosphoric acid); 0% B to 100% B (4 min linear gradient) and then hold

Method E: Same as Method A with 0.2% trifluoroacetic acid in place of phosphoric acid

- 5 Method F: YMC A-ODS S-5, 4.6 mm x 50 mm; 4 mL/min.; detection at 220 nm; solvent A = 90:10 water:methanol, solvent B = 10:90 water:methanol (both containing 0.1% trifluoroacetic acid); 0% B to 100% B (4 min linear gradient) and then hold

10

Example 1

5 (S)-1-[(3-Amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (53 mg, 0.22 mmol), N-cyano-N'-(2,4-dichlorophenyl)thiourea sodium salt (54 mg, 0.20 mol) and WSC (40 mg, 0.20 mmol) were stirred in ethanol (0.5 mL) and CH₃CN (0.5 mL). After stirring at ambient
10 temperature overnight, CH₃CN (5 mL) was added. The reaction mixture was added to a SCX column (Varian Mega Bond Elute, 3g SCX, pretreated 2 x 10 mL with MeOH and 1 x 10 mL with CH₃CN). The column was then washed with CH₃CN (15 mL) and eluted with 50% MeOH/CH₃CN (2 x 10 mL)
15 and MeOH (10 mL). Evaporation of the product-containing fractions afforded crude product which was further purified by column chromatography (silica gel, 4% MeOH/CH₂Cl₂) to afford title compound (23 mg, 25%): LRMS (ESI) m/z 451; HPLC: (method A) t_R=3.64 min.

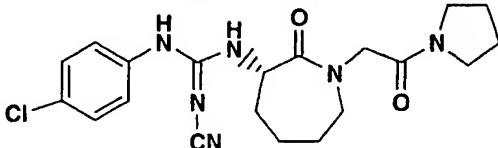
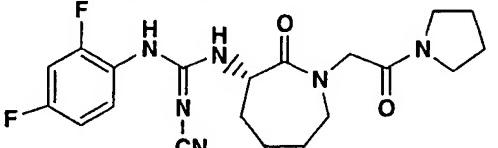
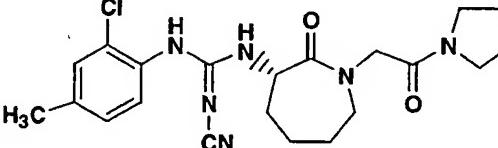
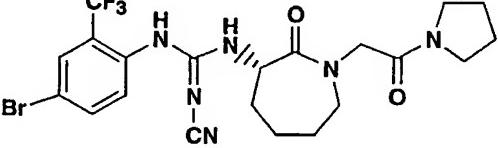
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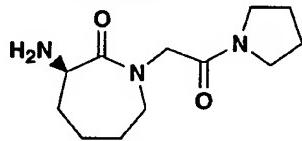
Example 2 to 12

Using the methodology described in Example 1, the following compounds were prepared.

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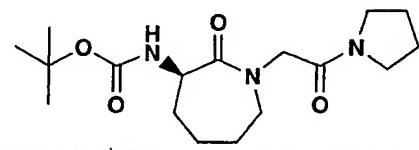
Example	Structure	characterization
2		LRMS (ESI) m/z 441 HPLC (method A) $t_{\text{R}} = 3.26 \text{ min}$
3		LRMS (ESI) m/z 435 HPLC (method A) $t_{\text{R}} = 3.54 \text{ min}$
4		LRMS (ESI) m/z 435 HPLC (method A) $t_{\text{R}} = 3.89 \text{ min}$
5		LRMS (ESI) m/z 435 HPLC (method A) $t_{\text{R}} = 3.90 \text{ min}$
6		LRMS (ESI) m/z 419 HPLC (method A) $t_{\text{R}} = 3.13 \text{ min}$
7		LRMS (ESI) m/z 415 HPLC (method A) $t_{\text{R}} = 3.30 \text{ min}$
8		LRMS (ESI) m/z 417 HPLC (method A) $t_{\text{R}} = 3.26 \text{ min}$

9		LRMS (ESI) m/z 417 HPLC (method A) $t_p = 3.53$ min
10		LRMS (ESI) m/z 419 HPLC (method A) $t_p = 3.20$ min
11		LRMS (ESI) m/z 431 HPLC (method A) $t_p = 3.76$ min
12		LRMS (ESI) m/z 529 HPLC (method A) $t_p = 3.79$ min

Example 13

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A.

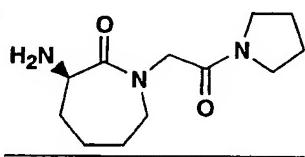


Lithium bis(trimethylsilyl)amide (1 N in THF, 8.3 mL, 8.3 mmol) in THF (4 mL) was added dropwise over 2 h to a solution of 1,1-dimethylethyl [(3R)-hexahydro-2-oxo-1H-azepin-3-yl]carbamate (0.95 g, 4.1 mmol) in THF (70 mL) stirring at ambient temperature under argon. A solution of 1-(bromoacetyl)pyrrolidine (0.88 g, 4.6 mol) in THF (12 mL) was then added slowly over 15 min. After stirring at ambient temperature overnight, the reaction was quenched with 5% KHSO₄ and transferred to a

separatory funnel with ethyl acetate. Washing with 5% KHSO₄ and brine and drying over MgSO₄ afforded 1.7 g of crude title product which was purified by column chromatography (silica gel, 3% MeOH/CH₂Cl₂) to afford
 5 pure product: (1.11 g, 80%); ¹H-NMR (CDCl₃, δ) 5.94 (m, 1H), 4.44 (m, 1H), 4.22 (d, 1 H, J=16.1 Hz), 4.11 (d, 1 H, J=16.1 Hz), 3.71 (m, 1 H), 3.45 (m, 4 H), 3.28 (m, 1 H), 2.10-1.30 (m, 10 H), 1.44 (s, 9 H).

10

B.



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Part A compound (1.1 g, 3.3 mmol) and trifluoroacetic acid (3.7 g, 33 mmol) in CH₂Cl₂ (20 mL) were stirred at ambient temperature overnight. Evaporation and sequential azeotroping with CH₂Cl₂ and MeOH afforded the product as the TFA salt (1.6 g). Column chromatography (BIORAD AG-50W, H⁺ Form, packed in 50% H₂O/MeOH) eluting with MeOH and then with 1.5 N NH₃ in MeOH afforded title amine (0.54 g, 69%): ¹H-NMR (CDCl₃, δ) 4.33 (d, 1 H, J = 16.1 Hz), 4.02 (d, 1 H, J=16.1 Hz), 3.62 (m, 2 H), 3.45 (m, 4 H), 3.28 (m, 1 H), 2.05-1.50 (m, 10 H); [α]_D (CHCl₃, 4.9)=+11.4°.

25

Examples 14 to 17

Using the methodology described in Example 1 and Example 13, the following compounds were prepared from the Example 13 compound.

Example	Structure	characterization
14		LRMS (ESI) m/z 383 HPLC (method A) <i>t</i> _r = 3.19 min

15		LRMS (ESI) m/z 413 HPLC (method A) $t_p = 3.25$ min
16		LRMS (ESI) m/z 433 HPLC (method A) $t_p = 3.71$ min
17		LRMS (ESI) m/z 451 HPLC (method A) $t_p = 3.96$ min

Examples 18-21

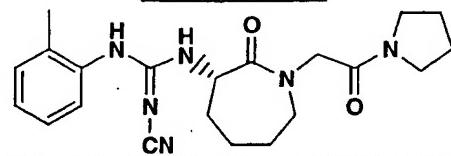
Using methodology described in Examples 1 and 13,
the following compounds were prepared from 1,1-
5 dimethylethyl ((S)-2-oxo-3-piperidinyl)carbamate.

Example	Structure	characterization
18		LRMS (ESI) m/z 369 HPLC (method A) $t_p = 2.76$ min
19		LRMS (ESI) m/z 399 HPLC (method A) $t_p = 2.84$ min
20		LRMS (ESI) m/z 419 HPLC (method A) $t_p = 3.44$ min
21		LRMS (ESI) m/z 437 HPLC (method A) $t_p = 3.78$ min

Examples 22 to 25

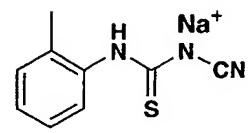
Using methodology described in Examples 1 and 13,
the following compounds were prepared from 1,1-
5 dimethylethyl [(3S)-2-oxo-3-pyrrolidinyl]carbamate.

Example	Structure	characterization
22		LRMS (ESI)m/z 355 HPLC (method A) $t_R = 2.48$ min
23		LRMS (ESI) m/z 385 HPLC (method A) $t_p = 2.61$ min
24		LRMS (ESI) m/z 389 HPLC (method A) $t_p = 3.04$ min
25		LRMS (ESI) m/z 423 HPLC (method A) $t_p = 3.59$ min

Example 26

10

A.

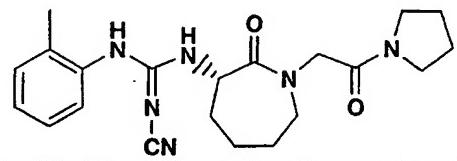


(2-Methyl)phenyl isothiocyanate (2.22 g, 14.8
15 mmol) and sodium cyanamide (1.06 g, 16.4 mmol) were
dissolved in 70 mL of ethanol. The reaction mixture was

stirred at 50°C for 24 h. The ethanol was removed by rotary evaporation, and the resulting crude solid residue was triturated with 50 mL of ether. Title compound (2.80 g 88%) was obtained as a white solid by filtration.

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B.



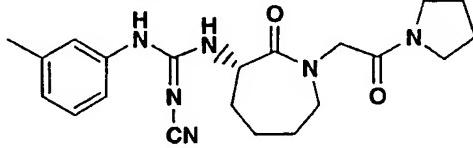
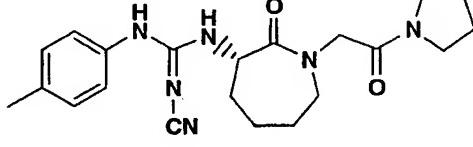
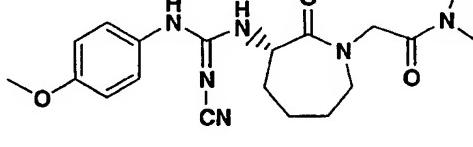
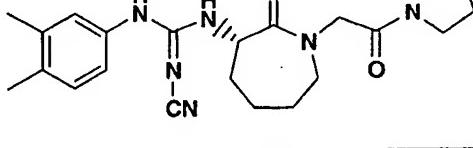
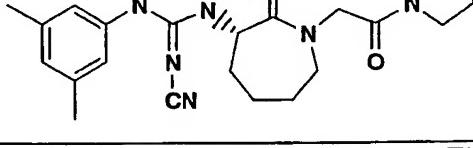
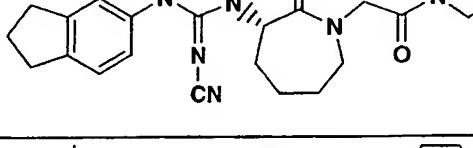
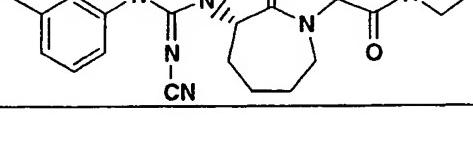
10 (S)-1-[(3-Amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (53 mg, 0.22 mmol) and Part A compound (43 mg, 0.20 mmol) were dissolved in 1 mL of DMF, and then WSC (40 mg, 0.20 mmol) was added. The reaction mixture was stirred at room temperature for 20 hours. The solvent was removed by rotary evaporation. The residue was diluted with 2 mL of acetonitrile and loaded onto an SCX cartridge (Varian Mega Bond Elute, 3 g SCX, prewashed with 20 mL of methanol and 20 mL of acetonitrile). The cartridge was eluted with 20 mL of 15 acetonitrile and four 10-mL portions of 1:1 acetonitrile/methanol. Product-containing fractions were concentrated to provide title compound (59 mg, 75%): LRMS (ESI) m/z 397 (M+H); HPLC (method C) t_R = 6.0 min.

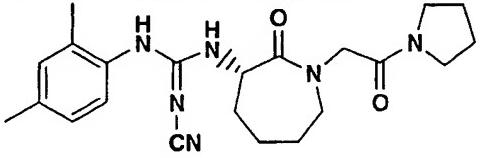
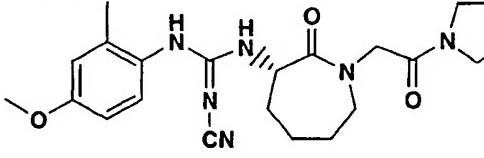
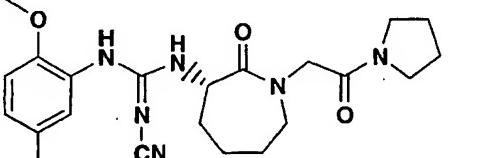
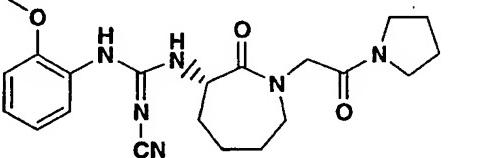
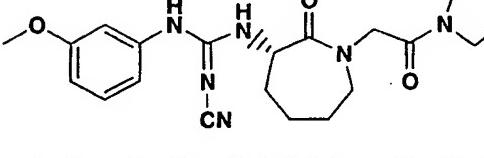
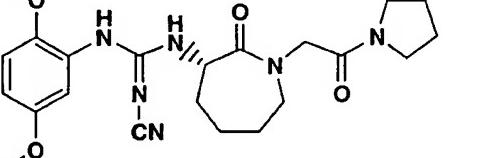
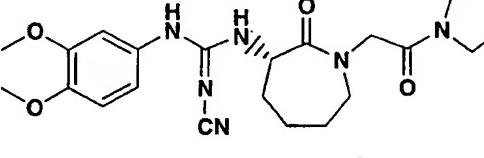
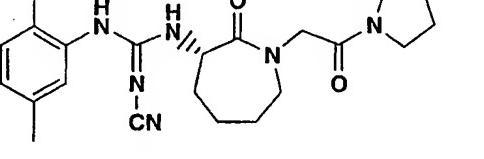
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Examples 27 to 60

Using the same methodology described for Title compound of Example 26, the following compounds were prepared. Some of the compounds required additional purification by preparative gradient HPLC after the SCX cartridge purification (YMC-pack ODS-A, solvent A: 90:10 H₂O:MeOH + 0.2% TFA and solvent B : 10:90 H₂O:MeOH + 0.2% TFA).

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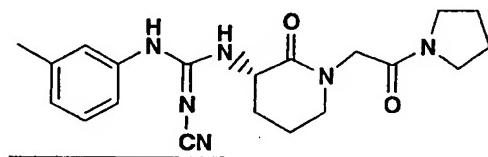
Example	Structure	characterization
27		HPLC (method C) t_R = 6.4 min. LRMS (ESI) m/z 397
28		HPLC (method C) t_R = 6.4 min. LRMS (ESI) m/z 397
29		HPLC (method C) t_R = 5.9 min. LRMS (ESI) m/z 413
30		HPLC (method C) t_R = 6.9 min. LRMS (ESI) m/z 411
31		HPLC (method C) t_R = 7.0 min. LRMS (ESI) m/z 411
32		HPLC (method C) t_R = 7.2 min. LRMS (ESI) m/z 423
33		HPLC (method C) t_R = 6.2 min. LRMS (ESI) m/z

		411
34		HPLC (method C) $t_R = 6.3$ min. LRMS (ESI) m/z 411
35		HPLC (method C) $t_R = 5.8$ min. LRMS (ESI) m/z 427
36		HPLC (method C) $t_R = 6.0$ min. LRMS (ESI) m/z 427
37		HPLC (method C) $t_R = 5.5$ min. LRMS (ESI) m/z 413
38		HPLC (method C) $t_R = 5.7$ min. LRMS (ESI) m/z 413
39		HPLC (method C) $t_R = 5.6$ min. LRMS (ESI) m/z 443
40		HPLC (method C) $t_R = 5.3$ min. LRMS (ESI) m/z 443
41		HPLC (method C) $t_R = 6.2$ min. LRMS (ESI) m/z 411

42		HPLC (method C) $t_R = 5.6$ min. LRMS (ESI) m/z 443
43		HPLC (method C) $t_R = 6.0$ min. LRMS (ESI) m/z 443
44		HPLC (method C) $t_R = 6.4$ min. LRMS (ESI) m/z 451
45		HPLC (method C) $t_R = 6.4$ min. LRMS (ESI) m/z 401
46		HPLC (method C) $t_R = 7.4$ min. LRMS (ESI) m/z 451
47		HPLC (method C) $t_R = 5.9$ min. LRMS (ESI) m/z 408
48		HPLC (method C) $t_R = 7.4$ min. LRMS (ESI) m/z 509
49		HPLC (method C) $t_R = 6.3$ min. LRMS (ESI) m/z 428
50		HPLC (method C) $t_R = 6.0$ min. LRMS (ESI) m/z 425

51		HPLC (method C) $t_r = 7.2$ min. LRMS (ESI) m/z 461
52		HPLC (method C) $t_r = 5.7$ min. LRMS (ESI) m/z 397
53		HPLC (method C) $t_r = 6.5$ min. LRMS (ESI) m/z 411
54		HPLC (method C) $t_r = 7.2$ min. LRMS (ESI) m/z 489
55		HPLC (method C) $t_r = 5.5$ min. LRMS (ESI) m/z 427
56		HPLC (method B) $t_r = 7.0$ min. LRMS (ESI) m/z 447
57		HPLC (method B) $t_r = 6.0$ min. LRMS (ESI) m/z 441
58		HPLC (method B) $t_r = 6.1$ min. LRMS (ESI) m/z 441

59		HPLC (method D) $t_R = 2.9$ min LCMS (ESI) m/z 490 (M+H)
60		HPLC (method D) $t_R = 2.0$ min LCMS (ESI) m/z 384 (M+H)

Example 61

5

3-Methylaniline (21 mg, 0.20 mmol) and diphenyl cyanocarbonimidate (47 mg, 0.20 mmol) were stirred at 55°C in ethyl acetate. After 5 hours, (S)-1-[(3-amino-2-oxo-1-piperidinyl)acetyl]pyrrolidine (50 mg, 0.22 mmol) was added and the reaction was stirred at 55°C. After stirring overnight, the reaction mixture was purified by column chromatography (silica gel, 5% MeOH/CH₂Cl₂) to afford title compound (69 mg, 90%): LRMS (ESI) m/z 383; HPLC (method A) $t_R = 3.14$ min

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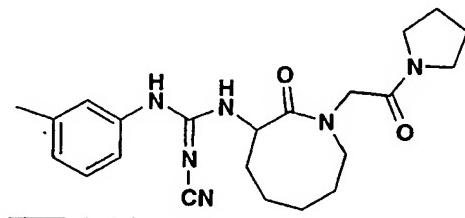
Examples 62 to 65

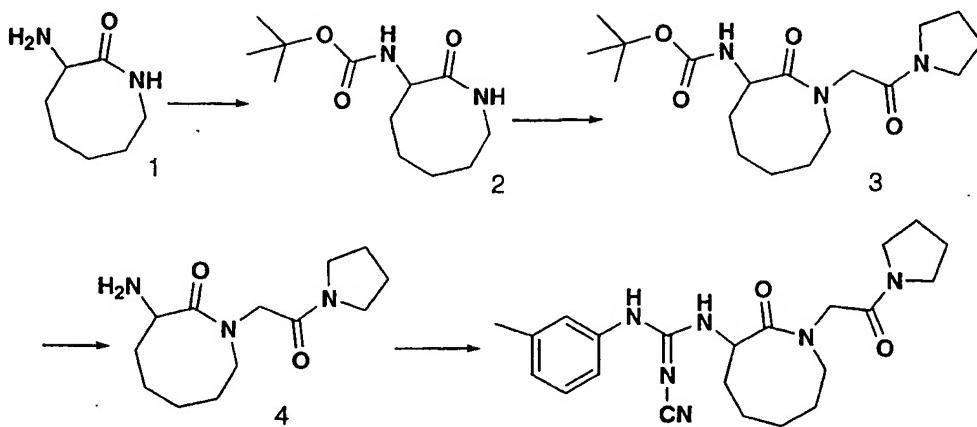
Using the methodology described in Example 61, the following compounds were prepared. When amine hydrochloride salts were used, 1 equivalent of triethylamine was added to the reaction. For some reactions acetonitrile or DMF was used as solvent.

Example	Structure	characterization
62		LRMS (ESI) m/z 423 HPLC (method A) $t_r = 3.35$ min
63		LRMS (ESI) m/z 369 HPLC (method A) $t_r = 2.88$ min
64		LRMS (ESI) m/z 409 HPLC (method A) $t_r = 3.09$ min
65		LRMS (ESI) m/z 485 HPLC (method A) $t_r = 3.84$ min

Example 66

10





A. Preparation of 2. Boc-anhydride (1.7 g, 7.6 mmol) in CH₂Cl₂ (9 mL) was added to a solution of amine 1 (1.1 g, 6.4 mmol) and diisopropylethyl amine (1.1 g, 1.5 mL, 8.1 mmol) in CH₂Cl₂ (25 mL) stirring at 0°C under argon. The ice bath was removed and the reaction stirred at ambient temperature overnight. Washing the reaction solution with 1 N NaOH, 5% KHSO₄, and water, and drying over MgSO₄ afforded 2.5 g of crude product after evaporation of the solvent. Column chromatography (silica gel, 4% MeOH/CH₂Cl₂) afforded part A compound 2 (0.70 g, 45%): ¹H-NMR (CDCl₃, δ) 5.70 (m, 1H), 5.52 (m, 1H), 4.58 (m, 1 H), 3.55 (m, 1 H), 3.25 (m, 1 H), 2.07 (m, 1 H), 1.62 (m, 7 H), 1.44 (s, 9 H).

B. Preparation of 4. Using methodology described in Example 13 Part A lactam was transformed to compound 4.

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C. Preparation of Title Compound. Using the methodology described in Example 26, compound 4 was converted to title compound: LRMS (ESI) m/z 411 (M+H); HPLC (method A) t_R = 3.52 min.

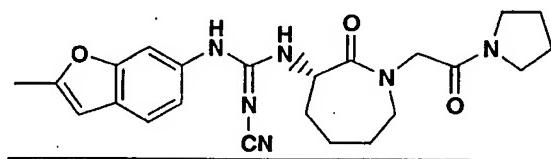
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Example 67

Using the methodology described in Examples 61 or 66 the following compound was prepared from 4.

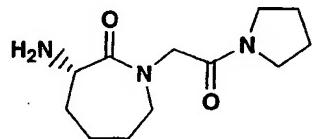
Example	Structure	characterization
67		LRMS (ESI) m/z 451 HPLC (method A): t _r = 3.70 min

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Example 68

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A.

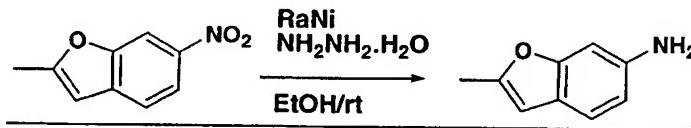


To a 0 °C solution of (3S)-aminohexahydro-2H-azapin-2-one (200 g, 1.56 mol) in 2 N NaOH (2 L) was added benzyl chloroformate (272 mL, 1.81 mol) over 2 h. After stirring 1 h at 0 °C and at room temperature for 1 h, the precipitate was collected by filtration, washed with water (4 x 2 L), heptane (4 x 5 L) and dried to provide 396 g, 100% of [(3S)-hexahydro-2-oxo-1H-azapin-3yl]carbamic acid phenylmethyl ester.

To a -10 °C solution of [(3S)-hexahydro-2-oxo-1H-azapin-3yl]carbamic acid phenylmethyl ester (1 kg, 3.8 mol) in THF (10 L) was added lithium hexamethyldisilamide (1 N in THF, 5 L). After 30 min, methyl bromoacetate (4.3 mol) was added. After 1 h, pyrrolidine (7.3 mol) was added. The reaction was stirred overnight at room temperature. Over 30 min, 2 N HCl (2 L) was added. In

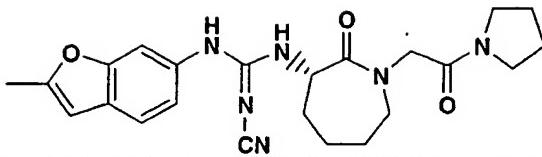
- vacuo, 7.5 L of solvent was removed. Ethyl acetate (7.5 L) was added. The organic layer was washed with 2 N HCl. The combined aqueous layers were extracted with ethyl acetate (2 x 1 L). The combined organic layers were 5 washed with saturated sodium bicarbonate (2 x 1.5 L) and were then concentrated. The residue was crystallized from ethyl acetate/heptane to provide 1.1 kg (75%) of 1-[(3S)-3-[(phenylmethoxy)carbonyl]amino-hexahydro-2-oxo-1H-azepin-1-yl]acetyl]pyrrolidine.
- 10 To a 30 °C mixture of 1-[(3S)-3-[(phenylmethoxy)carbonyl]amino-hexahydro-2-oxo-1H-azepin-1-yl]acetyl]pyrrolidine (20 g, 54 mmol), ethanol (100 mL), THF (100 mL) and wet 10% Pd/C (4 g) was added ammonium formate (5.1 g, 81 mmol) over 45 min. After 15 stirring for 3 h, the reaction was cooled to room temperature and filtered. The filtrate was concentrated, taken up in TBME (150 mL) and filtered again. The filtrate was concentrated in vacuo to provide 12.3 g (95%) of (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-20 yl)acetyl]pyrrolidine.

B.



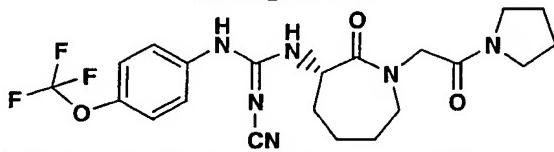
- 25 To a suspension of excess Raney nickel in ethanol (3 mL) was added 2-methyl-6-nitrobenzofuran (300 mg, 1.69 mmol). Hydrazine hydrate (153 mg, 3.06 mmol) was then added and the flask was capped at room temperature (rt). The flask was periodically vented to avoid over- 30 pressurization as gas evolution occurred. After 60 minutes, the reaction mixture was filtered through Celite and the filtrate concentrated in vacuo to provide 200 mg (81%) of a brown oil: LC-MS (method F, ESI) m/z 148 (M+H), $t_R = 1.7$ min

C.



To Part B compound (55 mg, 0.37 mmol) in ethyl acetate (1 mL) was added diphenyl cyanocarbonimidate (88 mg, 0.37 mmol) and the mixture was heated at reflux for 30 minutes. After cooling to room temperature, (S)-1-[3-amino-hexahydro-2-oxo-1H-azepin-1-yl]acetyl]pyrrolidine (88 mg, 0.37 mmol) was added and the resultant mixture heated for an additional 120 minutes. The reaction mixture was placed directly on a silica column and the product eluted with 2% methanol in chloroform. The product-containing fractions were then further purified by elution through a reverse-phase cartridge (Varian C-18 Mega Bond Elut) eluting with a gradient of 100% water to 100% methanol. Concentration of product-containing fractions provided 53 mg (33%) of title compound as a white powder: LC-MS (method F, ESI) m/z 437 (M+H), t_R = 3.7 min.

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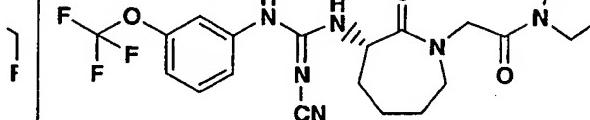
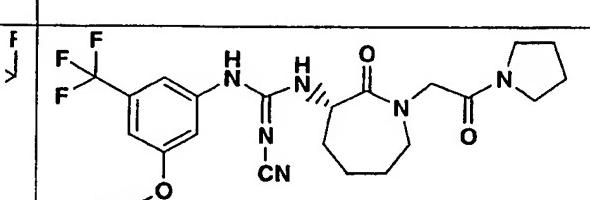
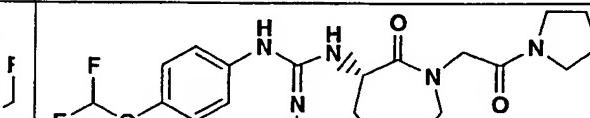
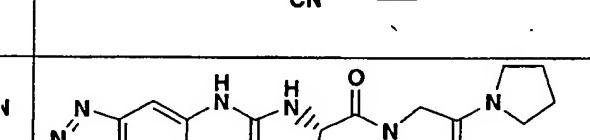
Example 69

A suspension of 4-(trifluoromethoxy)aniline (26 mg, 0.15 mmol) and diphenyl cyanocarbonimidate (35 mg, 0.15 mmol) in ethanol (0.3 mL) was heated at 70°C for 10 hours. (S)-1-[3-amino-hexahydro-2-oxo-1H-azepin-1-yl]acetyl]pyrrolidine (36 mg, 0.15 mmol) was then added, and the reaction mixture was stirred at 80°C for 10 hours. The resulting solution was concentrated to give a yellow oil which was purified by flash chromatography (silica gel, 2 to 9% methanol in dichloromethane) to provide title compound in the form of a white solid (37

mg, 54%.: LRMS (ESI) m/z 467 (M+H); HPLC (method A) t_R = 3.79 min.

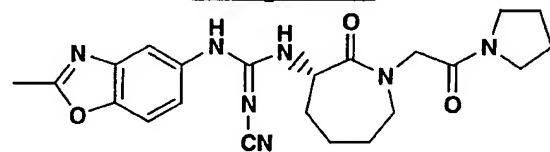
Examples 70 to 73

5 Using the methodology described for the title compound of Example 69, the following compounds were prepared.

Example	Structure	Characterization
70		LRMS (ESI) m/z 467 HPLC (method A) $t_r = 3.8 \text{ min.}$
71		LRMS (ESI) m/z 481 HPLC (method A) $t_r = 3.9 \text{ min.}$
72		LRMS (ESI) m/z 449 HPLC (method A) $t_r = 3.5 \text{ min.}$
73		LRMS (ESI) m/z 424 HPLC (method A) $t_r = 2.8 \text{ min.}$

10

Example 74



i: solution of 2-methyl-5-benzoxazolamine (20 mg, 0.14 mmol) and diphenyl cyanocarbonimidate (32 mg, 0.13 mmol) in DMF (0.3 mL) was heated at 70°C for 4 hours.

yl)acetyl]pyrrolidine (36 mg, 0.15 mmol) was then added, and the reaction mixture was stirred at 80°C for 12 hours. The resulting solution was concentrated to give a yellow oil which was purified by flash chromatography (silica gel, 1 to 4% methanol in dichloromethane) to provide title compound in the form of a white solid (25 mg, 43%): LRMS (ESI) m/z 438; HPLC (method A) t_R = 3.1 min

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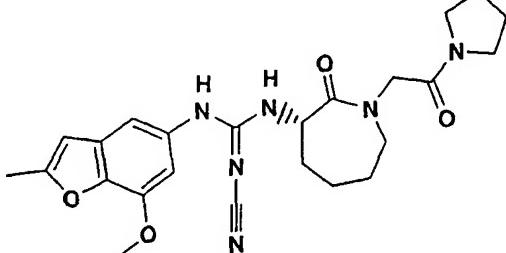
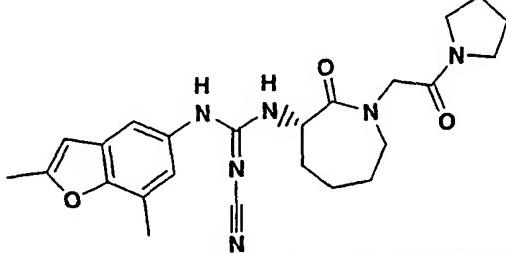
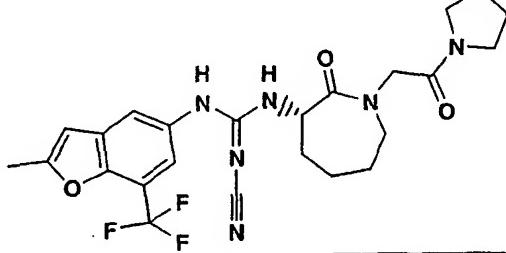
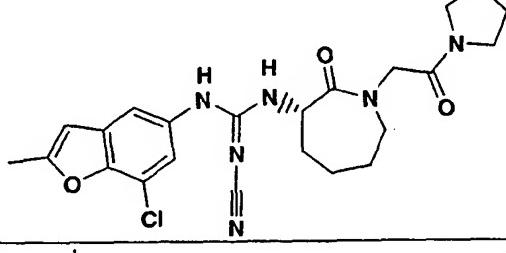
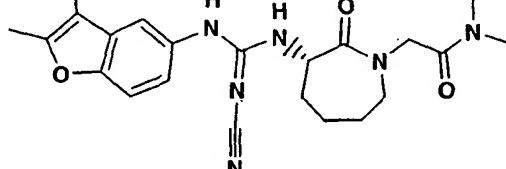
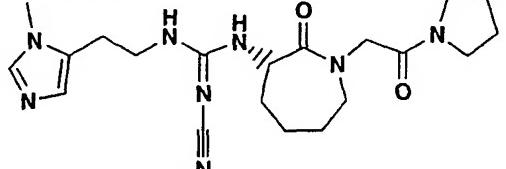
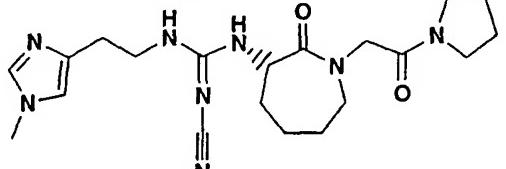
Examples 75 to 105

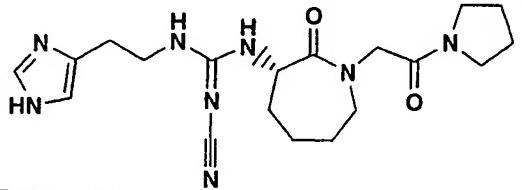
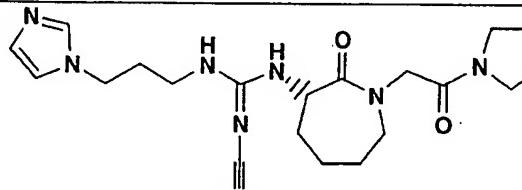
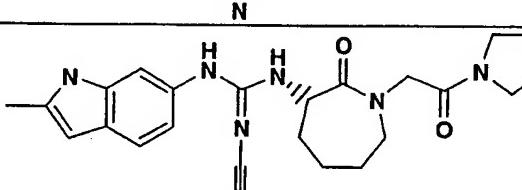
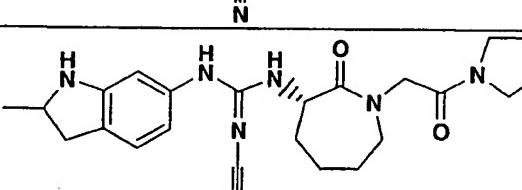
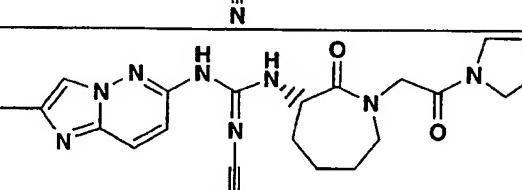
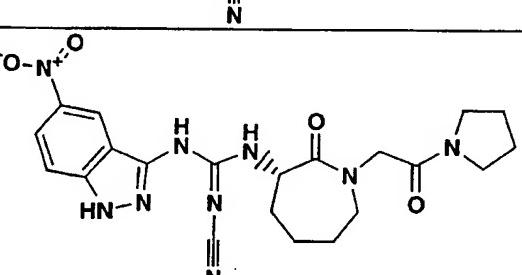
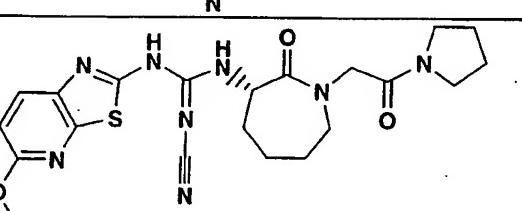
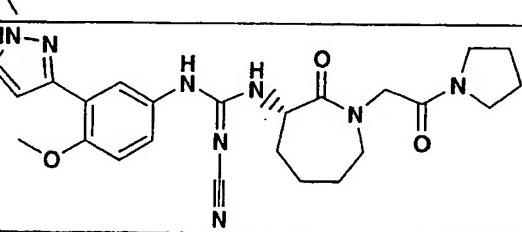
Using the methodology described for the title compound in Example 74, the following compounds were prepared. For some compounds acetonitrile was used in place of DMF.

15

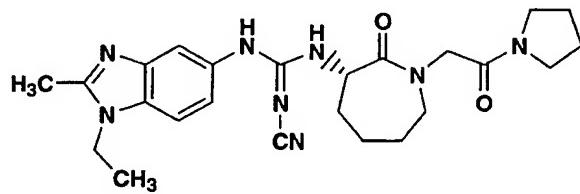
Example	Structure	Characterization
75		LRMS (ESI) m/z 440 HPLC (method A) t_R = 2.79 min.
76		LRMS (ESI) m/z 424 HPLC (method A) t_R = 2.87 min.
77		LRMS (ESI) m/z 469 HPLC (method A) t_R = 2.43 min.
78		HPLC (method D) t_R = 3.8 min LCMS (ESI) m/z 459 (M+H)
79		HPLC (method D) t_R = 2.7 min LCMS (ESI) m/z 424 (M+H).

80		HPLC(method D) $t_R = 3.3$ min LCMS (ESI) m/z 441 (M+H)
81		HPLC(method D) $t_R = 3.3$ min LCMS (ESI) m/z 427 (M+H)
82		HPLC(method D) $t_R = 3.5$ min LCMS (ESI) m/z 437 (M+H)
83		HPLC(method D) $t_R = 2.7$ min LCMS (ESI) m/z 466 (M+H)
84		HPLC(method D) $t_R = 3.6$ min LCMS (ESI) m/z 453 (M+H)
85		HPLC(method D) $t_R = 3.4$ min LCMS (ESI) m/z 439 (M+H)
86		HPLC(method D) $t_R = 3.6$ min LCMS (ESI) m/z 455 (M+H)

87		HPLC (method D) $t_R = 3.4$ min LCMS (ESI) m/z 467 (M+H)
88		HPLC (method D) $t_R = 3.7$ min LCMS (ESI) m/z 451 (M+H)
89		HPLC (method D) $t_R = 3.8$ min LCMS (ESI) m/z 505 (M+H)
90		HPLC (method D) $t_R = 3.7$ min LCMS (ESI) m/z 471 (M+H)
91		HPLC (method D) $t_R = 3.7$ min LCMS (ESI) m/z 451 (M+H)
92		HPLC (method A) $t_R = 1.8$ min LRMS (ESI) m/z 415 (M+H)
93		HPLC (method A) $t_R = 1.8$ min LRMS (ESI) m/z 415 (M+H)

94		HPLC (method A) $t_r = 1.8$ min LRMS (ESI) m/z 401 (M+H)
95		HPLC (method A) $t_r = 1.8$ min LRMS (ESI) m/z 415 (M+H)
96		HPLC (method A) $t_r = 3.5$ min LRMS (ESI) m/z 436 (M+H)
97		HPLC (method A) $t_r = 2.4$ min LRMS (ESI) m/z 438 (M+H)
98		HPLC (method A) $t_r = 2.7$ min LRMS (ESI) m/z 438 (M+H)
99		HPLC (method A) $t_r = 3.4$ min LRMS (ESI) m/z 468 (M+H)
100		HPLC (method A) $t_r = 2.7$ min LRMS (ESI) m/z 471 (M+H)
101		HPLC (method A) $t_r = 3.3$ min LRMS (ESI) m/z 479 (M+H)

102		HPLC (method A) $t_r = 3.5$ min LRMS (ESI) m/z 455 (M+H)
103		HPLC (method A) $t_r = 3.4$ min LRMS (ESI) m/z 437 (M+H)
104		HPLC (method A) $t_r = 3.0$ min LRMS (ESI) m/z 438 (M+H)
105		HPLC (method A) $t_r = 3.7$ min. LRMS (ESI) m/z 466 (M+1)

Example 106

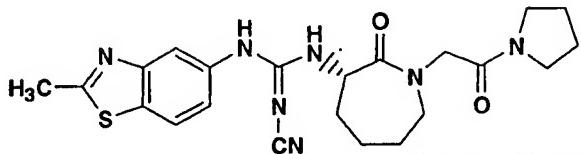
5

A solution of 1-ethyl-2-methyl-1H-Benzimidazol-5-amine hydrochloride (21 mg, 0.09 mmol), diphenyl cyanocarbonimidate (20 mg, 0.08 mmol) and triethylamine (0.03 mL, 0.18 mmol) in DMF (0.2 mL) was heated at 60°C 10 for 6 hours. (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (20 mg, 0.08 mmol) was then added, and the reaction mixture was stirred at 80°C for 14 hours. The resulting solution was concentrated, and the residue was purified by preparative HPLC to provide title

compound in the form of a white solid (14 mg, 36%): LRMS (ESI) m/z 465; HPLC (method A) $t_R = 2.31$ min

Example 107

5



A.

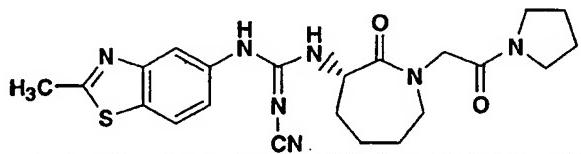


10

2-Methyl 5-benzothiazolamine (0.32 g, 2.0 mmol) and diphenyl cyanocarbonimidate (0.48 g 2.0 mmol) were dissolved in 5 mL of ethanol. The reaction mixture was stirred at room temperature for 24 hours and then concentrated by rotary evaporation. The residue was dissolved in 50 mL of methylene chloride and the organic solution was washed with 50 mL of 5% KHSO_4 and 50 mL of brine. The organic layer was dried over MgSO_4 and concentrated to give part A compound (0.62 g, 99%).

20

B.



Part A compound (62 mg 0.2 mmol) and (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (48 mg, 0.2 mmol) were dissolved in 1 mL of ethanol. The reaction mixture was stirred at 60°C for 24 hours and the solvent was removed by rotary evaporation. Title compound (40 mg, 45%) was obtained after purification by preparative HPLC: LRMS (ESI) m/z 454; HPLC (method A) t_R = 3.2 min.

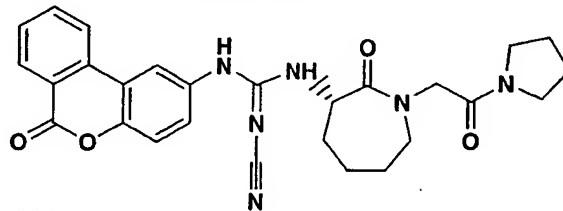
30

Examples 108 to 113

Using the same methodology described for title compound of Example 107, the following compounds were prepared.

5

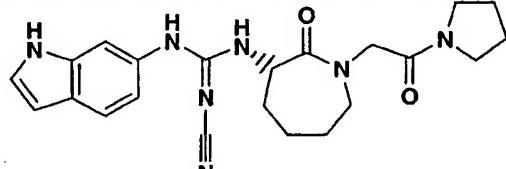
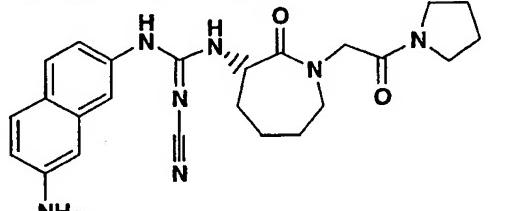
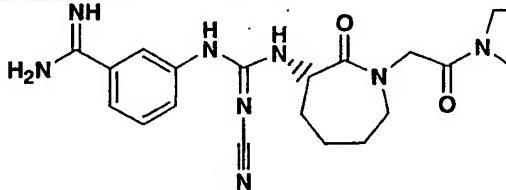
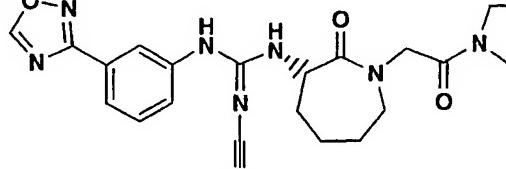
Example	Structure	Characterization
108		HPLC (method A) $t_r = 3.5$ min. LRMS (ESI) m/z 423
109		HPLC (method A) $t_r = 2.7$ min. LRMS (ESI) m/z 423
110		HPLC (method A) $t_r = 2.9$ min. LRMS (ESI) m/z 375
111		HPLC (method A) $t_r = 2.9$ min. LRMS (ESI) m/z 423
112		HPLC (method A) $t_r = 2.9$ min. LRMS (ESI) m/z 440
113		HPLC (method A) $t_r = 2.2$ min. LRMS (ESI) m/z 448

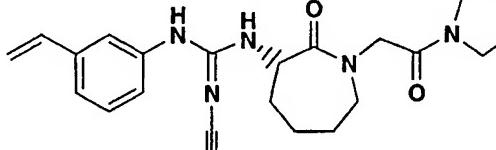
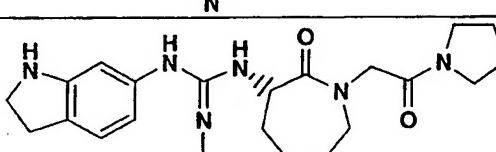
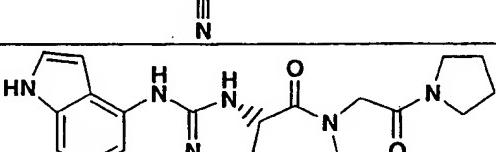
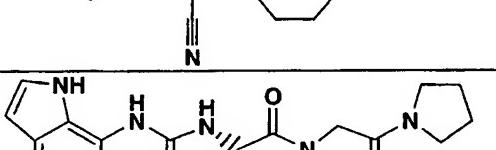
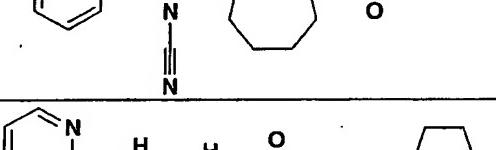
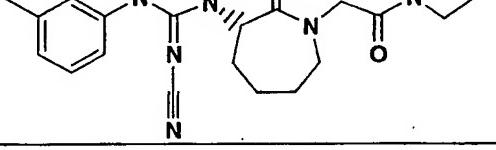
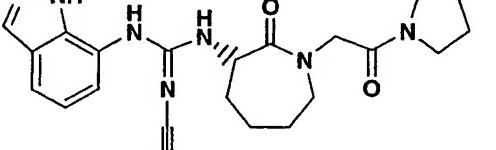
Example 114

2-amino-6H-Dibenzo[b,d]pyran-6-one (52.8 mg, 0.250 mmol) and diphenyl cyanocarbonimidate (49.8 mg, 0.209 mmol) were dissolved in DMF (0.3 mL). The reaction mixture was heated at 50°C for 8 h. (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (50.0 mg, 0.209 mmol) was added and the reaction mixture was heated at 50°C for another 40 h. Flash chromatography (silica, ethyl acetate) gave the Title compound as a white solid (51.2 mg, 49%): HPLC (method A) t_R = 3.60 min; LRMS (ESI) m/z 501 (M+H).

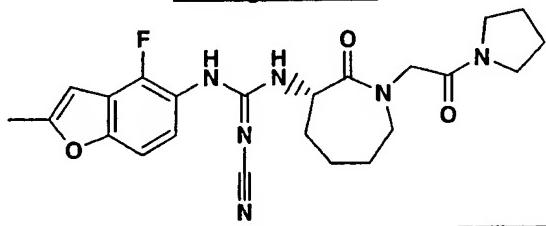
Examples 115 to 135

Using the procedure described in Example 114 the following compounds were prepared.

Example	structure	characterization
115		HPLC (method A) t_R = 3.31 min LRMS (ESI) m/z 422 (M+H)
116		HPLC (method A) t_R = 2.5 min LRMS (ESI) m/z 448 (M+H)
117		HPLC (method A) t_R = 2.09 min LRMS (ESI) m/z 425 (M+H)
118		HPLC (method A) t_R = 3.13 min LRMS (ESI) m/z 451 (M+H)

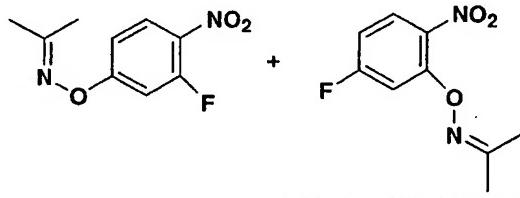
127		HPLC (method A) $t_R = 3.05$ min LRMS (ESI) m/z 452 (M+H)
128		HPLC (method A) $t_R = 3.44$ min LRMS (ESI) m/z 409 (M+H)
129		HPLC (method A) $t_R = 2.44$ min LRMS (ESI) m/z 424 (M+H)
130		HPLC (method A) $t_R = 2.79$ min LRMS (ESI) m/z 422 (M+H)
131		HPLC (method A) $t_R = 3.01$ min LRMS (ESI) m/z 422 (M+H)
132		HPLC (method A) $t_R = 2.42$ min LRMS (ESI) m/z 434 (M+H)
133		HPLC (method A) $t_R = 2.66$ min LRMS (ESI) m/z 423 (M+H)
134		HPLC (method A) $t_R = 3.5$ min LRMS (ESI) m/z 450 (M+H)

135		HPLC (method A) $t_R = 3.50$ min LRMS (ESI) m/z 503 ($M+H$)
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Example 136

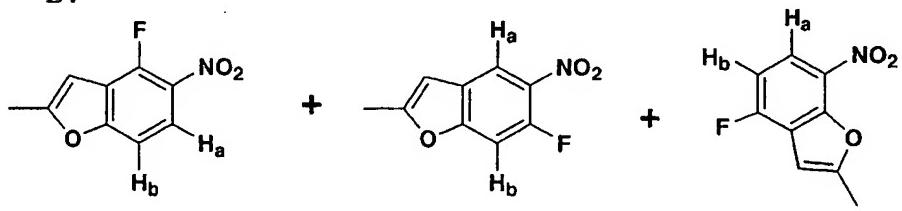
5

A.



To a solution of acetone oxime (7.3 g, 100 mmol) in DMSO (200 mL) was added sodium hydride. The reaction was stirred for 20 min at which time 2,4-difluoro-nitrobenzene was added in one portion. The reaction was stirred for 40 min. Water (200 mL) was added and the mixture was extracted with dichloromethane (3 x 150 mL). After drying over magnesium sulfate and removing the solvent, the residue was chromatographed (silica, 2-5% ethyl acetate in hexanes) to provide a mixture of the part A compounds (10 g).

B.



A solution of part A compound mixture dissolved in saturated ethanolic HCl (200 mL) was refluxed for 2 hours. After cooling, the reaction was filtered. The filtrate was concentrated and the residue was chromatographed (silica, 2-10% ethyl acetate in hexanes) to provide a mixture of the part B compounds.

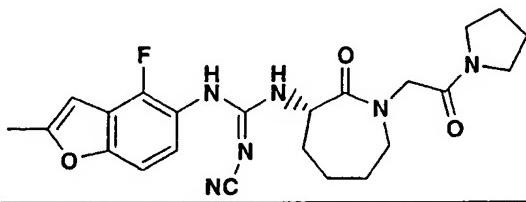
Purification of a portion of this material by preparative TLC (5 % ethyl acetate in hexanes) separated the isomers. The 4-fluoro-2-methyl-5-nitrobenzofuran is the least polar compound and the 6-fluoro-2-methyl-5-nitrobenzofuran is the most polar. For 4-fluoro-2-methyl-5-nitrobenzofuran: $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 8.06 (dd, Ha, J = 8.9, 4.7 Hz), 6.96 (dd, Hb, J = 8.9, 8.4 Hz), 6.58 (s, 1H), 2.56 (s, 3H). For 6-fluoro-2-methyl-5-nitrobenzofuran: $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 8.13 (d, Ha, J = 7.2 Hz), 7.22 (d, Hb, J = 11.7 Hz), 6.41 (s, 1H), 2.42 (s, 3H). For 4-fluoro-2-methyl-7-nitrobenzofuran: $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 7.6 (dd, Ha, J = 8.4, 4.6 Hz), 7.1 (dd, Hb, J = 11.1, 8.4 Hz), 6.44 (s, 1Hc), 2.50 (s, 3H).

C.



Using the procedure described in Example 68 part B, part C compound was prepared from 4-fluoro-2-methyl-5-nitrobenzofuran.

D.



30

Using the procedure described in Example 68 part C, the Title compound was prepared from part C compound

using DMF as solvent: LRMS (ESI) m/z 455 (M+H); HPLC
(Method A) t_R = 3.6 min.

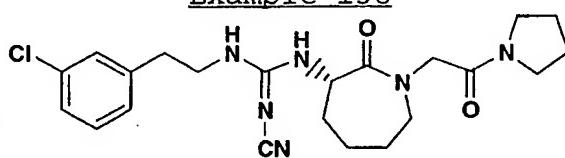
Examples 137

- 5 Using the procedures described in Example 136, the following compound was prepared.

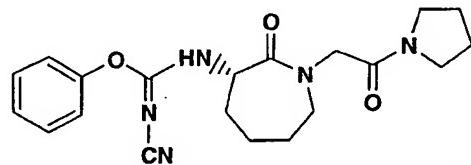
Example	structure	characterization
137		HPLC (method A) t_R = 3.6 min LRMS (ESI) m/z 566 (M+H)

Example 138

10

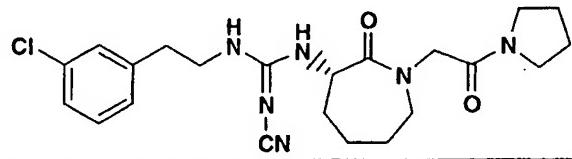


A.



- 15 (S)-1-[(3-Amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (2.20 g, 9.20 mmol) and diphenyl cyanocarbonimidate (2.63 g 11.0 mmol) were dissolved in 25 mL of ethyl acetate. The reaction mixture was stirred at 55 °C for 24 hours and was then concentrated by rotary evaporation. Chromatography (silica, 3% methanol in 20 methylene chloride) provided part A compound as a solid (3.50 g, 99%).

B.



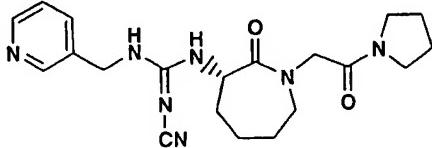
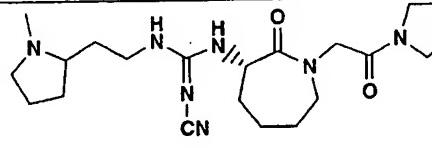
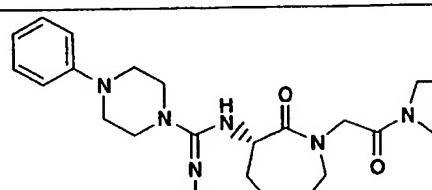
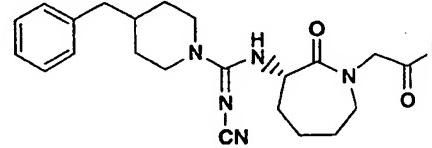
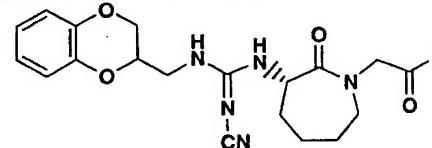
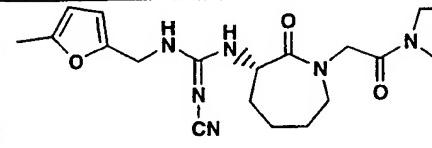
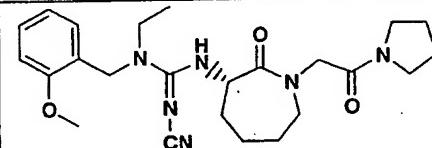
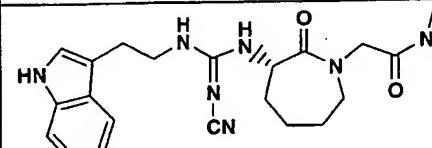
Part A compound (77 mg 0.2 mmol) and 3-chlorobenzeneethanamine (64 mg, 0.4 mmol) were dissolved in 1 mL of acetonitrile. The reaction mixture was stirred at 60°C for 24 hours. The reaction was loaded onto an SCX cartridge (Varian Mega Bond Elute, prewashed with 30 mL of methanol and 30 mL of acetonitrile). The cartridge was eluted with 40 mL of acetonitrile, 20 mL of 1:1 acetonitrile/methanol and then with 20 mL of methanol. Product-containing fractions were concentrated to provide title compound (41 mg, 47%): LRMS (ESI) m/z 445 (M+H); HPLC (method A) t_R = 3.6 min

Examples 139 to 226

Using the same methodology described for title compound of Example 138, the following compounds were prepared. Some of the compounds required additional purification by preparative HPLC after the SCX cartridge purification (YMC-pack ODS-A, solvent A: 90:10 H₂O:MeOH + 0.1% TFA and solvent B : 10:90 H₂O:MeOH + 0.1% TFA).

20

Example	Structure	Characterization
139		HPLC (method A) t_R = 2.9 min. LRMS (ESI) m/z 375
140		HPLC (method A) t_R = 3.2 min. LRMS (ESI) m/z 375
141		HPLC (method A) t_R = 3.4 min. LRMS (ESI) m/z 423
142		HPLC (method A) t_R = 3.6 min. LRMS (ESI) m/z 425

143		HPLC (method A) $t_r = 1.7$ min. LRMS (ESI) m/z 398
144		HPLC (method A) $t_r = 1.9$ min. LRMS (ESI) m/z 418
145		HPLC (method A) $t_r = 3.2$ min. LRMS (ESI) m/z 452
146		HPLC (method A) $t_r = 3.9$ min. LRMS (ESI) m/z 465
147		HPLC (method A) $t_r = 3.4$ min. LRMS (ESI) m/z 455
148		HPLC (method A) $t_r = 3.1$ min. LRMS (ESI) m/z 401
149		HPLC (method A) $t_r = 3.6$ min. LRMS (ESI) m/z 455
150		HPLC (method A) $t_r = 3.2$ min. LRMS (ESI) m/z 480

151		HPLC (method A) $t_r = 3.2$ min. LRMS (ESI) m/z 481
152		HPLC (method A) $t_r = 3.3$ min. LRMS (ESI) m/z 455
153		HPLC (method A) $t_r = 3.5$ min. LRMS (ESI) m/z 423
154		HPLC (method A) $t_r = 3.5$ min. LRMS (ESI) m/z 411
155		HPLC (method D) $t_r = 3.8$ min. LRMS (ESI) m/z 534
156		HPLC (method D) $t_r = 4.0$ min. LRMS (ESI) m/z 523
157		HPLC (method D) $t_r = 3.7$ min. LRMS (ESI) m/z 535
158		HPLC (method D) $t_r = 4.2$ min. LRMS (ESI) m/z 443

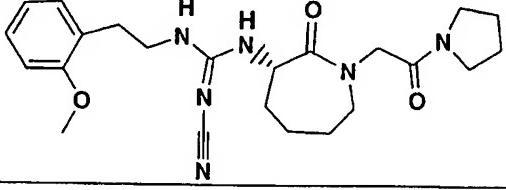
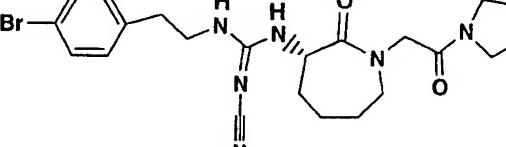
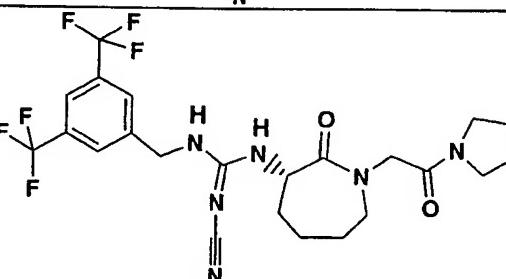
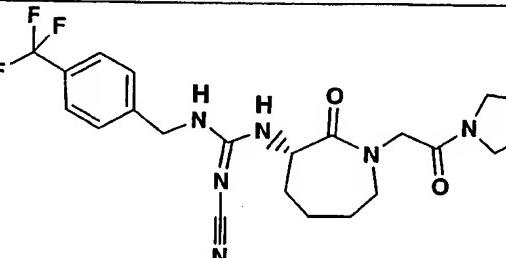
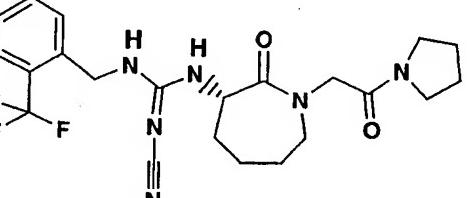
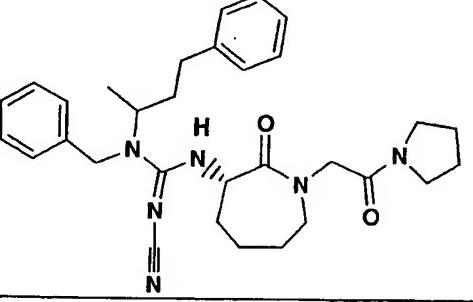
159		HPLC (method D) $t_r = 3.7$ min. LRMS (ESI) m/z 403
160		HPLC (method D) $t_r = 3.7$ min. LRMS (ESI) m/z 403
161		HPLC (method D) $t_r = 2.9$ min. LRMS (ESI) m/z 387
162		HPLC (method D) $t_r = 3.8$ min. LRMS (ESI) m/z 461
163		HPLC (method D) $t_r = 3.2$ min. LRMS (ESI) m/z 441
164		HPLC (method D) $t_r = 3.2$ min. LRMS (ESI) m/z 462
165		HPLC (method D) $t_r = 3.9$ min. LRMS (ESI) m/z 487
166		HPLC (method D) $t_r = 3.4$ min. LRMS (ESI) m/z 377
167		HPLC (method D) $t_r = 3.4$ min. LRMS (ESI) m/z 441

168		HPLC (method D) $t_R = 3.1$ min. LRMS (ESI) m/z 471
169		HPLC (method D) $t_R = 3.3$ min. LRMS (ESI) m/z 441
170		HPLC (method D) $t_R = 2.6$ min. LRMS (ESI) m/z 490
171		HPLC (method D) $t_R = 4.3$ min. LRMS (ESI) m/z 445
172		HPLC (method D) $t_R = 2.9$ min. LRMS (ESI) m/z 361
173		HPLC (method D) $t_R = 3.4$ min. LRMS (ESI) m/z 490
174		HPLC (method D) $t_R = 3.0$ min. LRMS (ESI) m/z 457
175		$T_R = 3.5$ min. LRMS (ESI) m/z 441
176		HPLC (method D) $t_R = 3.2$ min. LRMS (ESI) m/z 457

177		HPLC (method D) $t_r = 3.3$ min. LRMS (ESI) m/z 457
178		HPLC (method D) $t_r = 3.3$ min. LRMS (ESI) m/z 457
179		HPLC (method D) $t_r = 3.4$ min. LRMS (ESI) m/z 471
180		HPLC (method D) $t_r = 3.6$ min. LRMS (ESI) m/z 519
181		HPLC (method D) $t_r = 2.4$ min. LRMS (ESI) m/z 365
182		HPLC (method D) $t_r = 3.3$ min. LRMS (ESI) m/z 464
183		HPLC (method D) $t_r = 4.0$ min. LRMS (ESI) m/z 479
184		HPLC (method D) $t_r = 3.4$ min. LRMS (ESI) m/z 427
185		HPLC (method D) $t_r = 3.9$ min. LRMS (ESI) m/z 417

186		HPLC (method D) $t_R = 3.3$ min. LRMS (ESI) m/z 417
187		HPLC (method D) $t_R = 3.5$ min. LRMS (ESI) m/z 441
188		HPLC (method D) $t_R = 3.6$ min. LRMS (ESI) m/z 425
189		HPLC (method D) $t_R = 3.7$ min. LRMS (ESI) m/z 425
190		HPLC (method D) $t_R = 3.8$ min. LRMS (ESI) m/z 465
191		HPLC (method D) $t_R = 3.6$ min. LRMS (ESI) m/z 425
192		HPLC (method D) $t_R = 3.8$ min. LRMS (ESI) m/z 461
193		HPLC (method D) $t_R = 3.8$ min. LRMS (ESI) m/z 461
194		HPLC (method D) $t_R = 3.8$ min. LRMS (ESI) m/z 473

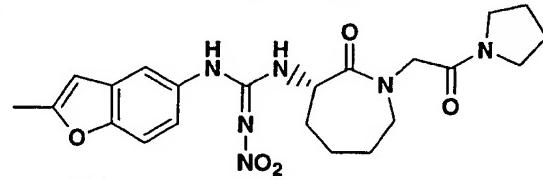
195		HPLC (method D) $t_R = 3.9$ min. LRMS (ESI) m/z 487
196		HPLC (method A) $t_R = 2.5$ min. LRMS (ESI) m/z 432
197		HPLC (method D) $t_R = 3.2$ min LC/MS (ESI) m/z 415 (M+H)
198		HPLC (method D) $t_R = 3.2$ min LC/MS (ESI) m/z 415 (M+H)
199		HPLC (method D) $t_R = 3.5$ min LC/MS (ESI) m/z 431 (M+H)
200		HPLC (method D) $t_R = 3.2$ min LC/MS (ESI) m/z 427 (M+H)
201		HPLC (method D) $t_R = 3.5$ min LC/MS (ESI) m/z 425 (M+H)
202		HPLC (method D) $t_R = 3.5$ min LC/MS (ESI) m/z 445 (M+H)

203		HPLC (method D) $t_R = 3.5$ min LC/MS (ESI) m/z 441 (M+H)
204		HPLC (method D) $t_R = 3.7$ min LC/MS (ESI) m/z 489 (M+H)
205		HPLC (method D) $t_R = 4.0$ min LC/MS (ESI) m/z 533 (M+H)
206		HPLC (method D) $t_R = 3.6$ min LC/MS (ESI) m/z 465 (M+H)
207		HPLC (method D) $t_R = 3.6$ min LC/MS (ESI) m/z 465 (M+H)
208		HPLC (method D) $t_R = 4.2$ min LC/MS (ESI) m/z 529 (M+H)

209		HPLC (method D) $t_r = 4.1$ min LC/MS (ESI) m/z 513 (M+H)
210		HPLC (method D) $t_r = 4.0$ min LC/MS (ESI) m/z 517 (M+H)
211		HPLC (method D) $t_r = 3.4$ min LC/MS (ESI) m/z 468 (M+H)
212		HPLC (method D) $t_r = 3.4$ min LC/MS (ESI) m/z 471 (M+H)
213		HPLC (method D) $t_r = 3.4$ min LC/MS (ESI) m/z 471 (M+H)
214		HPLC (method D) $t_r = 3.9$ min LC/MS (ESI) m/z 479 (M+H)
215		HPLC (method D) $t_r = 3.2$ min LC/MS (ESI) m/z 485 (M+H)

216		HPLC (method D) $t_{\text{R}} = 3.4 \text{ min}$ LC/MS (ESI) m/z 429 (M+H)
217		HPLC (method D) $t_{\text{R}} = 3.4 \text{ min}$ LC/MS (ESI) m/z 429 (M+H)
218		HPLC (method D) $t_{\text{R}} = 3.8 \text{ min}$ LC/MS (ESI) m/z 439 (M+H)
219		HPLC (method D) $t_{\text{R}} = 3.8 \text{ min}$ LC/MS (ESI) m/z 465 (M+H)
220		HPLC (method D) $t_{\text{R}} = 3.4 \text{ min}$ LC/MS (ESI) m/z 429 (M+H)
221		HPLC (method D) $t_{\text{R}} = 3.6 \text{ min}$ LC/MS (ESI) m/z 523 (M+H)
222		HPLC (method D) $t_{\text{R}} = 2.2 \text{ min}$ LC/MS (ESI) m/z 419 (M+H)

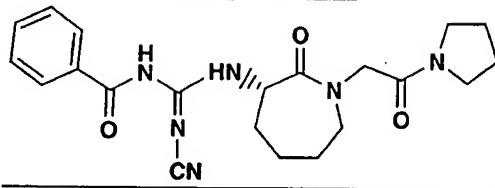
223		HPLC (method D) $t_r = 3.7$ min LC/MS (ESI) m/z 455 (M+H)
224		HPLC (method D) $t_r = 3.5$ min LC/MS (ESI) m/z 455 (M+H)
225		HPLC (method D) $t_r = 3.5$ min LC/MS (ESI) m/z 423 (M+H)
isomer 1		HPLC (method D) $t_r = 3.6$ min LC/MS (ESI) m/z 423 (M+H)
isomer 2		HPLC (method D) $t_r = 3.6$ min LC/MS (ESI) m/z 423 (M+H)

Example 227

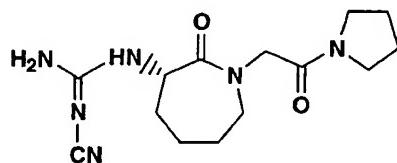
- 5 To a solution of 1,1-bis(methylthio)ethene (26.5 mg, 0.16 mmol) in dry ethanol (0.5 ml) was added 2-methyl-5-benzofuranamine (25.8 mg, 0.18 mmol). The reaction was stirred at room temperature for 20 min.
- (S)-1-[(3-Amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (59 mg, 0.25 mmol) was then added. The reaction was stirred at 60°C for 2.5 hr. After removing the solvent, the residue was purified by silica chromatography eluting with 2% methanol in ethyl acetate. The Title compound (47.7mg, 64% yield) was isolated as a
- 10

pale yellow solid: LRMS (ESI) m/z 457 (M+H); HPLC
(Method A) $t_r = 3.6$ min.

5

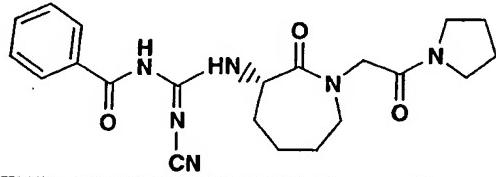
Example 228

A.



10 Example 138 part A compound (0.92 g, 2.4 mmol) was dissolved in 10 mL of 7 N ammonia in methanol. The reaction mixture was stirred at 50°C for 20 hours and then concentrated by rotary evaporation. The solid residue was triturated with 20 mL of ether and part A
15 compound (0.56 g, 77%) was obtained by filtration.

B.



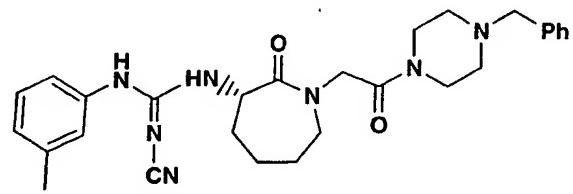
20 To Part A compound (153 mg, 0.50 mmol) in 5 mL of anhydrous DMF was added sodium hydride (33 mg, 1.1 mmol). The reaction mixture was stirred at room temperature for 30 min and then benzoic anhydride (124 mg, 0.55 mmol) was added. The reaction was stirred at room temperature for another 48 hours and then the solvent was removed by
25 rotary evaporation. The Title compound (87 mg, 42%) was obtained after purification by preparative HPLC: LRMS (ESI) m/z 411 (M+H); HPLC (method A) $t_r = 2.9$ min.

Example 229

Using the same methodology described for title compound of Example 228, the following compound was prepared using 2-naphthoyl chloride.

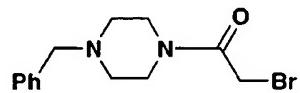
5

Example	Structure	Characterization
229		HPLC (method A) $t_r = 3.5$ min. LRMS (ESI) m/z 461

Example 230

10

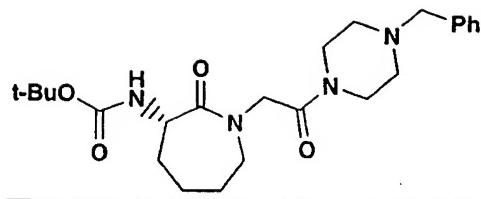
A.



To a solution of bromoacetyl chloride (0.92 g, 5.7 mmol) in dichloromethane (30 mL) at 0°C was added dropwise a solution of 1-benzylpiperazine (0.99 mL, 5.7 mmol) and triethylamine (0.74 mL, 6.8 mmol) in dichloromethane (20 mL) over 30 min. The reaction was stirred at room temperature for additional 16 h and was quenched with water. The organic phase was washed with HCl solution (0.5 N, 20 mL) and brine, dried over magnesium sulfate and filtered. The solvent was removed to afford a brown oil, which was chromatographed on silica gel to give part A compound (1.43 g, 85 %).

25

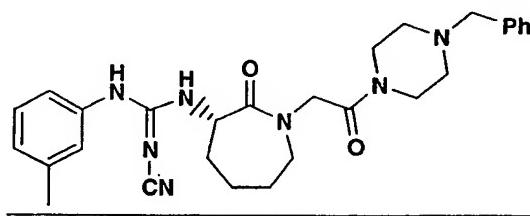
B.



- 1,1-Dimethylethyl [(3S)-hexahydro-2-oxo-1H-azepin-
 5 3-yl]carbamate (1.04 g, 4.58 mmol) was dissolved in 60 mL
 of dry THF and cooled to 0°C. Lithium
 bis(trimethylsilyl)amide (1.0 M in hexanes, 9.5 mL, 9.5
 mmol) was added over 10 min. The mixture was warmed to
 room temperature and stirred for additional 1h, at which
 10 time part A compound (1.43 g, 4.81 mmol) in 30 mL THF was
 added dropwise over 1 h. The reaction mixture was
 stirred at room temperature for additional 16 h. The
 reaction was quenched with saturated sodium bicarbonate
 solution and extracted with ethyl acetate (3 x 100 mL).
 15 The organic fractions were combined, washed with
 saturated sodium bicarbonate solution, dried over
 magnesium sulfate, filtered and the solvent was removed
 to provide part B compound as a brown oil.

20

C.



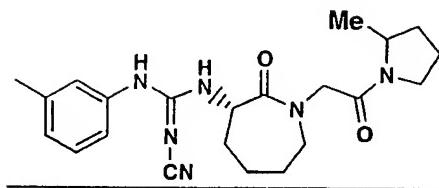
- To a solution of Part B compound (90 mg, 0.21
 mmol) in dichloromethane (3 mL) was added trifluoroacetic
 25 acid (0.41 mL, 5.35 mmol). The reaction was stirred for
 1.5 h. The solvent was removed and the residue was
 azeotroped with toluene (3 x 2 mL). The residue was
 dissolved in EtOH:CH₃CN (1:1, 1.5 mL), and triethylamine
 (0.059 mL, 0.43 mmol), N-cyano-N'-(3-methyl)phenyl-
 30 thiourea sodium salt (45 mg, 0.21 mmol) and WSC (52 mg,

0.27 mmol) were added. The reaction was stirred for 16 h and the solvent was removed. The residue was dissolved in CH₂Cl₂ (10 mL), washed with water (3 mL), saturated sodium chloride solution, dried over magnesium sulfate, 5 filtered and concentrated in vacuo. Flash chromatography of the residue (silica, 10 % MeOH/ethyl acetate) gave title compound as a white solid (35 mg, 83 %): LRMS (ESI) m/z 502 (M+H); HPLC (method A) t_R = 2.81 min.

10 Examples 231 to 234

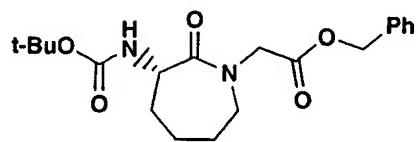
Using the methodology described for preparing the Example 230 compound, the following compounds were prepared.

Example	Structure	Characterization
231		HPLC (method A) t _R = 2.62 min. LRMS (ESI) m/z 488
232		HPLC (method A) t _R = 3.02 min. LRMS (ESI) m/z 522
233		HPLC (method A) t _R = 2.99 min. LRMS (ESI) m/z 522
234		HPLC (method A) t _R = 3.18 min. LRMS (ESI) m/z 538

Example 235

5

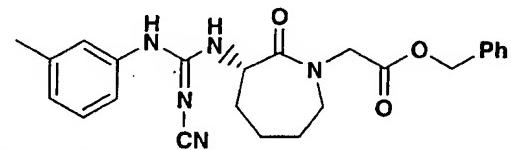
A.



1,1-Dimethylethyl [(3S)-hexahydro-2-oxo-1H-azepin-3-yl]carbamate (10 g, 44 mmol) was dissolved in 600 mL of dry THF and cooled to 0°C. Lithium bis(trimethylsilyl)amide (1.0 M in hexanes, 90 mL, 90 mmol) was added over 1 h. The mixture was warmed to room temperature and stirred for additional 1h, at which time benzyl bromoacetate (7.6 mL, 46 mmol) in 100 mL THF was added dropwise over 2 h. The reaction mixture was stirred at room temperature for additional 16 h. The reaction was quenched with saturated sodium bicarbonate solution and extracted with ethyl acetate (3 x 200 mL). The organic fractions were combined, washed with saturated sodium bicarbonate solution, dried over magnesium sulfate, filtered and concentrated in vacuo to provid a brown oil. Flash chromatography (silica, 5-30% ethyl acetate in hexanes) afforded part A compound as a yellow oil (7.05 g, 43%).

25

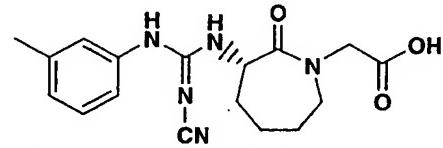
B.



To a solution of Part A compound (2.15 g, 5.72 mmol) in dichloromethane (30 mL) was added

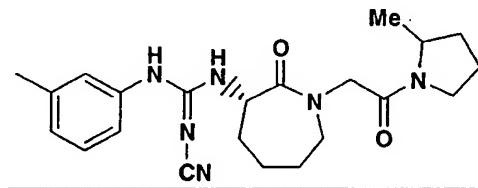
trifluoroacetic acid (8.8 mL, 114 mmol). The reaction was stirred for 2 h. The solvent was removed and the residue was azeotroped with toluene (3 x 5 mL). The residue was dissolved in 10 mL of EtOH:CH₃CN (1:1), and 5 triethylamine (1.75 mL, 12.6 mmol), N-cyano-N'-(3-methylphenyl)thiourea sodium salt (1.23 g, 5.72 mmol) and WSC (1.21 g, 6.29 mmol) were added. The reaction was stirred for 16 h and the solvent was removed in vacuo. The residue was dissolved in CH₂Cl₂ (50 mL); washed with 10 water (20 mL) and saturated sodium chloride solution; dried over magnesium sulfate; filtered and concentrated in vacuo. Flash chromatography of the residue with ethyl acetate gave part B compound as a white solid (2.05 g, 83%): LRMS (ESI) m/z 433 (M+H); HPLC (method A) t_R = 15 4.09 min.

C.



20 A mixture of Part B compound (2.00 g, 4.62 mmol) and palladium on active carbon (10% Pd, 0.5 g) in EtOH (20 mL) and THF (10 mL) was stirred at room temperature under an atmosphere of hydrogen for 3 h. The mixture was filtered through a pad of celite and concentrated to 25 afford part C compound (1.6 g, 82%) as a white solid: LRMS (ESI pos. ion spectrum) m/z 343; HPLC (method A) t_R = 3.21 min.

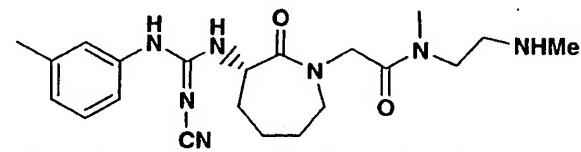
D.



30

To Part C compound (15 mg, 0.044 mmol) and 2-methylpyrrolidine (36 mg, 0.44 mmol) in CH₂Cl₂ (1 mL) was added 4-(dimethylamino)pyridine (21 mg, 0.175 mmol) and WSC (34 mg, 0.175 mmol) in that order. The mixture was 5 stirred at 50°C under nitrogen for 3 h. The mixture was loaded on a silca gel column which was eluted with 50% ethyl acetate/hexanes and then 10% MeOH in ethyl acetate to give title compound (11 mg, 62%): LRMS (ESI) m/z 411 (M+H); HPLC (method A) t_R=3.65 min.

10

Example 236

15 To a mixture of Example 235 Part C compound (13 mg, 0.038 mmol) and TFFH (11 mg, 0.040 mmol) in acetonitrile (0.5 mL) under nitrogen was added triethylamine (6 mL, 0.045 mmol). The resulting solution was stirred for 10 min at which time N,N'-dimethyl-ethylenediamine (10 mg, 20 0.11 mmol) was added. The reaction was stirred at room temperature for 2 h and concentrated in vacuo. The residue was purified by reverse phase HPLC to give the Title comound as the TFA salt (13 mg, 65%): LRMS (ESI) m/z 414 (M+H); HPLC (method A) t_R = 2.66 min.

25

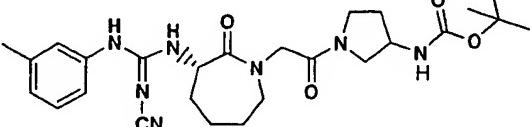
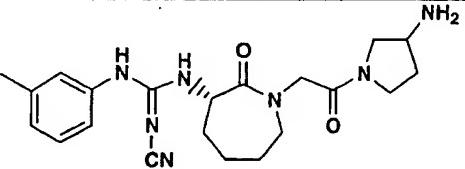
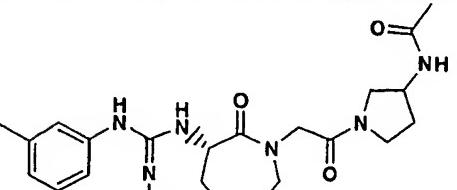
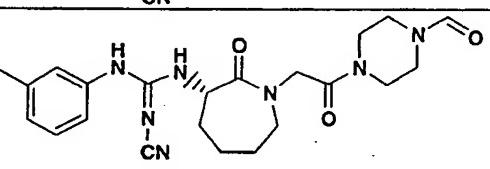
Examples 237 to 259

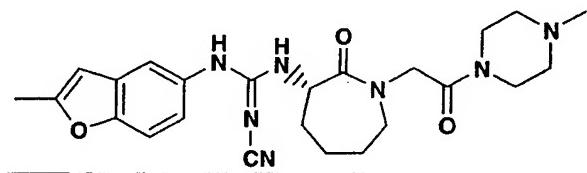
Using the methodology described for Examples 235 and 236, the following compounds were prepared.

Example	Structure	Characterization
237		HPLC (method A) t _R = 3.67 min. LRMS (ESI) m/z 411

238		HPLC (method A) $t_r = 3.19$ min. LRMS (ESI) m/z 468
239		HPLC (method A) $t_r = 3.20$ min. LRMS (ESI) m/z 413
240		HPLC (method A) $t_r = 3.59$ min. LRMS (ESI) m/z 409
241		HPLC (method A) $t_r = 2.71$ min. LRMS (ESI) m/z 434
242		HPLC (method A) $t_r = 3.10$ min. LRMS (ESI) m/z 454
243		HPLC (method A) $t_r = 3.11$ min. LRMS (ESI) m/z 454
244		HPLC (method A) $t_r = 2.62$ min. LRMS (ESI) m/z 462
245		HPLC (method A) $t_r = 3.11$ min. LRMS (ESI) m/z 401
246		HPLC (method A) $t_r = 2.61$ min. LRMS (ESI) m/z 428

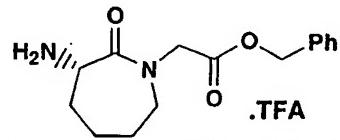
247		HPLC (method A) $t_r = 3.24$ min. LRMS (ESI) m/z 383
248		HPLC (method A) $t_r = 3.13$ min. LRMS (ESI) m/z 413
249		HPLC (method A) $t_r = 3.55$ min. LRMS (ESI) m/z 429
250		HPLC (method A) $t_r = 2.56$ min. LRMS (ESI) m/z 4121
251		HPLC (method A) $t_r = 3.41$ min. LRMS (ESI) m/z 395
252		HPLC (method A) $t_r = 3.18$ min. LRMS (ESI) m/z 427
253		HPLC (method A) $t_r = 3.12$ min. LRMS (ESI) m/z 383
254		HPLC (method A) $t_r = 3.53$ min. LRMS (ESI) m/z 484
255		HPLC (method A) $t_r = 3.97$ min. LRMS (ESI) m/z 531

256		HPLC (method A) $t_R = 3.85$ min. LRMS (ESI) m/z 512
257		HPLC (method A) $t_R = 1.57$ min. LRMS (ESI) m/z 412
258		HPLC (method A) $t_R = 2.25$ min. LRMS (ESI) m/z 454
259		HPLC (method A) $t_R = 3.04$ min. LRMS (ESI) m/z 440

Example 260

5

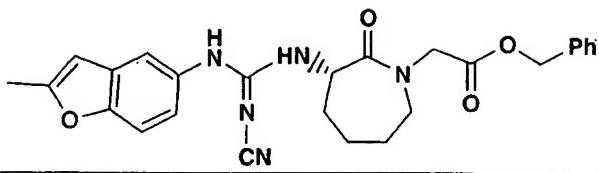
A.



To a solution of Example 150 part A compound (2.58 g, 6.87 mmol) in dichloromethane (20 mL) was added trifluoroacetic acid (10.6 mL, 137 mmol). The reaction was stirred for 2 h. The solvent was removed and the residue was azeotroped with toluene (3 x 5 mL) to afford part A compound.

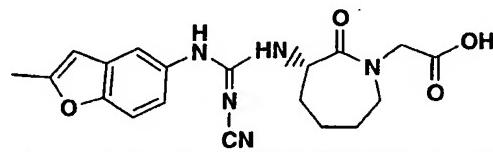
15

B.



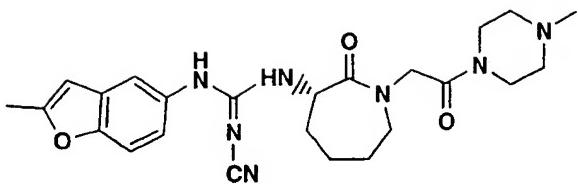
A mixture of diphenyl cyanocarbonimidate (1.64 g,
 5 6.87 mmol), triethylamine (0.96 mL, 6.87 mmol) and 2-
 methyl-5-benzofuranamine hydrochloride (1.26 g, 6.87
 mmol) in DMF (8 mL) was heated to 50°C for 2 h. To this
 solution was added triethylamine (0.96 mL, 6.87 mmol) and
 Part A compound dissolved in DMF (5 mL). The mixture was
 10 heated to 50°C for 2 days under nitrogen. The solvent
 was removed under high vacuum and the residue
 chromatographed (silica, 30% to 75% ethyl acetate in
 hexanes) to afford part B compound (2.75 g, 85%) as a
 white solid: LRMS (ESI) m/z 473; HPLC (method A) t_R =
 15 4.32 min.

C.



20 A solution of Part B compound (2.00 g, 4.23 mmol)
 in THF (30 mL) was cooled to 0°C. Aqueous KOH (1.0 N, 50
 mL) was added slowly over 10 min. The mixture was
 stirred at 0°C for 15 min and was warmed to room
 temperature. The mixture was washed with CH_2Cl_2 twice.
 25 The aqueous phase was then acidified with 1N HCl to pH 1
 and was then extracted with ethyl acetate three times.
 The combined ethyl acetate extracts were dried over
 magnesium sulfate, filtered and concentrated to afford
 part C compound as a white solid: LRMS (ESI) m/z 383
 30 ($\text{M}+\text{H}$); HPLC (method A) t_R = 3.47 min.

D.

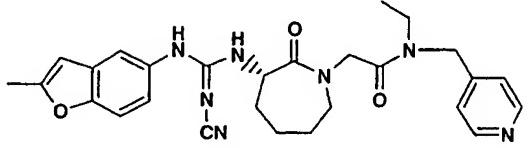
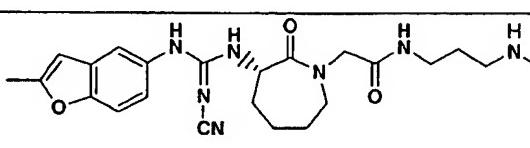
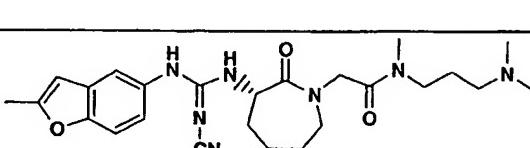
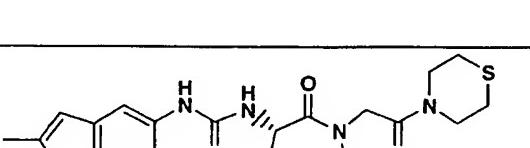
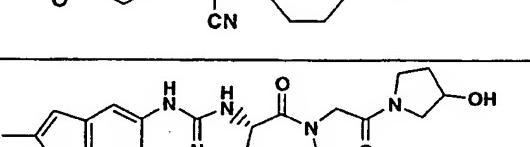
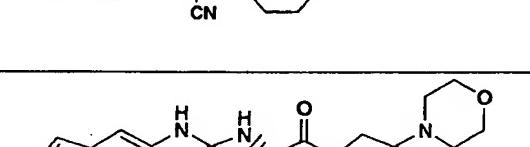
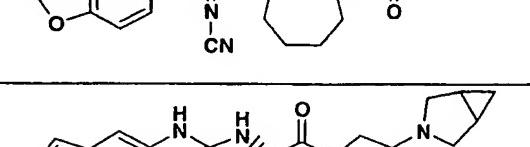


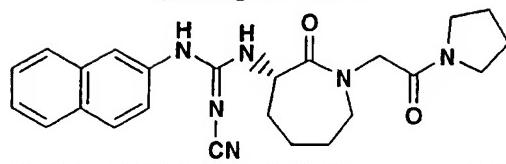
To part C compound (15 mg, 0.039 mmol) and TFFFH (10 mg, 0.040 mmol) in acetonitrile (0.5 mL) under nitrogen was added triethylamine (0.011 mL, 0.078 mmol). The resulting solution was stirred for 10 min at which time 1-methylpiperazine (7.8 mg, 0.078 mmol) was added. The reaction was stirred at room temperature for 2 h and concentrated. The mixture was purified by reverse phase HPLC to give title compound as a solid (12 mg, 66%): LRMS (ESI) m/z 466; HPLC (method A) t_R = 2.91 min.

Examples 261 to 271

Using the methodology described in Example 260, the following compounds were prepared.

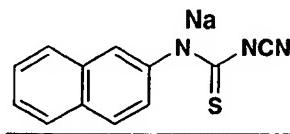
Example	Structure	Characterization
261		HPLC (method A) t_R = 3.40 min. LRMS (ESI) m/z 465
262		HPLC (method A) t_R = 3.39 min. LRMS (ESI) m/z 508
263		HPLC (method A) t_R = 3.71 min. LRMS (ESI) m/z 519
264		HPLC (method A) t_R = 2.93 min. LRMS (ESI) m/z 474

265		HPLC (method A) $t_R = 3.03$ min. LRMS (ESI) m/z 502
266		HPLC (method A) $t_R = 2.88$ min. LRMS (ESI) m/z 454
267		HPLC (method A) $t_R = 2.90$ min. LRMS (ESI) m/z 482
268		HPLC (method A) $t_R = 3.71$ min. LRMS (ESI) m/z 469
269		HPLC (method A) $t_R = 3.34$ min. LRMS (ESI) m/z 453
270		HPLC (method A) $t_R = 3.42$ min. LRMS (ESI) m/z 453
271		HPLC (method A) $t_R = 3.71$ min. LRMS (ESI) m/z 449

Example 272

A.

5

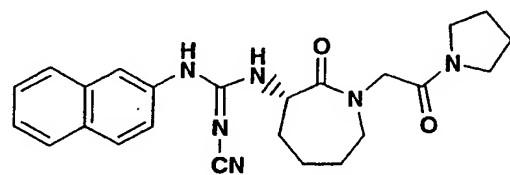


To sodium cyanamide (0.27 g, 4.2 mmol) in 3 mL of ethanol was added 2-naphthylisothiocyanate (0.77 g, 4.2 mmol). The reaction mixture was heated at 60°C for 16 h.

- 10 The white precipitate which formed was collected by filtration and then triturated with ether. The resultant solid was collected by filtration and washed with ethanol and ether and was then dried to give part A compound (0.90 g, 86%).

15

B.



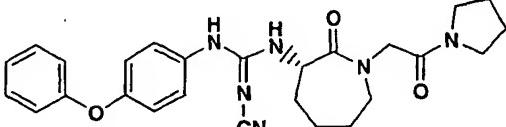
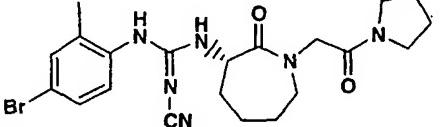
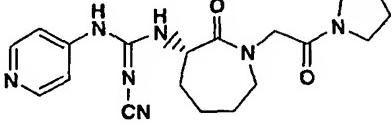
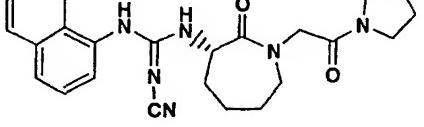
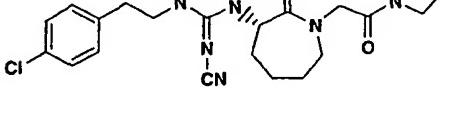
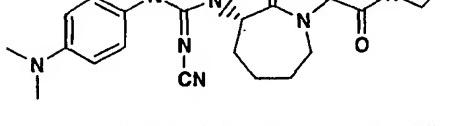
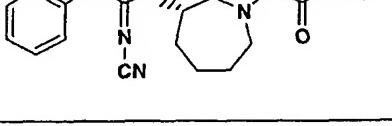
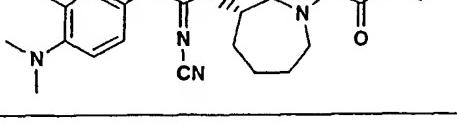
To a solution of (S)-1-[(3-amino-hexahydro-2-oxo-

- 20 1H-azepin-1-yl)acetyl]pyrrolidine (50.0 mg, 0.209 mmol) in DMF (0.3 mL) was added part A compound (62.5 mg, 0.251 mmol) and WSC (52.1 mg, 0.271 mmol). The mixture was stirred for 24 h at room temperature. The reaction was then quenched by addition of water and was extracted with ethyl acetate. The organic layers were concentrated and the residue was purified by flash chromatography on silica (10% methanol/ethyl acetate) to give the Title compound as a white solid (39.8 mg, 44%): LRMS (ESI) m/z 433 (M+H); HPLC (method A) t_R = 3.70 min.

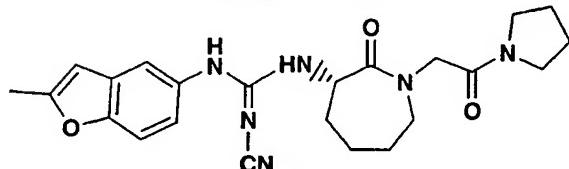
30

Examples 273 to 290

Using the procedure in Example 272, the following compounds were prepared.

Example	Structure	Characterization
273		HPLC (method A) $t_R = 3.96$ min. LRMS (ESI) m/z 475
274		HPLC (method A) $t_R = 3.71$ min. LRMS (ESI) m/z 475
275		HPLC (method A) $t_R = 1.87$ min. LRMS (ESI) m/z 384
276		HPLC (method A) $t_R = 3.55$ min. LRMS (ESI) m/z 433
277		HPLC (method A) $t_R = 3.83$ min. LRMS (ESI) m/z 445
278		HPLC (method A) $t_R = 2.90$ min. LRMS (ESI) m/z 426
279		HPLC (method A) $t_R = 3.17$ min. LRMS (ESI) m/z 383
280		HPLC (method A) $t_R = 2.91$ min. LRMS (ESI) m/z 476

290		HPLC (method A) $t_R = 3.54$ min. LRMS (ESI) m/z 473
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Example 291

5 To a 0 °C slurry of sodium hydroxide (82 g, 2 mol) in DMF (1.5 L) was added acetone oxime (125 g, 1.7 mol). After stirring 45 min, 1-fluoro-4-nitrobenzene (218 g, 1.55 mol) was added over 45 min. After stirring at room temperature for 2.5 h, the reaction was poured into cold 10 brine (4.5 L). The mixture was stirred at 0 °C for 2h. The solid was collected by filtration, washed with water (4 x 1.5 L) and dried to provide 300 g (99%) of 2-propanone O-(4-nitrophenyl)oxime.

15 To 2.5 L of ethanol was added acetyl chloride (490 g, 6.2 mol) over 1.5 h. The oxime was then added and the reaction was stirred at reflux for 2.5 h. The reaction was cooled to room temperature and was then poured into ice water (2.5 L). After stirring for 1 h at room temperature and at 0 °C for 2 h, the precipitate was 20 collected, washed and dried to provide 232 g (85%) of 2-methyl-5-nitrobenzofuran.

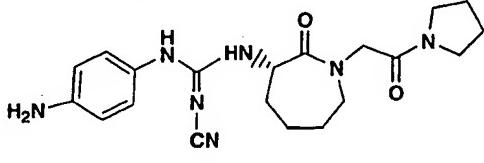
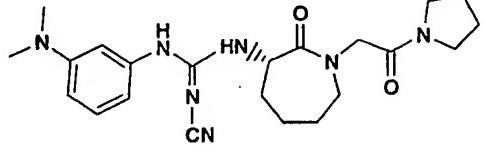
25 To a 35 °C mixture of 50 g of 2-methyl-5-nitrobenzofuran, ethanol (250 mL), THF (250 mL) and wet 10% Pd/C (4 g) was added ammonium formate (53.4 g, 0.85 mol) over 50 min. After an additional 4 h, the reaction was cooled to room temperature and filtered through Celite. The filtrate was concentrated and the residue was taken up in methyl t-butyl ether. This mixture was filtered, concentrated and dried to provide 2-methyl-5-30 benzofuranamine which was converted to its hydrochloride

salt or its oxalate salt. The oxalate was prepared as follows: To a solution of 2-methyl-5-benzofuranamine in TBME (415 mL) was added a solution of oxalic acid (25.4 g) in methanol (80 mL) dropwise. The precipitate was 5 stirred for 2 h, collected, washed with methanol/TBME and dried to provide 2-methyl-5-benzofuranamine oxalate.

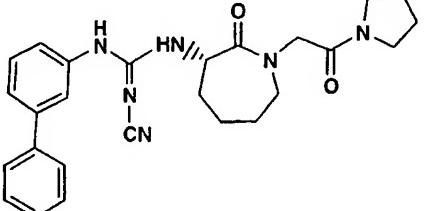
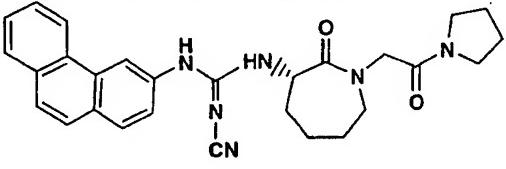
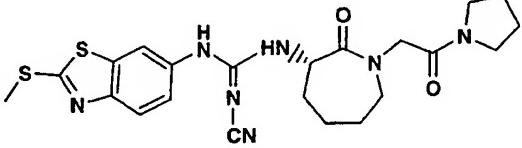
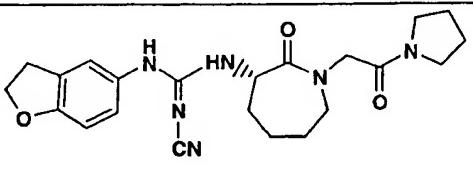
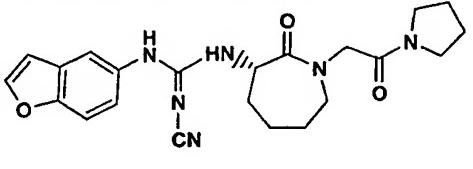
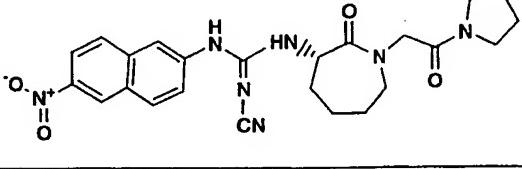
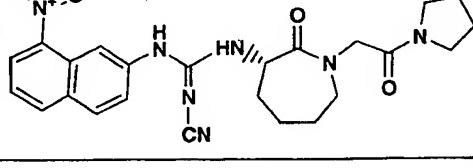
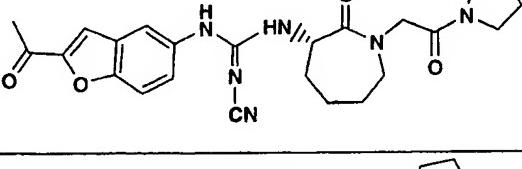
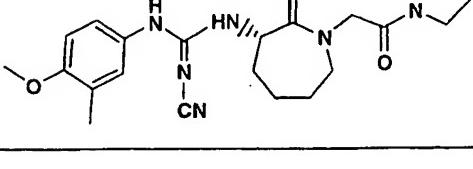
2-methyl-5-benzofuranamine hydrochloride (45.8 mg, 0.250 mmol) and diphenyl cyanocarbonimidate (49.8 mg, 0.209 mmol) were dissolved in DMF (0.3 mL). One drop (ca 10 0.05 mL) of triethylamine was added and the reaction mixture was heated at 50°C for 8 h. (S)-1-[(3-Amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (50.0 mg, 0.209 mmol) was added and the reaction mixture was heated at 50°C for another 40 h. Flash chromatography on 15 silica gel, eluting with ethyl acetate gave the Title compound as a white solid (45.0 mg, 49%): LRMS (ESI) m/z 437; HPLC (method A) t_R = 3.60 min.

Examples 292 to 319

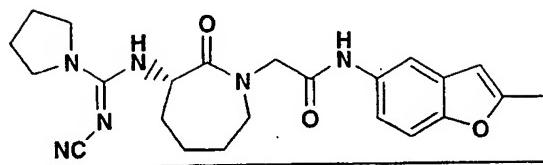
20 Using the procedure described in Example 291, the following compounds were prepared. In some cases DBU or diisopropylethyl amine were used rather than triethylamine. In some cases acetonitrile, ethyl acetate or ethanol were used as solvent in place of DMF. If the reactant amine was available in the free base form rather 25 than as a salt, the added amine base was omitted.

Example	Structure	Characterization
292		HPLC (method A) t_R = 2.09 min. LRMS (ESI) m/z 398
293		HPLC (method A) t_R = 2.88 min. LRMS (ESI) m/z 426

294		HPLC (method A) $t_R = 3.10$ min. LRMS (ESI) m/z 422
295		HPLC (method A) $t_R = 2.22$ min. LRMS (ESI) m/z 434
296		HPLC (method A) $t_R = 2.77$ min. LRMS (ESI) m/z 434
297		HPLC (method A) $t_R = 3.50$ min. LRMS (ESI) m/z 411
298		HPLC (method A) $t_R = 2.33$ min. LRMS (ESI) m/z 412
299		HPLC (method A) $t_R = 3.97$ min. LRMS (ESI) m/z 473
300		HPLC (method A) $t_R = 2.98$ min. LRMS (ESI) m/z 451
301		HPLC (method A) $t_R = 4.17$ min. LRMS (ESI) m/z 483
302		HPLC (method A) $t_R = 4.0$ min. LRMS (ESI) m/z 473

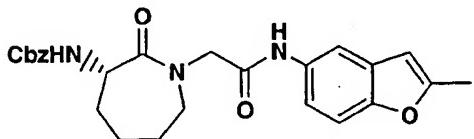
303		HPLC (method A) $t_R = 3.96$ min. LRMS (ESI) m/z 459
304		HPLC (method A) $t_R = 4.12$ min. LRMS (ESI) m/z 483
305		HPLC (method A) $t_R = 3.59$ min. LRMS (ESI) m/z 486
306		HPLC (method A) $t_R = 3.34$ min. LRMS (ESI) m/z 425
307		HPLC (method A) $t_R = 3.34$ min. LRMS (ESI) m/z 423
308		HPLC (method A) $t_R = 3.73$ min. LRMS (ESI) m/z 478
309		HPLC (method A) $t_R = 3.60$ min. LRMS (ESI) m/z 478
310		HPLC (method A) $t_R = 3.21$ min. LRMS (ESI) m/z 465
311		HPLC (method A) $t_R = 3.52$ min. LRMS (ESI) m/z 427

312		HPLC (method A) $t_R = 3.91$ min. LRMS (ESI) m/z 451
313		HPLC (method A) $t_R = 3.25$ min. LRMS (ESI) m/z 467
314		HPLC (method A) $t_R = 2.25$ min. LRMS (ESI) m/z 437
315		HPLC (method A) $t_R = 3.11$ min. LRMS (ESI) m/z 438
316		HPLC (method A) $t_R = 3.39$ min. LRMS (ESI) m/z 436
317		HPLC (method A) $t_R = 2.99$ min. LRMS (ESI) m/z 453
318		HPLC (method A) $t_R = 2.18$ min. LRMS (ESI) m/z 398
319		HPLC (method A) $t_R = 2.87$ min. LRMS (ESI) m/z 440

Example 320

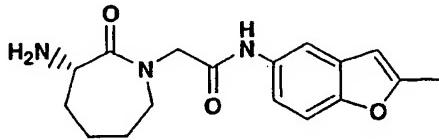
5

A.



To a solution of (3S)-3-
 10 [(phenylmethoxy)carbonyl]amino]hexahydro-2-oxo-1H-
 azepine-1-acetic acid (369 mg, 1.15 mmol) in DMF (2 mL)
 was added WSC (221 mg, 1.15 mmol) and 5-amino-2-
 methylbenzofuran (169 mg, 1.15 mmol). After stirring for
 11 hours at room temperature, the mixture was diluted
 with ethyl acetate (20 mL) and washed with water (5 x 20
 15 mL). The combined organic layers were dried over
 magnesium sulfate, and concentrated in vacuo. Flash
 chromatography (silica gel, 25 mm dia. column, 1%
 methanol/chloroform) provided part A compound (495 mg,
 96%) as a tan foam: LCMS (ESI, positive ion spectrum,
 20 HPLC method F), m/z 450 (M+H), t_R = 3.7 min.

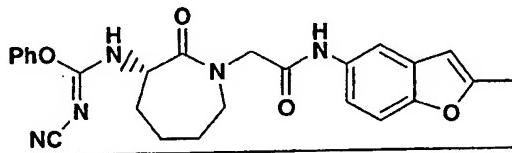
B.



25 To a solution of part A compound (385 mg, 0.86
 mmol) in a mixture of ethanol (20 mL), ethyl acetate (5
 mL), and acetic acid (0.2 mL), was added Pd(OH)₂/carbon
 (40 mg). The mixture was placed under an atmosphere of
 hydrogen at 40 psi on a Parr shaker. After 1.5 hours,
 30 the mixture was filtered through Celite 545 using

methanol (12 mL) to rinse the pad. The solvent was removed in vacuo and the residue partitioned between chloroform (2 mL) and water (1 mL). The aqueous phase was adjusted to pH 10 with sodium carbonate and the aqueous phase extracted with chloroform (3 x 2 mL). The combined organic extracts were concentrated in vacuo and the residue was purified by passing through a 10 g C-18 cartridge, eluting with 50% methanol/water. This provided the part B compound (239 mg, 88%) as an off-white solid: LCMS (ESI, positive ion spectrum, HPLC method F), m/z 316 (M+H), t_R = 2.5 min.

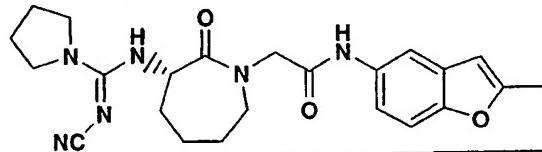
C.



15

To a suspension of part B compound (95 mg, 0.30 mmol) in ethyl acetate (0.5 mL) was added diphenyl cyanocarbonimidate (71 mg, 0.30 mmol). The mixture was placed in a 70°C bath. The mixture became transiently homogeneous and then a thick, white precipitate formed. The reaction mixture was removed from the bath after 5 minutes. Ethyl acetate (0.5 mL) was added to aid in stirring. The solid was collected by filtration, rinsed with ethyl acetate (0.5 mL) and dried to provide part C compound (118 mg, 86%) as a white, crystalline solid: LCMS (ESI, positive ion spectrum, HPLC method F), m/z 460 (M+H), t_R = 3.5 min.

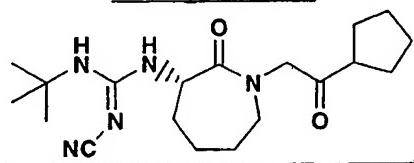
D.



30

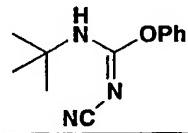
To a suspension of part C compound (46 mg, 0.1 mmol) in ethyl acetate (0.3 mL) was added pyrrolidine (14 mg, 0.2 mmol). The mixture was placed in a 70°C bath. After 1 hour, the reaction mixture was removed from the bath and the solvent removed in vacuo. The product was purified by passing through a 2 g C-18 cartridge and eluting with 60% methanol/water to provide Title compound Title compound (36 mg, 83%) as a tan powder: LCMS (ESI, positive ion spectrum, HPLC method F), m/z 437 (M+H), t_R = 3.3 min.

Example 321



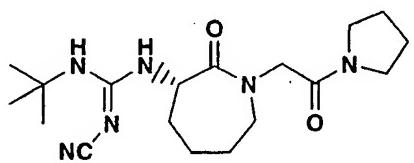
15

A.



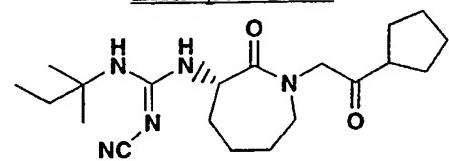
To a slurry of diphenyl cyanocarbonimidate (476 mg, 2.0 mmol) in ethyl acetate (1.5 mL) was added t-butylamine (146 mg, 2.0 mmol). The mixture was heated briefly at 80°C (5 min). Upon cooling to room temperature, a thick white slurry had formed. This was filtered and washed with ethyl acetate (0.5 mL) and then hexane (3 x 1 mL) to yield part A compound (284 mg, 66%) as a white solid.

B.



To a slurry of part A compound (85 mg, 0.39 mmol) in ethyl acetate (1 mL) was added (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (94 mg, 0.39 mmol). The mixture was heated at 80°C which led to 5 a complete dissolution of the solids. After 23 hours at 80°C, the product was purified by flash chromatography (silica, 40 mm dia column, 2% methanol/chloroform) to yield Title compound (79 mg, 59%) as a white foam: LCMS (ESI, positive ion spectrum, HPLC method F), m/z 363 10 (M+H), t_R = 2.4 min.

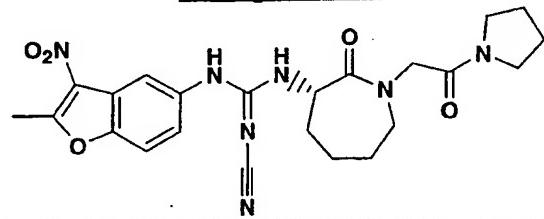
Example 322



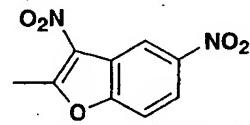
15 Using the methods described for Example 321, Title compound was prepared (102 mg, 59%) as a white foam: LCMS (ESI, positive ion spectrum, HPLC method F), m/z 377 (M+H), t_R = 2.7 min.

20

Example 323



A.



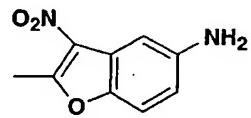
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To a solution of 2-methyl-5-nitrobenzofuran (9.14g, 51.6mmol) in 200 mL of acetic anhydride at 5°C was added fuming nitric acid (5.42 g, d = 1.52) and then concentrated sulfuric acid (1.7 mL, d = 1.84) dropwise.

The temperature of the reaction mixture was kept between 0°C to 10°C during the addition. The reaction was stirred for 3 hours while keeping the temperature between 0°C and 10°C. The reaction was poured into 150 mL of ice, and the
5 mixture was extracted with dichloromethane (3 x 200 mL). The organic phases were dried over magnesium sulfate and concentrated. The residue was chromatographed (silica, 50-70% dichloromethane in hexanes) to give part A compound as a white solid (5.7 g, 50%): $^1\text{H-NMR}$ (270 MHz, CDCl₃) δ 9.04 (d, 1H, J = 2 Hz), 8.35 (dd, 1H, J = 9.0, 2 Hz), 7.63 (d, 1H, J = 9 Hz), 3.0 (s, 3H); HPLC (Method A) t_r = 3.8 min.

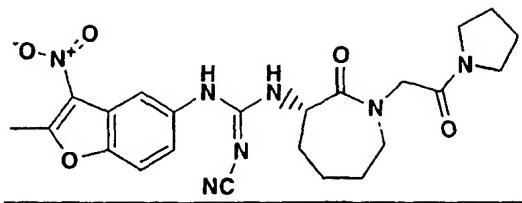
B.

15



To a solution of 2-methyl-3,5-dinitrobenzofuran (4.4 g, 19.8 mmol) in ethyl acetate (250 mL) was added stannous chloride (dihydrate, 8.99 g, 39.8 mmol). The
20 mixture was stirred at room temperature for 70 hours. Water (100 mL) and 1N NaOH (100 mL) were added. The mixture was extracted with ethyl acetate (4 x 150 mL). The combined organic layers were dried over magnesium sulfate. The solvent was removed in vacuo and the
25 residue was chromatographed (silica, 20-30% ethyl acetate in hexanes) to give 2-methyl-3-nitro-5-benzofuranamine as a yellow solid (1.71 g, 45%): $^1\text{H-NMR}$ (270 MHz, CDCl₃) δ 7.38 (d, 1H, J = 2.8 Hz), 7.25 (d, 1H, J = 8.8 Hz), 6.72 (dd, 1H, J = 8.8, 2.8 Hz), 2.87 (s, 3H); HPLC (Method A)
30 t_r = 1.36 min.

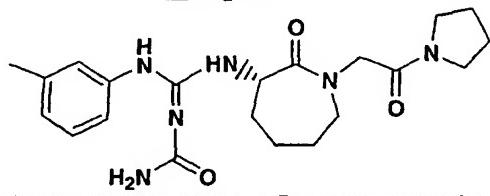
C.



5 Using the procedure described in Example 291, the
Title compound was prepared from part B compound.
Because part B compound is not a hydrochloride salt,
triethylamine was omitted: LRMS (ESI) m/z 482 (M+H);
HPLC (Method A) t_{R} = 3.5 min.

10

Example_324

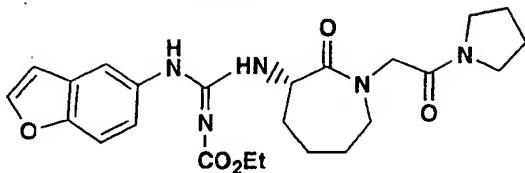


To a solution of Example 27 compound (93 mg, 0.23 mmol) in 5 mL of THF, was added 5 mL of 2 N HCl. The reaction was stirred at 60°C for 8 h. The reaction mixture was concentrated by rotary evaporation and the residue was dissolved in 20 mL of ethyl acetate. The organic solution was washed with 20 mL of saturated NaHCO₃, 20 mL of brine, dried and concentrated. The residue was purified by preparative HPLC (YMC ODS-A C-18 reverse phase column; linear gradient elution: solvent A: 90:10 H₂O:MeOH + 0.2% TFA and solvent B: 10:90 H₂O:MeOH + 0.2% TFA) to give title compound (37 mg, 39%): LRMS (ESI) m/z 415; HPLC (method B) t_R = 3.2 min.

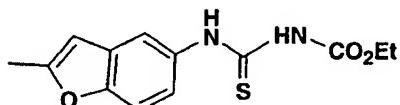
Examples 325 to 332

Using the same methodology described for preparing the Example 324 compound, the following compounds were prepared.

Example	Structure	Characterization
325		HPLC (method C) $t_r = 4.6$ min. LRMS (ESI) m/z 429
326		HPLC (method C) $t_r = 4.5$ min. (method C) LRMS (ESI) m/z 445
327		HPLC (method B) $t_r = 3.0$ min. LRMS (ESI) m/z 431
328		HPLC (method A) $t_r = 1.6$ min. LRMS (ESI) m/z 431
329		HPLC (method A) $t_r = 2.66$ min. (LRMS (ESI) m/z 469
330		HPLC (method A) $t_r = 2.48$ min. LRMS (ESI) m/z 453
331		HPLC (method A) $t_r = 2.31$ min. LRMS (ESI) m/z 459
332		HPLC (method A) $t_r = 2.39$ min. LRMS (ESI) m/z 455

Example 333

A.

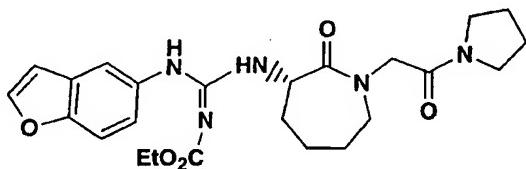


5

- To a solution of 2-methyl-5-benzofuranamine (74 mg, 0.50 mmol) in chloroform (1 mL) at room temperature was added ethoxycarbonyl isothiocyanate (72 mg, 0.55 mmol). A precipitate began to form within 5 minutes.
- 10 After 12 hours, the solids were collected by filtration. The filtrate was concentrated in vacuo and the residue was triturated with hexanes. The solids were combined to provide 124 mg (78%) of title compound: LC-MS (HPLC method F, ESI) m/z 278 ($M+\text{H}$), $t_R = 3.8$ min.

15

B.



- To a solution of Part A compound (28 mg, 0.10 mmol) in a mixture of DMF (0.3 mL) and chloroform (0.3 mL) was added WSC (38 mg, 0.20 mmol) and (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (24 mg, 0.10 mmol). After stirring overnight at room temperature, the reaction mixture was washed with water (2x2 mL) and concentrated in vacuo. The residue was then chromatographed (silica, 2% methanol in chloroform). The product-containing fractions were combined and concentrated in vacuo. Further purification of the

residue (Varian Megabond Elute C-18, 70% methanol in water) yielded title compound (18 mg, 37%): LC-MS (HPLC method F, ESI) m/z 484 (M+H), t_R = 3.1 min.

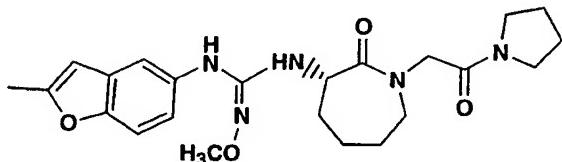
5

Example 334

The following compound was prepared from benzoyl isothiocyanate using the methodology described in Example 333.

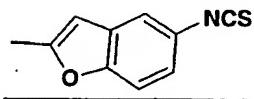
Example	Structure	Characterization
334		HPLC (method A) t_R = 3.3 min. LRMS (ESI) m/z 516

10

Example 335

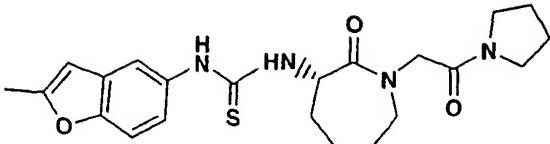
15

A.



To a solution of 2-methyl-5-benzofuranamine (190
20 mg, 1.29 mmol) in dichloromethane (2 mL) at room temperature was added 1,1'-carbonothioylbis-2(1H)-pyridinone (300 mg, 1.29 mmol). After 60 minutes, the reaction mixture was passed through a column of silica by elution with chloroform and the product-containing fractions were combined and concentrated to provide part A compound (222 mg, 91%).

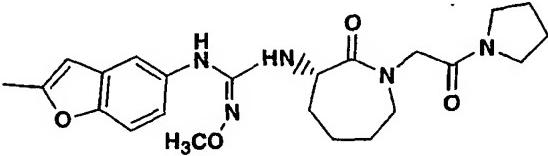
B.



To a solution of Part A compound (72 mg, 0.38 mmol) in chloroform (2 mL) was added (S)-1-[(3-amino-5-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (100 mg, 0.42 mmol). The mixture heated at 60°C for 50 minutes. The reaction mixture was then placed on a silica column and eluted with 5% methanol in chloroform. The product-containing fractions were combined, concentrated, and then further purified by elution through a reverse phase column (Varian MegaBond Elute C-18, 70% methanol in water). This provided part B compound as a white solid (141 mg, 87%): LC-MS (HPLC method F, ESI) m/z 429 (M+H), t_R = 3.4 min.

15

C.

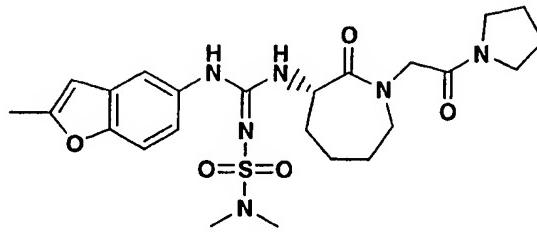


To a suspension of methoxylamine hydrochloride (167 mg, 2.00 mmol) in 1,2-dichloroethane (2 mL) was added triethylamine (404 mg, 4.00 mmol). After stirring at room temperature for 5 minutes, the slurry was filtered. The filtrate was added to a chloroform solution (1 mL) of Part B compound (56 mg, 0.13 mmol) and WSC (54 mg, 0.28 mmol). The mixture was heated at 60°C for 2 hours. The reaction mixture was placed directly on a silica gel column and eluted with 5% methanol in chloroform. The product-containing fractions were combined, concentrated, and further purified on a reverse phase cartridge (Varian MegaBond Elute C-18, 70% methanol in water). The product-containing fractions were

combined and concentrated to yield the Title compound (10 mg, 17%): LC-MS (ESI) m/z 442 (M+H), t_R = 3.0 min.

Example 336

5



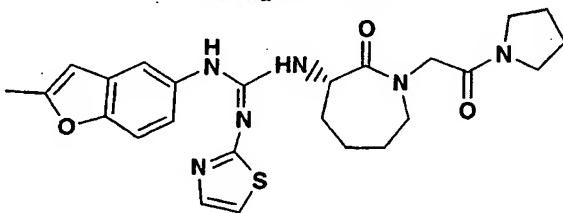
To a solution of N,N-dimethylsulfamide (60 mg, 0.56 mmol) in DMF (2 mL) was added NaH (95 %, 21mg, 0.84 mmol). The resulting mixture was stirred for 10 min and 10 2-methyl-5-isothiocyanatobenzofuran (84 mg, 0.45 mmol) was added. The reaction was stirred at room temperature for 1 h and (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (133 mg, 0.56 mmol) and WSC (107 mg, 0.56 mmol) were added in that order. After stirring 15 at room temperature overnight, the reaction was quenched with water (1 mL), extracted with ethyl acetate (3 x 10 mL), dried over MgSO₄, and filtered. The solvent was then removed and the residue was purified by preparative HPLC (C-18 reverse phase column; solvent A: 90:10 H₂O:MeOH + 20 0.1% TFA, solvent B: 10:90 H₂O:MeOH + 0.1% TFA) to give Title compound (173 mg, 75%): LRMS (ESI) m/z 519 (M+H); HPLC (Method A) t_R = 3.8 min.

Examples 337 to 343

Using the procedure described in Example 336, the following compounds were prepared

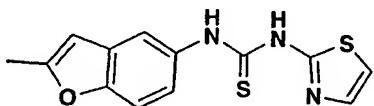
Example	structure	characterization
337		HPLC (method A) $t_R = 4.1$ min LRMS (ESI) m/z 566 (M+H)
338		HPLC (method A) $t_R = 3.4$ min LRMS (ESI) m/z 562 (M+H)
339		HPLC (method A) $t_R = 4.0$ min LRMS (ESI) m/z 625 (M+H)
340		HPLC (method A) $t_R = 3.7$ min LRMS (ESI) m/z 502 (M+H)
341		HPLC (method A) $t_R = 3.5$ min LRMS (ESI) m/z 556 (M+H)

342		HPLC (method A) $t_R = 3.2$ min LRMS (ESI) m/z 679 (M+H)
343		HPLC (method A) $t_R = 3.3$ min LRMS (ESI) m/z 451 (M+H)

Example 344

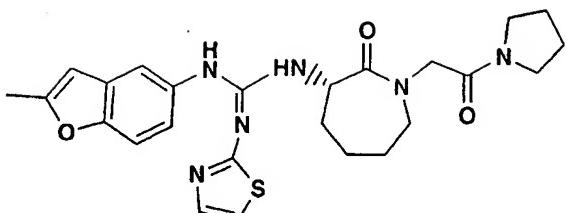
5

A.

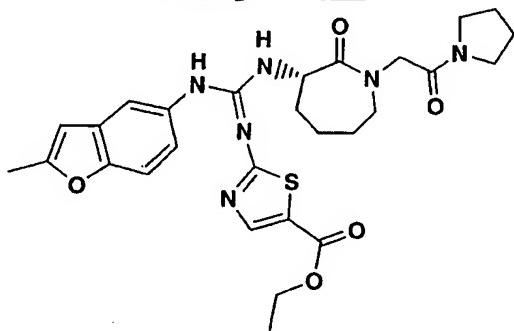


To a solution of 2-methyl-5-isothiocyanatobenzofuran (38 mg, 0.20 mmol) in chloroform (1 mL) was added 2-aminothiazole (24 mg, 0.24 mmol). The heterogeneous mixture was heated at 60°C for 28 hours. After washing the reaction mixture with water (2 mL), drying with magnesium sulfate, and concentration, the residue was passed thru a silica column and eluting with 5% methanol in chloroform to yield part A compound (21 mg, 36%): LC-MS (HPLC method F, ESI) m/z 290 (M+H), $t_R = 3.7$ min.

B.

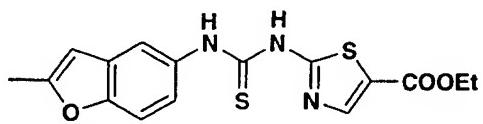


5 A mixture of Part A compound (21 mg, 0.073 mmol),
 (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-
 yl)acetyl]pyrrolidine (17 mg, 0.073 mmol), and WSC (28
 mg, 0.146 mmol) were dissolved in DMF (0.4 mL) and
 stirred at room temperature for 30 hours. Ethyl acetate
 10 (2 mL) was added and the mixture washed with water (5x 1
 mL), dried with magnesium sulfate, and then concentrated.
 The residue was purified by silica gel chromatography
 (eluting with 2% methanol in chloroform) and then by
 reverse phase chromatography (Varian MegaBond Elute
 15 cartridge C-18) eluting with 70% methanol in water to
 provide the Title compound (8 mg, 22%): LC-MS (HPLC
 method F, ESI) m/z 495 (M+H) t_R = 3.2 min.

Example 345

20

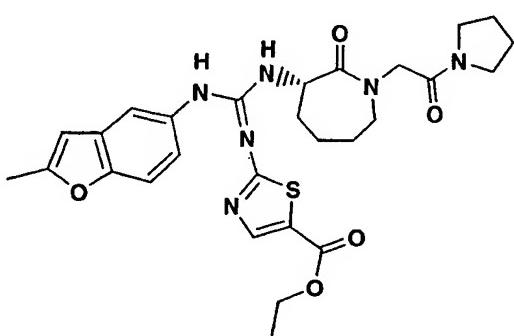
A.



To a solution of ethyl 2-amino-5-
 25 thiazolecarboxylate (344 mg, 2.0 mmol) in DMF (1 mL) was

added sodium hydride (60% in mineral oil, 96 mg, 2.4 mmol). After stirring at room temperature for 20 minutes, 5-isothiocyanato-2-methylbenzofuran (378 mg, 2.0 mmol) was added to the reaction mixture. The reaction
5 was stirred at room temperature for 1 hour. The reaction was diluted with 50 mL of ethyl acetate and the organic solution was washed with brine (2 X 40 mL). The organic layer was dried over sodium sulfate and concentrated to give 678 mg (94%) of part A compound: LCMS (ESI) m/z 362
10 (M+H)

B.



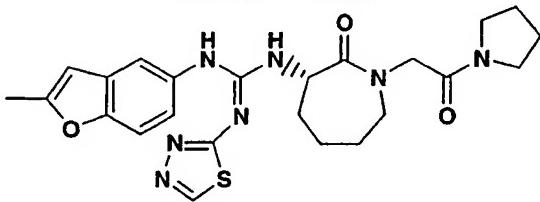
A mixture of part A compound (108 mg, 0.30 mmol),
15 (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (72 mg, 0.30 mmol), and WSC (58 mg, 0.30 mmol) was dissolved in DMF (1 mL) and stirred at room temperature for 16 hours. Ethyl acetate (25 mL) was added and the mixture washed with brine (2 X 20 mL), dried
20 with sodium sulfate, and then concentrated. The residue was purified by preparative HPLC (C-18 reverse phase column; solvent A: 90:10 H₂O:MeOH + 0.1% TFA, solvent B : 10:90 H₂O:MeOH + 0.1% TFA) to provide (73 mg, 43%) the Title compound: HPLC (method D) t_R = 3.8; LCMS (ESI) m/z
25 567 (M+H)

Examples 346

Using the procedure described in Example 345, the following compound was prepared.

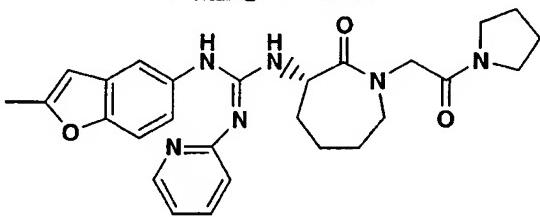
Example	structure	characterization
346		HPLC (method D) $t_R = 3.4$ min LCMS (ESI) m/z 567 ($M+H$)

5

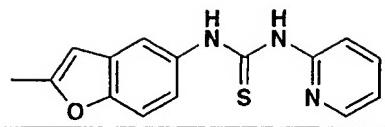
Example 347

To a solution of Example 335 part B compound (21 mg, 0.049 mmol) in acetonitrile (0.3 mL) was added 1,1',1'''-[(1,1-dimethylethyl)phosphinimylidyne]trispyrrolidine (18 mg, 0.058 mmol). After stirring the mixture for 5 days, the product was isolated by preparative TLC (500 μ m silica plate, 5% methanol/chloroform, $R_f = 0.2$). The Title compound was isolated as a light brown oil (5 mg, 21%): LCMS (ESI, positive ion spectrum, HPLC method F), m/z 496 ($M + H$), $t_R = 3.0$ min.

20

Example 348

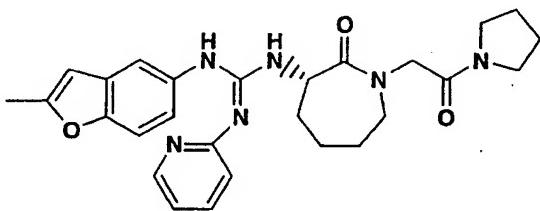
A.



To a solution of 2-methyl-5-

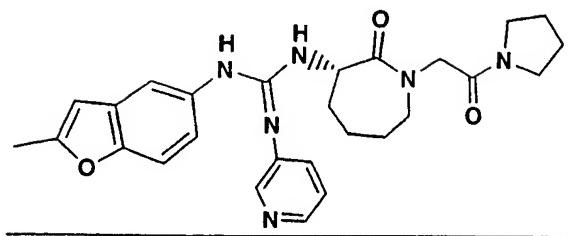
- 5 isothiocyanatobenzofuran (189 mg, 1.0 mmol) in chloroform (2 mL) was added 2-aminopyridine (104 mg, 1.1 mmol). The mixture was heated at 60°C for 26 hours. Flash chromatography (silica, 40 mm dia. column, 2% methanol/chloroform) provided part A compound as a white
 10 solid (156 mg, 55%): LCMS (ESI, positive ion spectrum, HPLC method F), m/z 284 (M + H), t_R = 3.7 min.

B.



15

- To a solution of (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (24 mg, 0.10 mmol) in DMF (0.6 mL) was added part A compound (28 mg, 0.10 mmol) and WSC (38 mg, 0.20 mmol). The mixture was heated at
 20 60°C for 2 hours. The reaction mixture was diluted with ethyl acetate (5 mL) and then washed with water (5 x 5 mL). The organic layer was dried with magnesium sulfate and concentrated in vacuo. The residue was passed through a 2 g C-18 cartridge eluting the product with 70% methanol/water. This provided the Title compound (18 mg, 37%) as an off-white powder: LCMS (ESI, positive ion spectrum, HPLC method F), m/z 489 (M+H), t_R = 3.3 min.

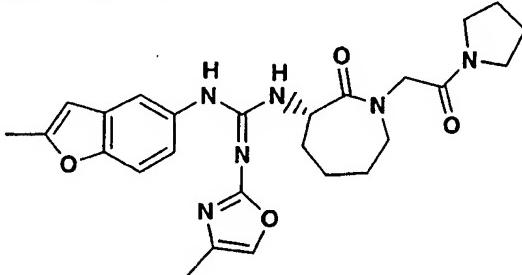
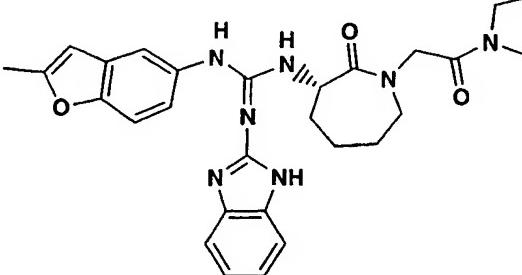
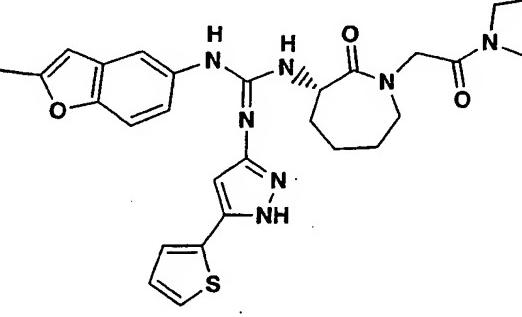
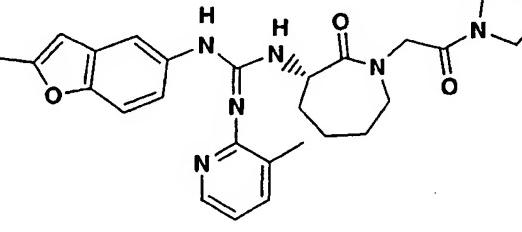
Example 349

5 To a solution of 3-pyridinamine (38 mg, 0.40mmol) in DMF (0.5 mL) was added sodium hydride (60% in mineral oil, 19 mg, 0.48 mmol) . After stirring at room temperature for 30 minutes, 5-isothiocyanato-2-methylbenzofuran (76 mg, 0.40 mmol) was added to the
10 reaction mixture. Then the reaction mixture was stirred at room temperature for 5 hour. (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (96 mg, 0.40 mmol), and WSC (77 mg, 0.40mmol) were added and the reaction mixture was stirred at room temperature for 16
15 hours. Ethyl acetate (25 mL) was added and the mixture was washed with brine (2 X 20mL), dried with sodium sulfate, and then concentrated. The residue was purified by preparative HPLC (C-18 reverse phase column; solvent A: 90:10 H₂O:MeOH + 0.1% TFA, solvent B : 10:90 H₂O:MeOH + 0.1% TFA) to provide the Title compound (60 mg, 31%):
20 HPLC (method D) t_R = 2.5 min; LCMS (ESI) m/z 489 (M+H)

Examples 350 to 368

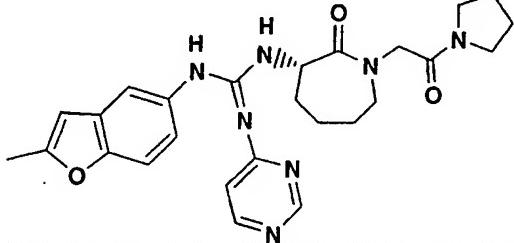
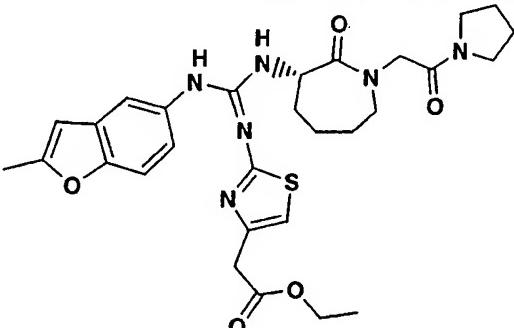
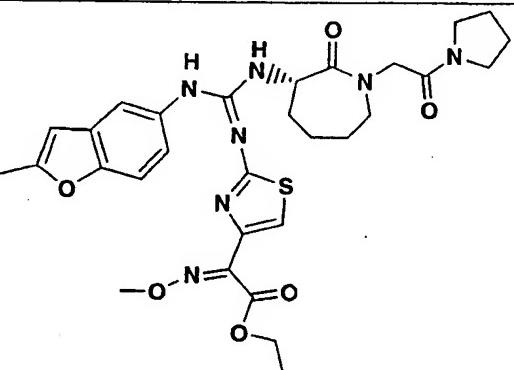
Using the procedure described in Example 349, the following compounds were prepared.

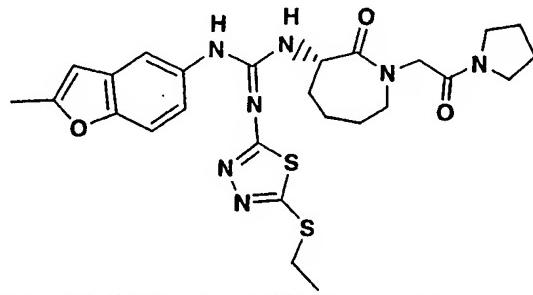
5

Example	structure	characterization
350		HPLC (method A) $t_R = 3.4$ min LCMS (ESI) m/z 493 (M+H)
351		HPLC (method D) $t_R = 3.3$ min LCMS (ESI) m/z 528 (M+H)
352		HPLC (method D) $t_R = 3.5$ min LCMS (ESI) m/z 560 (M+H)
353		HPLC (method D) $t_R = 3.2$ min LCMS (ESI) m/z 503 (M+H)

354		HPLC (method D) $t_R = 3.4$ min LCMS (ESI) m/z 503 (M+H)
355		HPLC (method D) $t_R = 3.1$ min LCMS (ESI) m/z 504 (M+H)
356		HPLC (method D) $t_R = 2.3$ min LCMS (ESI) m/z 503 (M+H)
357		HPLC (method D) $t_R = 2.5$ min LCMS (ESI) m/z 539 (M+H)
358		HPLC (method D) $t_R = 2.7$ min LCMS (ESI) m/z 574 (M+H)
359		HPLC (method D) $t_R = 2.3$ min LCMS (ESI) m/z 503 (M+H)

360		HPLC (method D) $t_R = 3.2$ min LCMS (ESI) m/z 488 (M+H)
361		HPLC (method D) $t_R = 2.8$ min LCMS (ESI) m/z 491 (M+H)
362		HPLC (method D) $t_R = 2.9$ min LCMS (ESI) m/z 490 (M+H)
363		HPLC (method D) $t_R = 2.9$ min LCMS (ESI) m/z 479 (M+H)
364		HPLC (method D) $t_R = 2.2$ min LCMS (ESI) m/z 489 (M+H)
365		HPLC (method D) $t_R = 2.9$ min LCMS (ESI) m/z 490 (M+H)

366		HPLC (method D) $t_R = 2.9$ min LCMS (ESI) m/z 490 (M+H)
367		HPLC (method D) $t_R = 3.3$ min LCMS (ESI) m/z 581 (M+H)
368		HPLC (method D) $t_R = 3.6$ min LCMS (ESI) m/z 624 (M+H)

Example 369

5

A mixture of 335 part B compound (86 mg, 0.20 mmol), 5-(ethylthio)-1,3,4-thiadiazol-2-amine (32 mg, 0.20 mmol) and 2-[(1,1-dimethylethyl)imino]-N,N-diethyl-2,2,3,4,5,6-hexahydro-1,3-dimethyl-1,3,2-diazaphosphorin-10-2(1H)-amine (BEMP) (0.29 mL, 1.0 mmol) was dissolved in

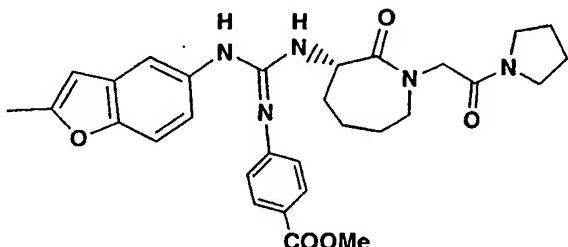
⁵ CH₃CN (0.5 mL). The reaction mixture was stirred at 80 °C for 24 hours, and an additional portion of BEMP (42 mg, 0.2 mmol) was added. The reaction mixture was stirred for another 40 hours. Ethyl acetate (25 mL) was added and the mixture washed with brine (2 X 20mL), dried with sodium sulfate, and then concentrated. The residue was purified by preparative HPLC (C-18 reverse phase column; solvent A: 90:10 H₂O:MeOH + 0.1% TFA and solvent B : 10:90 H₂O:MeOH + 0.1% TFA) to provide 24 mg (22%) of the title compound: HPLC (method D) t_r = 3.8 min; LCMS (ESI) m/z 556 (M+H)

Example 370

Using the procedure described in Example 369, the following compound was prepared.

Example	structure	characterization
370	<p>Chemical structure of compound 370:</p> <pre> H H O N N-C(=O)C1CCCCC1 C=C\N2=C(S)=NC(F)(F)=C2 \O </pre>	HPLC (method D) $t_R = 4.5$ min LCMS (ESI) m/z 564 (M+H)

Example 371

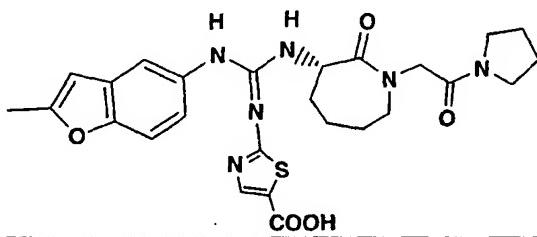


20

To a solution of 2-methyl-5-benzofuranamine (74 mg, 0.50mmol) in DMF (1 mL) was added sodium hydride (60% in mineral oil, 24mg, 0.6 mmol) . After stirring at room temperature for 30 minutes, methyl 4-isothiocyanatobenzoate (97 mg, 0.50 mmol) was added to

- the reaction mixture. The reaction mixture was stirred at room temperature for 5 hour at which time (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (120mg, 0.50 mmol), and WSC (96 mg, 0.50mmol) were added.
- 5 The reaction mixture was stirred at room temperature for 16 hours. Ethyl acetate (25 mL) was added and the mixture was washed with brine (20mL X2), dried with sodium sulfate, and then concentrated. The residue was purified by preparative HPLC (C-18 reverse phase column;
- 10 solvent A: 90:10 H₂O:MeOH + 0.1% TFA, solvent B : 10:90 H₂O:MeOH + 0.1% TFA) to provide 51 mg (19%) of the Title compound: HPLC (method D) t_R = 3.2 min; LCMS (ESI) m/z 546 (M+H).

15

Example 372

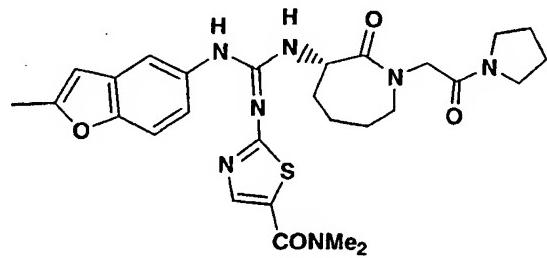
- Example 345 compound (895 mg, 1.58 mmol) was dissolved in THF (5 mL) and 5 mL of 2 M LiOH aqueous solution was added. The reaction mixture was stirred at room temperature for 24 hours. The reaction mixture was concentrated by rotary evaporation and the residue was dissolved in methylene chloride. The organic mixture was extracted with 2 X 25 mL of water. The combined aqueous layers were acidified with 1 N HCl to pH 4. The aqueous solution then was extracted 2 X 25 mL with ethyl acetate. The combined ethyl acetate layers were dried over Na₂SO₄ and concentrated to give the Title compound (414 mg, 46%) as yellow solid: HPLC (method.D) t_R = 3.2 min; LCMS (ESI) m/z 539 (M+H).

Examples 373-374

Using the procedure described in Example 372, the following compounds were prepared

Example	structure	characterization
373		HPLC (method D) $t_R = 3.0$ min LCMS (ESI) m/z 532 (M+H)
374		HPLC (method D) $t_R = 3.1$ min LCMS (ESI) m/z 539 (M+H)

5

Example 375

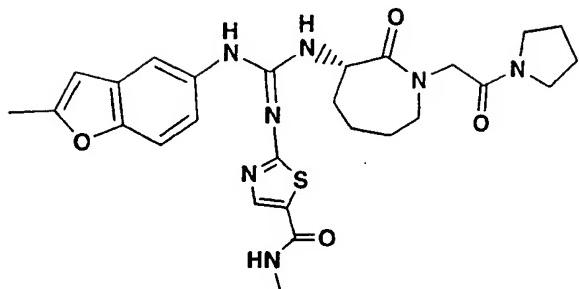
- 10 To a solution of Example 372 compound (54 mg, 0.10 mmol) in 1 mL of DMF were added TFFH (29 mg, 0.11 mmol) and triethylamine (0.03 mL, 0.20 mmol). The reaction mixture was stirred at room temperature for 30 min at which time 2 M dimethylamine in THF (0.06 mL, 0.12 mmol)
- 15 was added. The reaction mixture was stirred at room temperature for another 2 hours. The reaction mixture was diluted with 20 mL of ethyl acetate. The organic solution was washed with brine (20 mL X 2), and concentrated. The residue was purified by preparative

HPLC (C-18 reverse phase column; solvent A: 90:10 H₂O:MeOH + 0.1% TFA, solvent B: 10:90 H₂O:MeOH + 0.1% TFA) to provide the Title compound (17 mg, 30%) as a yellow solid: HPLC (method D) t_R = 3.1 min; LCMS (ESI) 5 m/z 566 (M+H).

Examples 376 to 378

Using the procedure described in Example 375, the 10 following compounds were prepared.

Example	structure	characterization
376		HPLC (method C) t_R = 3.0 min LCMS (ESI) m/z 538 (M+H)
377		HPLC (method C) t_R = 3.0 min LCMS (ESI) m/z 538 (M+H)
378		HPLC (method C) t_R = 3.0 min LCMS (ESI) m/z 566 (M+H)

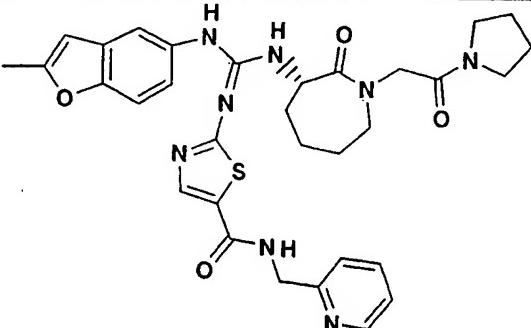
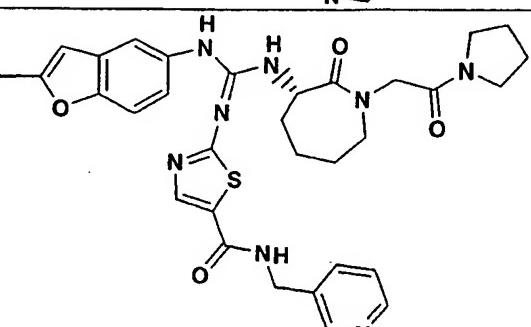
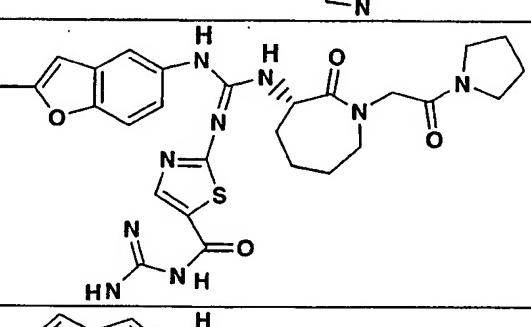
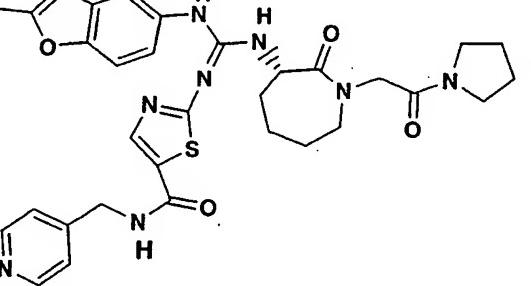
Example 379

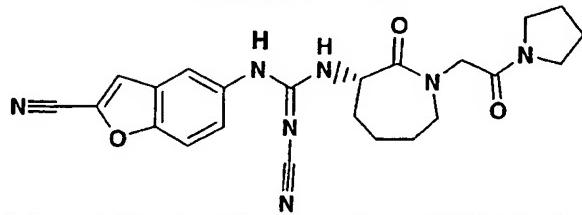
Example 372 compound (54 mg, 0.10 mmol), HOBT (14 mg, 0.10 mmol) and WSC (19 mg, 0.10 mmol) were dissolved in 1 mL of methylene chloride. The reaction mixture was stirred at room temperature for 30 min at which time 2 M methylamine in THF (0.05mL, 0.10 mmol) was added. The reaction mixture was stirred at room temperature for another 2 hours. The reaction mixture was concentrated and the residue was purified by preparative HPLC (C-18 reverse phase column; solvent A: 90:10 H₂O:MeOH + 0.1% TFA, solvent B: 10:90 H₂O:MeOH + 0.1% TFA) to provide the Title compound (21 mg, 38%) as a white solid: HPLC (method D) t_R = 3.1 min; LCMS (ESI) m/z 552 (M+H).

Examples 380 to 384

Using the procedure described in Example 379, the following compounds were prepared.

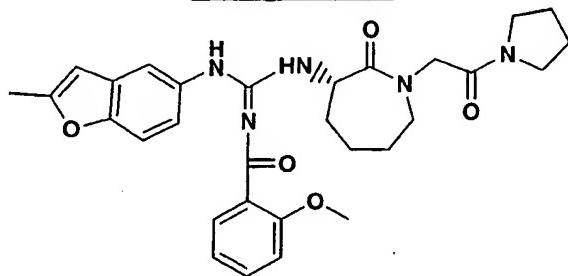
Example	structure	characterization
380	 	HPLC (method C) t_R = 2.8 min LCMS (ESI) m/z 531 (M+H)

381		HPLC (method C) $t_R = 2.9$ min LCMS (ESI) m/z 629 (M+H)
382		HPLC (method C) $t_R = 2.8$ min LCMS (ESI) m/z 629 (M+H)
383		HPLC (method C) $t_R = 3.1$ min LCMS (ESI) m/z 580 (M+H)
384		HPLC (method C) $t_R = 2.7$ min LCMS (ESI) m/z 629 (M+H)

Example 385

Example 83 compound (45 mg, 0.10 mmol) and Burgess' reagent (95 mg, 0.40 mmol) were dissolved in 2.5 mL of anhydrous methylene chloride. The reaction was stirred at room temperature under argon atmosphere for 2 hours. The reaction mixture was concentrated and the residue was purified by preparative HPLC (C-18 reverse phase column; solvent A: 90:10 H₂O:MeOH + 0.1% TFA, solvent B: 10:90 H₂O:MeOH + 0.1% TFA) to provide the Title compound (9.0 mg, 20%): HPLC (method D) t_R = 3.3 min; LRMS (ESI) m/z 448 (M+H).

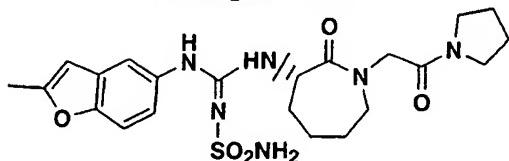
Example 386



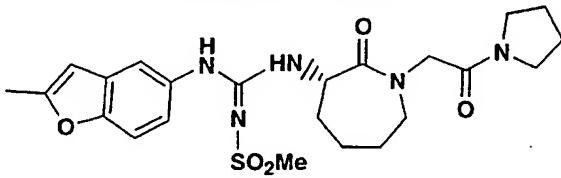
To 2-Methoxybenzamide (26.3 mg, 0.174 mmol) dissolved in 0.5 mL of THF was added NaH (6 mg, 0.26 mmol). Additional (0.5 mL) DMF was added to dissolve the precipitate which formed. 2-Methyl-isothiocyanatobenzofuran (29.5 mg, 0.156 mmol) was added and the reaction mixture was heated at 50°C for 16 h. (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (41.6 mg, 0.174 mmol) and HgCl₂ (47.1 mg, 0.174 mmol) were added. The reaction mixture was stirred at room temperature for 10 minutes. The reaction was then quenched by addition of water and extracted three times with ethyl acetate. The combined organic fractions were washed once with brine, dried over MgSO₄ and evaporated. The residue was purified by preparative HPLC (YMC ODS-A C-18 reverse phase column; linear gradient elution: solvent A: 90:10 H₂O:MeOH + 0.1% TFA and solvent B: 10:90 H₂O:MeOH + 0.1% TFA) and

then by flash chromatography (silica, 10% methanol/ethyl acetate) to give the Title compound as a white solid (27 mg, 28%): LRMS (ESI) m/z 546 (M+H); HPLC (method A) t_R = 3.48 min.

5

Example 387

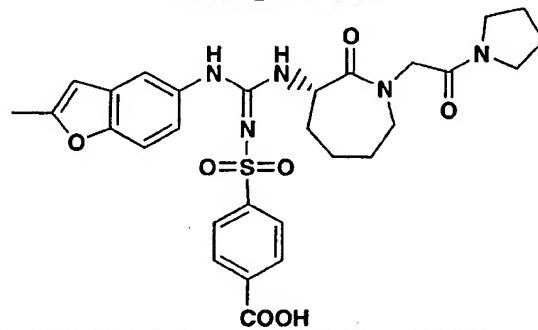
- To a solution of sulfamide (30 mg, 0.31 mmol) in
 10 DMF-THF (1:1, 2 mL) was added NaH (14 mg, 0.55 mmol). The resulting mixture was stirred for 5 min and 2-methyl-5-isothiocyanatobenzofuran (45.3 mg, 0.2 mmol) was added. The reaction was then heated in a 60°C bath for 14 h and then allowed to cool to room temperature. (S)-1-[(3-
 15 Amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (57.4 mg, 0.24 mmol) and WSC (46 mg, 0.24 mmol) were added in that order. After stirring at room temperature for 3 h, the reaction was quenched with water (1 mL), extracted with ethyl acetate (3 x 10 mL). The combined
 20 organic layers were dried over MgSO₄. The solvent was the removed in vacuo and the residue was purified by chromatography (silica, step gradient of 5-10% MeOH in ethyl acetate) to provide Title compound as a white solid (33 mg, 30 % yield): LRMS (ESI) m/z 491 (M+H); HPLC
 25 (method A) t_R = 3.4 min.

Example 388

- To a solution of methanesulfonamide (19 mg, 0.20
 30 mmol) in DMF (1 mL) was added NaH (95%, 6.1 mg, 0.22 mmol) and the resulting mixture was stirred for 5 min.

- 2-Methyl-5-isothiocyanatobenzofuran (34 mg, 0.18 mmol) was added and the reaction was heated in a 60°C bath for 1 h. After cooling the reaction to room temperature, (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (47.8 mg, 0.20 mmol) and HgCl₂ (54.2 mg, 0.2 mmol) were added in that order. After stirring at room temperature for 10 min, the reaction was quenched with water (1 mL), extracted with ethyl acetate (3 x 10 mL), dried over MgSO₄ and filtered through Celite. The solvent was then removed and the residue was chromatographed (silica, ethyl acetate and then 5% MeOH in ethyl acetate) to provide Title compound as a white solid (50 mg, 57%): LRMS (ESI) m/z 491 (M+H); HPLC (method A) t_R = 3.96 min.

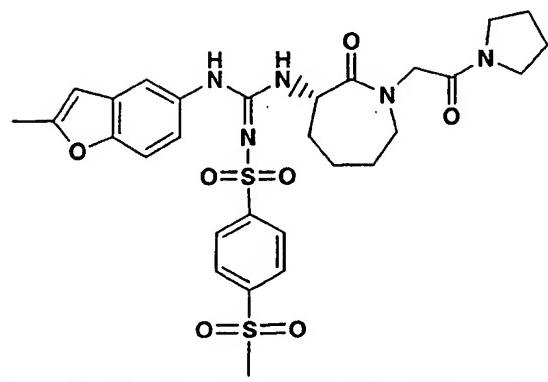
15

Example 389

- To a solution of 4-(aminosulfonyl)benzoic acid (40.2 mg, 0.20 mmol) in DMF (1 mL) was added NaH (95%, 13 mg, 0.5 mmol). The resulting mixture was stirred for 10 min and 2-methyl-5-isothiocyanatobenzofuran (34 mg, 0.18 mmol) was added. The reaction was heated in a 60 °C bath for 1 h. After cooling the reaction to room temperature, (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (47.8 mg, 0.20 mmol) and HgCl₂ (54.2 mg, 0.2 mmol) were added in that order. After stirring at room temperature overnight, the reaction was quenched with water (1 mL), extracted with ethyl acetate (3 x 10 mL), dried over MgSO₄, and filtered through Celite. The solvent was then removed and the residue was purified

by preparative HPLC to give Title compound (15.5 mg, 15%): LRMS (ESI) m/z 596 (M+H); HPLC (Method A) $t_r = 3.8$ min.

5

Example 390

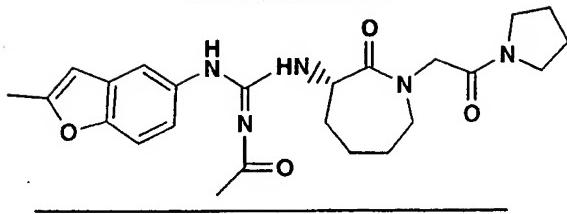
- 10 To a suspension of (4-methylsulphonyl)-benzenesulfonamide (100 mg, 0.425 mmol) in DMF (1 mL) was added NaH (95%, 15.3 mg, 0.605 mmol). The mixture was stirred 5 min at room temperature at which time, 2-methyl-5-isothiocyanatobenzofuran (64.3 mg, 0.34 mmol)
- 15 was added in one portion. The flask was heated at 50°C for 30 min at which time (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (97.5 mg, 0.408 mmol), WSC (78.3 mg, 0.408 mmol) and 4-(dimethylamino)pyridine (cat.) were added in that order. The reaction mixture
- 20 was stirred at room temperature overnight. The reaction was then quenched by addition of water and extracted with ethyl acetate three times. The combined organic fractions were washed once with brine, dried over MgSO₄, and evaporated. The residue was purified by flash
- 25 chromatography (silica, 5% methanol in ethyl acetate) to give the Title compound as a white solid (149 mg, 70%): HPLC (method A) $t_r = 3.65$ min; LRMS (ESI) m/z 630 (M+H).

Examples 391-395

Using the procedure described Example 390, the following compounds were prepared.

5

Example	structure	characterization
391		HPLC (method A) $t_R = 4.15$ min LRMS (ESI) m/z 646 (M+H)
392		HPLC (method A) $t_R = 3.99$ min LRMS (ESI) m/z 588 (M+H)
393		HPLC (method A) $t_R = 3.74$ min LRMS (ESI) m/z 645 (M+H)
394		HPLC (method A) $t_R = 2.8$ min LRMS (ESI) m/z 477 (M+H)
395		HPLC (method A) $t_R = 2.9$ min LRMS (ESI) m/z 476 (M+H)

Example 396

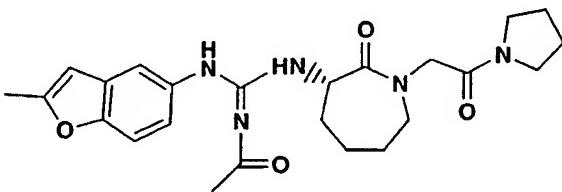
A.

5

A mixture of potassium thiocyanate (200 mg, 2.06 mmol) and acetyl chloride (0.13 mL, 1.83 mmol) in acetone (8.0 mL) was stirred at room temperature for 30 minutes and then at reflux for additional 30 minutes. The 10 mixture was cooled to 0°C and a solution of 2-methyl-5-benzofuranamine (269 mg, 1.83 mmol) in acetone (3.0 mL) was added dropwise. The resulting mixture was then stirred at room temperature for 2 hours. The precipitate was removed by filtration and the filtrate was 15 concentrated to give a yellow residue which was washed thoroughly with MeOH to yield part A compound as a yellow solid (181 mg, 40%).

B.

20

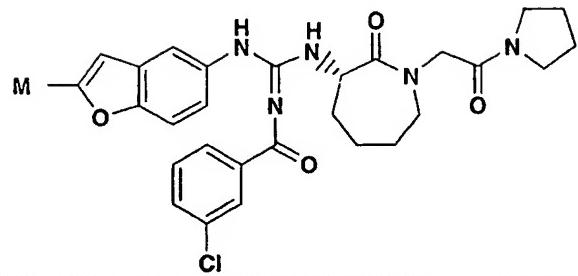


To a solution of Part A compound (41 mg, 0.16 mmol), (S)-1-[(3-amino-hexahydro-2H-azepin-1-yl)acetyl]pyrrolidine (43 mg, 0.18 mmol), and 25 triethylamine (0.06 mL, 0.43 mmol) in DMF (0.8 mL) at 0°C was added HgCl₂ (49 mg, 0.18 mmol). The resulting mixture was stirred at 0°C for 30 minutes and at room temperature for 2 hours. The resulting dark mixture was

diluted with ethyl acetate and filtered through Celite. The filtrate was washed with water and saturated aqueous NaCl solution, dried (Na_2SO_4) and concentrated. The residue was purified by flash chromatography (silica, dichloromethane then 3% MeOH in CH_2Cl_2) to give Title compound as a white solid (45 mg, 61%): LRMS (ESI) m/z 454 ($\text{M}+\text{H}$); HPLC (method A) $t_R = 2.77$ min.

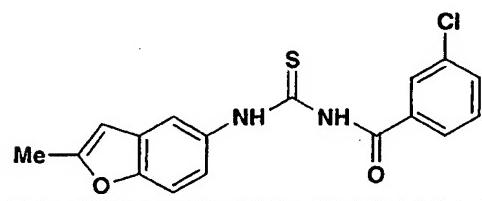
- 10 Using the methodology described for the Example 396 Title compound, the following compounds were prepared.

Example	Structure	Characterization
397		HPLC (method A) $t_R = 4.04$ min. LRMS (ESI) m/z 574
398		HPLC (method A) $t_R = 4.32$ min. LRMS (ESI) m/z 551
399		HPLC (method A) $t_R = 3.6$ min. LRMS (ESI) m/z 521 ($\text{M}+1$)

Example 400

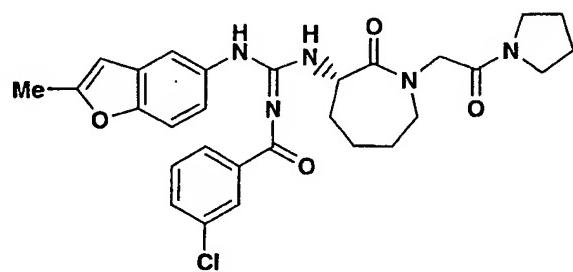
5

A.



- A mixture of 3-chlorobenzoyl isothiocyanate (102 mg, 0.52 mmol) and 2-methyl-5-benzofuranamine (76 mg, 0.52 mmol) in acetonitrile (2.5 mL) was stirred at room temperature for 2 h and concentrated. The residue was purified by flash chromatography (silica, 1:1 hexanes:methylene chloride, and then 100% methylene chloride) to afford part A compound (175 mg, 98%) as an off-white solid.

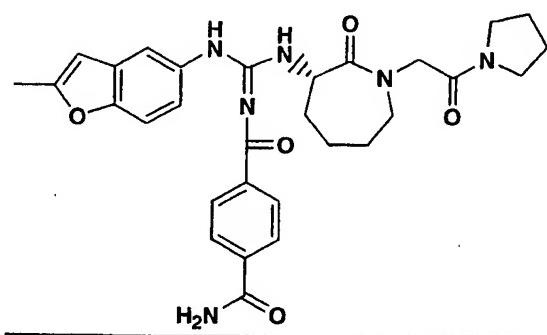
B.



- To a mixture of part A compound (56 mg, 0.16 mmol), (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (39 mg, 0.16 mmol), and triethylamine (0.06 mL, 0.43 mmol) in DMF (1.0 mL) at room temperature was added HgCl₂ (49 mg, 0.18 mmol). The

resulting mixture was stirred at room temperature for 30 min, then diluted with EtOAc and filtered through Celite. The filtrate was washed with water and brine, dried (Na_2SO_4) and concentrated. The residue was purified by 5 flash chromatography (silica gel, 2% methanol in methylene chloride) to afford Title compound (75 mg, 84%) as a white solid: HPLC (method A) $t_{\text{R}} = 4.3$ min; LRMS (ESI) m/z 551 (M+H).

10

Example 401

To a suspension of benzenedicarboxamide (312 mg, 15 1.90 mmol) in DMF (10 mL) was added NaH (95%, 60 mg, 2.4 mmol). The mixture was stirred 5 min at room temperature at which time 2-methyl-5-isothiocyanatobenzofuran (300 mg, 1.59 mmol) was added in one portion. The mixture was heated at 50°C for 30 min at which time (S)-1-[(3-amino-20 hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (455 mg, 1.90 mmol), WSC (516 mg, 1.90 mmol) and 4-(dimethylamino)pyridine (cat.) were added in that order. The reaction mixture was stirred at room temperature overnight. The reaction was then quenched by addition of 25 water and extracted with ethyl acetate three times. The combined organic fractions were washed once with brine, dried over MgSO_4 and evaporated. The residue was purified by flash chromatography on silica (5% methanol in ethyl acetate) to give the Title compound as a white solid (550 mg, 62%): HPLC (method A) $t_{\text{R}} = 3.37$ min; LRMS (ESI) m/z 30 559 (M+H).

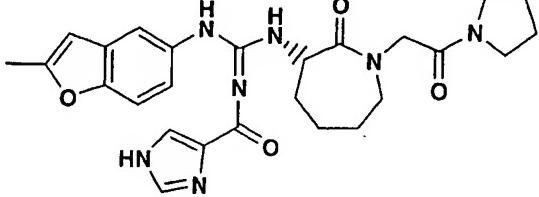
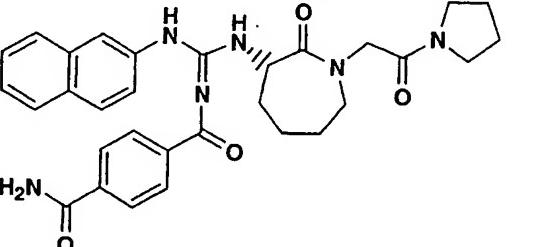
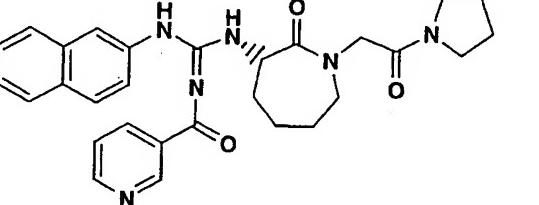
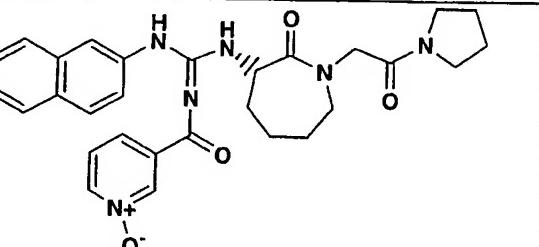
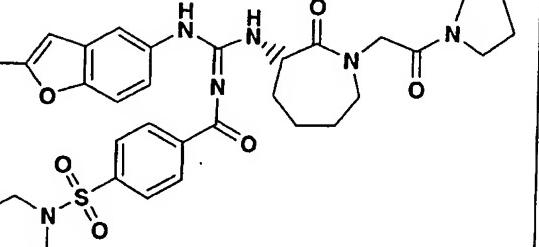
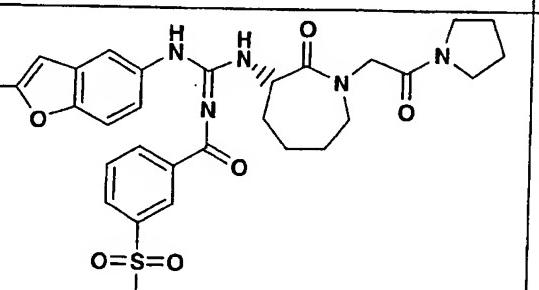
Examples 402 to 431

Using the procedure described in Example 401, the
5 following compounds were prepared

Example	structure	characterization
402		HPLC (method A) t_R 2.89 min LRMS (ESI) m/z 498 (M+H)
403		HPLC (method A) t_R 3.33 min LRMS (ESI) m/z 559 (M+H)
404		HPLC (method A) t_R 3.27 min LRMS (ESI) m/z 506 (M+H)
405		HPLC (method A) t_R 3.27 min LRMS (ESI) m/z 506 (M+H)
406		HPLC (method A) t_R 3.27 min LRMS (ESI) m/z 520 (M+H)

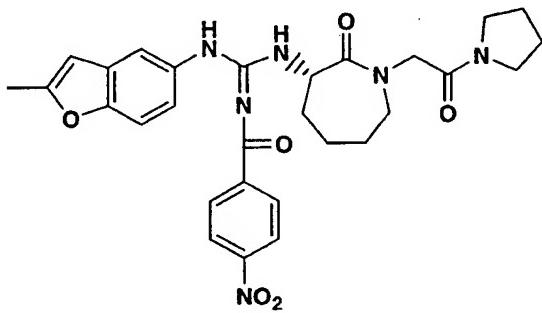
407		HPLC (method A) t_R 3.44 min LRMS (ESI) m/z 549 (M+H)
408		HPLC (method A) t_R 2.93 min LRMS (ESI) m/z 483 (M+H)
409		HPLC (method A) t_R 3.90 min LRMS (ESI) m/z 522 (M+H)
410		HPLC (method A) t_R 3.41 min LRMS (ESI) m/z 522 (M+H)
411		HPLC (method A) t_R 3.35 min LRMS (ESI) m/z 561 (M+H)
412		HPLC (method A) t_R 3.33 min LRMS (ESI) m/z 534 (M+H)

413		HPLC (method A) t_R 4.28 min LRMS (ESI) m/z 583 (M+H)
414		HPLC (method A) t_R 4.09 min LRMS (ESI) m/z 597 (M+H)
415		HPLC (method A) t_R 3.48 min LRMS (ESI) m/z 477 (M+H)
416		HPLC (method A) t_R 3.21 min LRMS (ESI) m/z 519 (M+H)
417		HPLC (method A) t_R 3.16 min LRMS (ESI) m/z 582 (M+H)
418		HPLC (method A) t_R 3.48 min LRMS (ESI) m/z 549 (M+H)

419		HPLC (method A) t_R 3.21 min LRMS (ESI) m/z 506 (M+H)
420		HPLC (method A) t_R 3.45 min LRMS (ESI) m/z 555 (M+H)
421		HPLC (method A) t_R 3.67 min LRMS (ESI) m/z 513 (M+H)
422		HPLC (method A) t_R 3.58 min LRMS (ESI) m/z 529 (M+H)
423		HPLC (method A) t_R 4.21 min LRMS (ESI) m/z 651 (M+H)
424		HPLC (method A) t_R 3.83 min LRMS (ESI) m/z 594 (M+H)

425		HPLC (method A) t_R 3.77 min LRMS (ESI) m/z 594 (M+H)
426		HPLC (method A) t_R 3.56 min LRMS (ESI) m/z 559 (M+H)
427		HPLC (method D) t_R 2.9 min LCMS (ESI) m/z 525 (M+H)
428		HPLC (method D) t_R 3.6 min LCMS (ESI) m/z 567 (M+H)
429		HPLC (method D) t_R 3.6 min LCMS (ESI) m/z 567 (M+H)
430		HPLC (method D) t_R 4.0 min LCMS (ESI) m/z 567 (M+H)

431		HPLC (method A) $t_R = 4.6$ min LRMS (ESI) m/z 547 (M+H)
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Example 432

5

A mixture of potassium thiocyanate (0.108 g, 1.11 mmol) and 4-nitrobenzoyl chloride (0.185 g, 0.996 mmol) in acetonitrile (2 mL) was stirred at room temperature for 30 minutes and at reflux for additional 30 minutes.

10 2-Methyl-5-benzofuranamine (0.175 g, 1.195 mmol) was added slowly. The resulting mixture was then stirred at 60 °C for one hour at which time (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (0.285 g, 1.195 mmol), WSC (0.323 mg, 1.195 mmol) and 4-(dimethylamino)pyridine (cat.) were added in that order. The reaction mixture was stirred at room temperature overnight. The reaction was then quenched by addition of water and extracted with ethyl acetate three times. The combined organic fractions were washed once with brine, dried over MgSO₄ and evaporated. The residue was purified by flash chromatography on silica gel (5% methanol in ethyl acetate) to give the Title compound as white solid (340 mg, 62%): HPLC (method A) t_R 4.42 min; LRMS (ESI) m/z 561 (M+H).

25

Examples 433 to 468

Using the procedure described in Example 432, the following compounds were prepared.

Example	structure	characterization
433		HPLC (method A) t_R 4.14 min LRMS (ESI) m/z 541 (M+H)
434		HPLC (method A) t_R 2.33 min LRMS (ESI) m/z 516 (M+H)
435		HPLC (method A) t_R 2.30 min LRMS (ESI) m/z 502 (M+H)
436		HPLC (method A) t_R 2.25 min LRMS (ESI) m/z 516 (M+H)
437		HPLC (method A) t_R 2.74 min LRMS (ESI) m/z 516 (M+H)
438		HPLC (method A) t_R 3.11 min LRMS (ESI) m/z 503 (M+H)

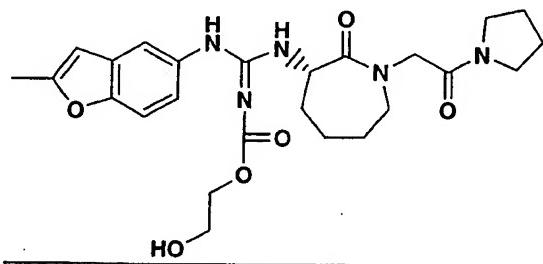
439		HPLC (method A) t_R 3.73 min LRMS (ESI) m/z 505 (M+H)
440		HPLC (method A) t_R 3.73 min LRMS (ESI) m/z 520 (M+H)
441		HPLC (method A) t_R 3.60 min LRMS (ESI) m/z 506 (M+H)
442		HPLC (method A) t_R 3.78 min LRMS (ESI) m/z 505 (M+H)
443		HPLC (method A) t_R 2.79 min LRMS (ESI) m/z 519 (M+H)
444		HPLC (method A) t_R 2.80 min LRMS (ESI) m/z 521 (M+H)
445		HPLC (method A) t_R 3.05 min LRMS (ESI) m/z 547 (M+H)

446		HPLC (method A) t_R 2.90 min LRMS (ESI) m/z 520 (M+H)
447		HPLC (method A) t_R 3.50 min LRMS (ESI) m/z 515 (M+H)
448		HPLC (method A) t_R 3.20 min LRMS (ESI) m/z 505 (M+H)
449		HPLC (method A) t_R 3.10 min LRMS (ESI) m/z 535 (M+H)
450		HPLC (method A) t_R 3.0 min LRMS (ESI) m/z 531 (M+H)
451		HPLC (method A) t_R 2.9 min LRMS (ESI) m/z 519 (M+H)
452		HPLC (method A) t_R 2.7 min LRMS (ESI) m/z 505 (M+H)

453		HPLC (method A) t_R 2.9 min LRMS (ESI) m/z 503 (M+H)
454		HPLC (method A) t_R 2.76 min LRMS (ESI) m/z 530 (M+H)
455		HPLC (method A) t_R 3.2 min LRMS (ESI) m/z 501 (M+H)
456		HPLC (method A) t_R = 2.8 min LRMS (ESI) m/z 517 (M+H)
457		HPLC (method A) t_R = 3.4 min LRMS (ESI) m/z 515 (M+H)
458		HPLC (method A) t_R = 2.0 min LRMS (ESI) m/z 494 (M+H)
459		HPLC (method A) t_R = 3.9 min LRMS (ESI) m/z 517 (M+H)

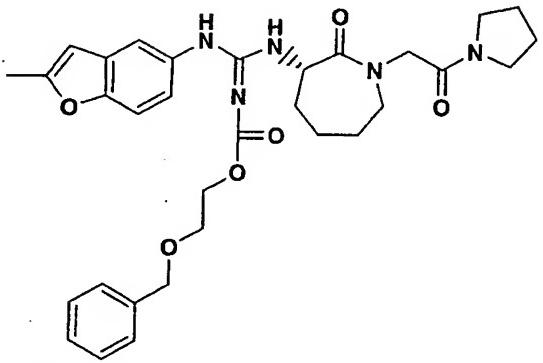
460		HPLC (method A) $t_r = 3.3$ min LRMS (ESI) m/z 558 (M+H)
461		HPLC (method A) $t_r = 3.4$ min LRMS (ESI) m/z 516 (M+H)
462		HPLC (method A) $t_r = 4.4$ min LRMS (ESI) m/z 550 (M+H)
463		HPLC (method A) $t_r = 3.4$ min LRMS (ESI) m/z 534 (M+H)
464		HPLC (method A) $t_r = 3.6$ min LRMS (ESI) m/z 527 (M+H)
465		HPLC (method A) $t_r = 3.0$ min LRMS (ESI) m/z 508 (M+H)
466		HPLC (method A) $t_r = 3.2$ min LRMS (ESI) m/z 516 (M+H)

467		HPLC (method A) $t_r = 3.2$ min LRMS (ESI) m/z 516 (M+H)
468		HPLC (method A) $t_r = 3.0$ min LRMS (ESI) m/z 517 (M+H)

Example 469

5

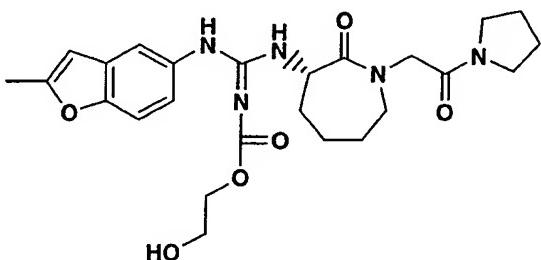
A.



To 2-benzyloxyethanol (140 mg, 0.919 mmol) was added phosgene (0.49 mL, 20% in Toluene). The reaction 10 was stirred at room temperature for 30 minutes and then heated at 60°C for another 30 min. The solvent was evaporated and acetonitrile (2 mL) was added. Potassium thiocyanate (98.3 mg, 1.01 mmol) was added and the

reaction mixture was stirred at room temperature for 30 minutes and at reflux for additional 30 minutes. 2-Methyl-5-benzofuranamine (162 mg, 1.10 mmol) was added slowly. The resulting mixture was then stirred at 60 °C 5 for another one hour at which time (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (264 mg, 1.10 mmol), WSC (422.4 mg, 1.90 mmol) and 4-(dimethylamino)pyridine (cat.) were added in that order. The reaction mixture was stirred at room temperature 10 overnight. The reaction was then quenched by addition of water and extracted with ethyl acetate three times. The combined organic fractions were washed once with brine, dried over MgSO₄ and evaporated. The residue was purified by flash chromatography on silica gel (5% methanol in 15 ethyl acetate) to give part A compound as a white solid (335 mg, 62%): HPLC (method A) t_r = 3.65 min; LRMS (ESI) m/z 590 (M+H).

B.



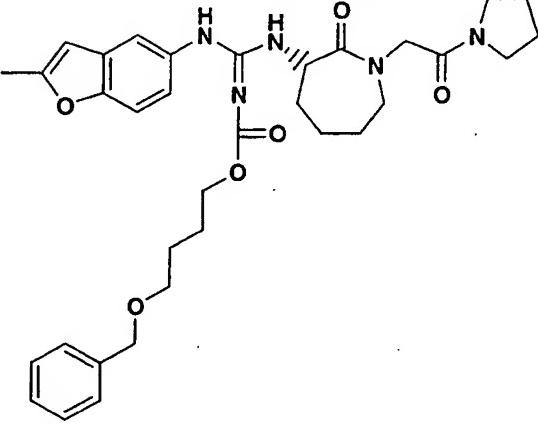
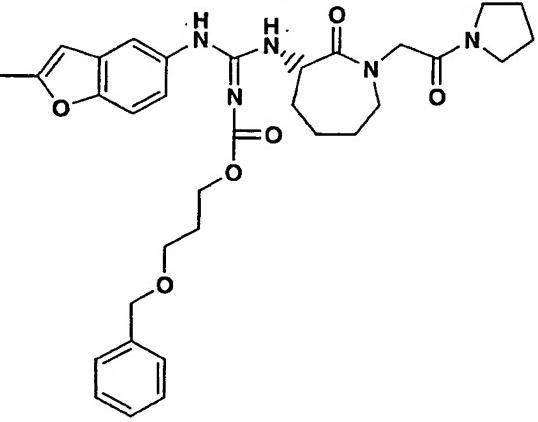
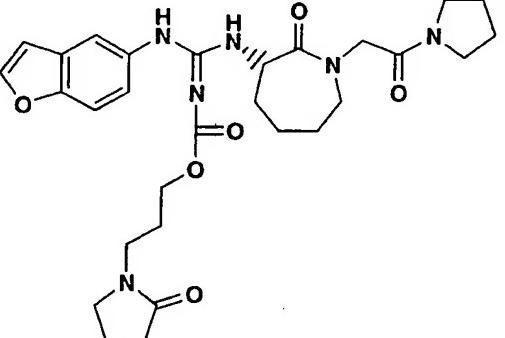
20

A mixture of part A compound (100 mg, 0.169 mmol) and palladium on active carbon (10% Pd) in methanol was stirred at room temperature under an atmosphere of hydrogen for 3h. The mixture was filtered through a pad 25 of Celite and concentrated. The residue was purified by flash chromatography on silica gel (5% methanol in ethyl acetate) give the Title compound as a white solid (62.4 mg, yield: 74%). HPLC (method A): t_r = 2.75 min. LRMS (ESI) m/z=500 (M+H).

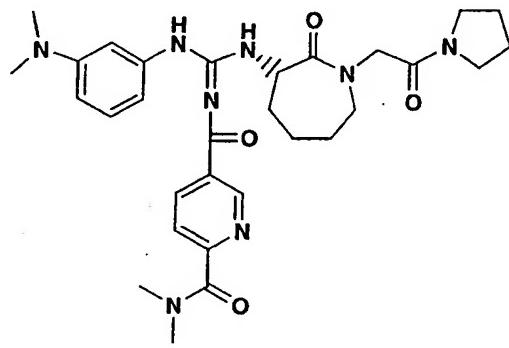
30

Examples 470 to 474

Using the procedures described in Example 469, the following compounds were prepared.

Example	structure	characterization
470		HPLC (method A) t_R 3.85 min LRMS (ESI) m/z 618 (M+H)
471		HPLC (method A) t_R 3.68 min LRMS (ESI) m/z 604 (M+H)
472		HPLC (method A) t_R 2.96 min LRMS (ESI) m/z 581 (M+H)

473		HPLC (method A) t_R 2.95 min LRMS (ESI) m/z 528 (M+H)
474		HPLC (method A) t_R 2.84 min LRMS (ESI) m/z 514 (M+H)

Example 475

5

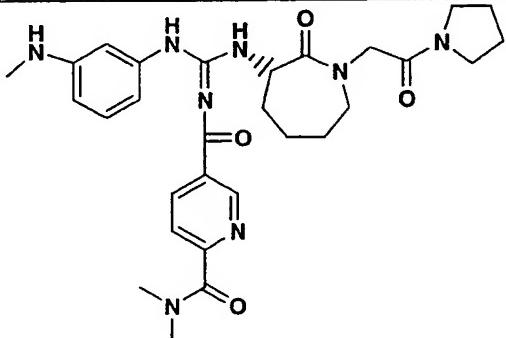
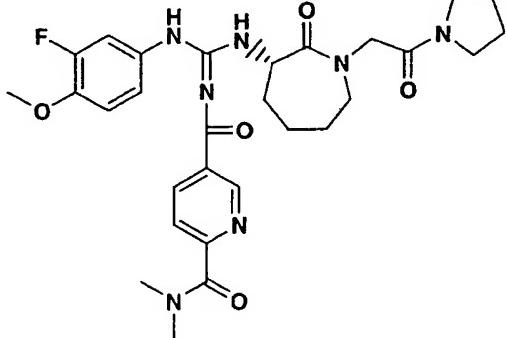
To a suspension of 6-[(dimethylamino)carbonyl]-3-pyridine carboxylic acid (52.4 mg, 0.27 mmol) in dichloromethane (1.5 mL) was added oxalyl chloride (0.04 mL, 0.5 mmol) and a small drop dry DMF. The reaction mixture was stirred at room temperature until it became a clear solution (about 1 hour). The solvent removed in vacuo and dry acetonitrile (1.5 mL) and potassium thiocyanate (27 mg, 0.23 mmol) was then added to the residue. The brown to black mixture was stirred at 60 °C for 1 hour at which time N,N-dimethylbenzenediamine (43.4 mg, 0.32 mmol) was then added. After stirring at 70 °C

- for 1 hour, the reaction was allowed to cool to room temperature. (S)-1-[(3-Amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (65 mg, 0.27 mmol), WSC (62 mg, 0.32 mmol) and 4-(dimethylamino)pyridine (cat.) were added in that sequence. The reaction mixture was stirred at room temperature overnight. The reaction was then quenched by addition of water and extracted with ethyl acetate three times. The combined organic fractions were washed once with brine, dried over MgSO_4 and evaporated.
- 5 The residue was purified by flash chromatography on silica gel (5% methanol in ethyl acetate) to give the Title compound as a white solid (70 mg, 45%); HPLC (method A) $t_{\text{R}} = 3.29$ min; LRMS (ESI) m/z 577 ($\text{M}+\text{H}$).
- 10

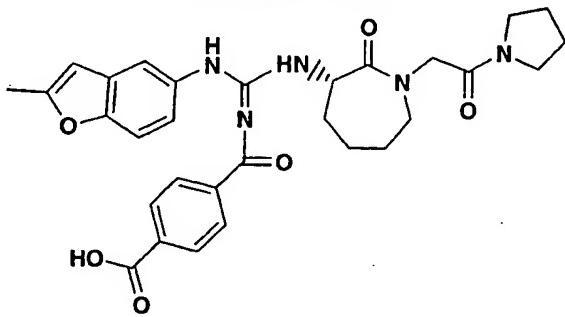
15

Examples 476 to 478

Using the procedure described in preparation 475, the following compounds were prepared.

Example	structure	characterization
476		HPLC (method A) $t_{\text{R}} = 3.02$ min LRMS (ESI) m/z 563 ($\text{M}+\text{H}$)
477		HPLC (method A) $t_{\text{R}} = 3.8$ min LRMS (ESI) m/z 582 ($\text{M}+\text{H}$)

478		HPLC (method A) $t_R = 3.5$ min LRMS (ESI) m/z 598 (M+H)
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Example 479

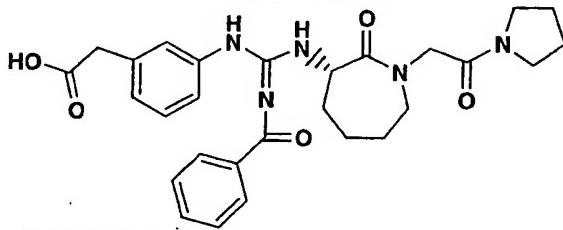
A solution of lithium hydroxide monohydrate (18 mg, 0.43 mmol) in water (0.2 mL) was added dropwise to a solution of Example 397 Title compound (25 mg, 0.044 mmol) in THF (1.0 mL) at 0°C. The resulting mixture was then stirred at room temperature for 18 hours. The pH of the solution was adjusted to 2-3 using 1 N aqueous HCl.

The resulting mixture was extracted twice with ethyl acetate, and the organic layer was washed with saturated aqueous NaCl solution, dried (Na_2SO_4) and concentrated to furnish the Title compound as a white solid (22 mg, 90%): LRMS (ESI) m/z 560; HPLC (method A) $t_R = 3.73$ min.

Example 480 to 481

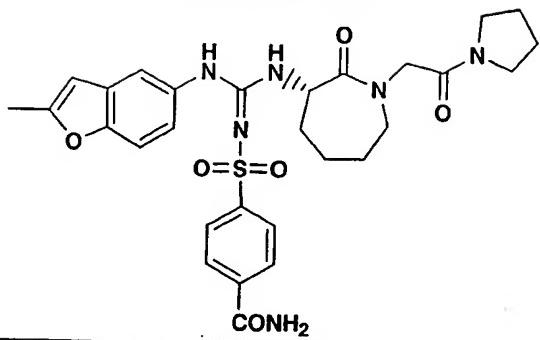
Using the method described in Example 479, the following compounds were prepared. The hydrolysis time was variable so the reactions were monitored by HPLC or
5 TLC.

Example	structure	characterization
480		HPLC (method A) $t_R = 3.8$ min LRMS (ESI) m/z 560 ($M+H$)
481		LRMS (ESI) m/z 561 ($M+H$) HPLC (method A) $t_R = 4.0$ min

Example 482

10

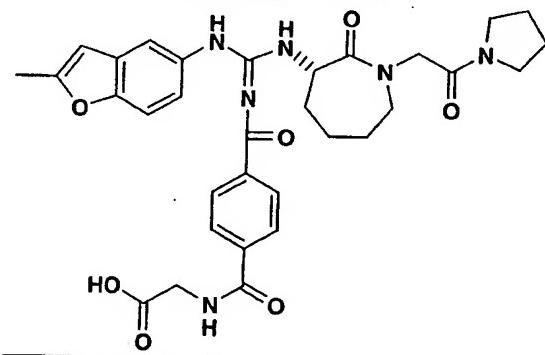
A solution of Example 463 compound (869 mg, 1.63 mmol) and lithium hydroxide in 25 mL tetrahydrofuran and 10 ml of water was stirred at room temperature for 90 min. The reaction was acidified to pH 1 with 1 N HCl and
15 was then extracted with chloroform (4x30 ml). The combined organic layers were dried over $MgSO_4$ and filtered. The solvent was then removed to afford the Title compound (843 mg, 99%): LRMS (ESI, neg. ion spectrum) m/z 518 ($M-H$); HPLC (Method A) $t_R = 3.9$ min.

Example 483

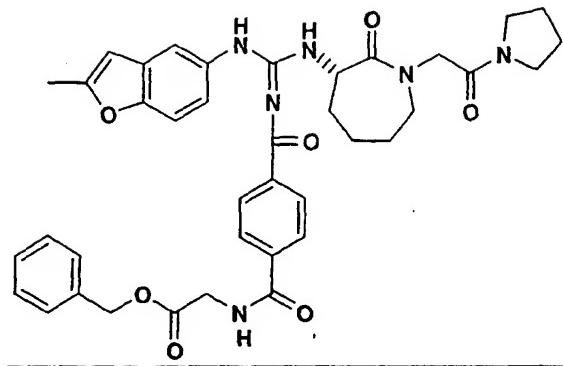
5 To acid Example 389 compound (4 mg, 0.007 mmol) and TFFH (2.6 mg, 0.009 mmol) in acetonitrile (0.5 mL) under nitrogen was added triethylamine (0.005 mL, 0.036 mmol). The resulting solution was stirred for 10 min at which time a solution of ammonia in methanol (7N, 0.2 mL) was added. After stirring at room temperature for 2 h the solvent was removed. The mixture was purified by reverse phase HPLC to give the Title compound as the TFA salt (1.1 mg, 28%): LRMS (ESI) m/z 595 (M+H); HPLC (Method A) t_r = 3.6 min.

10

15

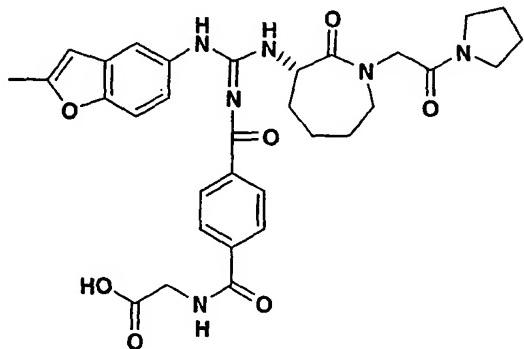
Example 484

A.



To Example 479 compound (87 mg, 0.155 mmol) in
 5 dichloromethane (2 mL) was added benzyl glycinate (62.5 mg, 0.309 mmol), WSC (119 mg, 0.619 mmol), and 4-
 (dimethylamino)pyridine in that order. The resulting
 solution was stirred at room temperature overnight. The
 reaction was then quenched by addition of water and
 10 extracted with ethyl acetate three times. The combined
 organic fractions were washed once with brine, dried over
 MgSO₄, and evaporated. The residue was purified by flash
 chromatography on silica gel (5% methanol in ethyl
 acetate) to give part A compound as a white solid (109
 15 mg, 62%): HPLC (method A) t_{R} = 3.99 min; LRMS (ESI) m/z
 707 (M+H).

B.



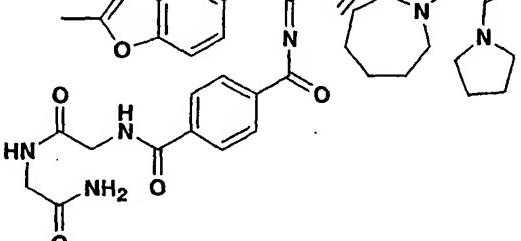
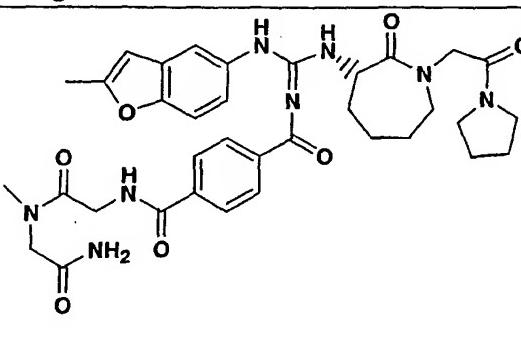
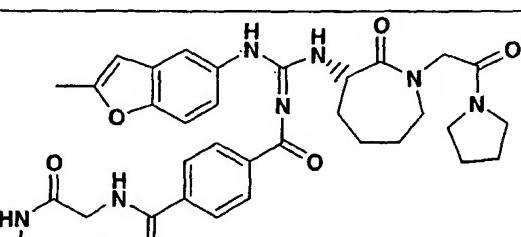
20 A mixture of part A compound (80 mg, 0.113 mmol)
 and palladium on active carbon (10% Pd) in methanol was
 stirred at room temperature under an atmosphere of
 hydrogen for 3h. The mixture was filtered through a pad

of Celite and concentrated. The residue was purified by flash chromatography on silica gel (5% methanol in ethyl acetate) to give the Title compound as a white solid (559 mg, 80%); HPLC (method A) t_r = 3.33 min; LRMS (ESI) m/z 5 617 ($M+H^+$).

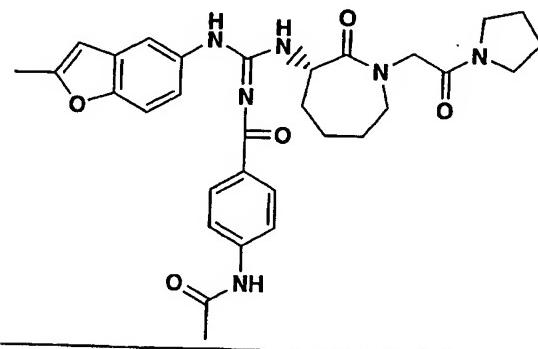
Examples 485 to 489

Using the procedure described in Example 484, the following compounds were prepared.

10

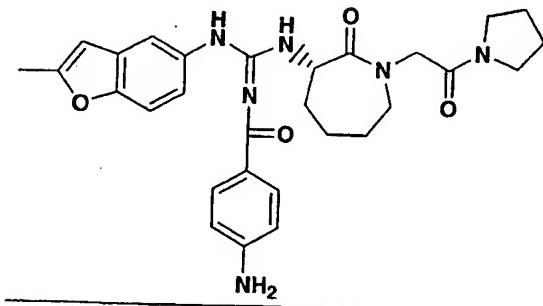
Example	structure	characterization
485		HPLC (method A) t_R 3.20 min LRMS (ESI) m/z 673 ($M+H$)
486		HPLC (method A) t_R 3.23 min LRMS (ESI) m/z 687 ($M+H$)
487		HPLC (method A) t_R 3.36 min LRMS (ESI) m/z 688 ($M+H$)

488		HPLC (method A) t_R 3.22 min LRMS (ESI) m/z 616 (M+H)
489		HPLC (method A) t_R 3.40 min LRMS (ESI) m/z 644 (M+H)

Example 490

5

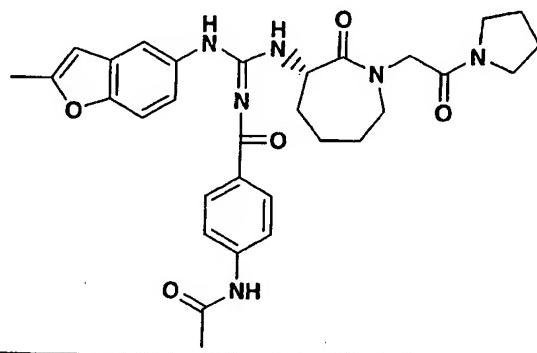
A.



A mixture of Example 432 compound (50 mg, 0.089 mmol) and palladium on active carbon (10% Pd) in methanol was stirred at room temperature under an atmosphere of

hydrogen for 3h. The mixture was filtered through a pad of Celite and concentrated. The residue was purified by flash chromatography on silica gel (5% methanol in ethyl acetate) gave part A compound as a white solid (23.6 mg, 50%): HPLC (method A) t_R = 3.18 min; LRMS (ESI) m/z 531.

B.



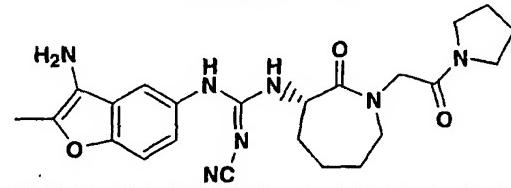
To part A compound (50 mg, 0.0943 mmol) in pyridine (2 mL) was added two drops of acetic anhydride. The resulting solution was stirred at room temperature for one hour. The solvent was evaporated and the residue was purified by flash chromatography on silica gel (5% methanol in ethyl acetate) to give the Title compound as a white solid (550 mg, 62%): HPLC (method A) t_R = 3.35 min; LRMS (ESI) m/z 573 ($M+H$).

Examples 491 to 493

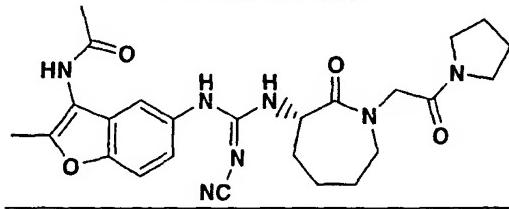
Using the procedures described in Example 490, the following compounds were prepared.

Example	structure	characterization
491		HPLC (method A) t_R = 3.08 min LRMS (ESI) m/z 531 ($M+H$)

492		HPLC (method A) $t_R = 3.32$ min LRMS (ESI) m/z 573 (M+H)
493		HPLC (method A) $t_R = 3.7$ min. LRMS (ESI) m/z 574 (M+H).

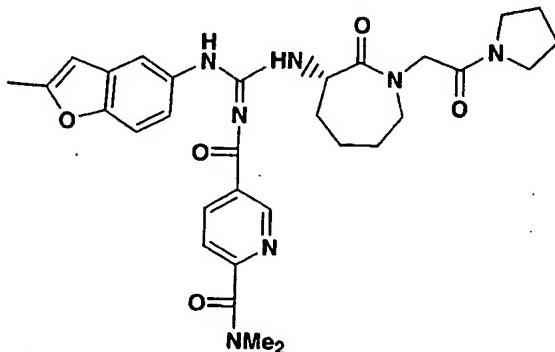
Example 494

5 A mixture of Example 323 Title compound (10 mg) in methanol (1 mL) and 10% palladium on activated carbon (5 mg) was stirred under one atmosphere of hydrogen for 1.5 h. The reaction was filtered through a plug of Celite 545 and concentrated to afford 8 mg (87%) of Title
10 compound as a white solid: LRMS (ESI) m/z 452 (M+H); HPLC (Method A) $t_R = 2.8$ min.

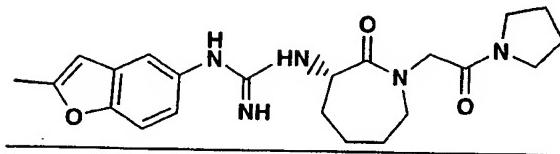
Example 495

A dichloromethane solution containing Example 494 compound (14 mg), acetic anhydride (0.020 mL) and pyridine (0.018 mL) was stirred for 1 hour. The solvent was removed in vacuo and the residue was chromatographed 5 (silica) to give Title compound as a pale yellow solid (10 mg, 65%): LRMS (ESI) m/z 494 (M+H); HPLC (Method A) t_R = 3.2 min.

10

Example 496

A.



15

To a solution of Example 335 compound B (180 mg, 0.42 mmol) in 7 M ammonia/methanol (5 mL) was added mercuric oxide (red, 900 mg, 0.42 mmol). The reaction was stirred at room temperature for 35 min and then filtered through Celite AFA. The filter pad was rinsed 20 with methanol (4 x 5 mL) and the combined filtrates were concentrated in vacuo to provide 170 mg of a yellow foam: HPLC (method A) t_R = 2.6 min.

25

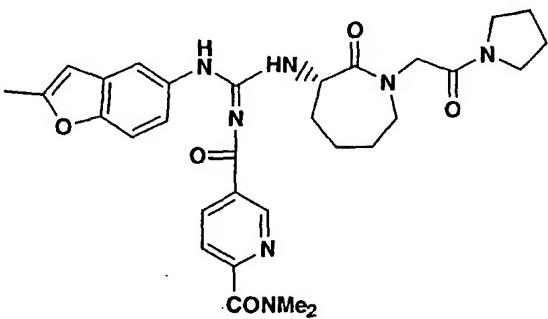
B. Preparation of 6-[(dimethylamino)carbonyl]-3-pyridine carboxylic acid. To a 2 °C slurry of dimethyl 2,5-pyridinedicarboxylate (50 g, 0.256 mol) in THF (700 mL) was added magnesium chloride (26.8 g, 0.282 mol). After stirring for 15 min, dimethylamine (2 M in THF, 256

mL, 0.512 mol) was added dropwise over 40 min. The mixture was stirred for 30 min at 2 °C and then at room temperature for 1 h. To the mixture was added water (100 mL) and 1 N HCl (300 mL). The mixture was extracted with ethyl acetate (4 x 400 mL). The combined organic layers were dried (MgSO_4) and concentrated *in vacuo* to provide 53 g (100%) of methyl 6-[(dimethylamino)carbonyl]-3-pyridine carboxylate a pale yellow solid.

- To a 5 °C mixture of methyl 6-[(dimethylamino)carbonyl]-3-pyridine carboxylate (52.5 g, 0.252 mol) and THF (390 mL) was added a solution of lithium hydroxide (trihydrate, 11.6 g, 0.277 mol) in water (60 mL) over 6 minutes. After stirring for 1 h, 2 N HCl (145 mL) was added over a 15-min period. Toluene (200 mL) was added and the organic solvents were removed *in vacuo*. The slurry was filtered, and the solids were washed with water (2 x 20 mL) and dried at 75 °C *in vacuo* to provide 47 g (96%) of 6-[(dimethylamino)carbonyl]-3-pyridine carboxylic acid.

20

C.

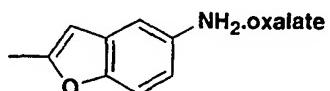


- To a solution of 6-[(dimethylamino)carbonyl]-3-pyridinecarboxylic acid, (75 mg, 0.39 mmol) in DMF (0.9mL) was added 1,1'-carbonyldiimidazole (63 mg, 0.39 mmol). After stirring at ambient temperature for 30 min, the part A compound (106 mg, 0.26 mmol) was added. After stirring at ambient temperature for 4h and at 45°C for 19 h, the reaction was diluted with ethyl acetate and transferred to a separatory funnel. The mixture was

washed with saturated NaHCO_3 , brine, and dried over MgSO_4 to afford 175 mg of crude product after evaporation of the solvent. Flash chromatography (silica gel, 15 mm dia column, 5% $\text{MeOH}/\text{CH}_2\text{Cl}_2$) afforded 115 mg (75%) of the title compound: HPLC (method A) $t_R = 3.7$ min; LRMS (ESI) m/z 588 ($\text{M}+\text{H}$).

Alternate Synthesis Of The Title Compound

10 D.



To a 0 °C slurry of sodium hydroxide (82 g, 2 mol) in DMF (1.5 L) was added acetone oxime (125 g, 1.7 mol).
15 After stirring 45 min, 1-fluoro-4-nitrobenzene (218 g, 1.55 mol) was added over 45 min. After stirring at room temperature for 2.5 h, the reaction was poured into cold brine (4.5 L). The mixture was stirred at 0 °C for 2h. The solid was collected by filtration, washed with water
20 (4 x 1.5 L) and dried to provide 300 g (99%) of 2-propanone O-(4-nitrophenyl)oxime.

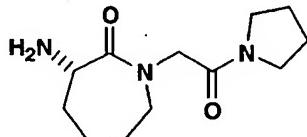
To 2.5 L of ethanol was added acetyl chloride (490 g, 6.2 mol) over 1.5 h. The oxime was then added and the reaction was stirred at reflux for 2.5 h. The reaction
25 was cooled to room temperature and was then poured into ice water (2.5 L). After stirring for 1 h at room temperature and at 0 °C for 2 h, the precipitate was collected, washed and dried to provide 232 g (85%) of 2-methyl-5-nitrobenzofuran.

30 To a 35 °C mixture of 50 g of 2-methyl-5-nitrobenzofuran, ethanol (250 mL), THF (250 mL) and wet 10% Pd/C (4 g) was added ammonium formate (53.4 g, 0.85 mol) over 50 min. After an additional 4 h, the reaction was cooled to room temperature and filtered through
35 Celite. The filtrate was concentrated and the residue was taken up in methyl t-butyl ether (415 mL). This

mixture was filtered and a solution of oxalic acid (25.4 g) in methanol (80 mL) was added dropwise. The precipitate was stirred for 2 h, collected, washed with methanol/TBME and dried to provide 2-methyl-5-

5 benzofuranamine oxalate.

E.



10 To a 0 °C solution of (3S)-aminohexahydro-2H-azapin-2-one (200 g, 1.56 mol) in 2 N NaOH (2 L) was added benzyl chloroformate (272 mL, 1.81 mol) over 2 h. After stirring 1 h at 0 °C and at room temperature for 1 h, the precipitate was collected by filtration, washed 15 with water (4 x 2 L), heptane (4 x 5 L) and dried to provide 396 g, 100% of [(3S)-hexahydro-2-oxo-1H-azapin-3-yl]carbamic acid phenylmethyl ester.

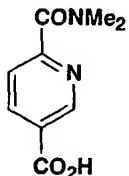
To a -10 °C solution of [(3S)-hexahydro-2-oxo-1H-azapin-3-yl]carbamic acid phenylmethyl ester (1 kg, 3.8 mol) in THF (10 L) was added lithium hexamethyldisilamide (1 N in THF, 5 L). After 30 min, methyl bromoacetate (4.3 mol) was added. After 1 h, pyrrolidine (7.3 mol) was added. The reaction was stirred overnight at room temperature. Over 30 min, 2 N HCl (2 L) was added. In 25 vacuo, 7.5 L of solvent was removed. Ethyl acetate (7.5 L) was added. The organic layer was washed with 2 N HCl. The combined aqueous layers were extracted with ethyl acetate (2 x 1 L). The combined organic layers were washed with saturated sodium bicarbonate (2 x 1.5 L) and 30 were then concentrated. The residue was crystallized from ethyl acetate/heptane to provide 1.1 kg (75%) of 1-[(3S)-3-[(phenylmethoxy)carbonyl]amino-hexahydro-2-oxo-1H-azepin-1-yl]acetyl]pyrrolidine.

To a 30 °C mixture of 1-[(3S)-3-[(phenylmethoxy)carbonyl]amino-hexahydro-2-oxo-1H-azepin-

1-yl)acetyl]pyrrolidine (20 g, 54 mmol), ethanol (100 mL), THF (100 mL) and wet 10% Pd/C (4 g) was added ammonium formate (5.1 g, 81 mmol) over 45 min. After stirring for 3 h, the reaction was cooled to room temperature and filtered. The filtrate was concentrated, taken up in TBME (150 mL) and filtered again. The filtrate was concentrated in vacuo to provide 12.3 g (95%) of (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine.

10

F.



15 To a 2 °C slurry of dimethyl 2,5-pyridinedicarboxylate (50 g, 0.256 mol) in THF (700 mL) was added magnesium chloride (26.8 g, 0.282 mol). After stirring for 15 min, dimethylamine (2 M in THF, 256 mL, 0.512 mol) was added dropwise over 40 min. The mixture 20 was stirred for 30 min at 2 °C and then at room temperature for 1 h. To the mixture was added water (100 mL) and 1 N HCl (300 mL). The mixture was extracted with ethyl acetate (4 x 400 mL). The combined organic layers were dried (MgSO₄) and concentrated in vacuo to provide 25 53 g (100%) of methyl 6-[(dimethylamino)carbonyl]-3-pyridine carboxylate a pale yellow solid.

To a 5 °C mixture of the ester (52.5 g, 0.252 mol) and THF (390 mL) was added a solution of lithium hydroxide (trihydrate, 11.6 g, 0.277 mol) in water (60 mL) over 6 minutes. After stirring for 1 h, 2 N HCl (145 mL) was added over a 15-min period. Toluene (200 mL) was added and the organic solvents were removed in vacuo. The slurry was filtered, and the solids were washed with water (2 x 20 mL) and dried at 75 °C in vacuo to provide

47 g (96%) of 6-[(dimethylamino)carbonyl]-3-pyridine carboxylic acid.

G. To a 15 °C mixture of 6-[(dimethylamino)carbonyl]-3-pyridine carboxylic acid (39.3 g, 0.202 mol), DMF (0.25 mL) and dichloromethane was added dropwise over 30 min oxalyl chloride (17.8 mL, 0.204 mol). The reaction was stirred for 15 min at 15 °C and 30 min at 20 °C. The reaction was distilled at 30 °C under reduced pressure while acetone (800 mL) was added dropwise to keep the reaction volume constant. After 800 mL of distillate had been collected normal pressure was restored and the reaction was brought to 15 °C. Potassium thiocyanate was added to the reaction. The reaction was stirred at 20 °C for 2 h. To the reaction was added 2-methyl-5-benzofuranamine oxalate (52.8 g, 0.223 mol). After stirring 2.5 h, the reaction was distilled at reduced pressure while water (800 mL) was added to keep the volume constant. To the reaction was added potassium carbonate (97.9 g, 0.708 mol) over 5 min. After stirring 10 min, the solid was collected by filtration, washed with water (2.4 L) and vacuum dried to provide 66.3 g (86%) of a green-brown solid. This material was suspended in DMF (660 mL) and heated to 82 °C to effect solution. After 30 min, water (130 mL) was added over a 30 min period. The reaction was slowly cooled to room temperature and then to 0 °C. The solids were collected by filtration, washed with methyl t-butyl ether (250 mL) and vacuum dried at 50 °C to provide 50.5 g (65%) of product. To a slurry of a portion of this material (10 g, 26.2 mmol), and (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (6.88 g, 28.8 mmol) in THF (93 mL) was added triethylamine (16 mL, 115 mmol) and WSC (7.72 g, 40.3 mmol). The slurry was stirred for 15 h. Ethyl acetate (500 mL) was added and the mixture was washed with 1 N HCl (73 mL). The organic layer was washed with sodium dihydrogenphosphate

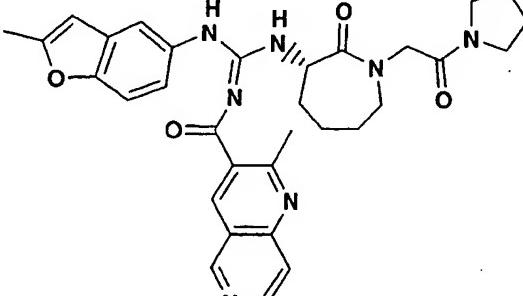
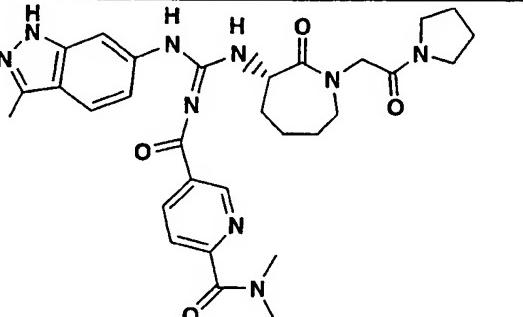
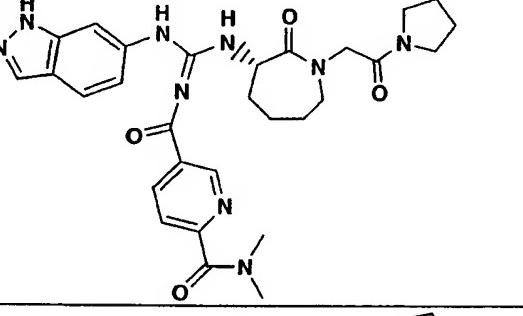
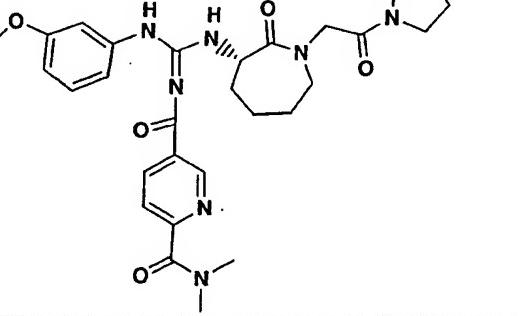
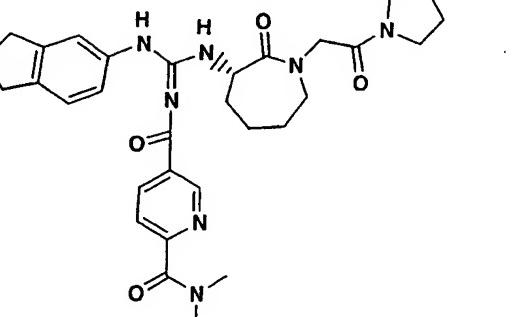
(5% aqueous, 2 x 100 mL), brine (100 mL), dried (MgSO_4) and concentrated in vacuo to provide 15 g (98%) of Title compound as a grey solid.

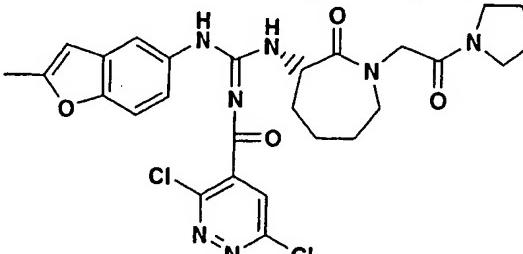
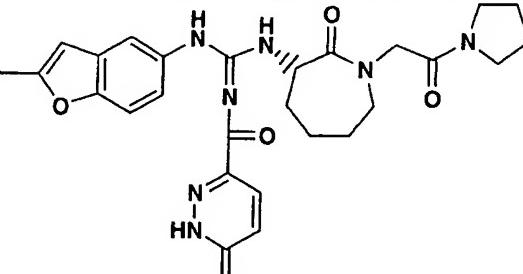
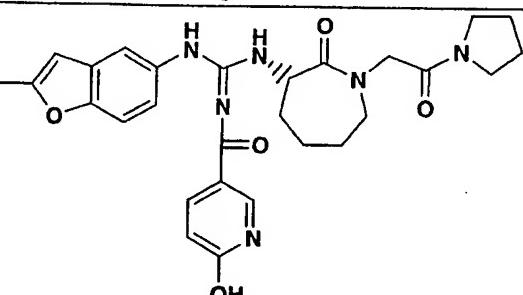
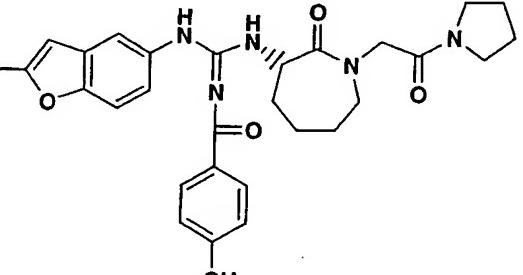
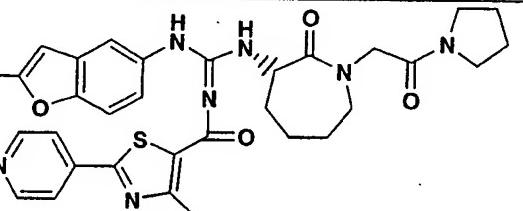
5

Examples 497 to 575

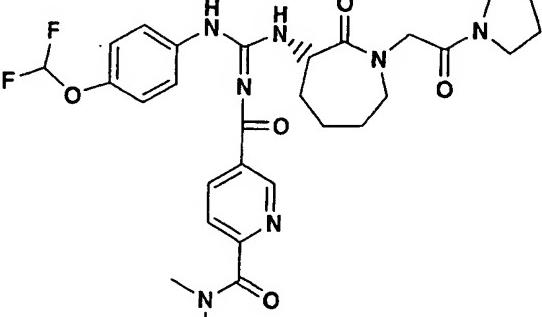
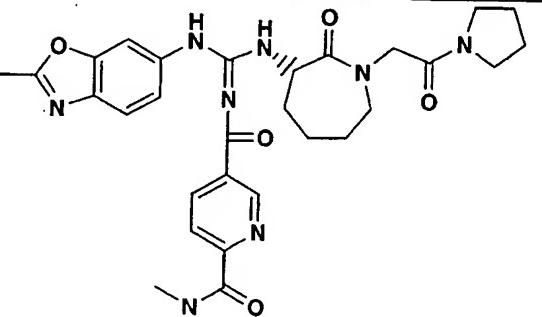
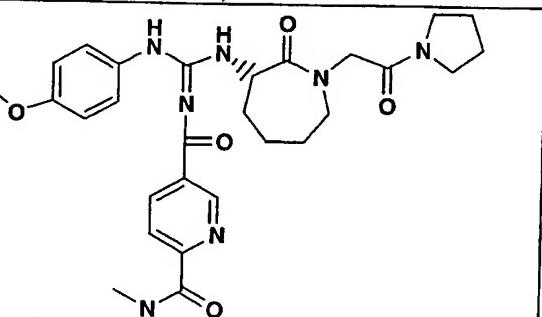
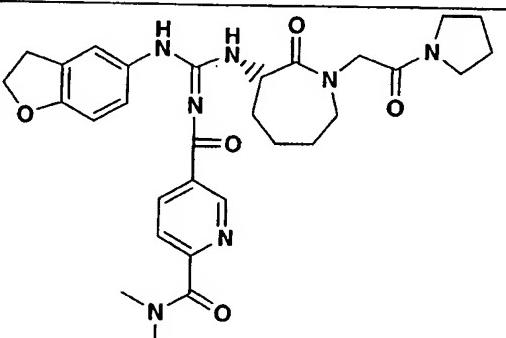
Using the procedure described in Example 496, the following compounds were prepared in DMF or acetonitrile. In some cases, preparative HPLC (C-18 reverse phase column; solvent A: 90:10 $\text{H}_2\text{O}:\text{MeOH}$ + 0.1% TFA, solvent B: 10:90 $\text{H}_2\text{O}:\text{MeOH}$ + 0.1% TFA) was used to purify the products.

Example	Structure	Characterization
497		HPLC (method A) $t_{\text{R}} = 3.5$ min LRMS (ESI) m/z 588
498		HPLC (method D) $t_{\text{R}} = 3.4$ min LCMS (ESI) m/z 568 ($\text{M}+\text{H}$)
499		HPLC (method D) $t_{\text{R}} = 2.7$ min LCMS (ESI) m/z 568 ($\text{M}+\text{H}$)

500		HPLC (method D) $t_R = 3.4$ min LCMS (ESI) m/z 582 (M+H)
501		HPLC (method D) $t_R = 3.3$ min LCMS (ESI) m/z 588 (M+H)
502		HPLC (method D) $t_R = 2.5$ min LCMS (ESI) m/z 574 (M+H)
503		HPLC (method D) $t_R = 3.4$ min LCMS (ESI) m/z 564 (M+H)
504		HPLC (method D) $t_R = 3.8$ min LCMS (ESI) m/z 574 (M+H)

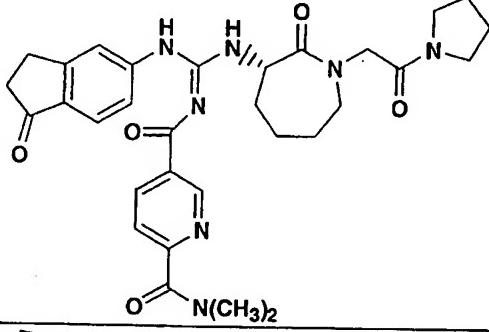
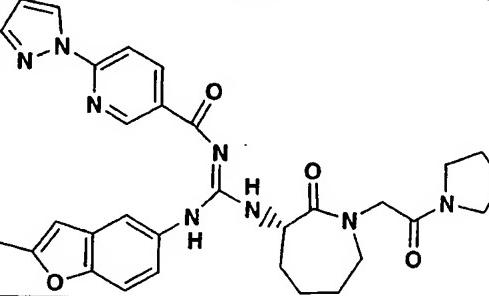
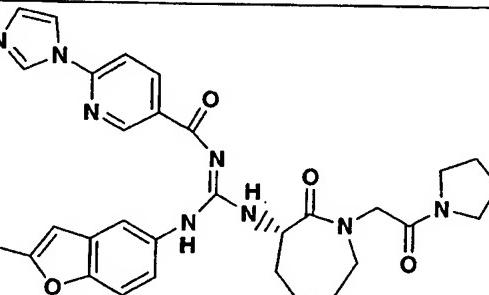
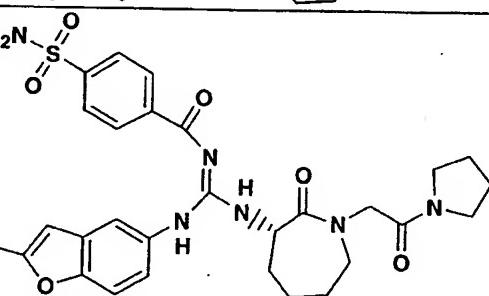
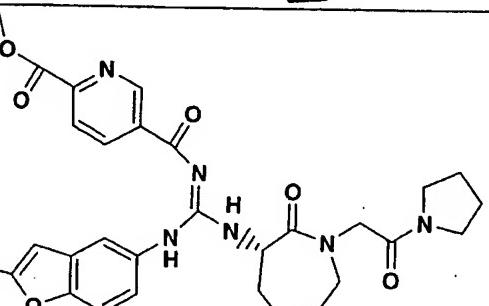
505		HPLC (method A) $t_R = 4.22$ min LRMS (ESI) m/z 587 (M+H)
506		HPLC (method A) $t_R = 2.93$ min LRMS (ESI) m/z 534 (M+H)
507		HPLC (method A) $t_R = 3.44$ min LRMS (ESI) m/z 533 (M+H)
508		HPLC (method A) $t_R = 3.44$ min LRMS (ESI) m/z 532 (M+H)
509		HPLC (method A) $t_R = 4.48$ min LRMS (ESI) m/z 614 (M+H)

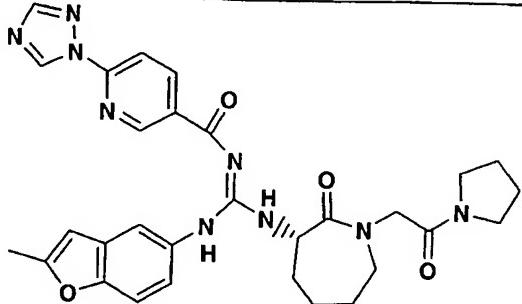
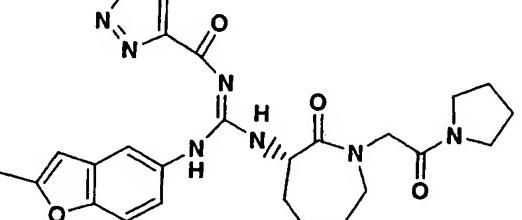
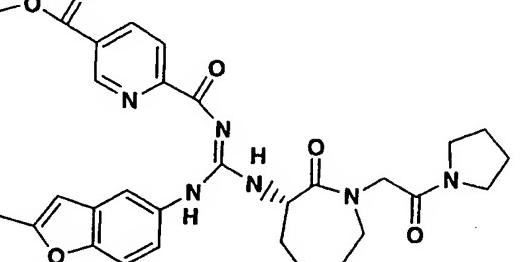
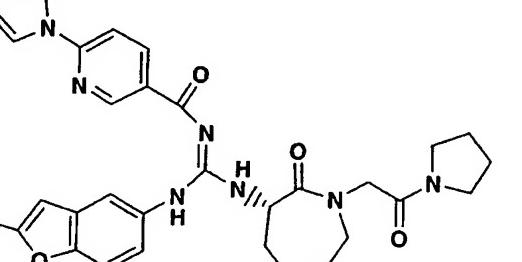
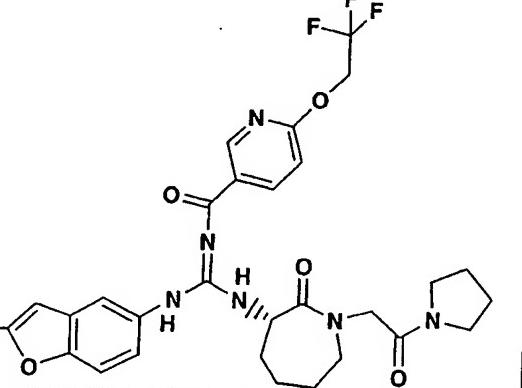
510		HPLC (method A) $t_R = 3.74$ min LRMS (ESI) m/z 587 (M+H)
511		HPLC (method A) $t_R = 3.67$ min LRMS (ESI) m/z 573 (M+H)
512		HPLC (method A) $t_R = 4.22$ min LRMS (ESI) m/z 584 (M+H)
513		HPLC (method A) $t_R = 3.61$ min LRMS (ESI) m/z 534 (M+H)

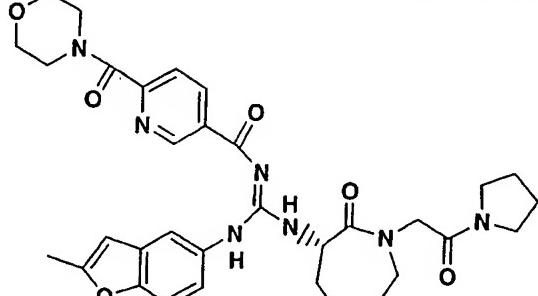
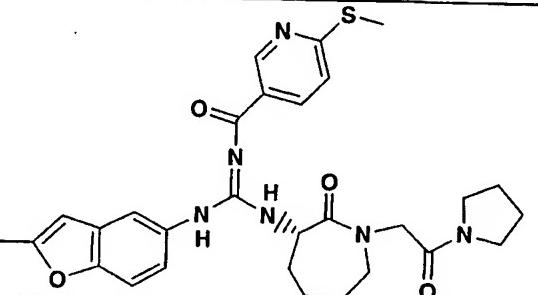
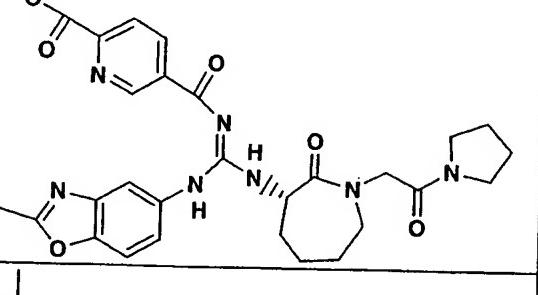
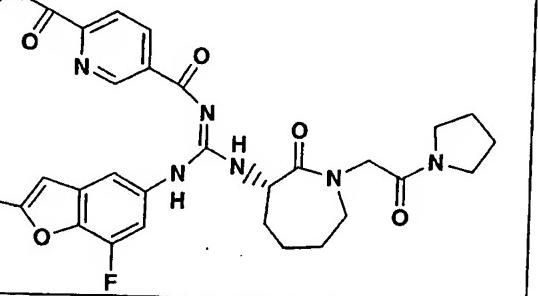
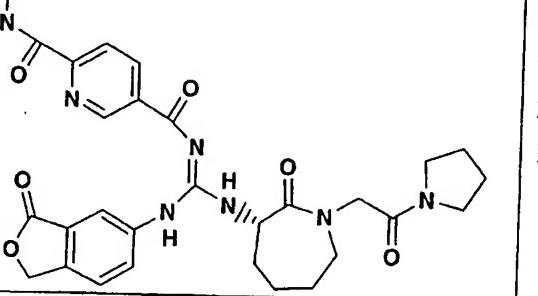
514		HPLC (method A) $t_R = 3.89$ min LRMS (ESI) m/z 600 (M+H)
515		HPLC (method A) $t_R = 3.52$ min LRMS (ESI) m/z 589 (M+H)
516		HPLC (method A) $t_R = 3.58$ min LRMS (ESI) m/z 564 (M+H)
517		HPLC (method A) $t_R = 3.57$ min LRMS (ESI) m/z 576 (M+H)

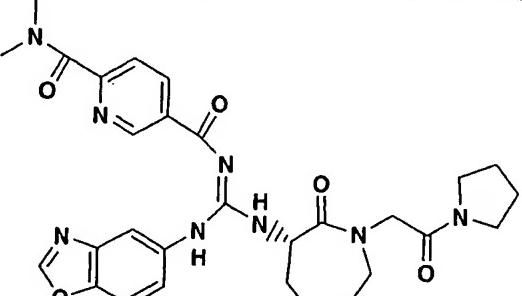
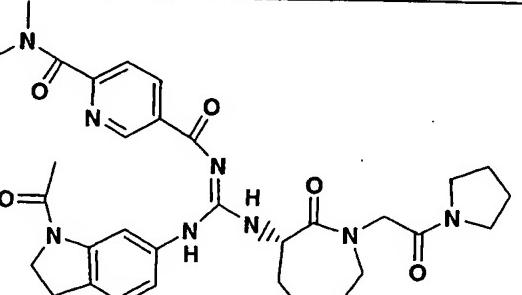
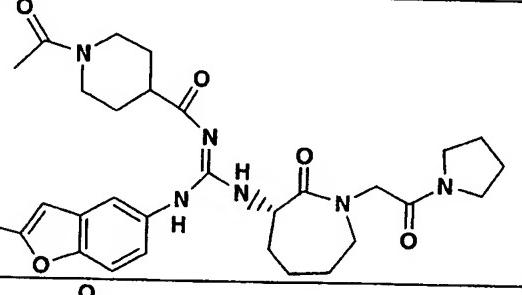
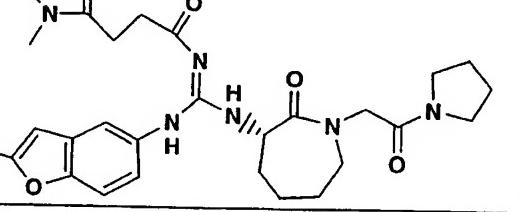
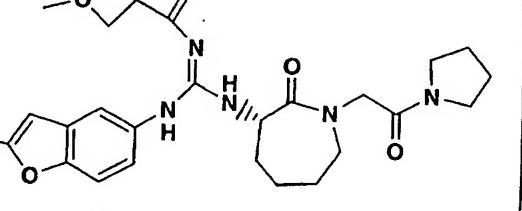
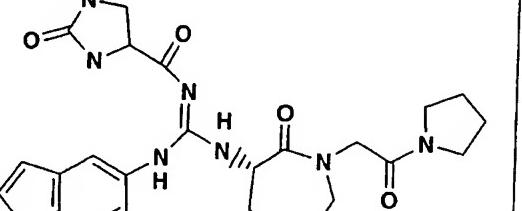
518		HPLC (method A) $t_R = 3.96$ min LRMS (ESI) m/z 580 (M+H)
519		HPLC (method A) $t_R = 4.05$ min LRMS (ESI) m/z 578 (M+H)
520		HPLC (method A) $t_R = 3.11$ min LRMS (ESI) m/z 588 (M+H)
521		HPLC (method A) $t_R = 2.32$ min LRMS (ESI) m/z 574 (M+H)

522		HPLC (method A) $t_R = 2.90$ min LRMS (ESI) m/z 573 (M+H)
523		HPLC (method A) $t_R = 3.20$ min LRMS (ESI) m/z 573 (M+H)
524		HPLC (method A) $t_R = 2.90$ min LRMS (ESI) m/z 574 (M+H)
525		HPLC (method A) $t_R = 3.6$ min LRMS (ESI) m/z 601 (M+H)

526		LCMS (ESI, positive ion spectrum, HPLC method F), m/z 588 (M+H), t_R = 2.7 min.
527		HPLC (method A) t_R = 4.3 min LRMS (ESI) m/z 583 (M+H)
528		HPLC (method A) t_R = 3.5 min LRMS (ESI) m/z 583 (M+H)
529		HPLC (method A) t_R = 3.5 min LRMS (ESI) m/z 595 (M+H)
530		HPLC (method A) t_R = 4.2 min LRMS (ESI) m/z 575 (M+H)

531		HPLC (method A) $t_R = 4.3$ min LRMS (ESI) m/z 584 (M+H)
532		HPLC (method A) $t_R = 3.4$ min LRMS (ESI) m/z 524 (M+H)
533		HPLC (method A) $t_R = 3.5$ min LRMS (ESI) m/z 575 (M+H)
534		HPLC (method A) $t_R = 4.4$ min LRMS (ESI) m/z 581 (M+H)
535		HPLC (method A) $t_R = 4.4$ min LRMS (ESI) m/z 615 (M+H)

536		HPLC (method A) $t_R = 3.8$ min LRMS (ESI) m/z 630 (M+H)
537		HPLC (method A) $t_R = 4.3$ min LRMS (ESI) m/z 563 (M+H)
538		HPLC (method A) $t_R = 4.2$ min LRMS (ESI) m/z 576 (M+H)
539		HPLC (method A) $t_R = 4.4$ min LRMS (ESI) m/z 606 (M+H)
540		HPLC (method A) $t_R = 3.3$ min LRMS (ESI) m/z 590 (M+H)

541		HPLC (method A) $t_R = 3.2$ min LRMS (ESI) m/z 575 (M+H)
542		HPLC (method A) $t_R = 3.2$ min LRMS (ESI) m/z 617 (M+H)
543		HPLC (method A) $t_R = 3.0$ min LRMS (ESI) m/z 565 (M+H)
544		HPLC (method A) $t_R = 2.8$ min LRMS (ESI) m/z 539 (M+H)
545		HPLC (method A) $t_R = 2.9$ min LRMS (ESI) m/z 498 (M+H)
546		HPLC (method A) $t_R = 2.5$ min LRMS (ESI) m/z 524 (M+H)

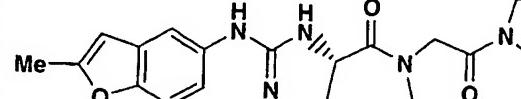
547		HPLC (method A) $t_R = 2.8$ min LRMS (ESI) m/z 591 (M+H)
548		HPLC (method A) $t_R = 2.9$ min LRMS (ESI) m/z 550 (M+H)
549		HPLC (method A) $t_R = 2.7$ min LRMS (ESI) m/z 510 (M+H)
550		HPLC (method A) $t_R = 3.0$ min LRMS (ESI) m/z 565 (M+H)
551		HPLC (method A) $t_R = 3.4$ min LRMS (ESI) m/z 583 (M+H)
552		HPLC (method A) $t_R = 3.0$ min. LRMS (ESI) m/z 565 (M+1)

553		HPLC (method D) $t_R = 3.6$ min LRMS (ESI) m/z 623 (M+H)
554		HPLC (method A) $t_R = 3.0$ min LRMS (ESI) m/z 552 (M+H)
555		HPLC (method A) $t_R = 2.8$ min LRMS (ESI) m/z 512 (M+H)
556		HPLC (method A) $t_R = 3.2$ min LRMS (ESI) m/z 583 (M+H)
557		HPLC (method A) $t_R = 3.1$ min LRMS (ESI) m/z 601 (M+H)

558		HPLC (method A) $t_R = 3.0$ min LRMS (ESI) m/z 627 (M+H)
559		HPLC (method A) $t_R = 3.0$ min LRMS (ESI) m/z 536 (M+H)
560		HPLC (method A) $t_R = 3.0$ min LRMS (ESI) m/z 613 (M+H)
561		HPLC (method D) $t_R = 2.8$ min LRMS (ESI) m/z 510 (M+H)
562		HPLC (method A) $t_R = 3.0$ min LRMS (ESI) m/z 552 (M+H)

563		HPLC (method A) $t_R = 2.9$ min LRMS (ESI) m/z 552 (M+H)
564		HPLC (method D) $t_R = 3.3$ min LRMS (ESI) m/z 587 (M+H)
565		HPLC (method A) $t_R = 3.1$ min LRMS (ESI) m/z 508 (M+H)
566		HPLC (method A) $t_R = 3.3$ min LRMS (ESI) m/z 522 (M+H)
567		HPLC (method A) $t_R = 3.3$ min LRMS (ESI) m/z 494 (M+H)
568		HPLC (method A) $t_R = 3.9$ min LRMS (ESI) m/z 551 (M+H)

569		HPLC (method A) $t_R = 2.7$ min LRMS (ESI) m/z 510 (M+H)
570		HPLC (method A) $t_R = 3.4$ min LRMS (ESI) m/z 627 (M+H)
571		HPLC (method A) $t_R = 3.3$ min LRMS (ESI) m/z 627 (M+H)
572		HPLC (method A) $t_R = 3.3$ min LRMS (ESI) m/z 608 (M+H)
573		HPLC (method A) $t_R = 3.0$ min LRMS (ESI) m/z 506 (M+H)
574		HPLC (method A) $t_R = 2.7$ min LRMS (ESI) m/z 552 (M+H)

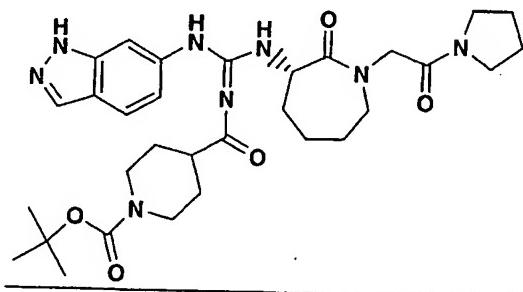
575		HPLC (method A) <i>t</i> _R = 2.7 min LRMS (ESI) m/z 506 (M+H)
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Examples 576 to 578

Using the procedures described in Examples 355 and 496, the following compounds were prepared

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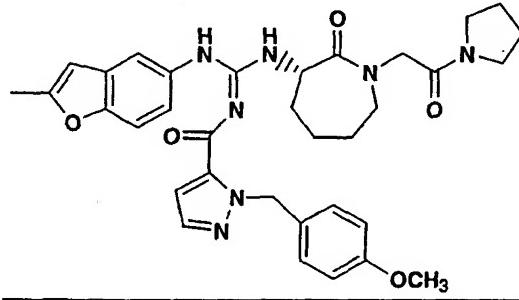
Example 579



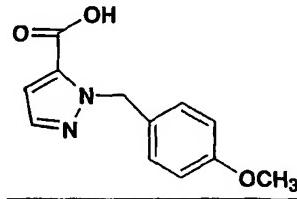
To a solution of 1,4-Piperidinedicarboxylic acid, 1-(1,1-dimethylethyl) ester (0.57g, 2.48 mmol) in acetonitrile (7.0 mL) was added 1,1'-carbonyldiimidazole (0.37g, 2.29 mmol). After stirring at room temperature for 1 h, Example 578 (0.76g, 1.91 mmol) was added. The mixture was stirred at room temperature for 50 hrs and concentrated. The residue was then dissolved in tetrahydrofuran(10 mL) and 2N aqueous lithium hydroxide was added. The resulting mixture was stirred at room temperature for 1 h and then extracted with ethyl acetate. The organic layers was washed saturated sodium chloride, dried over magnesium sulfate and concentrated to provide 1.37 g of orange oil. Flash chromatography (silica, 6% methanol/ethyl acetate) provided Title compound(0.55g, 47%): LRMS (ESI) m/z 609 (M+H); HPLC (Method D) t_R = 3.0 min.

Example 580

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A.



25

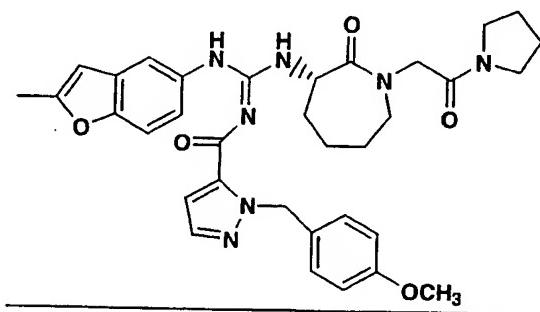
To a solution of methyl 1-[(4-methoxyphenyl)methyl]-1H-Pyrazole-5-carboxylate (586 mg, 2.38 mmol) in THF (5 mL) was added 2.5 M LiOH in water (5 mL). After stirring at room temperature for 10 hours,

the volume was reduced to 4 mL in vacuo which caused the precipitation of white solids. The pH was adjusted to 4 with acetic acid (ca. 2 mL) and the mixture was extracted with ethyl acetate (3 x 10 mL). The combined organic extracts were dried over sodium sulfate and concentrated in vacuo to provide part A compound (526 mg, 95%) as a white solid: LCMS (ESI, positive ion spectrum, HPLC method F), m/z 233 (M+H), t_R = 3.0 min.

5

10

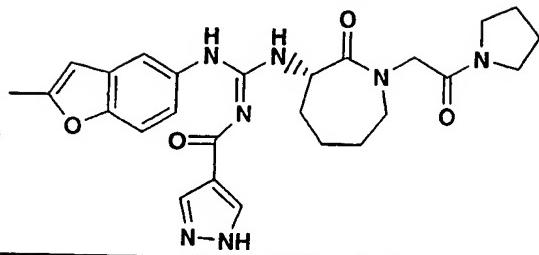
B.



To a solution of part A compound (46 mg, 0.20 mmol) in THF (0.4 mL) was added 1,1'-carbonyldiimidazole (33 mg, 0.20 mmol). After one hour, Example 496 part A compound (82 mg, 0.20 mmol) was added and the solution was stirred for 20 hours. At that point, methanol (1 mL) was added and the solvent removed in vacuo. Flash chromatography (silica, 25 mm dia column, 3% 15 methanol/chloroform) of the residue provided a crude product which was further purified on a 2 g C-18 cartridge eluting with 80% methanol/water. This provided Title compound (38 mg, 30%) as an off-white foam: LCMS (ESI, positive ion spectrum, HPLC method F), m/z 626 (M+H), t_R = 3.8 min.

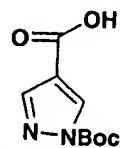
20

25

Example 581

A.

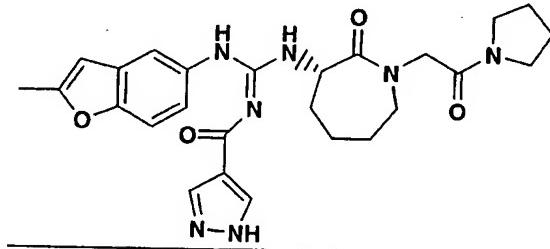
5



To a suspension of 4-pyrazolecarboxylic acid (224 mg, 2.0 mmol) in chloroform (10 mL) was added diisopropylethylamine (508 mg, 4.0 mmol), 4-dimethylaminopyridine (25 mg, 0.2 mmol), and Boc₂O (654 mg, 3.0 mmol) to produce a solution. After 15 hours, the reaction was quenched with saturated aqueous ammonium chloride (10 mL) and extracted with chloroform (3 x 10 mL). The combined chloroform extracts were dried with magnesium sulfate and concentrated in vacuo. The residue was purified by flash chromatography (silica, 25 mm dia column, 20% methanol/chloroform) to yield part A compound (333 mg, 79%) as an oil: LCMS (ESI, positive ion spectrum, HPLC method F), m/z 213 (M+H), t_R = 2.2 min.

20

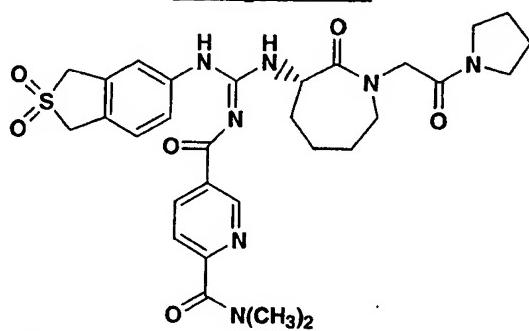
B.



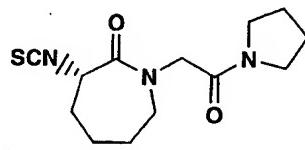
To a solution of part A compound (98 mg, 0.46 mmol) in THF (1 mL) was added 1,1'-carbonyldiimidazole (75 mg, 0.46 mmol) and the mixture stirred for one hour.

At that point, Example 496 part A compound (189 mg, 0.46 mmol) was added and the reaction stirred for 18 hours. Methanol (1 mL) was then added, the solvent removed in vacuo, and the residue purified by flash chromatography (silica, 30 mm dia column, 3.5% methanol/chloroform). This gave Title compound (83 mg, 30%) as a yellow foam: LCMS (ESI, positive ion spectrum, HPLC method F), m/z 506 (M+H), t_R = 2.3 min.

10

Example 582

A.



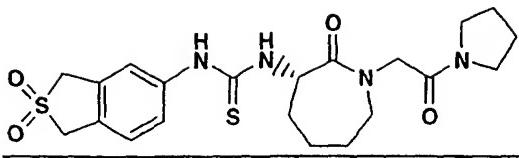
15

To a solution of (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (239 mg, 1.0 mmol) in chloroform (2 mL) at room temperature was added 1,1'-carbonothioylbis(1H)-pyridinone (232 mg, 1.0 mmol).

20 After 4 hours, the reaction mixture was placed directly on a silica column (30 mm dia.) and eluted with 0.5% methanol/chloroform to yield part A compound (236 mg, 84%) as a viscous oil: LCMS (ESI, positive ion spectrum, HPLC method F), m/z 282 (M+H), t_R = 2.0 min.

25

B.

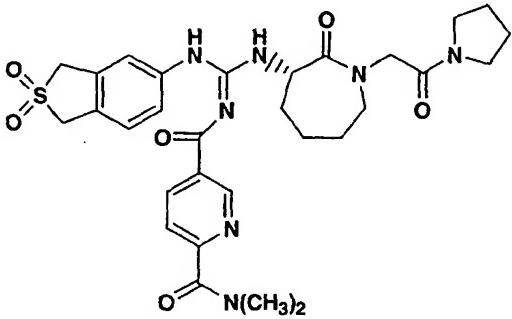


To a solution part A compound (230 mg, 0.82 mmol)

5 in chloroform (2 mL) was added 1,3-dihydro-
benzo[c]thiophen-5-amine, 2,2-dioxide (150 mg, 0.82 mmol)
followed by DMF (1 mL). The slurry was heated at 50°C
for 20 hours to produce a clear solution. The solvent
was removed in vacuo and the residue was chromatographed
10 (silica, 40 mm dia column, 2% methanol/chloroform) to
yield crude product. Trituration with ether (5 x 2 mL)
provided part B compound (436 mg): LCMS (ESI, positive
ion spectrum, HPLC method F), m/z 465 (M+H), $t_R = 2.2$
min.

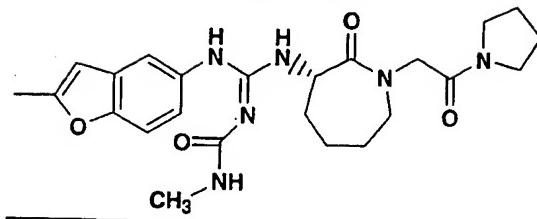
15

C.



Part B compound was transformed to Title compound

20 using the methods described in Example 496 to yield (86
mg, 16%) of an oily yellow solid: LCMS (ESI, positive
ion spectrum, HPLC method F), m/z 624 (M+H), $t_R = 2.7$
min.

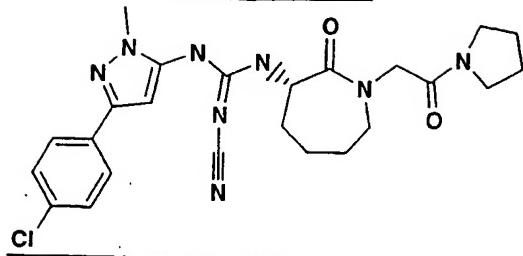
Example 583

To a solution of Example 496 compound A (42 mg,
 5 0.10 mmol) in chloroform (0.3 mL) was added methyl
 isocyanate (6.44 mg, 0.11 mmol). After 17 hours,
 methanol (0.2 mL) was added and the product was purified
 by flash chromatography (silica, 25 mm dia column, 10%
 methanol/chloroform) to yield Title compound (47 mg,
 10 100%) as a yellow foam: LCMS (ESI, positive ion spectrum,
 HPLC method F), m/z 469 (M+H), t_R = 2.9 min.

Examples 584 and 585

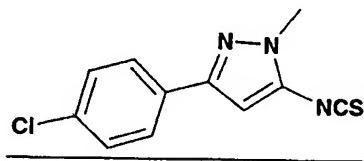
Using the procedures described in Example 583, the
 15 following compounds were prepared.

Example	Structure	Characterization
584		LCMS (ESI, HPLC method F), m/z 531 (M+H), t_R = 3.5 min.
585		HPLC (method A) t_R = 2.7 min. LRMS (ESI) m/z 574 (M+H)

Example 586

A.

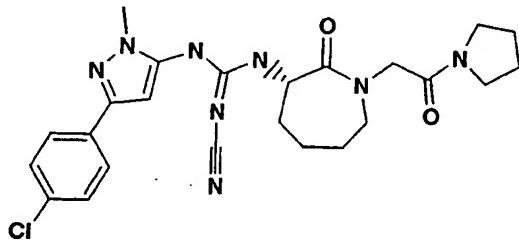
5



1-Methyl-3-(4-chlorophenyl)pyrazol-5-amine (2.1 g, 10 mmol) and thiophosgene (0.73 mL, 10 mmol) were dissolved in 45 mL of water. The reaction mixture was stirred at room temperature for 4 hours and 100 mL of ethyl acetate was added. The organic layer was separated, dried over sodium sulfate and concentrated. Chromatography (silica, chloroform) provided part A compound as a light yellow solid: (1.4 g, 57%).

15

B.



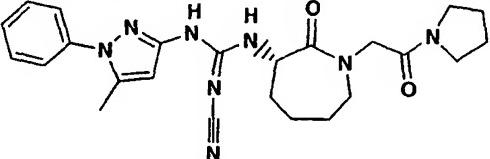
A mixture of part A compound (50 mg, 0.20 mmol) and (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (48 mg, 0.20 mmol) were dissolved in 1 mL of acetonitrile. The reaction mixture was stirred at room temperature for 4 hours and was then concentrated in vacuo. The residue was dissolved in 1 mL of DMF. Sodium cyanamide (13 mg, 0.20 mmol) and HgCl₂ (54 mg, 0.20 mmol) were added to the reaction mixture. The reaction was stirred at room temperature for 30 min. The

mixture was diluted with 20 mL of ethyl acetate. The organic solution was washed with brine (2 X 20 mL) and concentrated. The residue was purified by preparative HPLC (C-18 reverse phase column; solvent A: 90:10 H₂O:MeOH + 0.1% TFA, solvent B: 10:90 H₂O:MeOH + 0.1% TFA) to give the Title compound (25 mg, 25%) as a white solid: HPLC (Method B) t_R = 4.4 min; LCMS (ESI) m/z 497 (M+H)

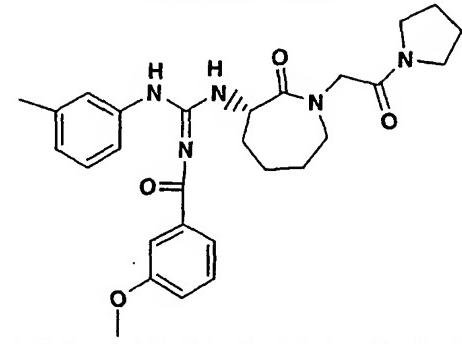
10

Example 587

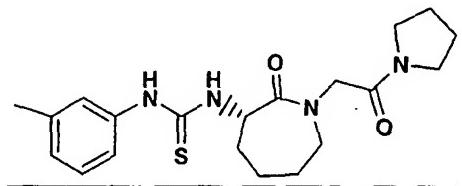
Using the procedure described in Example 138, the following compound was prepared

Example	structure	characterization
587		HPLC (method D) t _R 3.0 min LRMS (ESI) m/z 463 (M+H)

15

Example 588

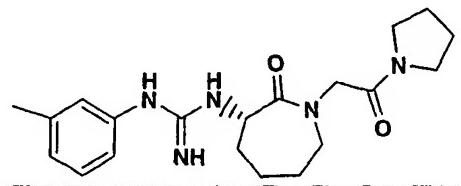
A.



20

(3-Methylphenyl)isothiocyanate (1.1g, 7.5 mmol) and (S)-1-[(3-amino-hexahydro-2-oxo-1H-azepin-1-yl)acetyl]pyrrolidine (1.8 g, 7.5 mmol) were dissolved in 50 mL of acetonitrile. The mixture was stirred at room temperature for 3 hours and was then concentrated to give part A compound (2.9 g, 100%)

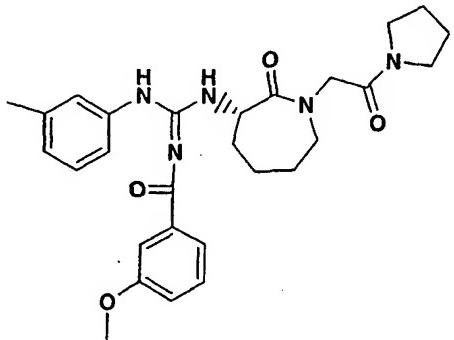
B.



10

To a solution of part A compound (2.9 g, 7.5 mmol) in 7 M ammonia/methanol (68 mL, 472 mmol) was added mercuric oxide (16 g, 75 mmol). The reaction was stirred at room temperature for 30 minutes, filtered through celite and concentrated to give part B compound (2.5 g, 90%) as a yellow foam.

C.



20

To a solution of 1,1'-carbonyldiimidazole (19 mg, 0.12 mmol) in 0.5 mL of acetonitrile was added 3-methoxybenzoic acid (20 mg, 0.13 mmol). The mixture was stirred at room temperature for 2 hours. A solution of part B compound (37 mg, 0.10 mmol) in 0.2 mL of acetonitrile was added to the reaction mixture. The reaction was stirred at room temperature for another 24

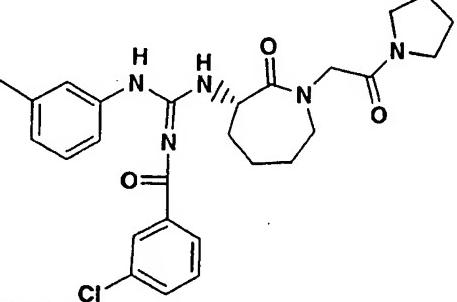
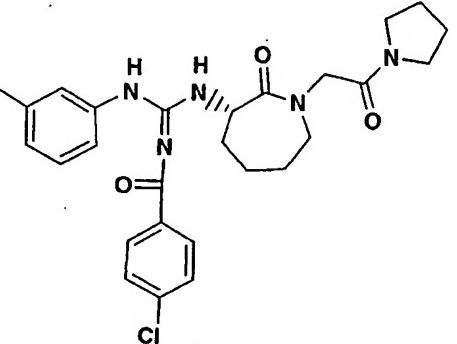
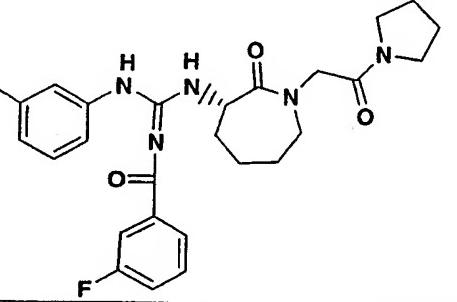
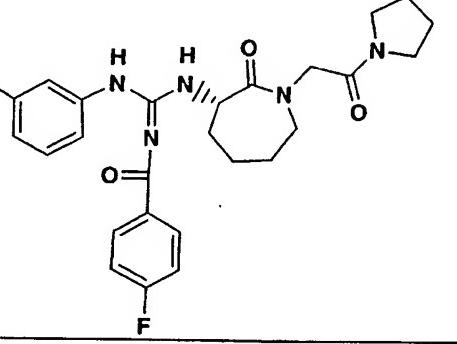
hours, and 0.5 mL of water was added. The mixture was loaded onto a C-18 cartridge (Varian mega bond Elut, 2 g, prewashed sequentially with 20 mL of acetonitrile and 20 mL of water.) The cartridge was eluted with 40 mL of 20% acetonitrile/water and twice with 10 mL-portions of acetonitrile. The product-containing fractions were concentrated to give the Title compound: (18 mg, 36%); HPLC (Method A) t_R = 3.4 min; LCMS (ESI) m/z 506 (M+H).

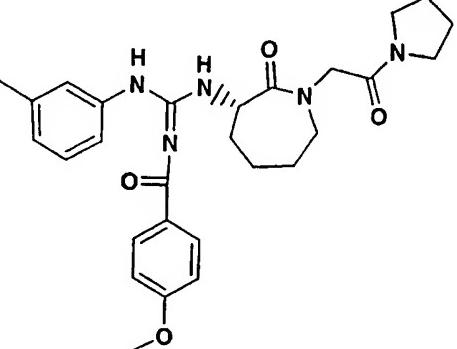
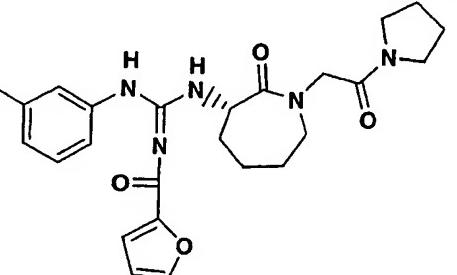
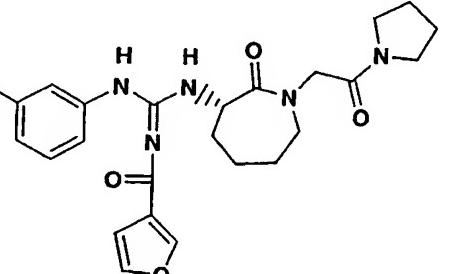
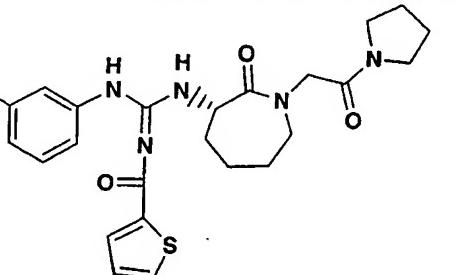
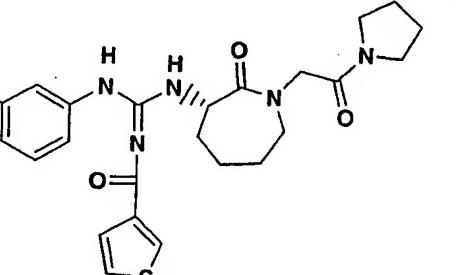
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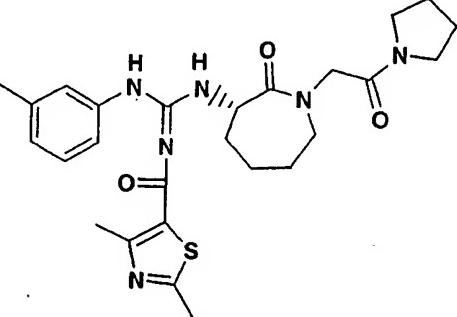
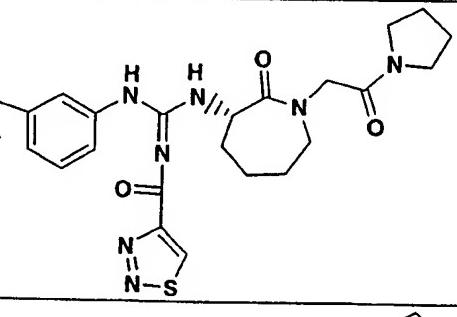
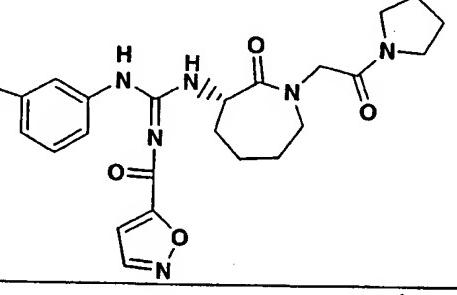
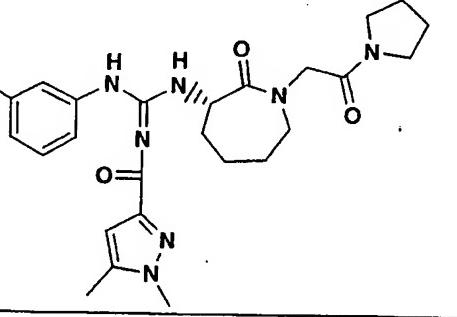
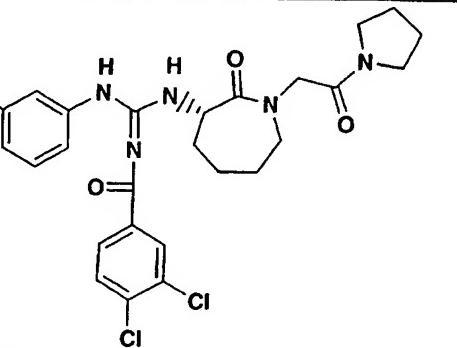
Examples 589-633

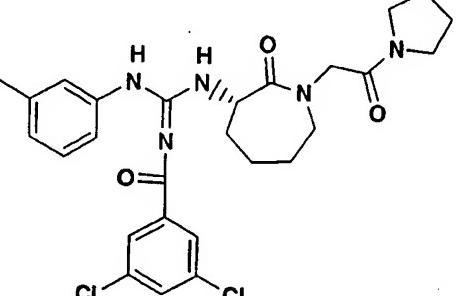
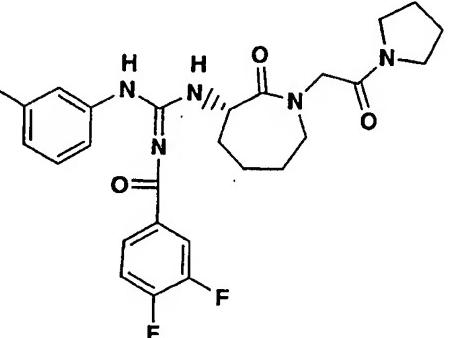
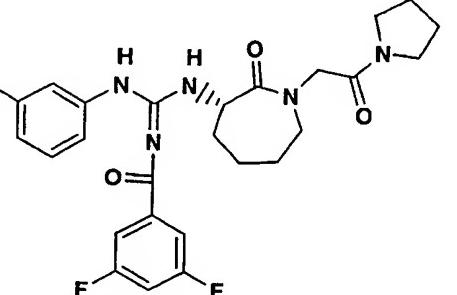
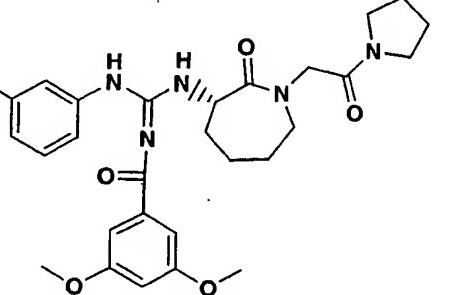
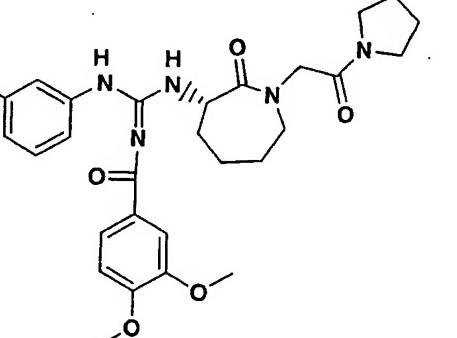
Using the procedure described in Example 588, the following compounds were prepared

Example	structure	characterization
589		HPLC (method D) t_R 3.3 min LCMS (ESI) m/z 476 (M+H)
590		HPLC (method A) t_R 2.6 min LCMS (ESI) m/z 444 (M+H)
591		HPLC (method A) t_R 3.3 min LCMS (ESI) m/z 519 (M+H)

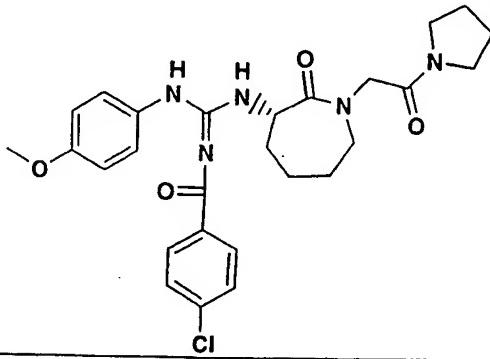
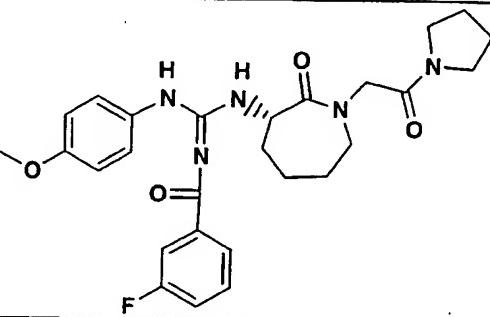
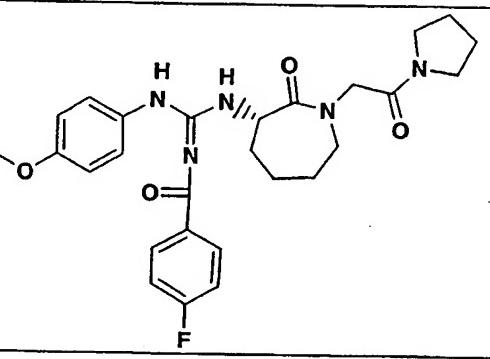
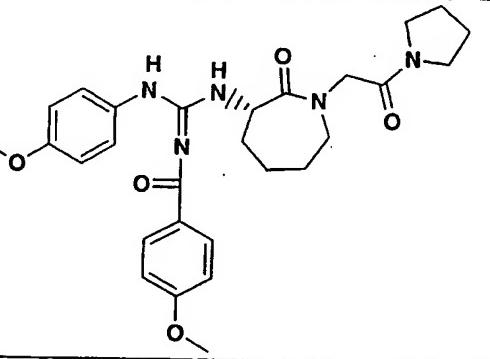
592		HPLC (method A) t_R 4.0 min LCMS (ESI) m/z 510 (M+H)
593		HPLC (method A) t_R 3.8 min LCMS (ESI) m/z 510 (M+H)
594		HPLC (method A) t_R 3.7 min LCMS (ESI) m/z 494 (M+H)
595		HPLC (method A) t_R 3.9 min LCMS (ESI) m/z 494 (M+H)

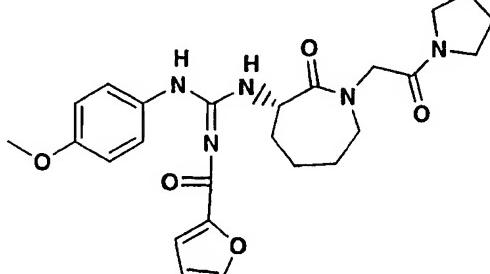
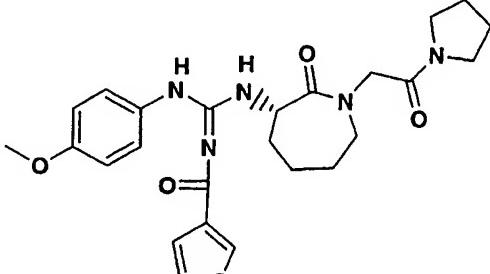
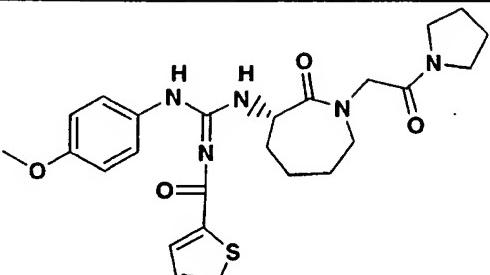
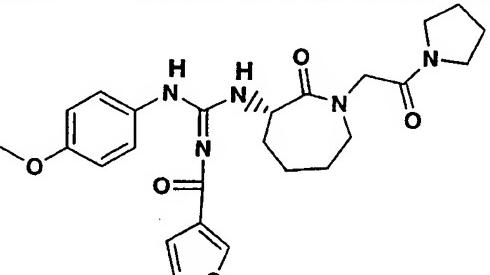
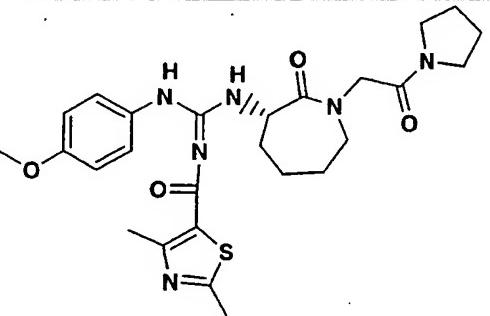
596		HPLC (method A) t_R 3.3 min LCMS (ESI) m/z 506 (M+H)
597		HPLC (method A) t_R 3.0 min LCMS (ESI) m/z 466 (M+H)
598		HPLC (method A) t_R 3.0 min LCMS (ESI) m/z 466 (M+H)
599		HPLC (method A) t_R 3.6 min LCMS (ESI) m/z 482 (M+H)
600		HPLC (method A) t_R 3.1 min LCMS (ESI) m/z 482 (M+H)

601		HPLC (method D) t_R 4.0 min LCMS (ESI) m/z 511 (M+H)
602		HPLC (method D) t_R 3.1 min LCMS (ESI) m/z 484 (M+H)
603		HPLC (method D) t_R 3.6 min LCMS (ESI) m/z 467 (M+H)
604		HPLC (method D) t_R 3.0 min LCMS (ESI) m/z 494 (M+H)
605		HPLC (method D) t_R 4.6 min LCMS (ESI) m/z 544 (M+H)

606		HPLC (method D) t_R 4.8 min LCMS (ESI) m/z 544 (M+H)
607		HPLC (method D) t_R 4.1 min LCMS (ESI) m/z 512 (M+H)
608		HPLC (method D) t_R 4.3 min LCMS (ESI) m/z 512 (M+H)
609		HPLC (method D) t_R 3.6 min LCMS (ESI) m/z 536 (M+H)
610		HPLC (method D) t_R 3.2 min LCMS (ESI) m/z 536 (M+H)

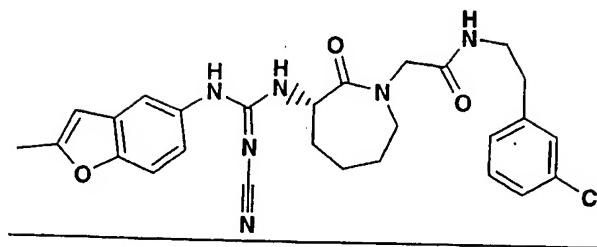
611		HPLC (Method A) t_R 3.2 min LCMS (ESI) m/z 522 (M+H)
612		HPLC (method D) t_R 3.1 min LCMS (ESI) m/z 492 (M+H)
613		HPLC (method A) t_R 2.5 min LCMS (ESI) m/z 460 (M+H)
614		HPLC (method A) t_R 3.2 min LCMS (ESI) m/z 535 (M+H)
615		HPLC (method A) t_R 3.8 min LCMS (ESI) m/z 526 (M+H)

616		HPLC (method A) t_R 3.6 min LCMS (ESI) m/z 526 (M+H)
617		HPLC (method A) t_R 3.5 min LCMS (ESI) m/z 510 (M+H)
618		HPLC (method A) t_R 3.3 min LCMS (ESI) m/z 510 (M+H)
619		HPLC (method A) t_R 3.2 min LCMS (ESI) m/z 522 (M+H)

620		HPLC (method A) t_R 2.8 min LCMS (ESI) m/z 482 (M+H)
621		HPLC (method A) t_R 2.8 min LCMS (ESI) m/z 482 (M+H)
622		HPLC (method A) t_R 3.4 min LCMS (ESI) m/z 498 (M+H)
623		HPLC (method A) t_R 2.9 min LCMS (ESI) m/z 498 (M+H)
624		HPLC (method D) t_R 3.8 min LCMS (ESI) m/z 527 (M+H)

625		HPLC (method D) t_R 2.8 min LCMS (ESI) m/z 500 (M+H)
626		HPLC (method D) t_R 3.4 min LCMS (ESI) m/z 483 (M+H)
627		HPLC (method D) t_R 3.0 min LCMS (ESI) m/z 510 (M+H)
628		HPLC (method D) t_R 4.4 min LCMS (ESI) m/z 560 (M+H)
629		HPLC (method D) t_R 4.6 min LCMS (ESI) m/z 560 (M+H)

630		HPLC (method D) t_R 3.9 min LCMS (ESI) m/z 528 (M+H)
631		HPLC (method D) t_R 4.1 min LCMS (ESI) m/z 528 (M+H)
632		HPLC (method D) t_R 3.0 min LCMS (ESI) m/z 552 (M+H)
633		HPLC (method D) t_R 3.4 min LCMS (ESI) m/z 552 (M+H)

Example 634

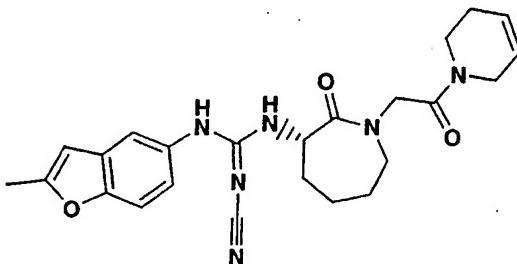
5 To Example 260 part C compound (50 mg, 0.13 mmol) and TFFFH (45 mg, 0.17 mmol) in acetonitrile (1.0 mL) under nitrogen was added triethylamine (0.017 mL, 0.13 mmol). The resulting solution was stirred for 5 min at which time 3-chlorophenylethanamine (40 mg, 0.26 mmol) 10 was added. Stirring was continued for 2 h. The reaction was added to an SCX cartridge (3 g, prewashed 4 x 10 mL with acetonitrile). The cartridge was eluted with acetonitrile (10 mL) and then with 50% acetonitrile/methanol (10 mL). Evaporation of product- 15 containing fractions afforded the Title compound (37 mg, 55%): LRMS (ESI) m/z 521 (M+H); HPLC (Method A) t_r 4.2 min.

Examples 635 to 640

20 Using the procedure described in Example 634 the following compounds were prepared. Some compounds required preparative HPLC purification (YMC Pack ODSA S5, 20 x 100mm, 20 mL/min, detection at 220 nm; solvent A = 10% MeOH/H₂O + 0.1% TFA, B = 90% MeOH/H₂O + 0.1% TFA; 30% B 25 to 100% B over 10 min and 100% B for 10 min.) after the SCX purification.

Example	Structure	Characterization
635		HPLC (method A) t_r 4.1 min LRMS (ESI) m/z 479 ($M+H$)
636		HPLC (method A) t_r 4.1 min LRMS (ESI) m/z 499 ($M+H$)
637		HPLC (method A) t_r 4.1 min LRMS (ESI) m/z 611 ($M+H$)
638		HPLC (method A) t_r 4.2 min LRMS (ESI) m/z 491 ($M+H$)
639		HPLC (method A) t_r 3.3 min LRMS (ESI) m/z 480 ($M+H$)

640		HPLC (method A) t_r 3.5 min LRMS (ESI) m/z 467 (M+H)
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Example 641

5

To a solution of Example 260 part C compound (50 mg, 0.13 mmol) and TFFH (45 mg, 0.17 mmol) in acetonitrile (1.0 mL) at 0°C under nitrogen was added triethylamine (0.017 mL, 0.13 mmol). The resulting 10 solution was stirred for 20 min at 0°C at which time 1,2,3,6-tetrahydropyridine (21 mg, 0.26 mmol) was added. The reaction was stirred for 2 h. The reaction was added to an SCX cartridge (3 g, prewashed 4 x 10 mL with acetonitrile). The cartridge was eluted with 15 acetonitrile (10 mL) and then with 50% acetonitrile/methanol (10 mL). Evaporation of product-containing fractions afforded the Title compound (17 mg, 29%): LRMS (ESI) m/z 449 (M+H); HPLC (Method D) t_r = 3.6 min.

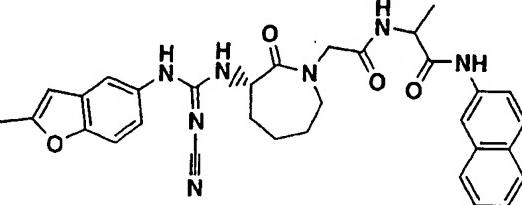
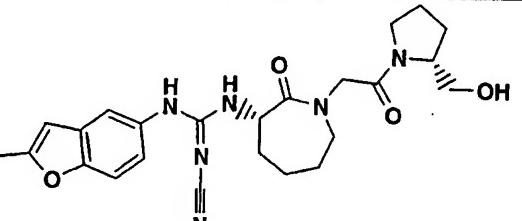
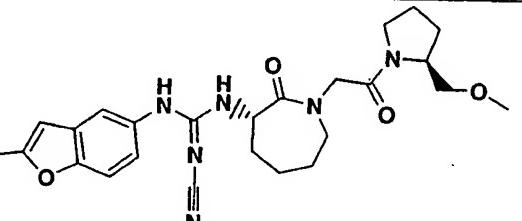
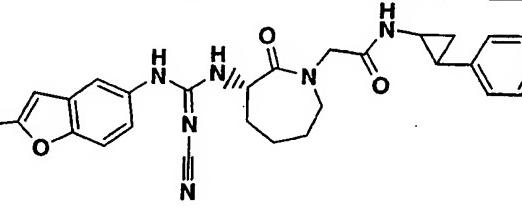
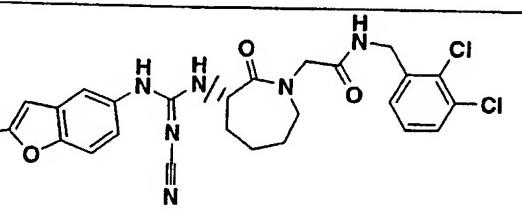
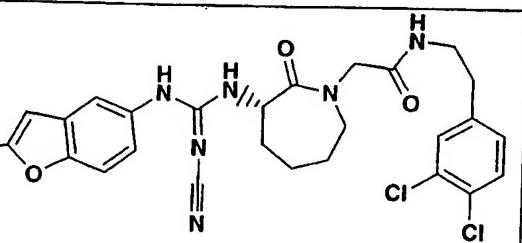
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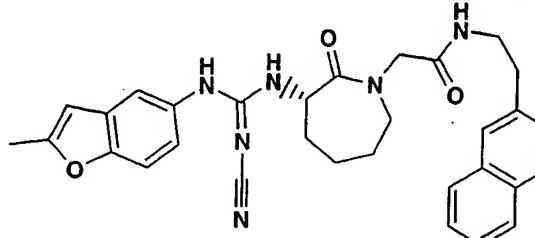
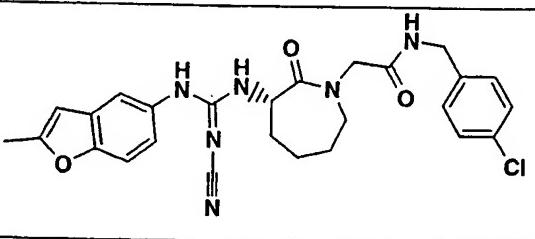
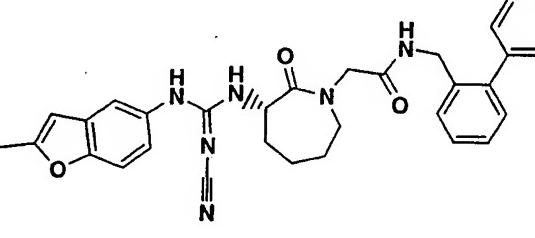
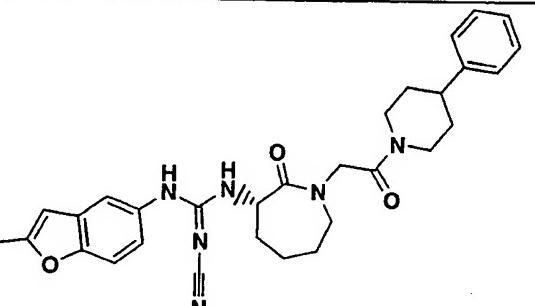
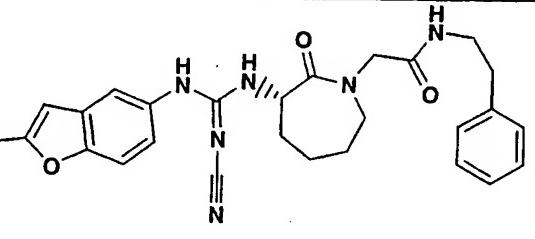
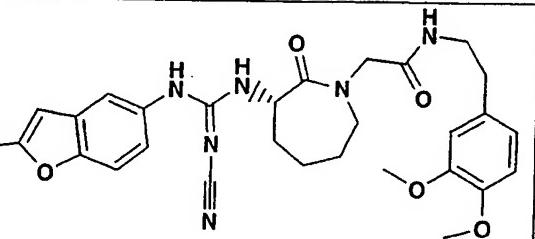
Examples 642-740

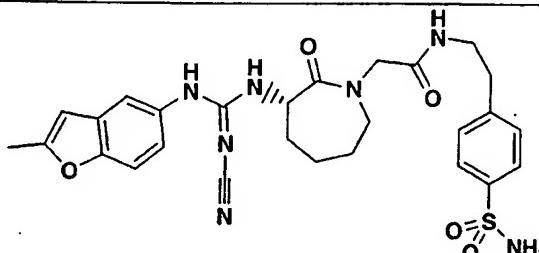
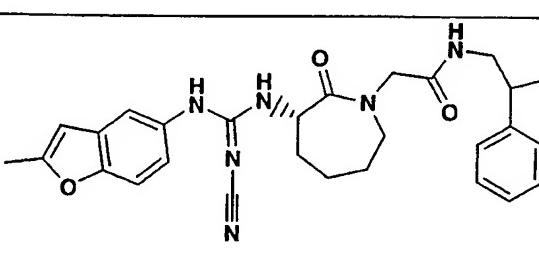
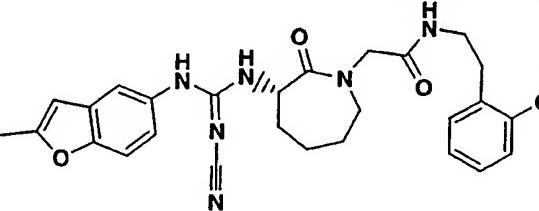
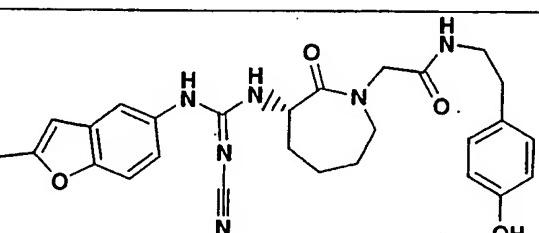
Using the procedure described in Example 641 the following compounds were prepared. Some compounds required preparative HPLC purification (YMC Pack ODSA S5, 25 20 x 100mm, 20 mL/min, detection at 220 nm; solvent A = 10% MeOH/H₂O + 0.% TFA, B = 90% MeOH/H₂O + 0.1% TFA; 30% B

to 100% B over 10 min and 100% B for 10 min.) after SCX purification

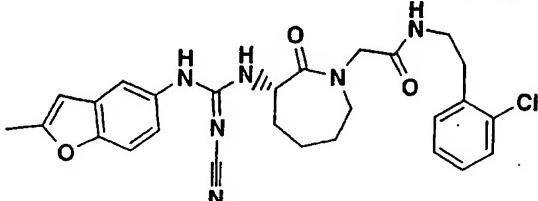
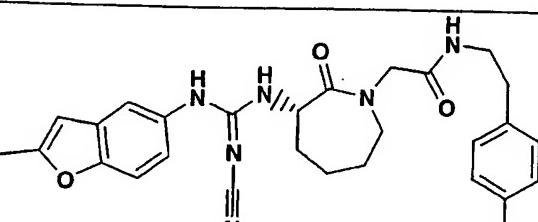
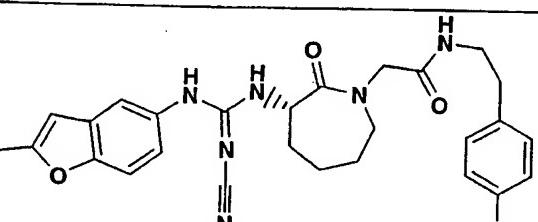
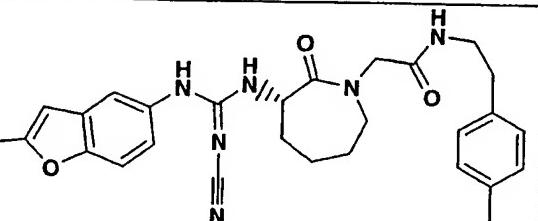
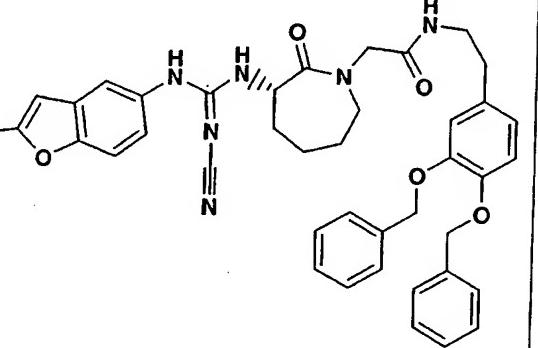
Example	Structure	Characterization
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643		HPLC (method D) t_r 3.6 min LRMS (ESI) m/z 517 ($M+H$)
644		HPLC (method D) t_r 4.0 min LRMS (ESI) m/z 521 ($M+H$)
645		HPLC (method D) t_r 4.0 min LRMS (ESI) m/z 559 ($M+H$)
646		HPLC (method D) t_r 3.7 min LRMS (ESI) m/z 583 ($M+H$)

647		HPLC (method D) t_r 4.0 min LRMS (ESI) m/z 580 ($M+H$)
648		HPLC (method A) t_r 3.5 min LRMS (ESI) m/z 467 ($M+H$)
649		HPLC (method A) t_r 3.7 min LRMS (ESI) m/z 481 ($M+H$)
650		HPLC (method A) t_r 4.0 min LRMS (ESI) m/z 499 ($M+H$)
651		HPLC (method A) t_r 4.2 min LRMS (ESI) m/z 541 ($M+H$)
652		HPLC (method A) t_r 4.3 min LRMS (ESI) m/z 555 ($M+H$)

653		HPLC (method A) t_r 4.3 min LRMS (ESI) m/z 537 ($M+H$)
654		HPLC (method A) t_r 4.1 min LRMS (ESI) m/z 507 ($M+H$)
655		HPLC (method A) t_r 4.3 min LRMS (ESI) m/z 549 ($M+H$)
656		HPLC (method A) t_r 4.3 min LRMS (ESI) m/z 527 ($M+H$)
657		LC MS (ESI, pos ion, conditions F) m/z 487 ($M+H$), t_r 3.6 min.
658		LC MS (ESI, pos ion, conditions F) m/z 547 ($M+H$), t_r 3.4 min

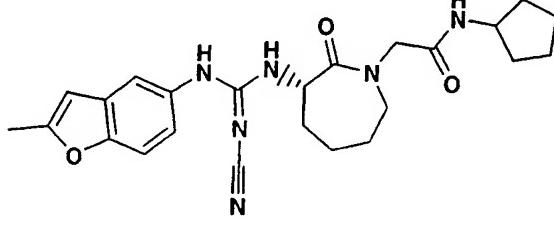
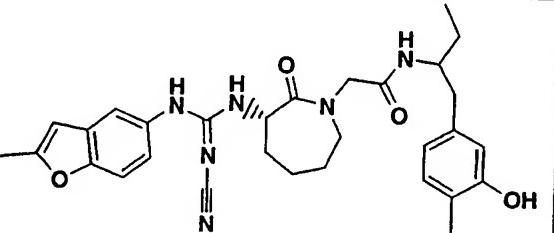
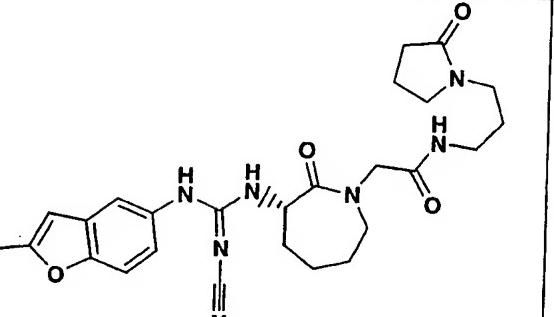
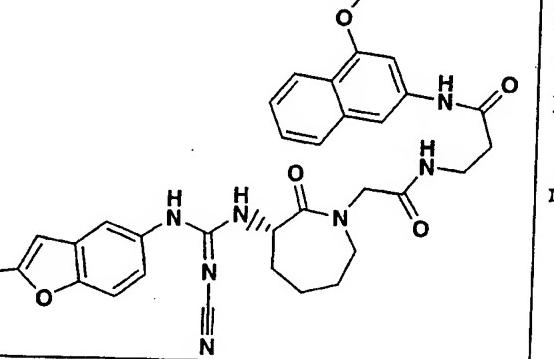
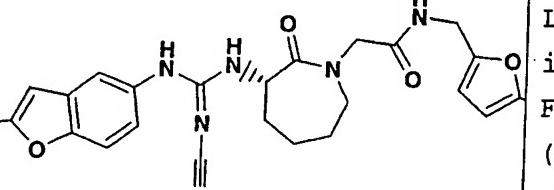
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660		LC MS (ESI, pos ion, conditions F) m/z 501 (M+H), t _r 3.6 min
661		LC MS (ESI, pos ion, conditions F) m/z 517 (M+H), t _r 3.6 min
662		LC MS (ESI, pos ion, conditions F) m/z 503 (M+H), t _r 3.2 min

663		LC MS (ESI, pos ion, conditions F) m/z 501 (M+H), t _r 3.7 min
664		LC MS (ESI, pos ion, conditions F) m/z 501 (M+H), t _r 3.7 min
665		LC MS (ESI, pos ion, conditions F) m/z 555 (M+H), t _r 4.0 min
666		LC MS (ESI, pos ion, conditions F) m/z 561 (M+H), t _r 3.5 min
667		LC MS (ESI, pos ion, conditions F) m/z 505 (M+H), t _r 3.6 min

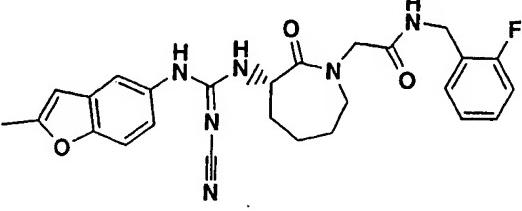
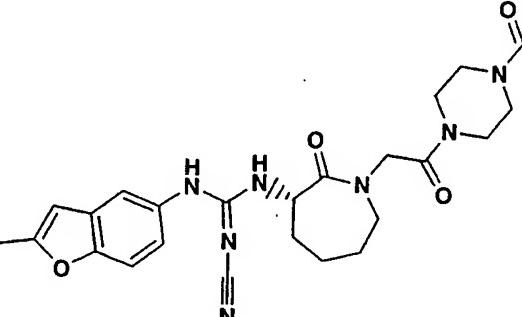
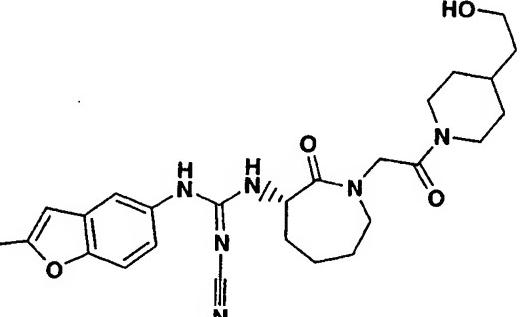
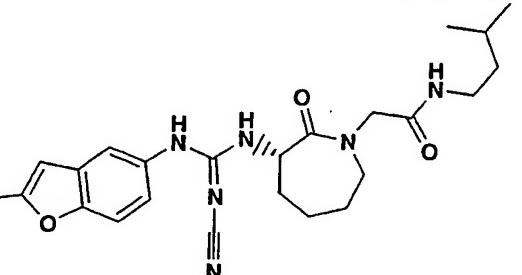
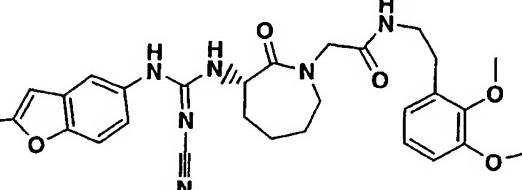
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669		LC MS (ESI, pos ion, conditions F) m/z 565 (M+H), t _r 3.8 min
670		LC MS (ESI, pos ion, conditions F) m/z 505 (M+H), t _r 3.6 min
671		LC MS (ESI, pos ion, conditions F) m/z 501 (M+H), t _r 3.7 min
672		LC MS (ESI, pos ion, conditions F) m/z 699 (M+H), t _r 4.2 min

673		LC MS (ESI, pos ion, conditions F) m/z 505 (M+H), t _r 3.5 min
674		LC MS (ESI, pos ion, conditions F) m/z 515 (M+H), t _r 3.9 min
675		LC MS (ESI, pos ion, conditions F) m/z 533 (M+H), t _r 3.2 min
676		LC MS (ESI, pos ion, conditions F) m/z 535 (M+H), t _r 3.8 min
677		LC MS (ESI, pos ion, conditions F) m/z 547 (M+H), t _r 3.6 min
678		LC MS (ESI, pos ion, conditions F) m/z 531 (M+H), t _r 3.6 min

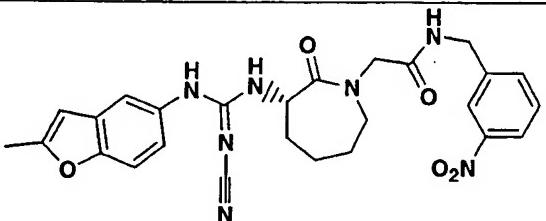
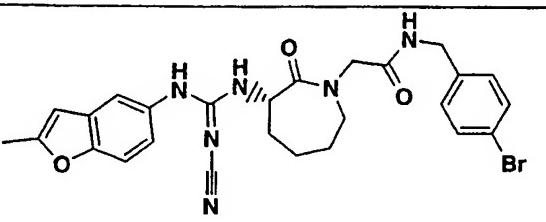
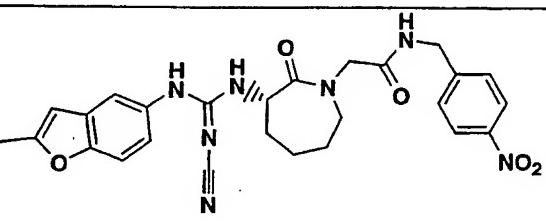
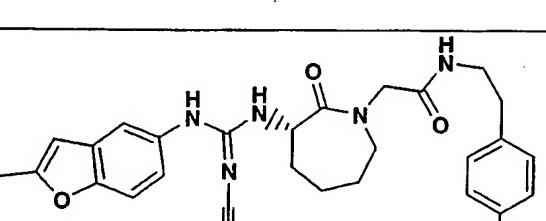
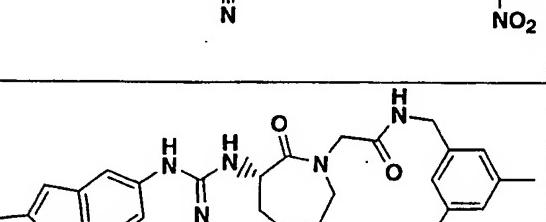
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680		LC MS (ESI, pos ion, conditions F) m/z 467 (M+H), t _r 3.1 min
681		LC MS (ESI, pos ion, conditions F) m/z 543 (M+H), t _r 3.6 min
682		LC MS (ESI, pos ion, conditions F) m/z 467 (M+H), t _r 3.7 min

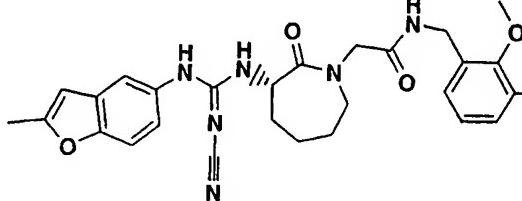
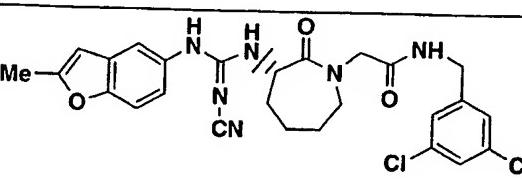
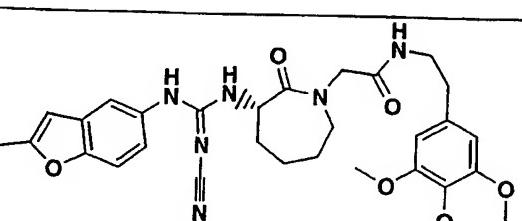
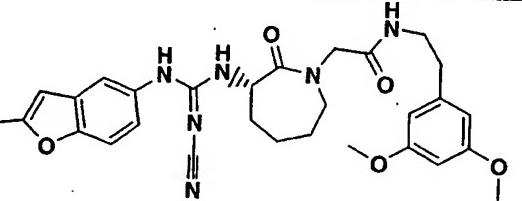
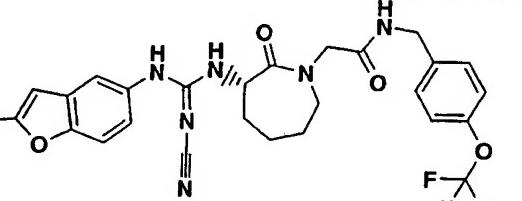
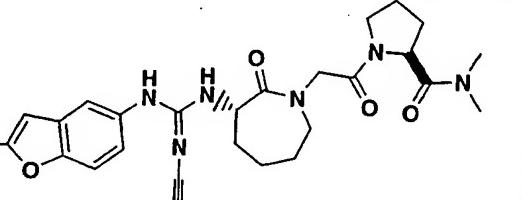
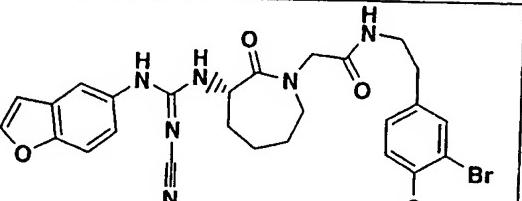
683		LC MS (ESI, pos ion, conditions F) m/z 451 (M+H), t _r 3.4 min
684		LC MS (ESI, pos ion, conditions F) m/z 545 (M+H), t _r 3.6 min
685		LC MS (ESI, pos ion, conditions F) m/z 508 (M+H), t _r 3.0 min
686		LC MS (ESI, pos ion, conditions F) m/z 610 (M+H), t _r 3.8 min
687		LC MS (ESI, pos ion, conditions F) m/z 477 (M+H), t _r 3.4 min

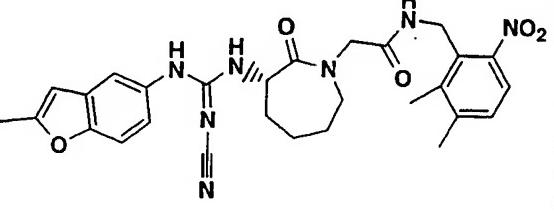
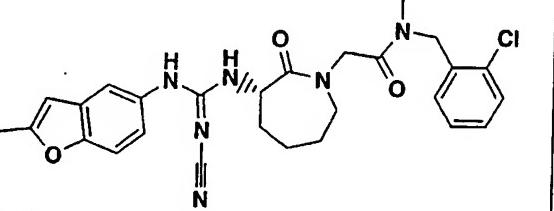
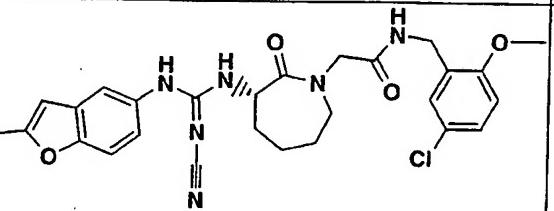
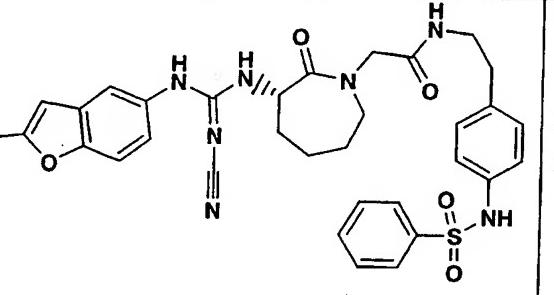
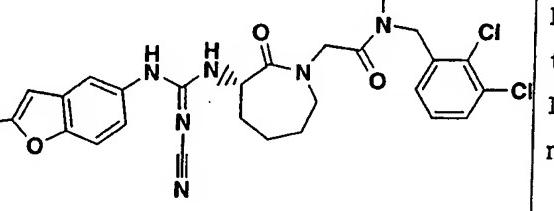
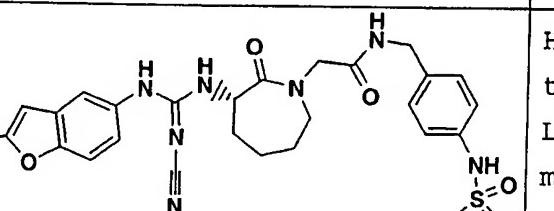
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689		LC MS (ESI, pos ion, conditions F) m/z 481 (M+H), t _r 3.8 min
690		LC MS (ESI, pos ion, conditions F) m/z 524 (M+H), t _r 3.3 min
691		LC MS (ESI, pos ion, conditions F) m/z 597 (M+H), t _r 3.6 min
692		LC MS (ESI, pos ion, conditions F) m/z 550 (M+H), t _r 3.4 min

693		LC MS (ESI, pos ion, conditions F) m/z 491 (M+H), t _r 3.4 min
694		LC MS (ESI, pos ion, conditions F) m/z 480 (M+H), t _r 2.9 min
695		LC MS (ESI, pos ion, conditions F) m/z 495 (M+H), t _r 3.2 min
696		LC MS (ESI, pos ion, conditions F) m/z 453 (M+H), t _r 3.5 min
697		HPLC (method A) t _r 4.0 min LRMS (ESI) m/z 547 (M+H)

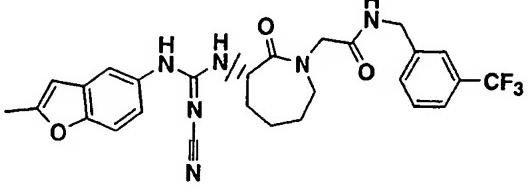
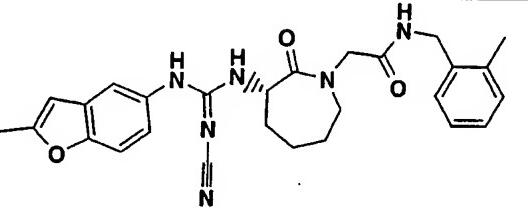
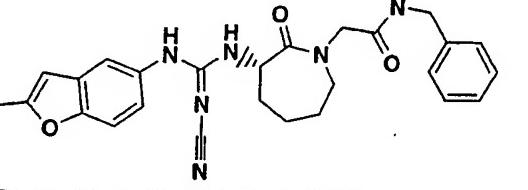
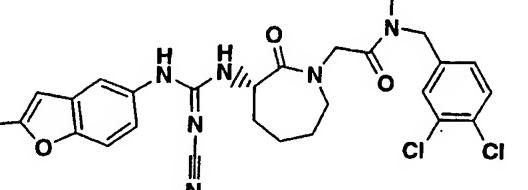
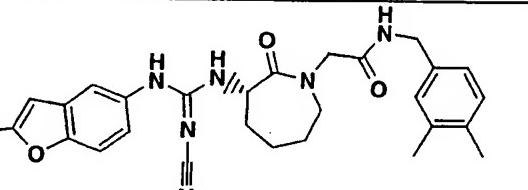
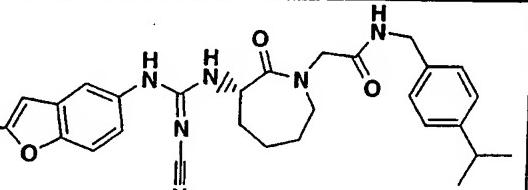
698		HPLC (method A) t_r 4.0 min LRMS (ESI) m/z 517 (M+H)
699		HPLC (method A) t_r 4.5 min LRMS (ESI) m/z 577 (M+H)
700		HPLC (method D) t_r 3.8 LRMS (ESI) m/z 577 (M+H)
701		HPLC (method D) t_r 3.4 LRMS (ESI) m/z 473 (M+H)
702		HPLC (method D) t_r 3.7 LRMS (ESI) m/z 551 (M+H)
703		HPLC (method D) t_r 3.6 LRMS (ESI) m/z 533 (M+H)

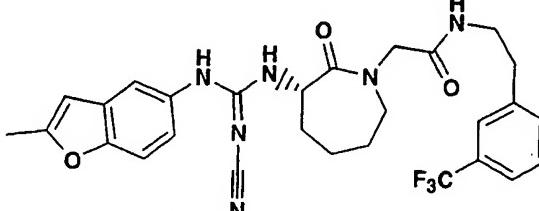
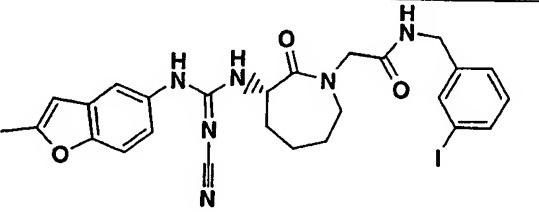
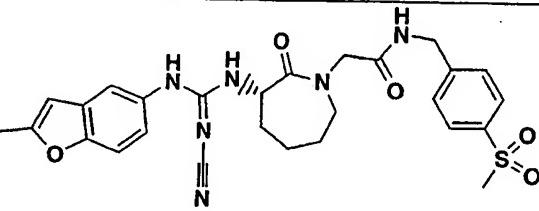
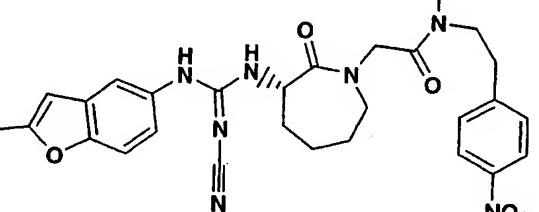
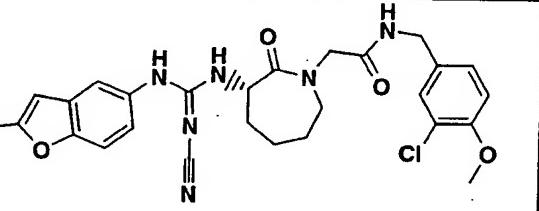
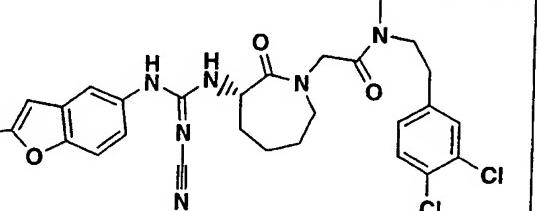
704		HPLC (method D) t_r 3.7 LRMS (ESI) m/z 551 (M+H)
705		HPLC (method D) t_r 3.0 LRMS (ESI) m/z 518 (M+H)
706		HPLC (method D) t_r 3.8 LRMS (ESI) m/z 551 (M+H)
707		HPLC (method D) t_r 3.0 LRMS (ESI) m/z 518 (M+H)
708		HPLC (method D) t_r 3.1 LRMS (ESI) m/z 532 (M+H)
709		HPLC (method D) t_r 3.8 LRMS (ESI) m/z 501 (M+H)

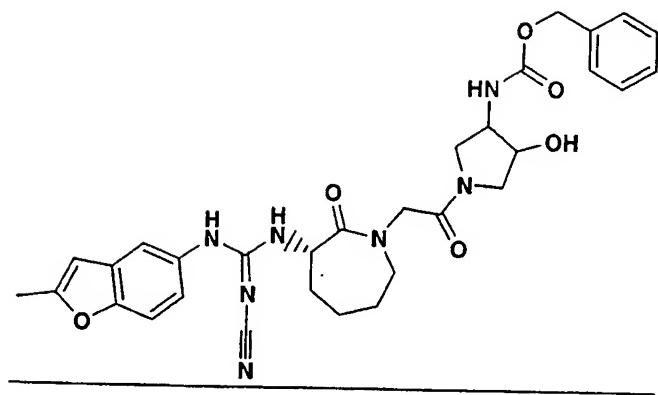
710		HPLC (method D) t_r 3.4 LRMS (ESI) m/z 533 ($M+H$)
711		HPLC (method D) t_r 3.9 LRMS (ESI) m/z 541 ($M+H$)
712		HPLC (method D) t_r 3.5 LRMS (ESI) m/z 591 ($M+H$)
713		HPLC (method D) t_r 3.6 LRMS (ESI) m/z 547 ($M+H$)
714		HPLC (method D) t_r 3.8 LRMS (ESI) m/z 557 ($M+H$)
715		HPLC (method D) t_r 3.2 LRMS (ESI) m/z 508 ($M+H$)
716		HPLC (method D) t_r 3.7 LRMS (ESI) m/z 595 ($M+H$)

717		HPLC (method D) t_r 3.7 LRMS (ESI) m/z 546 (M+H)
718		HPLC (method D) t_r 3.8 LRMS (ESI) m/z 521 (M+H)
719		HPLC (method D) t_r 3.7 LRMS (ESI) m/z 537 (M+H)
720		HPLC (method D) t_r 3.5 LRMS (ESI) m/z 642 (M+H)
721		HPLC (method D) t_r 4.0 LRMS (ESI) m/z 555 (M+H)
722		HPLC (method D) t_r 3.1 LRMS (ESI) m/z 566 (M+H)

723		HPLC (method D) t_r 3.1 LRMS (ESI) m/z 566 (M+H)
724		HPLC (method D) t_r 3.1 LRMS (ESI) m/z 594 (M+H)
725		LC MS (ESI, pos ion, conditions F) m/z 541 (M+H), t_r 3.8 min
726		LC MS (ESI, pos ion, conditions F) m/z 503 (M+H), t_r 3.5 min
727		LC MS (ESI, pos ion, conditions F) m/z 541 (M+H), t_r 3.8 min
728		LC MS (ESI, pos ion, conditions F) m/z 503 (M+H), t_r 3.4 min

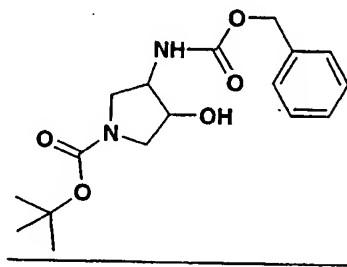
729		LC MS (ESI, pos ion, conditions F) m/z 541 (M+H), t _r 3.7 min
730		LC MS (ESI, pos ion, conditions F) m/z 487 (M+H), t _r 3.5 min
731		LC MS (ESI, pos ion, conditions F) m/z 487 (M+H), t _r 3.6 min
732		LC MS (ESI, pos ion, conditions F) m/z 555 (M+H), t _r 3.9 min
733		LC MS (ESI, pos ion, conditions F) m/z 501 (M+H), t _r 3.7 min
734		LC MS (ESI, pos ion, conditions F) m/z 515 (M+H), t _r 3.9 min

735		LC MS (ESI, pos ion, conditions F) m/z 555 (M+H), t_r 3.8 min
736		LC MS (ESI, pos ion, conditions F) m/z 599 (M+H), t_r 3.7 min
737		LC MS (ESI, pos ion, conditions F) m/z 551 (M+H), t_r 3.1 min
738		LC MS (ESI, pos ion, conditions F) m/z 546 (M+H), t_r 3.6 min
739		LC MS (ESI, pos ion, conditions F) m/z 537 (M+H), t_r 3.5 min
740		LC MS (ESI, pos ion, conditions F) m/z 569 (M+H), t_r 4.0 min

Example 741

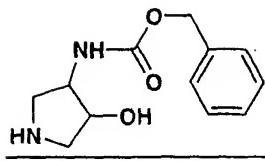
5

A.



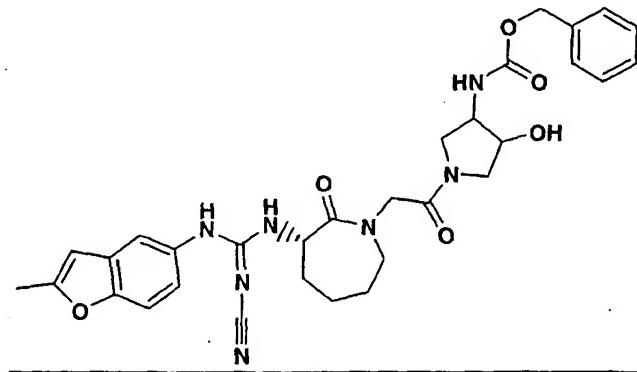
Benzylchloroformate (2.6 mL, 18 mmol) was added to a solution of t-butyl 3-amino-4-hydroxy-1-pyrrolidinecarboxylate (3.0 g, 15 mmol) and pyridine (1.4 mL, 18 mmol) in chloroform (30 mL) stirring at 0°C. After stirring at 0°C for 1 h, the reaction was transferred to a separatory funnel with dichloromethane and water. Washing the organic layer with water (2x) and drying over MgSO₄, afforded 6.1 g of crude product after evaporation of the solvent. Flash chromatography (silica, 50 mm dia column, 40% ethyl acetate/hexane (2 L) and ethyl acetate (1 L)) afforded part A compound (3.45 g, 58%): ¹H-NMR (CDCl₃, δ) 7.34 (m, 5 H), 5.21 (m, 1 H), 5.06 (s, 2 H), 4.21 (m, 1 H), 3.95 (m, 1 H), 3.74 (m, 1 H), 3.62 (m, 1 H), 3.23 (m, 2 H), 1.44 (s, 9 H).

B.



Trifluoroacetic acid (1.8 mL, 24 mmol) was added
 5 to a stirring solution of part A compound (0.80 g, 2.4 mmol). After stirring at ambient temperature for 3 h, the reaction was evaporated in vacuo. The residue was co-evaporated twice with dichloromethane, and then with methanol and dichloromethane again. A methanol solution
 10 of this residue was then added to BIORAD resin (AG-W50 x 2, hydrogen form, 18 g, prewashed with 40 mL each of methanol, water, and 50% methanol/water). After washing the column with methanol (40 mL), the column was eluted with 2N ammonia in methanol to afford part B compound
 15 (0.46 g, 82%): LRMS (ESI) m/z 237 (M+H).

C.



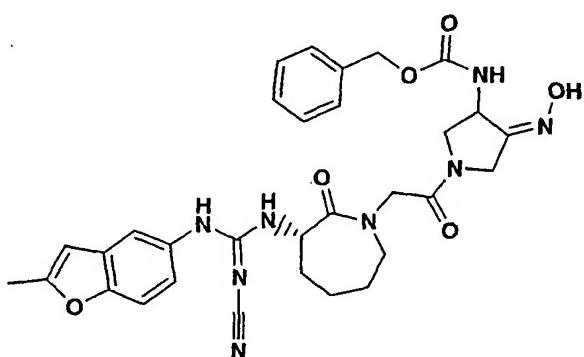
20

To a mixture of Example 260 part C compound (0.24 g, 0.63 mmol) and TFFH (0.22 g, 0.83 mmol) in acetonitrile (4.9 mL) at 0°C under nitrogen was added triethylamine (0.083 mL, 0.63 mmol). The resulting
 25 solution was stirred for 20 min at 0°C at which time part B compound (0.30 g, 1.3 mmol) was added. After stirring at ambient temperature for 3 h, the reaction was

transferred to a separatory funnel with ethyl acetate and washed with 5% KHSO_4 , saturated NaHCO_3 , and brine and dried over MgSO_4 to afford 0.66 g of crude product. Flash chromatography (silica, 25 mm dia column, 3% 5 methanol/dichloromethane) afforded the Title compound (0.16 g, 42%): LRMS (ESI) m/z 602 ($\text{M}+\text{H}$); HPLC (Method D) $t_{\text{r}} = 3.7$ min.

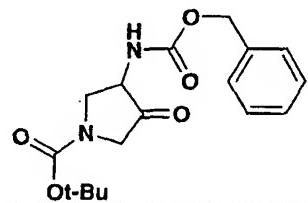
Example 742

10



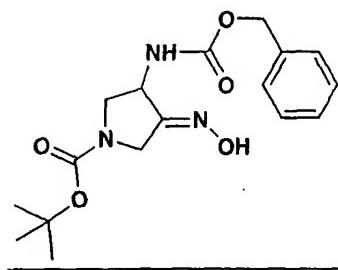
A.

15



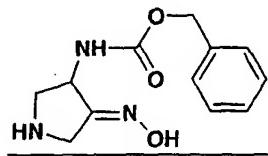
Sulfur trioxide-pyridine complex (6.3 g, 40 mmol) was added to a stirring solution of Example 741 part A compound (2.7 g, 7.9 mmol) and triethylamine (13.2 mL, 95 20 mmol) in dimethylsulfoxide (29 mL) at 38°C. After stirring at 38°C for 35 min, the reaction was transferred to a separatory funnel with ethyl acetate (250 mL) and washed with 5% KHSO_4 (3 x 80 mL), saturated NaHCO_3 (80 mL), water (80 mL) and brine (80 mL) and dried over MgSO_4 25 to afford 3.1 g of crude product after concentration. Flash chromatography (silica, 50 mm dia column, 30% ethyl acetate/hexane) afforded part A compound (1.6 g, 61%).

B.



- 5 Hydroxylamine (50% in water, 1.8 g, 28 mmol) was added to a solution of part A compound (0.50 g, 1.5 mmol) in ethanol. After stirring at 40°C for 30 min, the reaction was evaporated in vacuo and the residue transferred to a separatory funnel with ethyl acetate/1% KHSO₄. Extraction with ethyl acetate (2 x), washing the combined organic layers with brine and drying over MgSO₄ afforded crude product after concentration. Flash chromatography (silica, 15 mm dia column, 25% ethyl acetate/hexane) afforded part B compound (0.52 g, 99%).
- 10 LC MS (ESI, HPLC conditions A) m/z = 350 (M+H), t_r = 3.4 min.
- 15

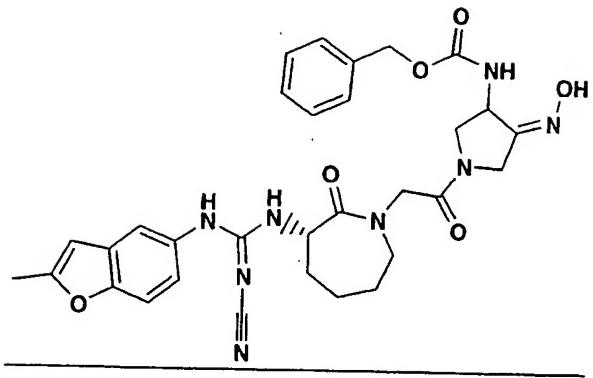
C.



20

This material was prepared from part B compound using the procedure described in Example 741.

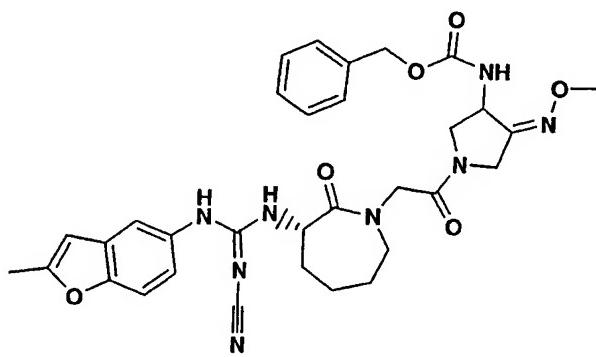
D.



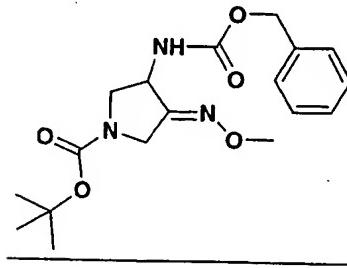
5 The title compound was prepared from part C
compound and Example 260 part C compound using the
procedure described in Example 741: HPLC (Method1) $t_r =$
3.9 min; LRMS (ESI) m/z 615 ($M+H$)

Example 743

10



A.

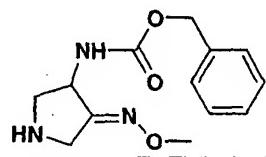


15

Methoxyamine hydrochloride (0.25 g, 3.0 mmol) was added to a solution of Example 742 part A compound (0.50 g, 1.5 mmol) and sodium bicarbonate (1M in water, 3.0 mL,

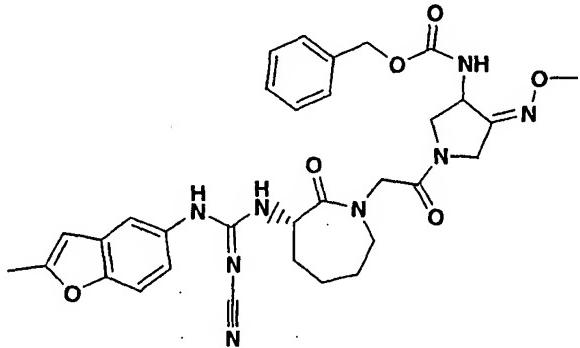
3.0 mmol) in ethanol (10 mL) and tetrahydrofuran (10 mL). After stirring at 40°C for 1 day, the reaction was evaporated in vacuo and the residue transferred to a separatory funnel with ethyl acetate/1% KHSO₄. Extraction 5 with ethyl acetate (2 x), washing the combined organic layers with brine and drying over MgSO₄, afforded crude product after concentration. Flash chromatography (silica, 15 mm dia column, 25% ethyl acetate/hexane) afforded part A compound (0.31 g, 57%): LC-MS (ESI, 10 conditions F) m/z 364 (M+H), t_r = 3.6 min.

B.



15 This material was prepared from part A compound using the procedure described in Example 741.

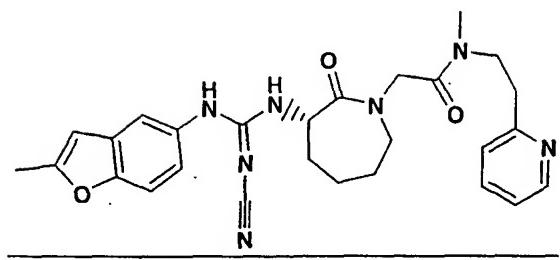
C.



20

The title compound was prepared from part B compound and Example 260 part C compound using the procedure described in Example 741: HPLC (Method1) t_r = 4.1 min; LRMS (ESI) m/z 629 (M+H)

25

Example 744

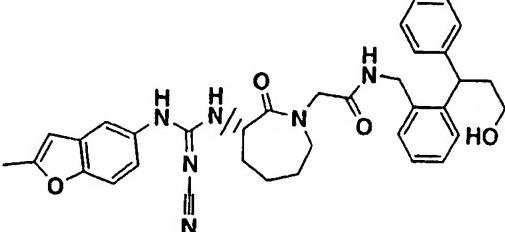
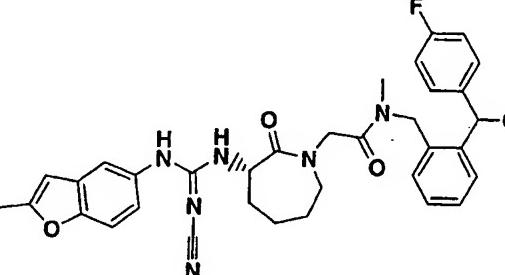
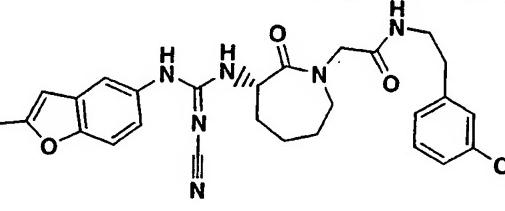
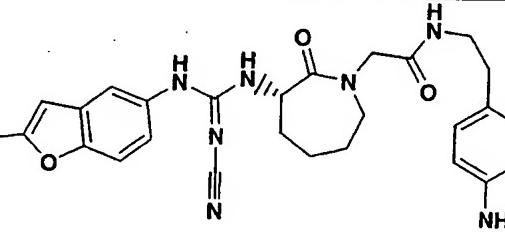
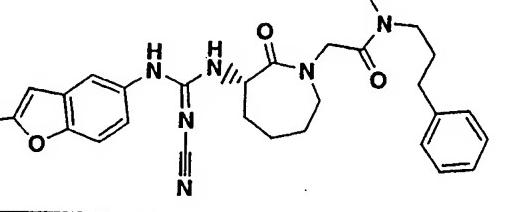
5 To a mixture of Example 260 part C compound (50 mg, 0.13 mmol) and TFFFH (45 mg, 0.17 mmol) in acetonitrile (1.0 mL) at 0°C under nitrogen was added triethylamine (0.017 mL, 0.13 mmol). The resulting solution was stirred for 10 min at 0°C upon which time N-
10 N-methyl-2-pyridineethanamine (35 mg, 0.26 mmol) was added. The reaction was stirred for 3 h. The reaction was transferred to a separatory funnel with ethyl acetate and washed with water and saturated sodium bicarbonate and dried over MgSO₄ to afford crude product after
15 evaporation of the solvent. Flash chromatography (silica, 15 mm dia column, 5% methanol/dichloromethane) afforded Title compound (50 mg, 77%): LRMS (ESI) m/z 502 (M+H); HPLC (Method A) t_r = 2.8 min.

20 Example 745 to 759

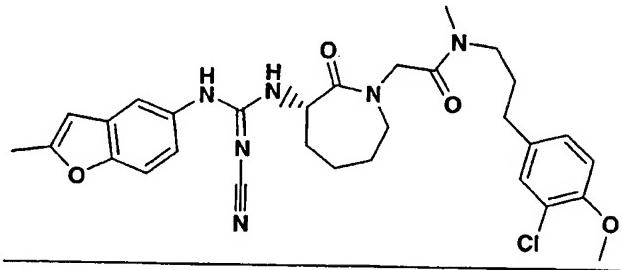
Using the procedure described in Example 744 the following can be prepared.

Example	Structure	Characterization
745		HPLC (method A) t _r = 2.9 min LRMS (ESI) m/z 502 (M+H)

746		HPLC (method A) $t_r = 2.9$ min LRMS (ESI) m/z 502 (M+H)
747		HPLC (method A) $t_r = 4.2$ min LRMS (ESI) m/z 515 (M+H)
748		HPLC (method A) $t_r = 4.4$ min LRMS (ESI) m/z 529 (M+H)
749		HPLC (method A) $t_r = 2.9$ min LRMS (ESI) m/z 477 (M+H)
750		HPLC (method A) $t_r = 3.7$ min LRMS (ESI) m/z 503 (M+H)
751		HPLC (method A) $t_r = 2.8$ min LRMS (ESI) m/z 491 (M+H)

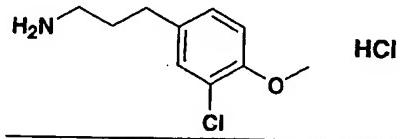
752		HPLC (method A) $t_R = 4.2$ min LRMS (ESI) m/z 607 (M+H)
753		HPLC (method A) $t_R = 4.2$ min LRMS (ESI) m/z 611 (M+H)
754		HPLC (method A) $t_R = 3.6$ min LRMS (ESI) m/z 503 (M+H)
755		HPLC (method A) $t_R = 3.0$ min LRMS (ESI) m/z 502 (M+H)
756		HPLC (method A) $t_R = 4.2$ min LRMS (ESI) m/z 515 (M+H)

757		HPLC (method A) $t_r = 4.2$ min LRMS (ESI) m/z 527 (M+H)
758		HPLC (method A) $t_r = 4.3$ min LRMS (ESI) m/z 527 (M+H)

Example 760

5

A.

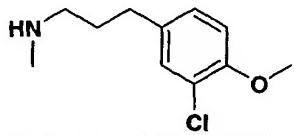


Sulfuryl chloride (1.4 mL, 17.5 mmol) was added to
10 a solution of 4-methoxy-benzenepropanamine (2.0 g, 12 mmol) in acetic acid (16 mL) which was maintained at <25°C with an ice bath when necessary. After stirring at room temperature for 15 min, the reaction was poured into

ether (80 mL). After 1 h at 4°C the solid which formed was collected by filtration to afford part A compound (1.4 g, 49%): LRMS (ESI) m/z 200 (M+H); HPLC (Method A) t_r = 2.1 min.

5

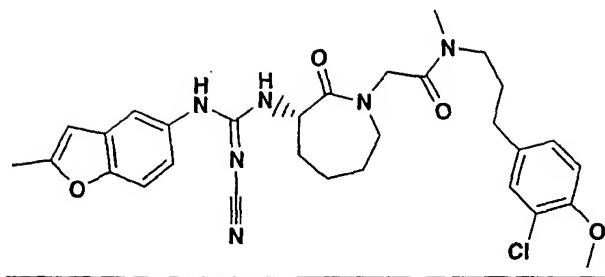
B.



10 Sodium bicarbonate (1N in water, 10 mL, 10 mmol) was slowly added to a mixture of part A compound (1.1 g, 4.8 mmol) in tetrahydrofuran (14 mL). Ethyl chloroformate (0.56 g, 0.50 mL, 5.2 mmol) was then added over 5 min. After stirring at ambient temperature for 30
15 min, the reaction mixture was transferred to a separatory funnel with dichloromethane. Extraction with dichloromethane (60 mL) and drying over MgSO₄ afforded an intermediate after concentration in vacuo: 1.6 g; HPLC (method A) t_r = 3.8 min). To a solution of this material
20 in tetrahydrofuran (7 mL) was added lithium aluminum hydride (1M in tetrahydrofuran, 5.2 mL, 5.2 mmol) and the mixture was heated to reflux. After refluxing for 2 h, the reaction was cooled and quenched by slowly adding water. After evaporation in vacuo, the residue was
25 transferred to a separatory funnel with dichloromethane/water. Extraction with dichloromethane (2 x) and drying over MgSO₄ afforded part B compound (0.92 g, 89%) after concentration in vacuo: HPLC (method A) t_r = 2.1 min.

30

C.

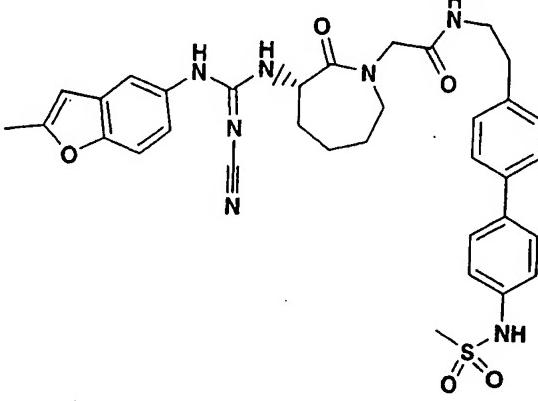
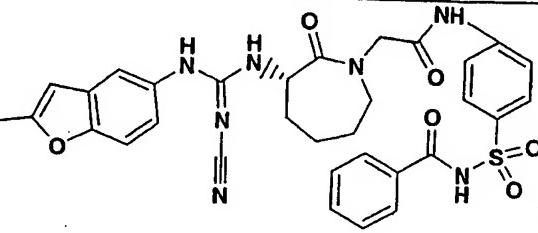
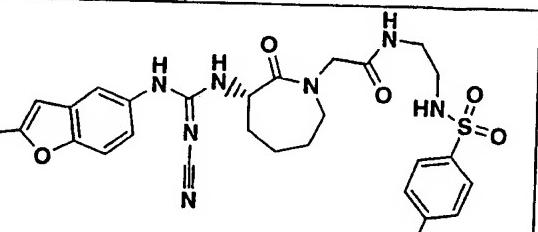
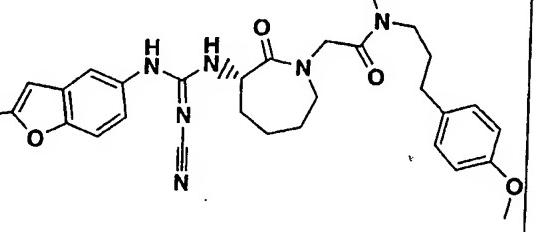
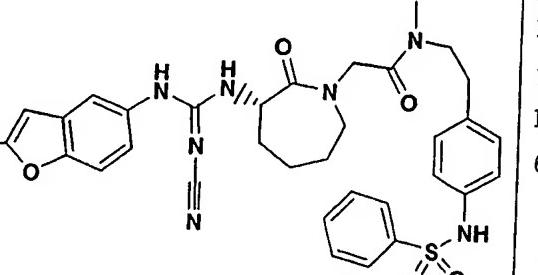


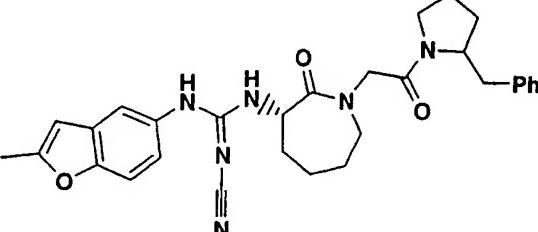
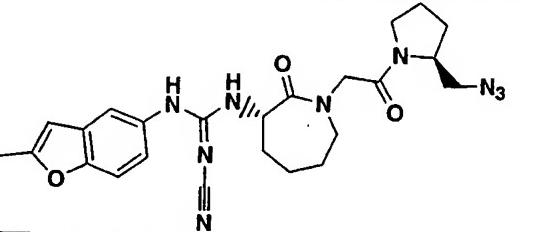
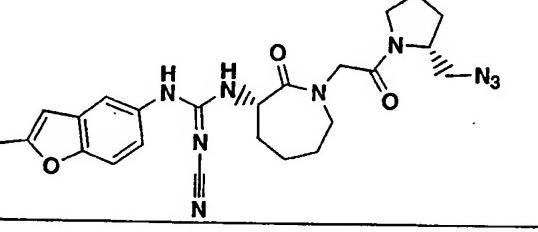
- 5 To a solution of Example 260 part C compound (52 mg, 0.13 mmol) in dichloromethane (1.0 mL) was addedWSC (42 mg, 0.22 mmol) and 1-hydroxybenzotriazole (HOBT, 18 mg, 0.14 mmol). After stirring at ambient temperature for 30 min, part B compound (30 mg, 0.14 mmol) was added.
- 10 After stirring at ambient temperature for 5 h, the reaction was transferred to a separatory funnel with dichloromethane/water. Extraction with dichloromethane (2 x), and drying over MgSO_4 , afforded crude product after evaporation of the solvent. Flash chromatography
- 15 (silica, 15 mm dia column, 2% methanol/dichloromethane) afforded Title compound (48 mg, 64%): LRMS (ESI) m/z 579 ($\text{M}+\text{H}$); HPLC (Method A) $t_{\text{R}} = 4.2$ min.

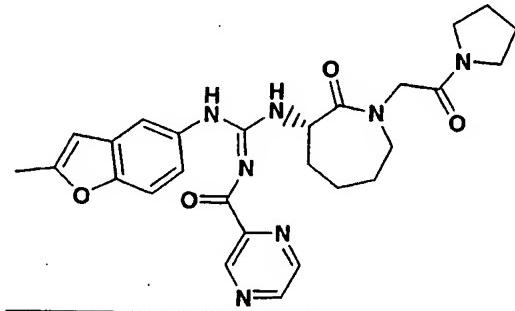
Examples 761 to 768

- 20 Using the procedure described in Example 760 the following can be prepared.

Example	Structure	Characterization
761	<p>The chemical structure of compound 761 is similar to compound C, but the piperazine ring is fused directly with the cyclohexane ring, forming a bicyclic system.</p>	HPLC (method A) $t_{\text{R}} = 2.9$ min LRMS (ESI) m/z 494 ($\text{M}+\text{H}$)

762		HPLC (method A) $t_r = 3.9$ min LRMS (ESI) m/z 656 (M+H)
763		HPLC (method A) $t_r = 3.7$ min LRMS (ESI) m/z 656 (M+H)
764		HPLC (method A) $t_r = 3.8$ min LRMS (ESI) m/z 580 (M+H)
765		HPLC (method A) $t_r = 4.1$ min LRMS (ESI) m/z 545 (M+H)
766		HPLC (method A) $t_r = 3.9$ min LRMS (ESI) m/z 656 (M+H)

767		HPLC (method A) $t_r = 4.2$ min LRMS (ESI) m/z 527 (M+H)
768		HPLC (method A) $t_r = 3.9$ min LRMS (ESI) m/z 492 (M+H)
769		HPLC (method A) $t_r = 4.2$ min LRMS (ESI) m/z 492 (M+H)

Example 770

5

To a solution of pyrazinecarboxylic acid, (36 mg, 0.29 mmol) in DMF (0.48 mL) was added 1,1'-carbonyldiimidazole (48 mg, 0.29 mmol). After stirring at ambient temperature for 15 min, the Example 496 part A compound (100 mg, 0.24 mmol) was added. After stirring at ambient temperature for 2h, the reaction was diluted with ethyl acetate and transferred to a separatory funnel. The mixture was washed with water (3 x) and

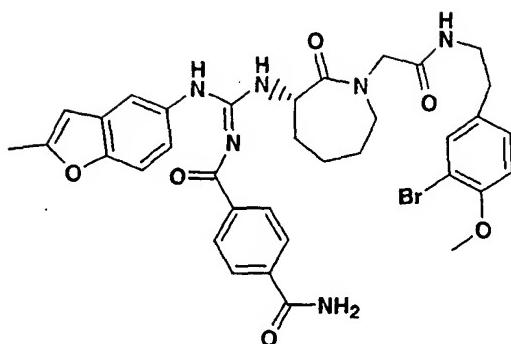
dried over $MgSO_4$, which afforded crude product after evaporation of the solvent. Flash chromatography (silica gel, 15 mm dia column, 3% MeOH/CH₂Cl₂) afforded the Title compound (97 mg, 48%): LC-MS (ESI, conditions F) m/z 518
 5 (M+H), $t_r = 3.1$ min.

Examples 771 and 772

Using the procedure described in Example 770 the following can be prepared.

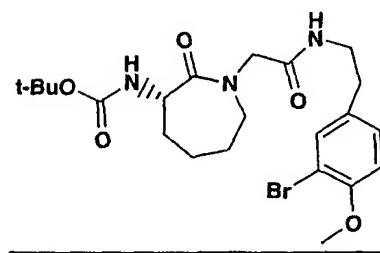
10

Example	Structure	Characterization
771		HPLC (method A) $t_r = 4.0$ min LRMS (ESI) m/z 568 (M+H)
772		LRMS (ESI) m/z 575 (M+H)

Example 773

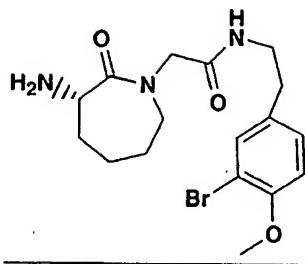
5

A.

To (3*S*)-3-[[[(1,1-

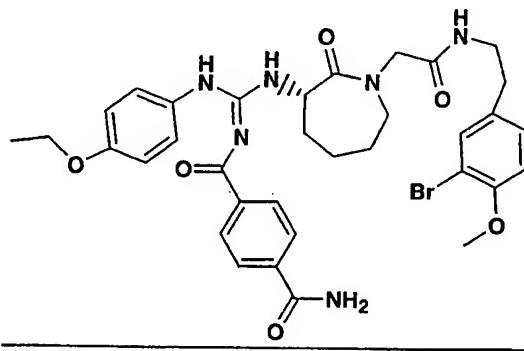
- 10 dimethyllethoxy)carbonyl]amino]hexahydro-2-oxo-1*H*-azepine-1-acetic acid (0.50 g, 1.7 mmol) and TFFFH (0.71 g, 2.6 mmol) in acetonitrile (13 mL) at ambient temperature was added triethylamine (0.29 mL, 2.0 mmol). The resulting solution was stirred for 20 min at which time 3-bromo-4-methoxybenzeneethanamine (0.80 g, 3.5 mmol) was added.
- 15 After stirring at ambient temperature for 2 h, the reaction was transferred to a separatory funnel with dichloromethane/ 0.2 N sodium hydroxide. Extraction with dichloromethane (2 x 20 mL) and drying over MgSO₄ afforded 1.9 g of crude product. Flash chromatography (silica, 25 mm dia column, 5% methanol/dichloromethane) afforded part A compound (0.78 g, 89%): LC MS (ESI, conditions F) m/z 500 (M+H), t_r = 4.0 min.

B.



Part B compound was prepared from part A compound
 5 using the procedure described in Example 741: LRMS (ESI)
 m/z 400 (M+H); HPLC (method A) t_r = 2.6 min.

C.



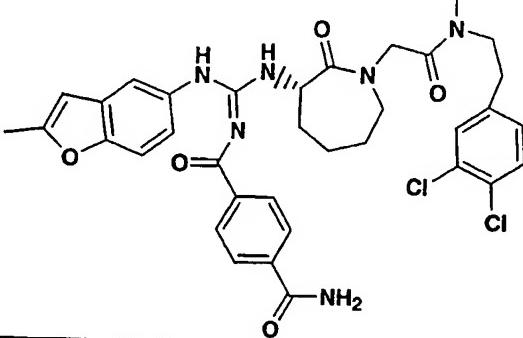
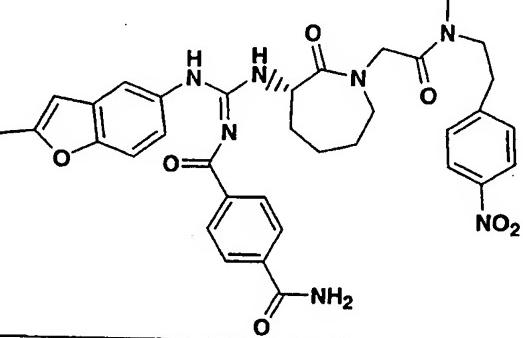
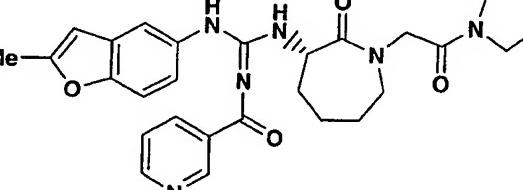
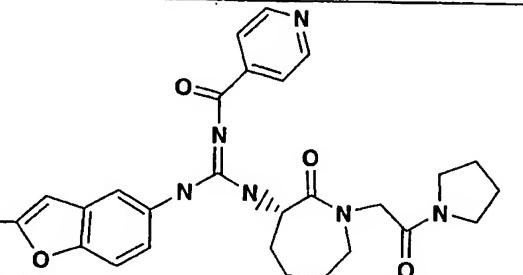
10

Sodium hydride (13 mg, 0.53 mmol) was added to a suspension of 1,4-benzeneddicarboxamide (60 mg, 0.37 mmol) in DMF (1.8 mL). To this mixture was added 2-methyl-5-isothiocyanatobenzofuran (68 mg, 0.36 mmol) and the reaction was stirred at 60°C for 30 min. The heating bath was removed and part B compound (0.14 g, 0.35 mmol) and mercuric chloride (98 mg, 0.36 mmol) were added. After stirring at ambient temperature for 2 h, the reaction was diluted with ethyl acetate and filtered through Celite.
 15 Evaporation of the filtrate afforded crude product. Flash chromatography (silica, 15 mm dia column, 2% methanol/dichloromethane) afforded the Title compound (60 mg, 23%): LRMS (ESI) m/z 717 (M+H); HPLC (Method A) t_r = 3.9 min.
 20

25

Example 774 to 792

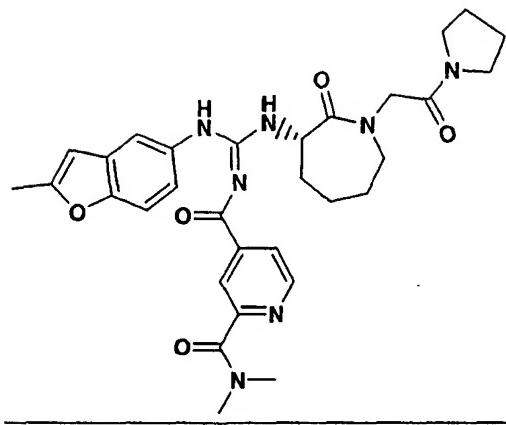
The following compounds were prepared using the procedures described in Example 773.

Example	Structure	Characterization
774		HPLC (method A) $t_R = 4.2$ min LRMS (ESI) m/z 691 (M+H)
775		HPLC (method A) $t_R = 3.9$ min LRMS (ESI) m/z 668 (M+H)
776		HPLC (method A) $t_R = 4.1$ min. LRMS (ESI) m/z 517 (M+1)
777		HPLC (method A) $t_R = 3.6$ min LRMS (ESI) m/z 517 (M+H)

778		HPLC (method A) $t_R = 4.1$ min LRMS (ESI) m/z 574 (M+H)
779		HPLC (method A) $t_R = 3.7$ min LRMS (ESI) m/z 609 (M+H)
780		HPLC (method A) $t_R = 3.7$ min LRMS (ESI) m/z 624 (M+H)
781		HPLC (method A) $t_R = 3.5$ min LRMS (ESI) m/z 531 (M+H)
782		HPLC (method A) $t_R = 4.1$ min LRMS (ESI) m/z 616 (M+H)

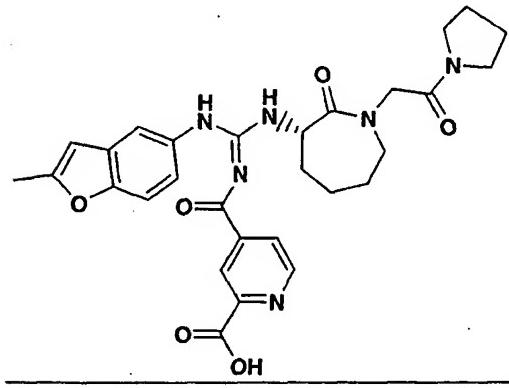
783		HPLC (method A) $t_R = 3.3$ min LRMS (ESI) m/z 537 (M+H)
784		HPLC (method A) $t_R = 4.5$ min LRMS (ESI) m/z 538 (M+H)
785		HPLC (method A) $t_R = 3.7$ min LRMS (ESI) m/z 535 (M+H)
786		HPLC (method A) $t_R = 3.9$ min LRMS (ESI) m/z 548 (M+H)
787		HPLC (method A) $t_R = 3.4$ min. LRMS (ESI) m/z 532 (M+1)

788		HPLC (method A) $t_R = 3.0$ min. LRMS (ESI) m/z 532 (M+1)
789		HPLC (method A) $t_R = 4.0$ min. LRMS (ESI) m/z 533 (M+1)
790		HPLC (method A) $t_R = 3.6$ min LRMS (ESI) m/z 577 (M+H)
791		HPLC (method A) $t_R = 3.8$ min. LRMS (ESI) m/z 581 (M+1)
792		

Example 793

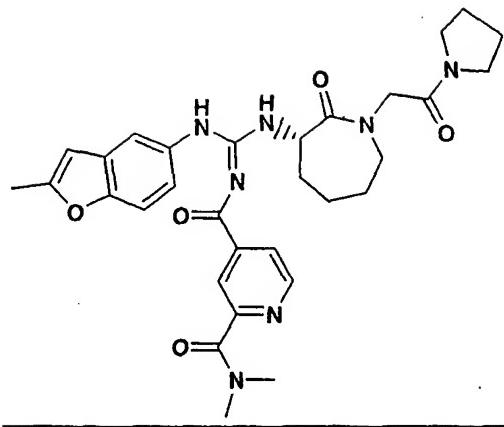
5

A.



- Lithium hydroxide (1N in water, 0.5 mL, 0.5 mmol) was added to a solution of Example 771 compound (59 mg, 10 0.1 mmol) in tetrahydrofuran (1 mL). After stirring at ambient temperature for 4 h, the reaction was transferred to a separatory funnel with ethyl acetate/water. The aqueous layer was acidified to pH 5, and extracted with ethyl acetate (3 x). The combined organic layers were dried over MgSO₄ and evaporated to afford part A compound (39 mg, 69%); HPLC (method A) t_r = 4.0 min.

B.



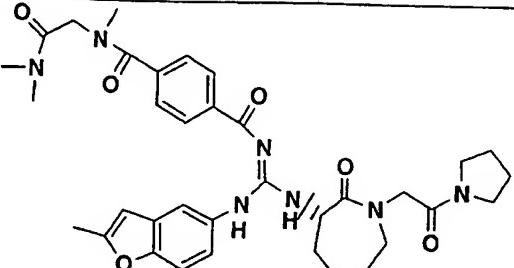
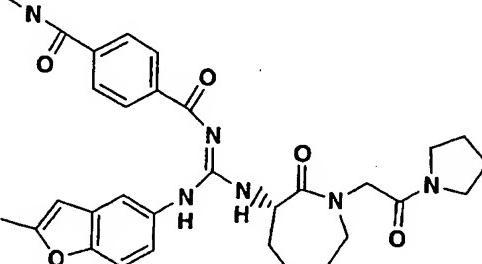
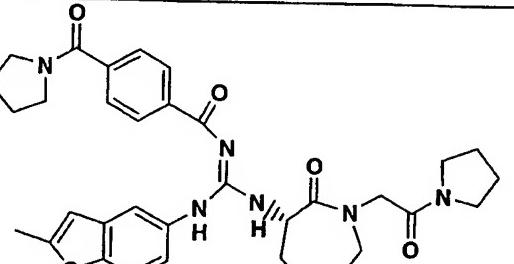
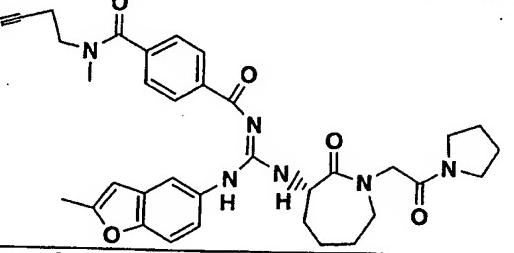
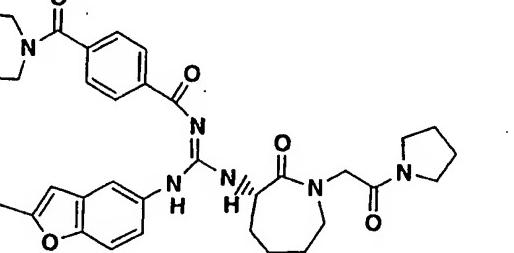
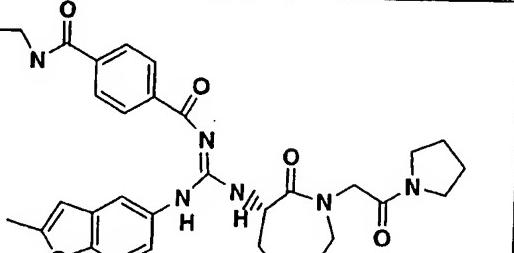
To part A compound (39 mg, 0.07 mmol) and TFFH (29 mg, 0.11 mmol) in acetonitrile (0.53 mL) at ambient temperature under nitrogen was added triethylamine (0.011 mL, 0.08 mmol). The resulting solution was stirred for 10 min at which time dimethylamine (2N in tetrahydrofuran, 0.04 mL, 0.08 mmol) was added. After stirring at ambient temperature for 4 h, the reaction was transferred to a separatory funnel with ethyl acetate and washed with 5% KHSO_4 , saturated NaHCO_3 , and brine and dried over MgSO_4 . Concentration in vacuo and flash chromatography of the residue (silica, 15 mm dia column, 4% methanol/dichloromethane) afforded the Title compound (0.16 g, 42%): LRMS (ESI) m/z 588 ($M+H$); HPLC (Method A) $t_r = 3.9$ min.

Examples 794 to 808

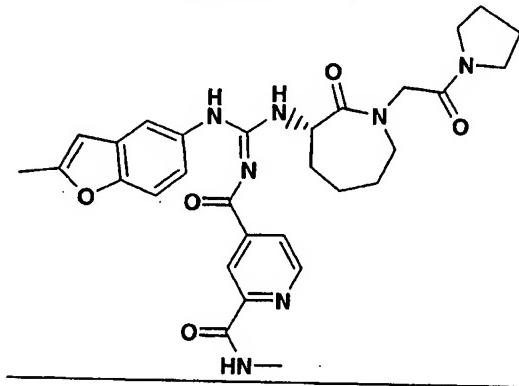
Using the methodology described in 793, the following compounds were prepared.

Example	structure	characterization
794		HPLC (method A) $t_r = 3.4$ min. LRMS (ESI) m/z 587 ($M+1$)

795		HPLC (method A) $t_R = 3.6$ min LRMS (ESI) m/z 587 (M+H)
796		HPLC (method A) $t_R = 3.4$ min LRMS (ESI) m/z 573 (M+H)
797		HPLC (method A) $t_R = 3.6$ min LRMS (ESI) m/z 601 (M+H)
798		HPLC (method A) $t_R = 3.6$ min LRMS (ESI) m/z 599 (M+H)
799		HPLC (method A) $t_R = 3.6$ min LRMS (ESI) m/z 599 (M+H)

800		HPLC (method A) $t_R = 3.4$ min LRMS (ESI) m/z 658 (M+H)
801		HPLC (method A) $t_R = 3.6$ min LRMS (ESI) m/z 587 (M+H)
802		HPLC (method A) $t_R = 3.6$ min LRMS (ESI) m/z 613 (M+H)
803		HPLC (method A) $t_R = 3.4$ min LRMS (ESI) m/z 626 (M+H)
804		HPLC (method A) $t_R = 3.8$ min LRMS (ESI) m/z 615 (M+H)
805		HPLC (method A) $t_R = 3.8$ min LRMS (ESI) m/z 601 (M+H)

806		HPLC (method A) $t_R = 3.7$ min LRMS (ESI) m/z 601 (M+H)
807		HPLC (method A) $t_R = 3.9$ min LRMS (ESI) m/z 641 (M+H)
808		HPLC (method A) $t_R = 4.0$ min LRMS (ESI) m/z 560 (M+H)

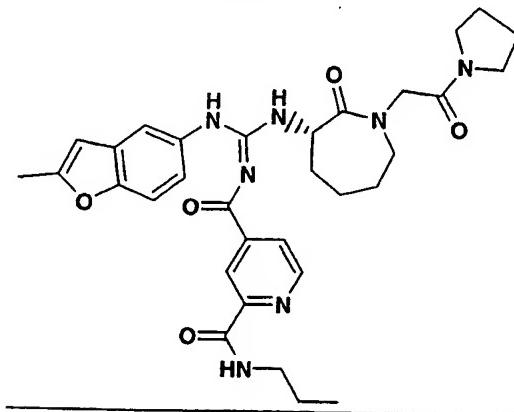
Example 809

5

To a solution of Example 793 part A compound (0.15 g, 0.27 mmol) in DMF (0.44 mL) was added 1,1'-carbonyldiimidazole (44 mg, 0.27 mmol). After stirring at ambient temperature for 15 min, methylamine (2 N in tetrahydrofuran, 0.27 mL, 0.54 mmol) was added. After

stirring at ambient temperature for 3 h, the reaction mixture was transferred to a separatory funnel with ethyl acetate/water. Extraction with ethyl acetate, washing with water (2 x), and drying over $MgSO_4$, afforded crude product after concentration in vacuo. Flash chromatography (silica, 15 mm dia column, 3% methanol/dichloromethane) afforded the Title compound (100 mg, 67%): LRMS (ESI) m/z 574 ($M+H$) ; HPLC (Method A) $t_r = 4.2$ min.

10

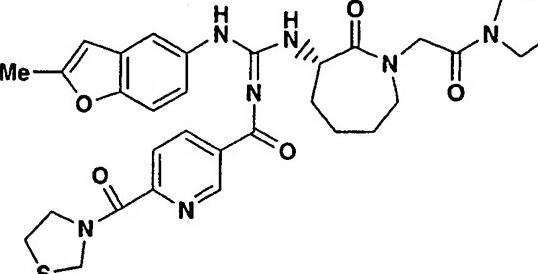
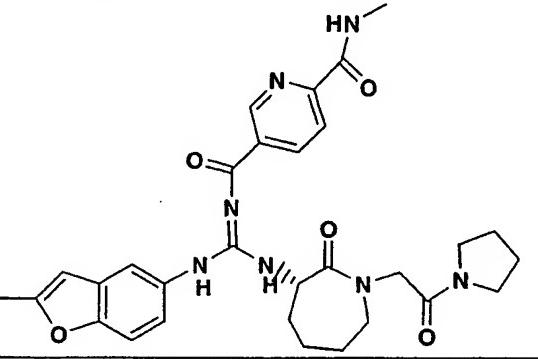
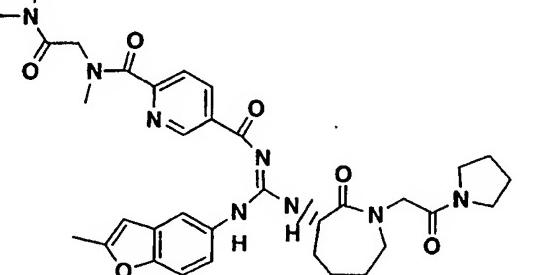
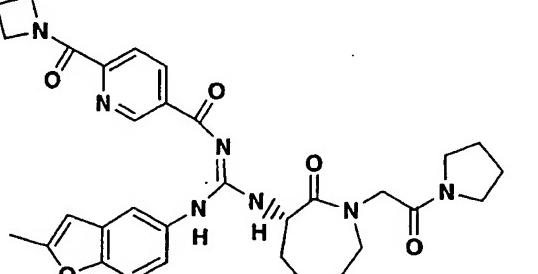
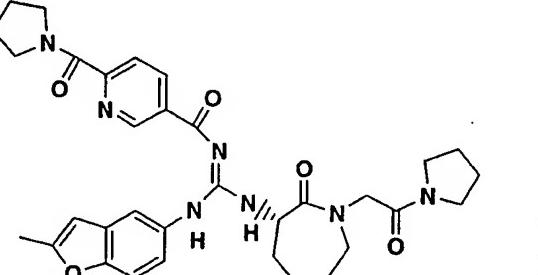
Example 810

To a solution of Example 793 part A compound (0.15 g, 0.27 mmol) in dichloromethane (1.5 mL) was added WSC (84 mg, 0.27 mmol) and 1-hydroxybenzotriazole (HOBT, 37 mg, 0.27 mmol). After stirring at ambient temperature for 30 min, propylamine (16 mg, 0.022 mL, 0.27 mmol) was added. After stirring at ambient temperature for 3.5 h, the reaction was transferred to a separatory funnel with dichloromethane/water. Extraction with dichloromethane (2 x), and drying over Na_2SO_4 afforded crude product after evaporation of the solvent. Flash chromatography (silica, 15 mm dia column, 1.5% methanol/dichloromethane) afforded the Title compound (0.14 g, 88%): LRMS (ESI) m/z 602 ($M+H$) ; HPLC (Method A) $t_r = 4.5$ min.

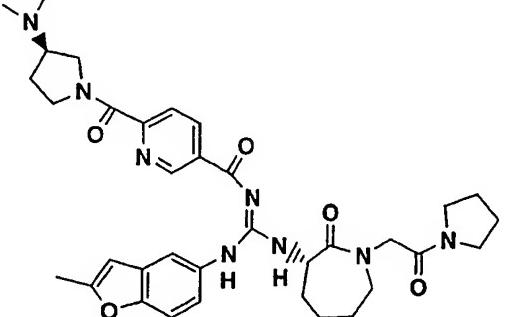
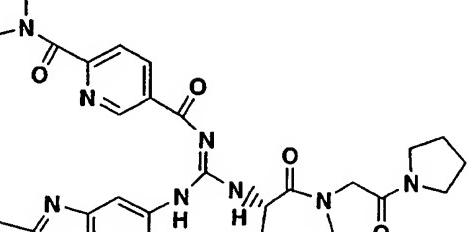
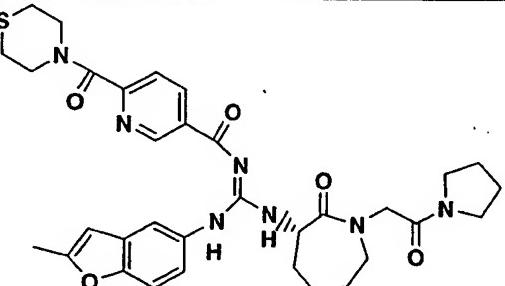
Example 811 to 826

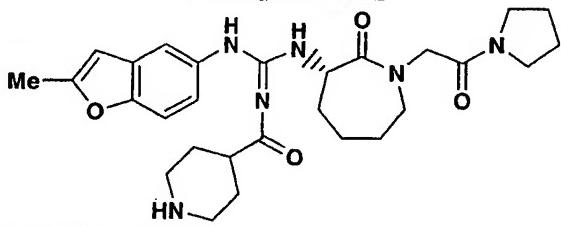
Using the procedure described in Example 810 the following compounds were prepared.

Example	structure	characterization
811		HPLC (method A) $t_R = 4.2$ min LRMS (ESI) m/z 614 (M+H)
812		HPLC (method A) $t_R = 3.8$ min LRMS (ESI) m/z 617 (M+H)
813		HPLC (method A) $t_R = 4.0$ min LRMS (ESI) m/z 560 (M+H)

814		HPLC (method A) $t_R = 4.2$ min. LRMS (ESI) m/z 632 (M+H)
815		HPLC (method A) $t_R = 4.0$ min LRMS (ESI) m/z 574 (M+H)
816		HPLC (method A) $t_R = 3.7$ min LRMS (ESI) m/z 659 (M+H)
817		HPLC (method A) $t_R = 4.2$ min LRMS (ESI) m/z 600 (M+H)
818		HPLC (method A) $t_R = 4.1$ min LRMS (ESI) m/z 614 (M+H)

819		HPLC (method A) $t_R = 4.4$ min LRMS (ESI) m/z 588 (M+H)
820		HPLC (method A) $t_R = 4.3$ min LRMS (ESI) m/z 602 (M+H)
821		HPLC (method A) $t_R = 4.6$ min LRMS (ESI) m/z 602 (M+H)
822		HPLC (method A) $t_R = 4.2$ min LRMS (ESI) m/z 600 (M+H)
823		HPLC (method A) $t_R = 4.1$ min LRMS (ESI) m/z 616 (M+H)

824		HPLC (method A) $t_R = 3.4$ min LRMS (ESI) m/z 657 (M+H)
825		HPLC (method A) $t_R = 3.7$ min LRMS (ESI) m/z 589 (M+H)
826		HPLC (method A) $t_R = 4.4$ min LRMS (ESI) m/z 646 (M+H)

Example 827

5 To a solution of Example 553 compound (3.60g, 5.78 mmol) in dichloromethane (15 ml) was added trifluoroacetic acid (5 ml, 64.9 mmol). After stirring at room temperature for 2.5 h, the reaction mixture was diluted with dichloromethane, neutralized with saturated sodium bicarbonate and extracted with dichloromethane.

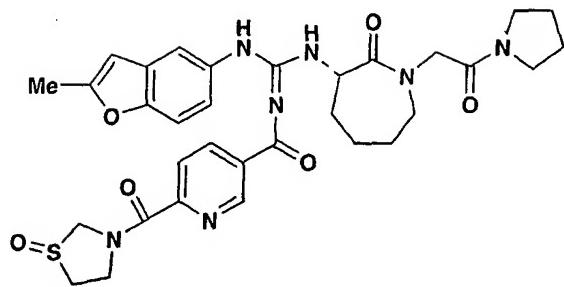
10 The organic layers were washed with saturated sodium chloride, dried over magnesium sulfate and concentrated in vacuo to provide 2.93 g (97%) of Title compound as a

yellow solid: LRMS (ESI) m/z 523 (M+H); HPLC (Method A)
 $t_R = 2.1$ min.

Example 828 to 830

5 Using the procedure described in Example 827, the following compounds were prepared. Sodium hydroxide was used for the neutralization in place of sodium bicarbonate.

Example	Structure	characterization
828		HPLC (method A) $t_R = 1.65$ min LRMS (ESI) m/z 509 (M+H)
829		HPLC (method A) $t_R = 2.9$ min LRMS (ESI) m/z 527 (M+H)
830		HPLC (method A) $t_R = 2.9$ min LRMS (ESI) m/z 527 (M+H)

Example 831

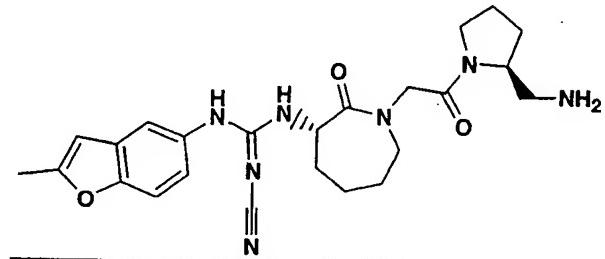
5 *m*-Chloroperbenzoic acid (85%, 11 mg, 0.05 mmol) was added to a solution of Example 814 compound (32 mg, 0.05 mmol) in methylene chloride (1.0 mL) at 0 °C. The resulting solution was allowed to warm to room temperature and stirred at that temperature for 2 h. The
10 reaction was diluted with methylene chloride, washed with saturated aqueous NaHCO₃, saturated aqueous NaCl, dried (MgSO₄) and concentrated. The residue was purified by flash chromatography (silica, 0% to 5% methanol in methylene chloride) to give Title compound (16 mg, 48%)
15 as a white solid: HPLC (method A) t_r = 4.1 min; LRMS (ESI) m/z 648 (M+1).

Example 832 and 833

Using the method described in Example Example 831,
20 the following compounds were prepared.

Example	structure	characterization
832		HPLC (method A) t _r = 4.1 min. LRMS (ESI) m/z 604 (M+H)

833		HPLC (method A) $t_r = 3.8$ min. LRMS (ESI) m/z 662 (M+H)
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Example 834

5

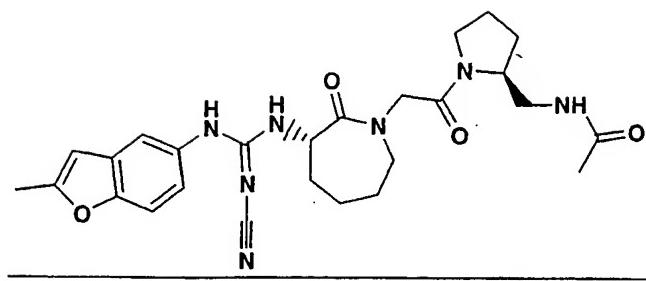
A mixture of Example 767 compound (0.63 g, 1.3 mmol) and 10% palladium on carbon in ethanol (12 mL) was stirred under a balloon of hydrogen at ambient temperature for 7.5 h. The mixture was filtered through 10 Celite and the pad was rinsed with methanol. The filtrate was evaporated in vacuo to afford the Title compound (0.61 g, 100%): LRMS (ESI) m/z 466 (M+H); HPLC (Method A) $t_r = 3.0$ min.

15

Example 835

Using the procedure described in Example 834 the following compound was prepared.

Example	structure	characterization
835		HPLC (method A) $t_r = 3.3$ min LRMS (ESI) m/z 466 (M+H)

Example 836

5 N-Acetylimidazole (25 mg, 0.22 mmol) was added to a solution of Example 834 compound (93 mg, 0.20 mmol) in DMF (0.5 mL). After stirring at ambient temperature for 4 h, the reaction was transferred to a separatory funnel with dichloromethane/water. Extraction with
 10 dichloromethane (2 x) and drying over MgSO₄ afforded crude product after concentration in vacuo. Flash chromatography (silica, 15 mm dia column, 5% methanol/dichloromethane) afforded the Title compound (70 mg, 69%): LRMS (ESI) m/z 508 (M+H); HPLC (Method A) t_r =
 15 3.7 min.

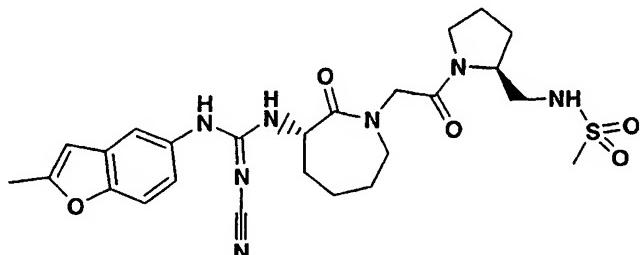
Example 837 and 838

Using the procedure described in Example 836 the following compounds were prepared.

20

Example	structure	characterization
837		HPLC (method A) t _r = 3.4 min LRMS (ESI) m/z 508 (M+H)

838		HPLC (method D) $t_r = 3.6$ min LRMS (ESI) m/z 659 (M+H)
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Example 839

5

Methanesulfonyl chloride (25 mg, 0.017 mL, 0.22 mmol) was added to a solution of Example 843 compound (93 mg, 0.20 mmol) and triethylamine (30 mg, 0.042 mL, 0.30 mmol) in dichloromethane (0.5 mL) stirring at 0°C. After 10 stirring at ambient temperature for 3.5 h, the reaction was transferred to a separatory funnel with dichloromethane/water. Extraction with dichloromethane (2 x) and drying over MgSO₄ afforded crude product after concentration in vacuo. Flash chromatography (silica, 15 mm dia column, 4% methanol/dichloromethane) afforded the 15 title compound (65 mg, 60%): LRMS (ESI) m/z 544 (M+H); HPLC (Method A) $t_r = 3.6$ min.

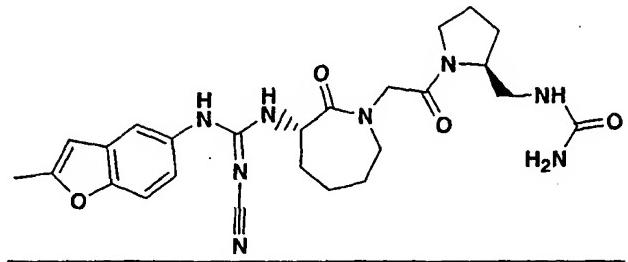
Examples 840-847

20 Using the procedure described in Example 839 the following compounds were prepared. In some cases methanol/ethyl acetate was used for chromatography.

Example	structure	characterization
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840		HPLC (method A) $t_r = 4.1$ min LRMS (ESI) m/z 606 (M+H)
841		HPLC (method A) $t_r = 3.5$ min LRMS (ESI) m/z 544 (M+H)
842		HPLC (method A) $t_r = 3.8$ min LRMS (ESI) m/z 606 (M+H)
843		HPLC (method D) $t_r = 3.6$ min LRMS (ESI) m/z 695 (M+H)
844		HPLC (method D) $t_r = 4.0$ min LRMS (ESI) m/z 757 (M+H)

845		HPLC (method A) $t_R = 2.7$ min LRMS (ESI) m/z 601 (M+H)
846		HPLC (method A) $t_R = 2.3$ min LRMS (ESI) m/z 587 (M+H)
847		HPLC (method A) $t_R = 3.1$ min LRMS (ESI) m/z 663 (M+H)

Example 848

5

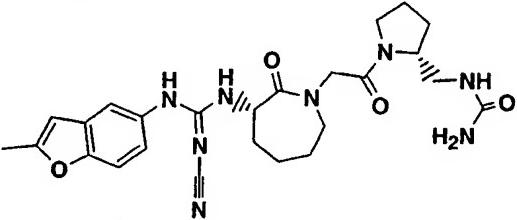
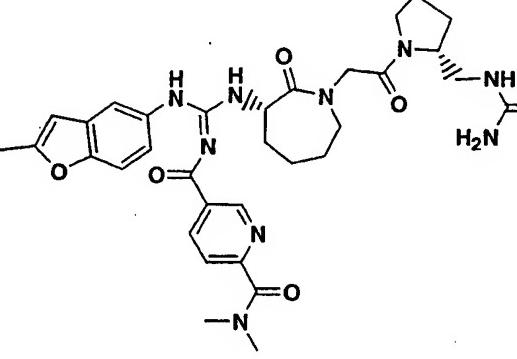
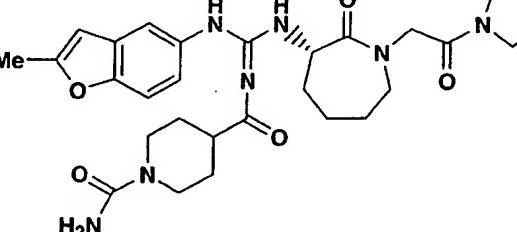
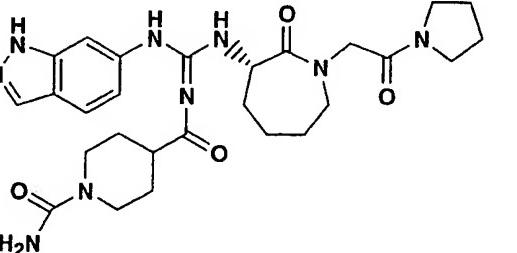
Trimethylsilylisocyanate (29 mg, 0.034 mL, 0.21 mmol) was added to a solution of Example 834 compound (93 mg, 0.20 mmol) in dichloromethane (0.5 mL). After stirring at ambient temperature for 3.5 h, the reaction 10 was transferred to a separatory funnel with dichloromethane/water. Extraction with dichloromethane (2 x) and drying over MgSO_4 afforded crude product after

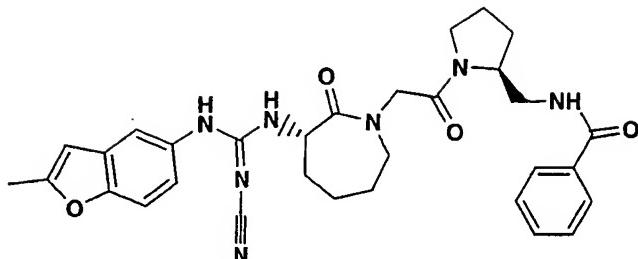
concentration in vacuo. Flash chromatography (silica, 15 mm dia column, 7% methanol/dichloromethane) afforded the Title compound (55 mg, 54%): LRMS (ESI) m/z 509 (M+H); HPLC (Method A) $t_r = 3.6$ min.

5

Example 849 to 852

Using the procedure described in Example 848 the following can be prepared.

Example	structure	characterization
849		HPLC (method A) $t_r = 3.4$ min LRMS (ESI) m/z 509 (M+H)
850		HPLC (method D) $t_r = 3.5$ min LRMS (ESI) m/z 660 (M+H)
851		HPLC (method A) $t_r = 2.5$ min LRMS (ESI) m/z 566 (M+H)
852		HPLC (method A) $t_r = 2.1$ min LRMS (ESI) m/z 552 (M+H)

Example 853

5

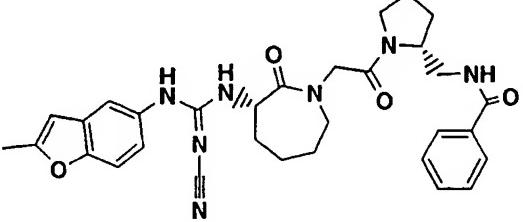
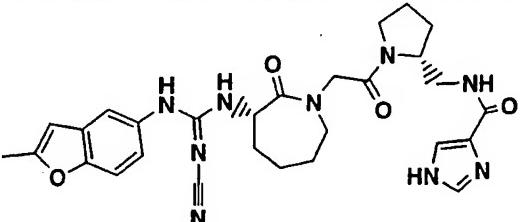
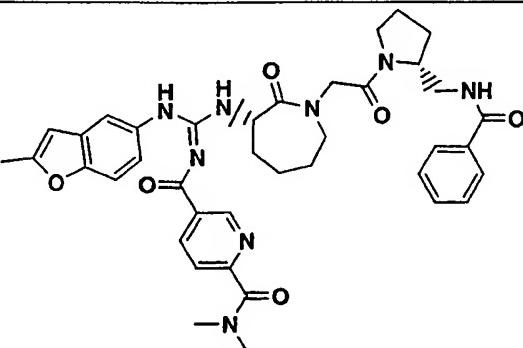
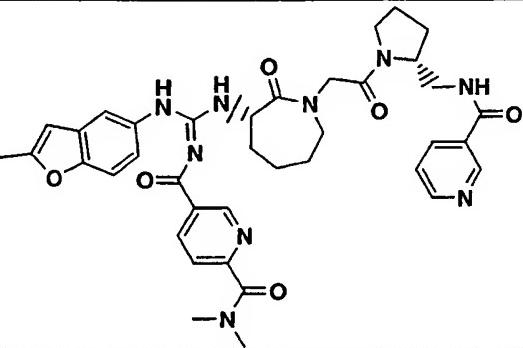
To a solution of benzoic acid (20 mg, 0.16 mmol) in dichloromethane (1.0 mL) was added WSC (51 mg, 0.26 mmol) and 1-hydroxybenzotriazole (HOBT, 22 mg, 0.16 mmol). After stirring at ambient temperature for 30 min,
 10 Example 843 compound (0.81 g, 0.17 mmol) was added. After stirring at ambient temperature for 4 h, the reaction was transferred to a separatory funnel with dichloromethane/water. Extraction with dichloromethane (2 x), and drying over MgSO_4 , afforded crude product after
 15 evaporation of the solvent. Flash chromatography (silica, 15 mm dia column, 2% methanol/dichloromethane) afforded the Title compound (56 mg, 61%): LRMS (ESI) m/z 570 ($\text{M}+\text{H}$); HPLC (Method A) $t_{\text{R}} = 4.1$ min.

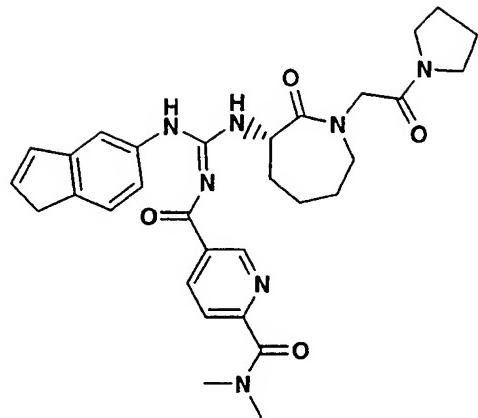
20

Example 854 to 858

Using the procedure described in Example 853 the following compounds were prepared.

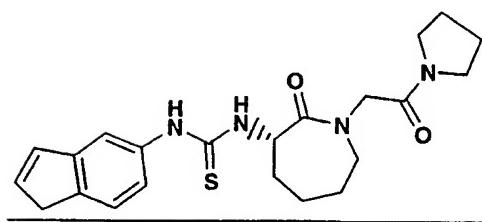
Example	structure	characterization
854		HPLC (method A) $t_{\text{R}} = 3.2$ min LRMS (ESI), m/z 560 ($\text{M}+\text{H}$)

855		HPLC (method A) $t_r = 3.9$ min LRMS (ESI) m/z 570 ($M+H$)
856		HPLC (method A) $t_r = 3.9$ min LRMS (ESI) m/z 570 ($M+H$)
857		HPLC (method D) $t_r = 4.0$ min LRMS (ESI) m/z 721 ($M+H$)
858		HPLC (method D) $t_r = 3.6$ min LRMS (ESI) m/z 722 ($M+H$)

Example 859

5

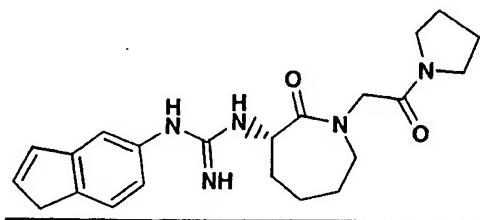
A.



Part A compound was prepared from 1H-indene-5-amine using the procedures described in Example 335 parts A and B: LCMS (ESI, conditions F) m/z 413 (M+H), $t_r = 2.9$ min.

15

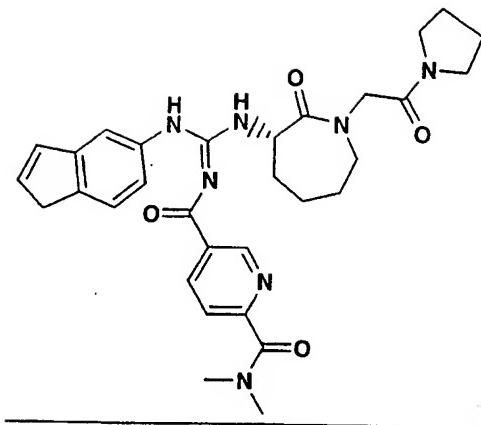
B.



20

Part B compound was prepared from part A compound using the procedure described in Example 496 part A: LC-MS (ESI, conditions F) m/z 396 (M+H), $t_r = 2.3$ min.

C.



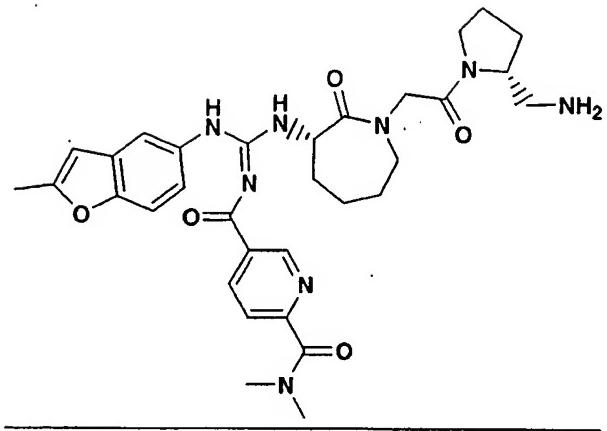
Title compound was prepared from part B compound
 5 and 6-[(dimethylamino)carbonyl]-3-pyridinecarboxylic acid
 using the procedure as described in Example 769. The
 crude reaction product was purified by preparative HPLC
 (YMC Pack ODSA S5, 30 x 250mm, 25 mL/min; solvent A = 10%
 MeOH/H₂O + 0.% TFA, B = 90% MeOH/H₂O + 0.1% TFA; 30% B to
 10 100% B over 20 min and 100% B for 20 min.) The product-
 containing fractions were evaporated after adding
 saturated sodium bicarbonate (1 mL). The residue was
 transferred to a separatory funnel with
 water/dichloromethane. Extraction with dichloromethane
 15 (2 x) and drying over MgSO₄ afforded Title compound: LRMS
 (ESI) m/z 572 (M+H); HPLC (Method A) t_r = 4.4 min.

Examples 860 to 862

Using the procedure described in Example 859 the
 20 following compounds were prepared.

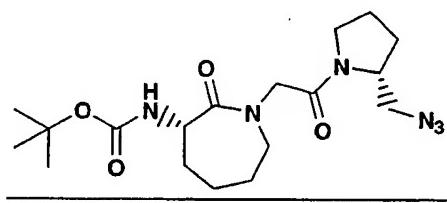
Example	structure	characterization
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860		HPLC (method A) $t_r = 4.2$ min LRMS (ESI) m/z 605 (M+H)
861		HPLC (method A) $t_r = 4.7$ min LRMS (ESI) m/z 602 (M+H)
862		HPLC (method A) $t_r = 3.1$ min LRMS (ESI) m/z 591 (M+H)

Example 863

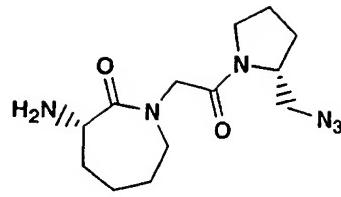
5

A.



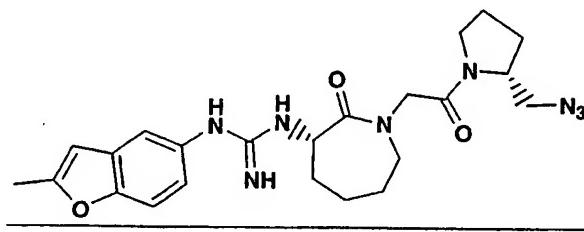
- To a solution of (3S)-3-[(1,1-dimethylethoxy)carbonyl]amino]hexahydro-2-oxo-1H-Azepine-1-acetic acid (1.0 g, 3.6 mmol) in dichloromethane (28.0 mL) was added WSC (1.1 g, 5.9 mmol) and 1-hydroxybenzotriazole (HOBT, 0.50 g, 3.7 mmol). After stirring at ambient temperature for 30 min, (2S)-2-(azidomethyl)pyrrolidine (0.49 g, 3.9 mmol) was added.
- After stirring at ambient temperature for 3.5 h, the reaction was transferred to a separatory funnel with dichloromethane/water. Extraction with dichloromethane (2 x), and drying over MgSO_4 afforded crude product after evaporation of the solvent. Flash chromatography (silica, 25 mm dia column, 3% methanol/dichloromethane) afforded part A compound (1.4 g, 92%): HPLC (Method A) t_r = 3.7 min.

B.



Part B compound was prepared from part A compound
5 using procedures described in Example 741: HPLC (Method
A) $t_r = 1.4$ min.

C.

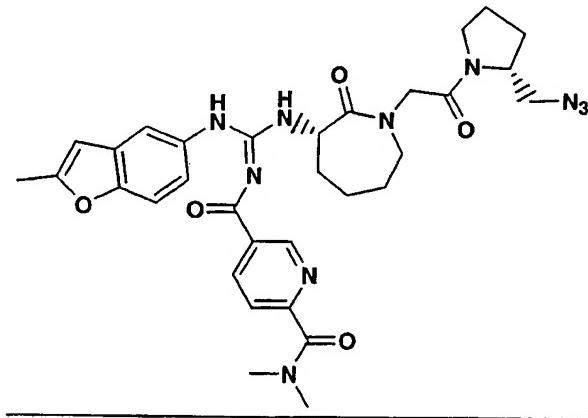


10

Part C compound was prepared from part B compound
and 2-methyl-5-isothiocyanatobenzofuran using the
procedures described in Example 335 part B and Example
496 part A: HPLC (Method A) $t_r = 3.2$ min.

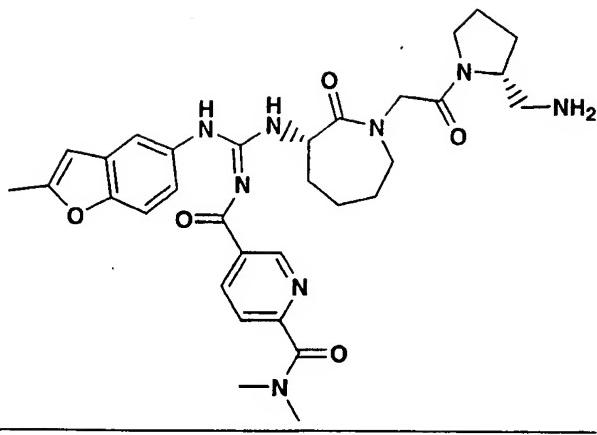
15

D.



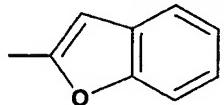
Part D compound was prepared from part C compound
20 using the procedure described in Example 496 part C:
HPLC (Method D) $t_r = 4.0$ min.

E.



Title compound was prepared from part D compound
5 using the procedure described in Example 834: LC-MS
(ESI, conditions F) m/z 617 (M+H), t_r = 3.3 min.

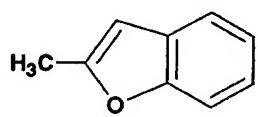
In the formulas shown above, the bond such as



or

represents a methyl group, i.e.

10



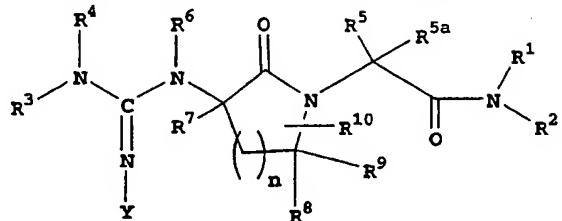
,

, the bond such as

represents an ethyl group, i.e. NH-C₂H₅, etc.

What is claimed is:

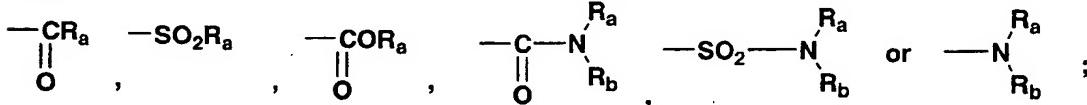
1. A compound having the formula



- 5 including pharmaceutically acceptable salts thereof and
all stereoisomers thereof, and prodrugs thereof, wherein

X is selected from $\{1, 2, \dots, 9\}$, and y is substituted.

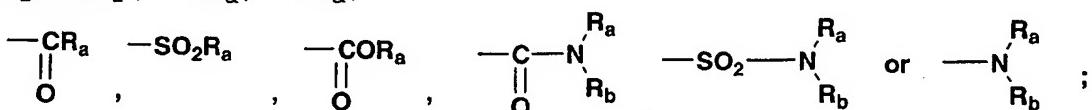
alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, aryl, cycloalkyl, heteroaryl, cycloheteroalkyl, cyano, nitro, hydroxy, amino, -OR_a, -SR_a,



R^1 , R^2 , R^4 , R^6 , R^8 , and R^9 are the same or

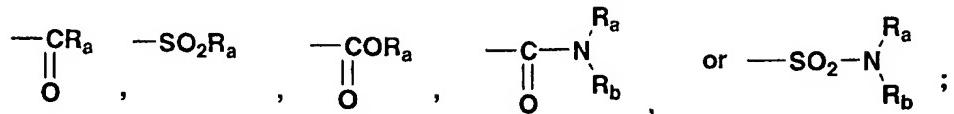
- 15 different and are independently selected from hydrogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, aryl, heteroaryl, cycloheteroalkyl, cycloalkyl, alkylcarbonyl, arylcarbonyl, cycloalkylcarbonyl, substituted alkyl-
20 carbonyl, cycloheteroalkylcarbonyl and heteroarylcarbonyl;

R^3 is hydrogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, aryl, heteroaryl, cycloalkyl, cycloheteroalkyl, cyano, nitro, hydroxy, $-OR_a$, $-SR_a$,



R^5 , R^{5a} , and R^7 are the same or different and are independently selected from hydrogen, halogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl,

substituted alkynyl, heteroaryl, cycloalkyl, aryl,
cycloheteroalkyl,



5

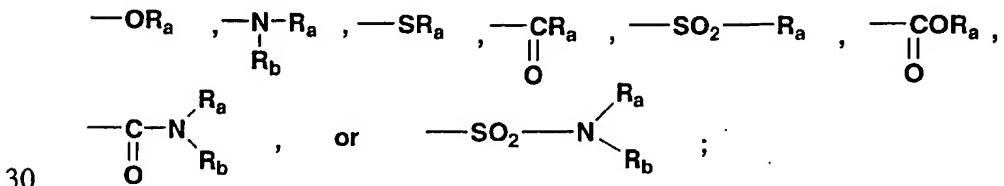
- R^{10} is selected from hydrogen, halogen, alkyl,
substituted alkyl, alkenyl, substituted alkenyl, alkynyl,
substituted alkynyl, aryl, heteroaryl, cycloalkyl,
alkylcarbonyl, arylcarbonyl, cycloheteroalkyl,
10 cycloalkylcarbonyl, substituted alkyl-carbonyl,
cycloheteroalkylcarbonyl, heteroarylcarbonyl,



- 15 or when R^9 is hydrogen and R^8 and R^{10} are on adjacent
carbons they join to complete a cycloalkyl or phenyl
ring;

- R_a and R_b are the same or different and are
independently selected from hydrogen, alkyl, substituted
20 alkyl, alkenyl, substituted alkenyl, alkynyl, substituted
alkynyl, aryl, heteroaryl, cycloheteroalkyl, cycloalkyl,
alkylcarbonyl, arylcarbonyl, cycloalkylcarbonyl,
substituted alkyl-carbonyl, cycloheteroalkylcarbonyl,
heteroarylcarbonyl, aminocarbonyl, alkylaminocarbonyl and
25 dialkylaminocarbonyl;

R_c is hydrogen, halogen, alkyl, substituted alkyl,
alkenyl, substituted alkenyl, aryl, heteroaryl,
cycloalkyl, cycloheteroaryl,



30

and wherein R¹ and R², and/or R³ and R⁴ and/or R_a and R_b can be taken together with the nitrogen to which they are attached to form a cycloheteroalkyl ring or a heteroaryl ring;

5 R³ and Y can be taken together to form a heteroaryl ring;

R³ or R⁴ or Y can form a ring with R⁶ which can be a cycloheteroalkyl or a heteroaryl ring; and

10 R⁵ and R^{5a} can be taken together to the carbon to which they are attached to form a cycloalkyl ring, a heteroaryl ring or a cycloheteroalkyl ring; and where one or more of R³, R⁴ or R⁶ are H, then double bond isomers which may be formed.

15 2. A compound of Claim 1 including a pharmaceutically acceptable salt thereof wherein:

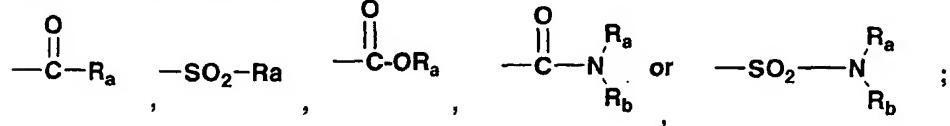
n is an integer from 1 to 4;

18 R¹ and R² are the same or different and are selected from alkyl, substituted alkyl, alkenyl, substituted alkenyl, cycloalkyl, and cycloheteroalkyl or R¹ and R² taken together with the nitrogen to which they are attached form a cycloheteroalkyl ring;

R³ is hydrogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, aryl, heteroaryl or

25 cycloheteroalkyl;

Y is cyano, nitro, aryl, heteroaryl, cycloheteroalkyl,



30 R_a and R_b are the same or different and are hydrogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, aryl, heteroaryl or cycloheteroalkyl;

R⁴, R⁵, R^{5a}, R⁶, R⁷, R⁸, R⁹ and R¹⁰ are each hydrogen; and

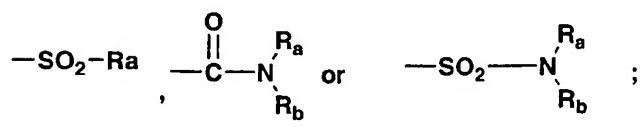
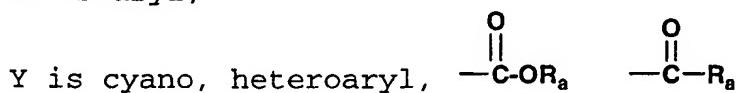
the configuration at the chiral center is S- (as judged where R⁷ is hydrogen).

3. A compound of Claim 2 including a
5 pharmaceutically acceptable salt thereof wherein:

n is 3 or 4;

R¹ and R² taken together with nitrogen to which they are attached complete a pyrrolidyl, substituted pyrrolidyl, or pyrrolidyl having a fused cycloalkyl ring;

10 R³ is aryl;



15 R_a and R_b are the same or different and are hydrogen, alkyl, aminocarbonyl, heteroaryl, aryl, or cycloheteroalkyl;

R⁴, R⁵, R^{5a}, R⁶, R⁷, R⁸, R⁹ and R¹⁰ are each hydrogen; and

20 the configuration at the chiral center is S- (as judged where R₇ is hydrogen).

4. A compound of Claim 3 including a pharmaceutically acceptable salt thereof wherein:

n is 3.

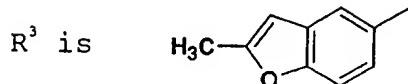
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5. A compound of Claim 3 including a pharmaceutically acceptable salt thereof wherein:

R³ is a substituted benzofuranyl ring.

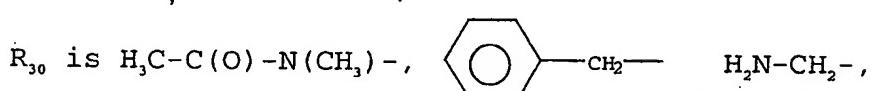
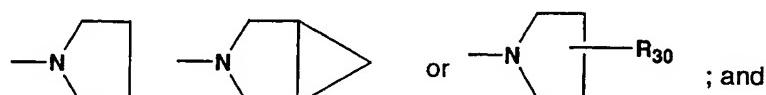
30

6. A compound of Claim 5 wherein:



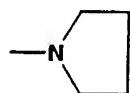
5 7. A compound of Claim 3 including a pharmaceutically acceptable salt thereof wherein:

R^1 and R^2 taken together with the nitrogen to which they are attached are



8. A compound of Claim 7 wherein:

15 R^1 and R^2 taken together with the nitrogen to which they are attached are

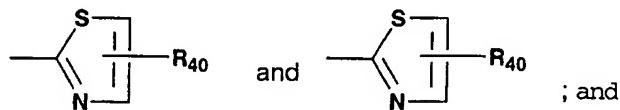


20 9. A compound of Claim 3 including a pharmaceutically acceptable salt thereof wherein:

Y is cyano.

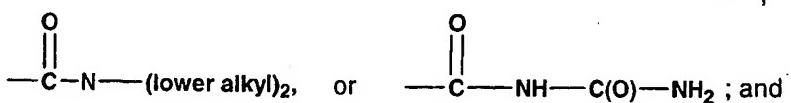
25 10. A compound of Claim 3 including a pharmaceutically acceptable salt thereof wherein:

Y is a heteroaryl ring selected from



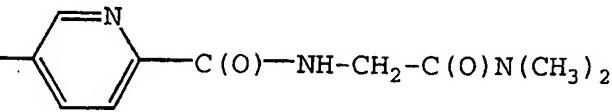
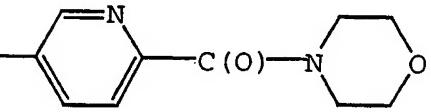
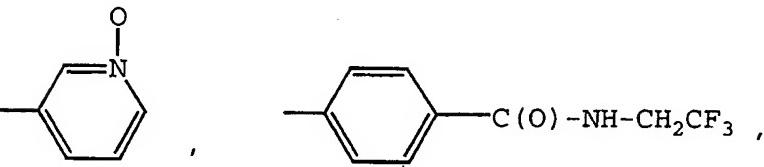
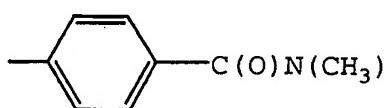
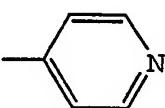
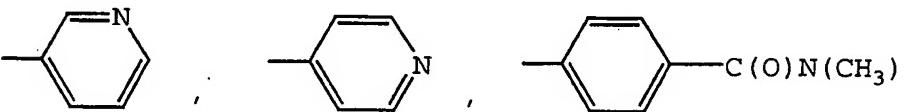
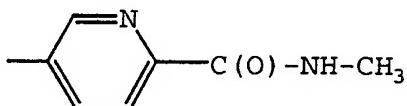
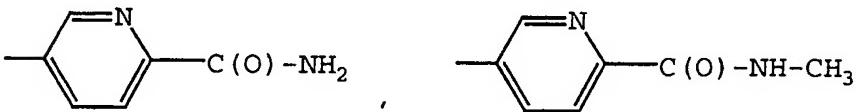
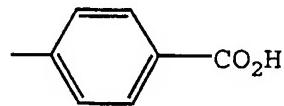
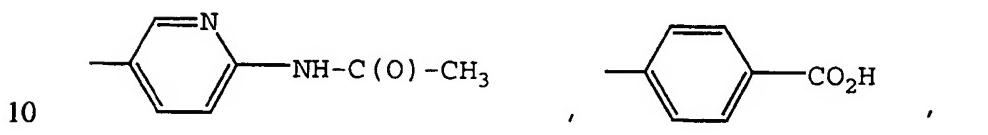
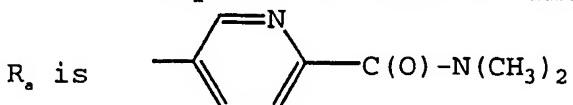
30 R_{40} is hydrogen or $H_3C-NH-C(O)-$.

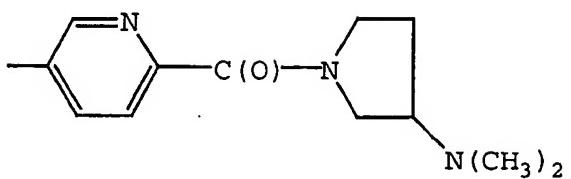
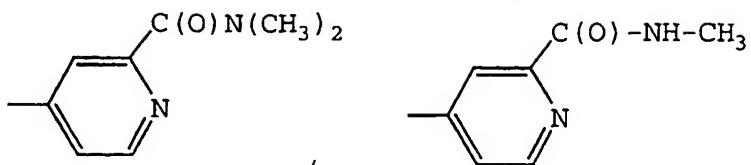
11. A compound of Claim 3 including a pharmaceutically acceptable salt thereof wherein:



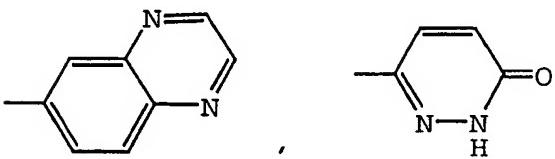
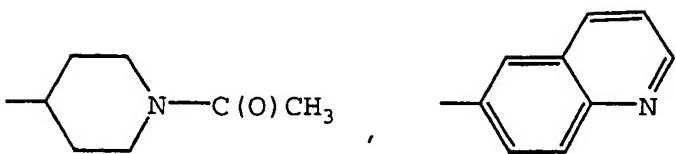
5 R_a is heteroaryl, aryl or cycloheteroaryl.

12. A compound of Claim 11 wherein:

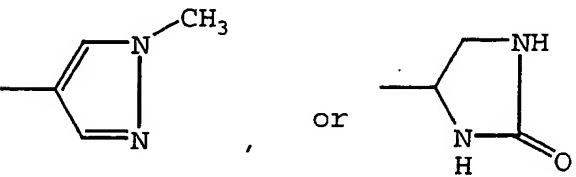
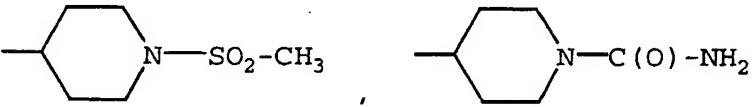
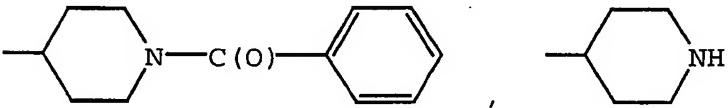




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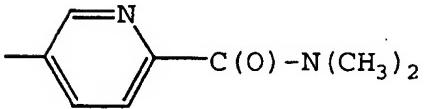


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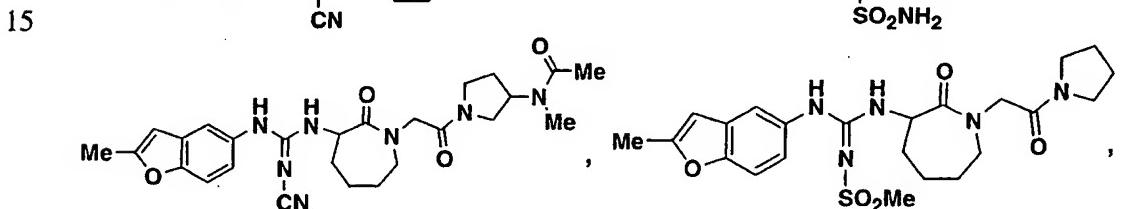
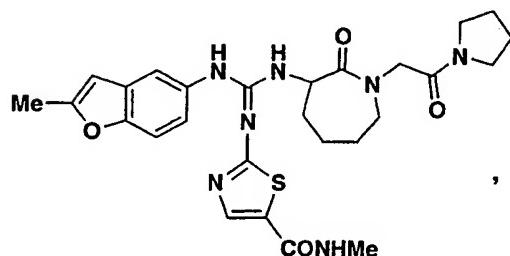
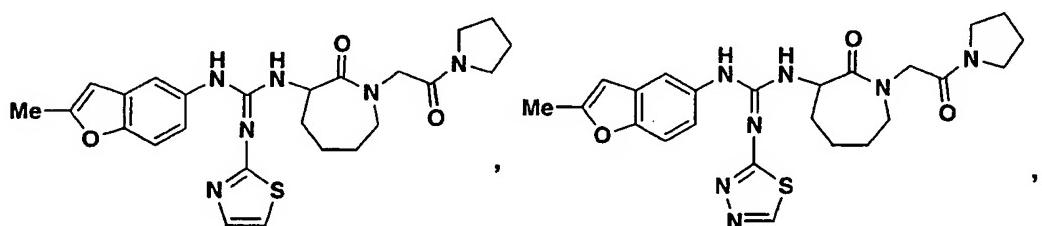
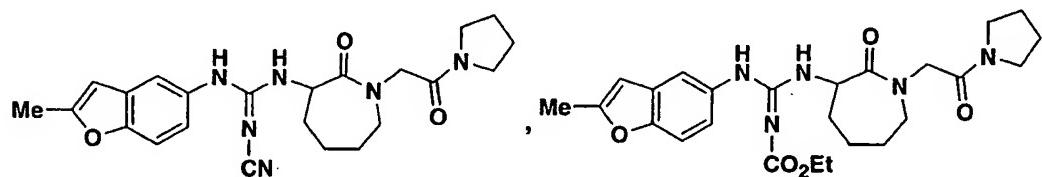
13. A compound of Claim 12 wherein: R_a is

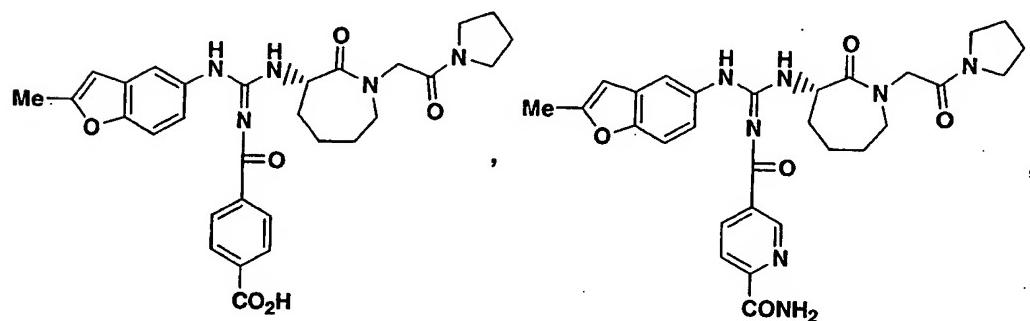
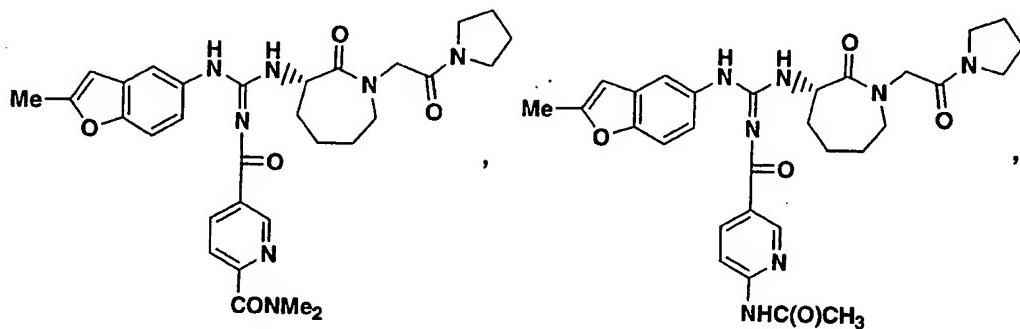
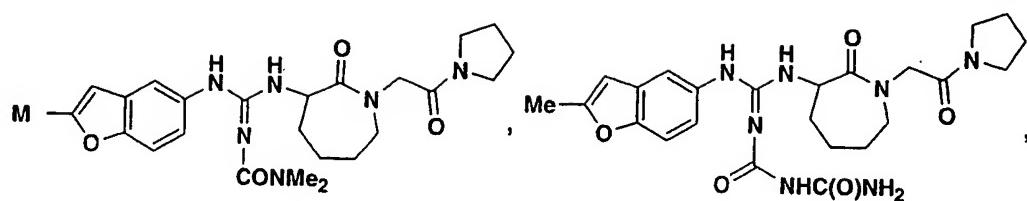


14. A compound of Claim 3 including a pharmaceutically acceptable salt thereof wherein:

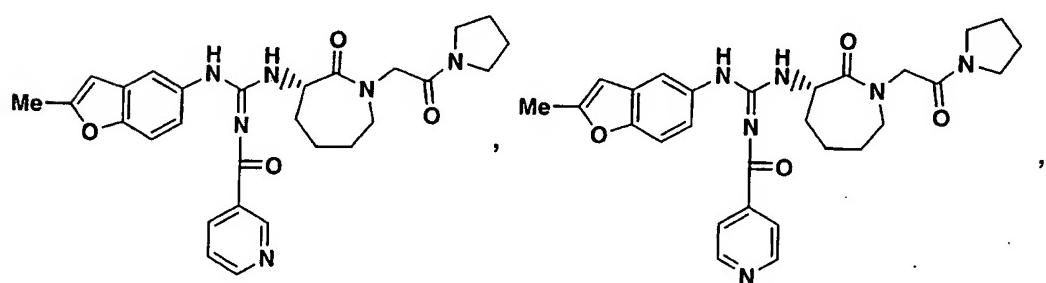
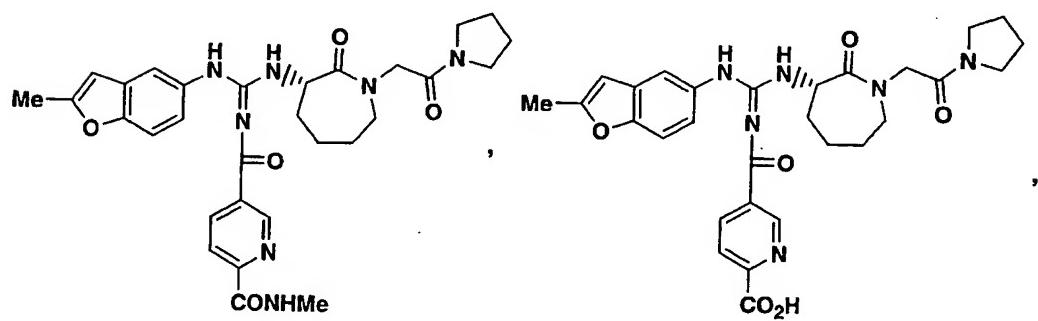
Y is SO_2NH_2 or $\text{SO}_2\text{-CH}_3$.

5 15. A compound of Claim 1 including a pharmaceutically acceptable salt thereof of the formula:

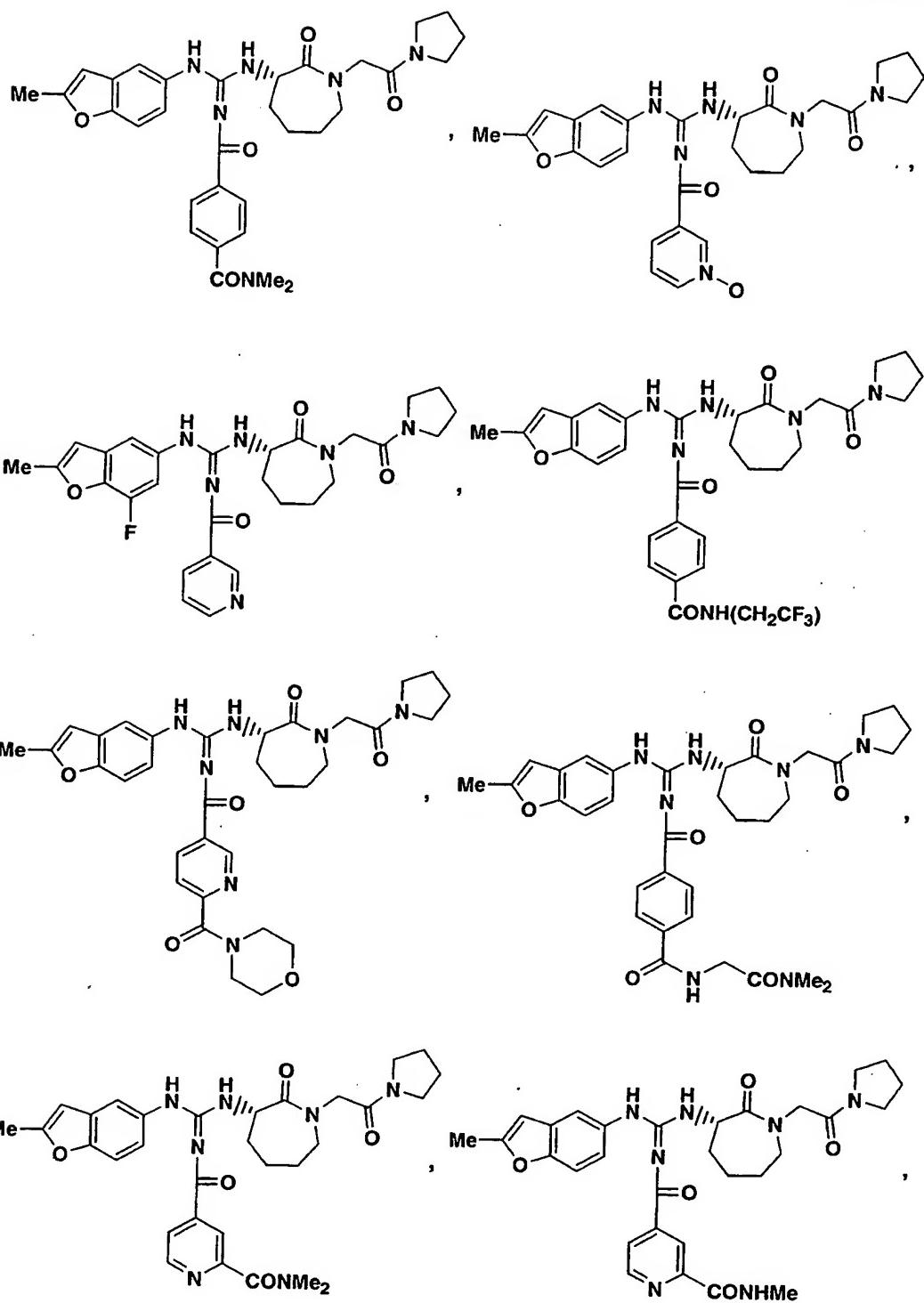




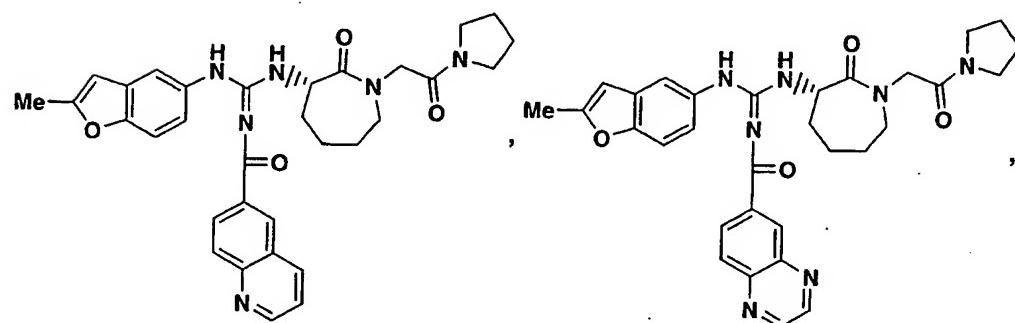
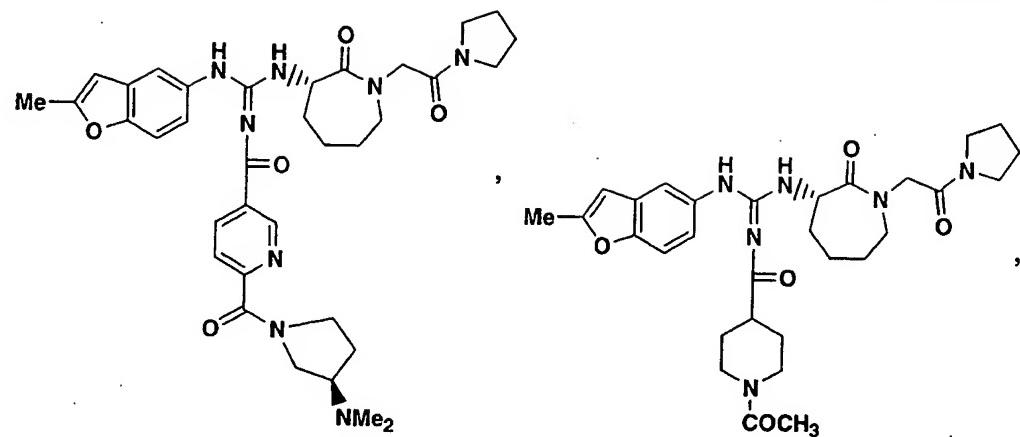
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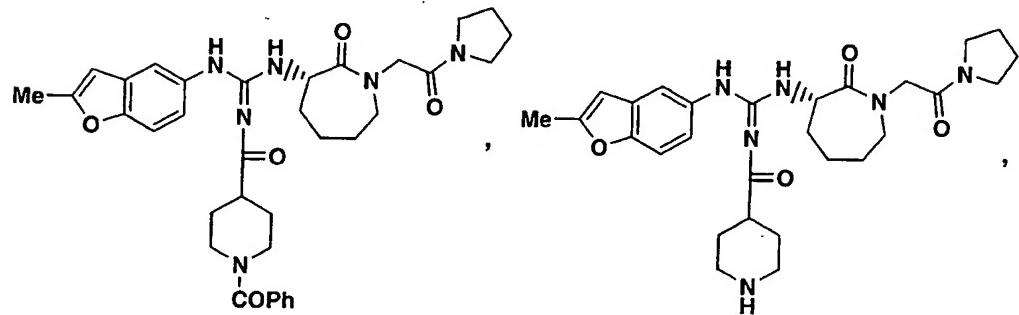
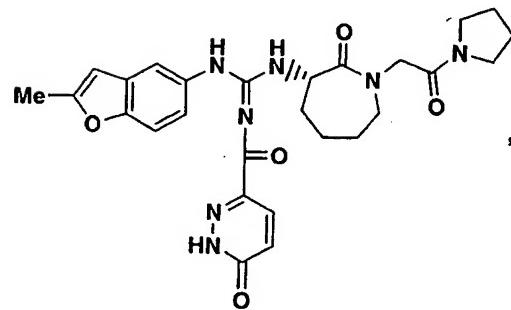
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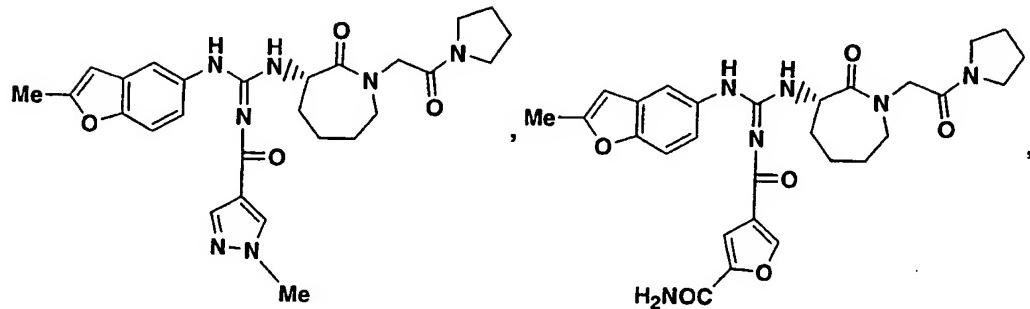
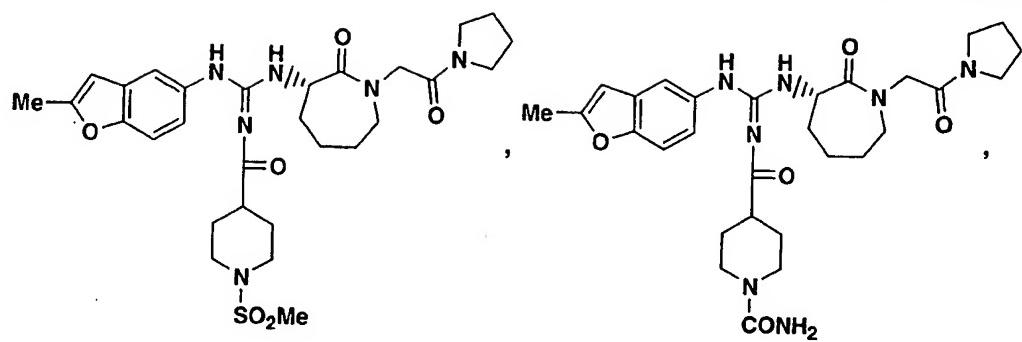


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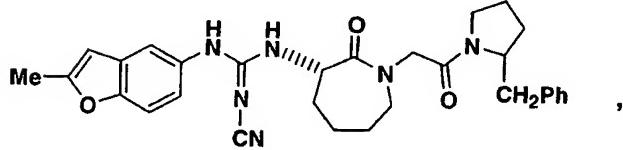
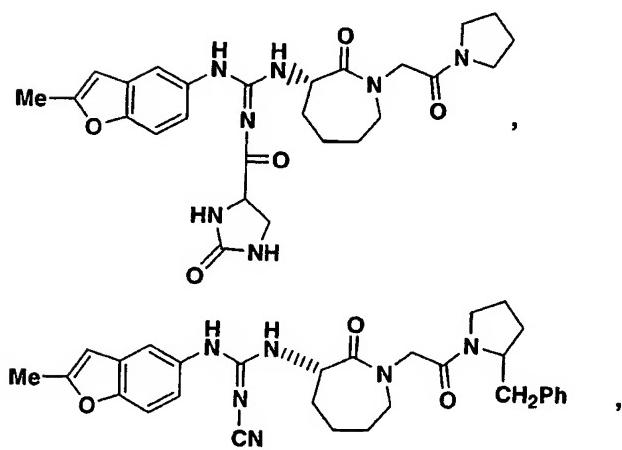


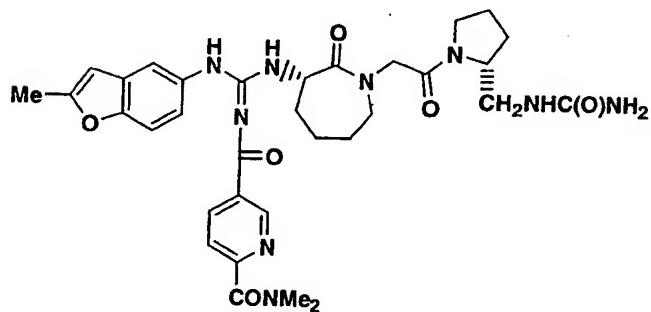
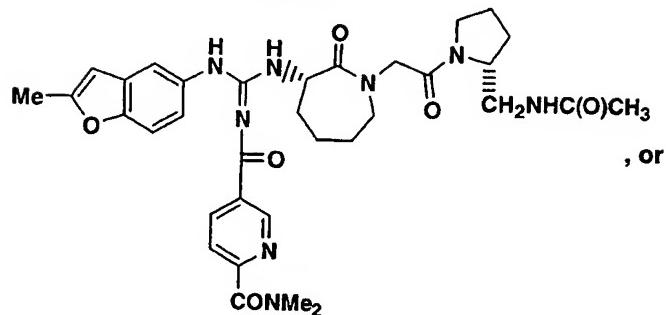
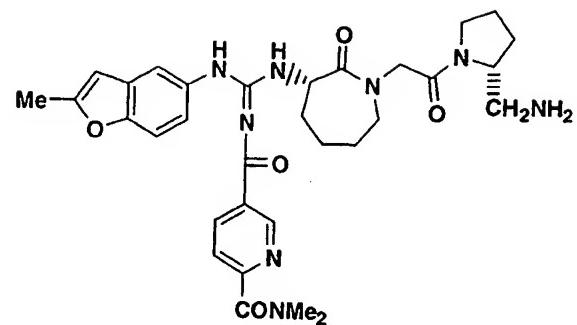
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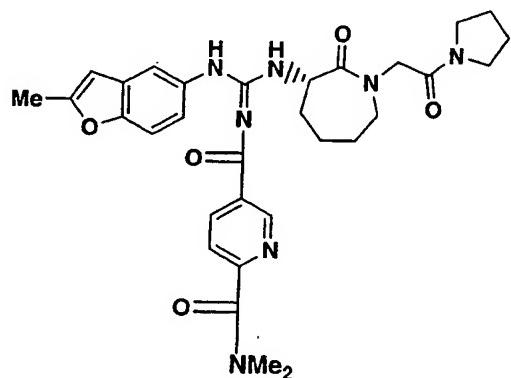
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16. The compound of Claim 1 of the formula



17. A pharmaceutical composition comprising a compound as defined in Claim 1 and a pharmaceutically acceptable carrier therefor.

5 18. A method for preventing or treating cardiovascular diseases associated with thromboses, which comprises administering to a mammalian species in need of treatment a therapeutically effective amount of a compound as defined in Claim 1.

10 19. A method for preventing or treating thromboses, coronary artery disease or cerebrovascular disease, which comprises administering to a mammalian species in need of treatment a therapeutically effective 15 amount of a compound as defined in Claim 1.

20 20. A pharmaceutical combination comprising a Factor Xa inhibiting compound as defined in Claim 1 and a prothrombolytic agent, a thrombin inhibitor, a platelet aggregation inhibitor, a PAI-1 inhibitor, a thromboxane receptor antagonist, a prostacyclin mimetic, a phosphodiesterase inhibitor, a fibrinogen antagonist, a thromboxane receptor antagonist, thromboxane synthase inhibitor, a serotonin-2-receptor antagonist, aspirin, a 25 hypolipidemic agent, an antihypertensive agent, or a PDE inhibitor in combination with aspirin, a thromboxane receptor antagonist, a thromboxane synthase inhibitor, a serotonin-2-receptor antagonist or a platelet aggregation inhibitor.

30 30 21. The combination as defined in Claim 19 comprising the Factor Xa inhibiting compound and streptokinase, reteplase, activase, lanoteplase, urokinase, prourokinase, ASPAC, animal salivary gland 35 plasminogen activators, warfarin, clopidogrel, aspirin, ticlopidine, ifetroban, XR-330, T-686, BMS-234101,

dipyridamole, cilostazol, picotamide or ketanserin or combinations of two or more thereof.

INTERNATIONAL SEARCH REPORT

International application N .

PCT/US00/02883

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : A61K 31/40, 31/4015, 31/4412; A61P 7/00, 9/00; C07D 401/06, 403/06
US CL : 540/523, 524; 546/208; 548/524; 514/212.08, 326, 422

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
U.S. : 540/523, 524; 546/208; 548/524; 514/212.08, 326, 422

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
CAS ONLINE

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5,618,811 A (LOWE, III) 08 April 1997 (08.04.1997), see entire document.	1-21
A	US 5,484,917 A (LOWE, III) 16 January 1996 (16.01.1996), see entire document.	1-21

Further documents are listed in the continuation of Box C.

See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"T"

later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"E" earlier application or patent published on or after the international filing date

"X"

document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

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document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"O" document referring to an oral disclosure, use, exhibition or other means

"&"

document member of the same patent family

"P" document published prior to the international filing date but later than the priority date claimed

Date of the actual completion of the international search

30 May 2000 (30.05.2000)

Date of mailing of the international search report

19 JUL 2000

Name and mailing address of the ISA/US

Commissioner of Patents and Trademarks
Box PCT
Washington, D.C. 20231

Authorized officer

JOYCE BRUGERS

Faxsimile No. (703)305-3230

Bruck Kifle

PARALEGAL SPECIALIST

CHEMICAL MATRIX

Telephone No. 703-308-1235

JDB fm